

according to 29 CFR 1910.1200 and ANSI standard Z400.1-2010

Airtac 2 Improved

Material number 1151

Revision date: 1/7/2020 Version: 6 Language: en-US Date of first version: 8/9/2018

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Become a

memberl

1. Product and company identification

Product identifier

Trade name: Airtac 2 Improved

Relevant identified uses of the substance or mixture and uses advised against

General use: Temporary spray adhesive

For industrial purposes only

Details of the supplier of the safety data sheet

Company name: Airtech International, Inc. Airtech Europe Sarl

5700 Skylab Road Zone industrielle Haneboesch

Huntington Beach, CA 92647 L–4562 Differdange E-mail: airtech@airtechintl.com Luxembourg

Website: www.airtechonline.com Website: www.airtech.lu Telephone: +1 714.899.8100 Telephone: +352 582.282

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Tygavac Advanced Materials Ltd.

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information: Department responsible for information:

Telephone: +44 161.947.1610 Telephone: +86 22 8862 9800

Emergency phone number

CHEMTREC EMERGENCY PHONE: Within USA/Canada: 1-(800)424-9300 International: +1 703-741-5970

2. Hazards identification

Emergency overview

Appearance: Physical state at 68 °F and 101.3 kPa: liquid

Form: Aerosol

Color: colorless, clear

Odor: Solvent-like

Classification: Flammable Aerosol - Category 1; Compressed Gas; Eye Irritation -

Category 2A; Specific Target Organ Toxicity (Single Exposure) -

Category 3; Aquatic toxicity - chronic - Category 2;



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Hazard symbols:









Signal word: Danger

Hazard statements: Extremely flammable aerosol.

Contains gas under pressure; may explode if heated.

Causes serious eye irritation.

May cause drowsiness or dizziness.

Toxic to aquatic life with long lasting effects.

Precautionary Statements:

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No

Do not spray on an open flame or other ignition source.

Do not pierce or burn, even after use.

Avoid breathing vapors/spray.

Wash hands and face thoroughly after handling.

Use only outdoors or in a well-ventilated area.

Avoid release to the environment.

Wear protective gloves/protective clothing/eye protection/face protection.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Call a POISON CENTER/doctor if you feel unwell.

If eye irritation persists: Get medical advice/attention.

Collect spillage.

Store in a well-ventilated place. Keep container tightly closed.

Store locked up.

Protect from sunlight. Store in a well-ventilated place.

Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F.

Dispose of contents/container to hazardous or special waste collection point.

Regulatory status

This material is considered hazardous by the U.S. OSHA Hazard Communication Standard (29 CFR 1910.1200).

Hazards not otherwise classified

Potentially explosive mixtures may form if adequate ventilation is not provided. Inhaling can lead to irritations of the respiratory tract and mucous membrane. Higher doses may lead to a narcotic effect.

see section 11: Toxicological information

3. Composition / Information on ingredients

Chemical characterization: Temporary spray adhesive, solvent-based

Mixture of the substances listed below with non-hazardous additions



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Relevant ingredients:

CAS No.	Designation	Content	Classification	
CAS 67-64-1	Acetone	35 - 45 %	Flammable Liquid - Category 2. Eye Irritation - Category 2A. Specific Target Organ Toxicity (Single Exposure) - Category 3.	
CAS 74-98-6	Propane	10 - 15 %	Flammable Gas - Category 1. Compressed Gas.	
CAS 75-37-6	1,1-Difluoroethane	10 - 15 %	Flammable Gas - Category 1. Liquefied Gas.	
CAS 110-82-7	Cyclohexane	< 10 %	Flammable Liquid - Category 2. Skin Irritation - Category 2. Specific Target Organ Toxicity (Single Exposure) - Category 3. Aspiration Toxicity - Category 1. Aquatic toxicity - acute - Category 1 (M-factor = 1). Aquatic toxicity - chronic - Category 1 (M-factor = 1).	

Additional information:

4 % of the mixture consists of components of unknown hazards to the aquatic environment.

4. First aid measures

General information: If medical advice is needed, have product container or label at hand.

In case of inhalation: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable

for breathing. Seek medical attention if problems persist.

Following skin contact: Immediately clean with water and soap followed by thorough rinsing. In case of skin

reactions, consult a physician.

After eye contact: Immediately flush eyes with plenty of flowing water for 10 to 15 minutes holding eyelids

apart. Remove contact lenses, if present and easy to do. Continue rinsing. Subsequently

consult an ophthalmologist.

After swallowing: Rinse mouth immediately and drink plenty of water. Never give anything by mouth to an

unconscious person. Do not induce vomiting. Seek medical attention.

Most important symptoms/effects, acute and delayed

Causes serious eye irritation. May cause drowsiness or dizziness.

After resorption: CNS disorders, unconsciousness, pain.

Reaction time and coordination may be impaired.

Information to physician

Treat symptomatically.

5. Fire fighting measures

Flash point/flash point range:

-155.272 °F (c.c.)

Auto-ignition temperature: No data available

Suitable extinguishing media:

Co-ordinate fire-fighting measures to the fire surroundings.

Extinguishing media which must not be used for safety reasons:

Full water jet



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Specific hazards arising from the chemical

Extremely flammable aerosol. Pressurised container: May burst if heated.

Vapors form potentially explosive mixtures with air, which are heavier than air. Air-Vapor mixture may travel great distances at floor level and lead to backflash when exposed to an ignition source.

In case of fire may be liberated: hydrogen fluoride, hydrocarbons, carbon monoxide and carbon dioxide.

Protective equipment and precautions for firefighters:

Wear self-contained positive pressure breathing apparatus and full firefighting protective

Additional information: Heating will lead to pressure increase: Danger of bursting and explosion. Cool exposed

containers with water spray.

Move undamaged containers from immediate hazard area if it can be done safely. In case of major fire and large quantities: Evacuate area. Fight fire remotely due to the risk of explosion.

Do not allow fire water to penetrate into surface or ground water.

Fire residuals and contaminated extinguishing water must be disposed of in accordance

with the regulations of the local authorities.

6. Accidental release measures

Do not breathe spray. Avoid contact with the substance. Personal precautions:

Eliminate all ignition sources if safe to do so. Provide adequate ventilation.

Wear appropriate protective equipment. Take off contaminated clothing and wash it before

reuse. Keep unprotected people away.

Cordon off downwind area at risk and warn inhabitants.

Environmental precautions:

Do not allow to enter into ground-water, surface water or drains. Danger of explosion!

In case of release, notify competent authorities.

Methods for clean-up: Isolate leaked material using non-flammable absorption agent (e.g. sand, earth, vermiculit,

diatomaceous earth) and collect it for disposal in appropriate containers in accordance

with the local regulations (see section 13).

Thoroughly clean surrounding area.

In case of greater quantities: Collect mechanically (use only explosion-proof equipment

when pumping out).

Additional information: Take precautionary measures against static discharges.

Use only spark proof tools.

7. Handling and storage

Handling

Advices on safe handling: Provide adequate ventilation, and local exhaust as needed. Do not breathe spray. Do not get in eyes, on skin, or on clothing. Wear appropriate protective equipment.

Do not eat, drink or smoke when using this product. Wash hands thoroughly after

handling. Take off contaminated clothing and wash it before reuse.

Guarantee sufficient ventilation during and after use, in order to prevent vapour

accumulation.



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Precautions against fire and explosion:

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Do not pierce or burn, even after use. Do not spray on an open flame or other ignition source. Take precautionary measures against static discharge.

Storage

Requirements for storerooms and containers:

Keep container tightly closed and in a well-ventilated place. Keep container dry. Keep only in the original container.

Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F.

Store containers in upright position.

Hints on joint storage: Do not store together with: Oxidizing agents, acids.

Keep away from food, drink and animal feedingstuffs.

8. Exposure controls / personal protection

Exposure guidelines

Occupational exposure limit values:

CAS No.	Designation	Туре	Limit value
67-64-1	Acetone	USA: ACGIH: STEL USA: ACGIH: TWA USA: NIOSH: TWA USA: OSHA: TWA	500 ppm 250 ppm 590 mg/m³; 250 ppm 2400 mg/m³; 1000 ppm
74-98-6	Propane	USA: NIOSH: TWA USA: OSHA: TWA	1800 mg/m³; 1000 ppm 1800 mg/m³; 1000 ppm
110-82-7	Cyclohexane	USA: ACGIH: TWA USA: NIOSH: TWA USA: OSHA: TWA	344 mg/m³; 100 ppm 1050 mg/m³; 300 ppm 1050 mg/m³; 300 ppm

Biological limit values:

CAS No.	Designation	Туре	Limit value	Parameter	Sampling
67-64-1	Acetone	USA: ACGIH-BEI, urine	25 mg/L	acetone	end of exposure or end of shift

Engineering controls

Provide for good ventilation or exhaust system or work with completely self-contained

equipment.

See also information in chapter 7, section storage.

Personal protection equipment (PPE)

Eye/face protection: Tightly sealed goggles according to OSHA Standard - 29 CFR: 1910.133 or ANSI

Z87.1-2010.

Skin protection: Protective clothing, solvent-resistant.

Protective gloves according to OSHA Standard - 29 CFR: 1910.138.

Glove material: PVA (Polyvinyl alcohol), Fluororubber (Viton), nitrile rubber Observe glove

manufacturer's instructions concerning penetrability and breakthrough time.



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Respiratory protection:

Respiratory protection must be worn whenever the TLV (WEL) levels have been exceeded.

In case of inadequate ventilation wear respiratory protection.

The filter class must be suitable for the maximum contaminant concentration (gas/vapour/aerosol/particulates) that may arise when handling the product. If the concentration is exceeded, self-contained breathing apparatus must be used. Wear half-mask respirator with combination filter for organic vapors and particles.

General hygiene considerations:

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No

smoking.

Do not pierce or burn, even after use.

Provide adequate ventilation, and local exhaust as needed. Do not breathe spray. Do not

get in eyes, on skin, or on clothing.

Do not eat, drink or smoke when using this product. Wash hands thoroughly after

handling. Take off contaminated clothing and wash it before reuse.

Guarantee sufficient ventilation during and after use, in order to prevent vapour

accumulation.

Environmental exposure controls

Do not allow to enter into ground-water, surface water or drains.

9. Physical and chemical properties

Information on basic physical and chemical properties

Appearance: Physical state at 68 °F and 101.3 kPa: liquid

Form: Aerosol

Color: colorless, clear

Odor: Solvent-like
Odor threshold: No data available
pH value: No data available

Melting point/freezing point:

Not applicable

Initial boiling point and boiling range:

Flash point/flash point range:

Evaporation rate:

Not applicable

-43.96 °F (Acetone)

-155.272 °F (c.c.)

No data available

Flammability: Extremely flammable aerosol.

Explosion limits: LEL (Lower Explosion Limit): 1.30 Vol-%

UEL (Upper Explosive Limit): 12.80 Vol-%

Vapor pressure: at 68 °F: <= 5515.53 hPa (-)

Vapor density: >= 1 (Air = 1)Density: at 68 °F: 0.8 g/mL (-)

Water solubility: Insoluble (-)

Partition coefficient: n-octanol/water: -0.24 log K(o/w) (Acetone)

Based on the n-octanol/water partition coefficient accumulation in organisms

is not expected.

2.36 log K(o/w) (Propane)

Based on the n-octanol/water partition coefficient significant accumulation in

organisms is not expected.

1.13 log K(o/w) (1,1-Difluoroethane)

Based on the n-octanol/water partition coefficient significant accumulation in

organisms is not expected.



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Auto-ignition temperature: No data available
Thermal decomposition: No data available

Viscosity, dynamic: at 73.4 °F: <= 100 mPa*s (-)

Explosive properties: Vapors may form explosive mixtures with air.

Additional information: VOC Less H2O and Exempt Solvents: 25 % (Test Method: calculated per

CARB title 2)

Relative density, liquid (water = 1): 0.8

10. Stability and reactivity

Reactivity: Extremely flammable aerosol.

Vapors may form explosive mixtures with air.

Chemical stability: Product is stable under normal storage conditions.

Possibility of hazardous reactions:

Pressurised container: May burst if heated.

Conditions to avoid: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No

smoking. Do not pierce or burn, even after use. Do not spray on an open flame or other ignition source. Protect from sunlight. Do not expose to temperatures exceeding 50

°C/122 °F.

Incompatible materials: acids.

Hazardous decomposition products:

Hydrogen fluoride

Thermal decomposition: No data available



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11. Toxicological information

Toxicological tests

Toxicological effects:

The statements are derived from the properties of the single components. No toxicological data is available for the product as such.

Acute toxicity (oral): Based on available data, the classification criteria are not met.

ATEmix calculated (oral): > 5,000 mg/kg

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Acute toxicity (dermal): Based on available data, the classification criteria are not met.

ATEmix calculated (dermal): > 5,000 mg/kg

Acute toxicity (inhalative): Based on available data, the classification criteria are not met.

ATEmix calculated (inhalative): > 50 mg/L

Skin corrosion/irritation: Based on available data, the classification criteria are not met.

Specific symptoms in animal studies Mouse, Rabbit: slightly irritant

Serious eye damage/irritation: Eye Irritation - Category 2A = Causes serious eye irritation.

Sensitisation to the respiratory tract: Lack of data.

Skin sensitisation: Lack of data.

Germ cell mutagenicity/Genotoxicity: Based on available data, the classification criteria

are not met.

Carcinogenicity: Based on available data, the classification criteria are not met.

Reproductive toxicity: Based on available data, the classification criteria are not met.

Effects on or via lactation: Lack of data.

Specific target organ toxicity (single exposure): Specific Target Organ Toxicity (Single

Exposure) - Category 3 = May cause drowsiness or dizziness.

Specific target organ toxicity (repeated exposure): Based on available data, the

classification criteria are not met.

Aspiration hazard: Based on available data, the classification criteria are not met.

Other information:

Information about Acetone:

LD50, oral, Rat: 5,800 mg/kg

LD50, dermal, Rabbit: > 15,688 mg/kg

LC50, inhalative (vapors), Rat: 76 mg/L/4h

Information about 1,1-Difluoroethane:

LD50, oral, Rat: > 1,500 mg/kg

LC50, inhalative (Gases), Rat: > 437,000 ppm

Information about Propane:

LC50, inhalative (Gases), Rat: > 200,000 ppm

Information about Cyclohexane:

LD50, oral, Rat: 6,200 mg/kg

LD50, dermal, Rat: > 2,000 mg/kg

LC50, inhalative (vapors), Rat: > 32.9 mg/L/4h



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Symptoms

In case of inhalation: Narcotic effect in case of higher doses or prolonged exposure. Hoarseness, cough. Inhalation of the product may cause giddiness, mild dizziness or headache.

In case of ingestion: pain, vomiting, diarrhea, nausea.

After contact with skin:

Upon direct contact with skin may cause itching and redness. Repeated exposure may

cause skin dryness or cracking, due to defatting properties.

After eye contact: Eye contact may cause irritation, redness, tearing or blurry vision.

12. Ecological information

Ecotoxicity

Aquatic toxicity: Toxic to aquatic life with long lasting effects.

Information about Acetone:

Daphnia toxicity: LC50: 2,100 mg/L/24h, NOEC: 1,000 mg/L/21d

Fish toxicity: LC50 (Rainbow trout) 5,540 mg/L/96h

Algae toxicity: EC50 11,493 mg/L/96h Information about 1,1-Difluoroethane Daphnia toxicity: EC50: 634.41 mg/L/48h

Fish toxicity: LC50 (Rainbow trout) 291.31 mg/L/96h

Information about Cyclohexane:

Fish toxicity: LC50 (Pimephales promelas (fathead minnow)) 4.53 mg/L/96h

Daphnia toxicity: EC50: 0.9 mg/L/48h

Further details: Information about Acetone: BOD 78 % / 28d, photolysis-half-life time: 147 d

Information about 1,1-Difluoroethane BOD 3% / 28d, photolysis-half-life time: 916 d

Information about Propane: photolysis-half-life time: 27.5 d

Information about Cyclohexane: BOD 77% / 28d, photolysis-half-life time: 4.14 d

Mobility in soil

No data available

Persistence and degradability

Further details: No data available

Additional ecological information

Volatile organic compounds (VOC):

 \leq 80.6 % = 644.8 g/L (25 % in regions where solvent exemptions are applicable)

General information: Do not allow to enter into ground-water, surface water or drains.



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13. Disposal considerations

Product

Recommendation: Gases in pressure containers (including halons) containing hazardous substances/Aerosol

Waste adhesives and sealants containing organic solvents or other dangerous substances

Do not pierce or burn, even after use.

Special waste. Dispose of waste according to applicable legislation.

Do not dispose of with household waste.

Contaminated packaging

Recommendation: Metallic packaging

Packaging containing residues of or contaminated by dangerous substances

Dispose of waste according to applicable legislation.

Empty carefully and completely, if possible. Handle empty containers with care.

Incineration may cause explosion.

14. Transport information

USA: Department of Transportation (DOT)

Identification number: UN1950

Proper shipping name: UN 1950, AEROSOLS

Hazard class or Division:

Labels:

Special provisions:

Packaging – Exceptions:

Packaging – Non-bulk:

Packaging – Bulk:

None

Quantity limitations – Passenger aircraft / rail:

75 kg

Quantity limitations – Cargo only: 150 kg
Vessel stowage – Location: A

Vessel stowage – Other: 25, 87, 126





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Sea transport (IMDG)

UN number: UN 1950

Proper shipping name: UN 1950, AEROSOLS
Class or division, Subsidary risk: Class 2, Subrisk -, see SP63

Packing Group:

EmS: F-D, S-U

Special provisions: 63, 190, 277, 327, 344, 381, 959

Limited quantities: See SP277

Excepted quantities: E0

Contaminated packaging - Instructions: P207, LP200 Contaminated packaging - Provisions: PP87, L2

IBC - Instructions: IBC - Provisions: Tank instructions - IMO: Tank instructions - UN: Tank instructions - Provisions: -

Stowage and handling: SW1 SW22
Segregation: SG69
Properties and observations: Marine pollutant: yes
Segregation group: none

Air transport (IATA)

UN/ID number: UN 1950

Proper shipping name: UN 1950, AEROSOLS, FLAMMABLE

Class or division, Subsidary risk:

Class 2.1

Hazard label:

Flamm. gas

Excepted Quantity Code:

Passenger and Cargo Aircraft: Ltd.Qty.: Pack.Instr. Y203 - Max. Net Qty/Pkg. 30 kg G
Passenger and Cargo Aircraft: Pack.Instr. 203 - Max. Net Qty/Pkg. 75 kg
Cargo Aircraft only: Pack.Instr. 203 - Max. Net Qty/Pkg. 150 kg

Special provisions: A145 A167 A802

Emergency Response Guide-Code (ERG): 10L







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15. Regulatory information

National regulations - U.S. Federal Regulations

Acetone: TSCA Inventory: listed

TSCA HPVC: not listed

Clean Air Act:

SOCMI Chemical: yes Other Environmental Laws: CERCLA: RQ 5000 lbs.

RCRA Hazardous Wastes: Code U002

RCRA Groundwater Monitoring: Methods 8240 / PQL 100

NIOSH Recommendations:

Occupational Health Guideline: 0004*

Propane: TSCA Inventory: listed

TSCA HPVC: not listed

Clean Air Act:

Accidental Release Prevention: Threshold 10000 lbs. / Basis for listing = f

NIOSH Recommendations:

Occupational Health Guideline: 0524

1,1-Difluoroethane: TSCA Inventory: listed

TSCA HPVC: not listed

Clean Air Act:

Accidental Release Prevention: Threshold 10000 lbs. / Basis for listing = f

Cyclohexane: TSCA Inventory: listed

TSCA HPVC: not listed

Clean Air Act:

SOCMI Chemical: yes

Clean Water Act:

Hazardous Substances: RQ 1000 lbs.

Other Environmental Laws: CERCLA: RQ 1000 lbs.

RCRA Hazardous Wastes: Code U056

SARA Title III Section 313, Toxic Release: Conc. 1.0% / Threshold Standard

NIOSH Recommendations:

Occupational Health Guideline: 0163



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National regulations - U.S. State Regulations

Acetone: California Prop 65 List: None

Delaware Air Quality Management List:

DRQ: 5000 - RQ State: Federal Regulations Apply

Idaho Air Pollutant List:

Title 585: AAC: 89 - EL: 119 - OEL: 1780

Massachusetts Haz. Substance codes: 2,4,5,6 F8 F9

Minnesota Haz. Substance:

Codes: AON - Ratings: 7.16 - Status: Title III

New York List of Hazardous Substances:

RQ-Air: 5000 - RQ-Land: 1 - Note: No Note Associated with this chemical.

Pennsylvania Haz. Substance code: E

Washington Air Contaminant:

TWA: 750 ppm - 1800 mg - STEL: 1000 ppm - 2400 mg

Propane: California Proposition 65 code: -

Delaware Air Quality Management List:

DRQ: F 1000** - RQ State: State requirements differs from Federal

Massachusetts Haz. Substance codes: 2,4,5,6

Minnesota Haz. Substance:

Codes: AP - Ratings: - - Status: Title III New Jersey RTK Hazardous Substance: DOT: 1978 - Sub No.: 1594 - TPQ: -Pennsylvania Haz. Substance code: -

Washington Air Contaminant: TWA: 1000 ppm - 1800 mg

1,1-Difluoroethane: California Prop 65 List: None

Cyclohexane: California Proposition 65 code: none

Delaware Air Quality Management List:

DRQ: 1000 - RQ State: Federal Regulations Apply

Idaho Air Pollutant List:

Title 585: AAC: 52,5 - EL: 70 - OEL: 1050 - Title 586: -

Maine Hazardous Air Pollutants: Me 2005: HAP - Hap Rpt: 20000

Massachusetts Haz. Substance codes: 2,4,5,6 F8 F9

Minnesota Haz. Substance:

Codes: AO - Ratings: 7.94 - Status: Title III. TRI.

New Jersey RTK Hazardous Substance: DOT: 1145 - Sub No.: 0565 - TPQ: -New York List of Hazardous Substances:

RQ-Air: 1000 - RQ-Land: 1 - Note: No Note Associated with this chemical.

Pennsylvania Haz. Substance code: E

Washington Air Contaminant: TWA: 300 ppm - 1050 mg

National regulations - Great Britain

Hazchem-Code:

16. Other information

Text for labeling: Contains 35 - 45 % Acetone, 10 - 15 % Propane, 10 - 15 % 1,1-Difluoroethane, < 10 %

Cyclohexane. Safety data sheet available on request.



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Hazard rating systems:

2 0

NFPA Hazard Rating: Health: 2 (Moderate) Fire: 4 (Severe) Reactivity: 0 (Minimal) HMIS Version III Rating:

Health: 2 (Moderate)
Flammability: 4 (Severe)
Physical Hazard: 0 (Minimal)

Personal Protection: X = Consult your supervisor

Reason of change: Changes in section 14: General revision

Department issuing data sheet

Contact person: see section 1: Department responsible for information

This data sheet cannot cover all possible situations which the user may experience during processing. Each aspect of your operation should be examined to determine if, and which additional precautions may be necessary. All health and safety information contained in this data sheet should be provided to your employees and customers. It is your responsibility to develop appropriate workplace instructions and training programs for employees.

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