





SAFETY DATA SHEET

1. Identification

Product identifier: BLUESIL RTV 3132 A

Recommended use and restriction on use

Recommended use: Molding diverse objects.

Restrictions on use: None known.

Manufacturer/Importer/Supplier/Distributor Information

Manufacturer

Company Name: Elkem Siliconi Italia Srl Address: via Archimede, 602

I-21042 Caronno Pertusella

Telephone: +39 (02) 964 141 Fax: +39 (02) 96450209

Contact Person:

E-mail: fds.sil@elkem.com

Supplier

Company Name: Elkem Silicones USA Corp.
Address: Two Tower Blvd, Suite 1601

08816-1100 East Brunswick, NJ

Telephone: +1 (732) 227-2060 Fax: +1 (732) 249-7000

Emergency telephone number: +1 (800) 424-9300 CHEMTREC

2. Hazard(s) identification

Hazard Classification

Health Hazards

Toxic to reproduction

Category 2

Label Elements

Hazard Symbol:



Signal Word: Warning

Hazard Statement: Suspected of damaging fertility.

Precautionary Statements

Prevention: Use personal protective equipment as required.

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Response: IF exposed or concerned: Get medical advice/attention.

Other hazards which do not result in GHS classification:

Chemical compounds containing silicon - hydrogen bonds (SiH).

3. Composition/information on ingredients

Mixtures

Chemical Identity	CAS number	Content in percent (%)*
Octamethylcyclotetrasiloxane	556-67-2	0.1 - 1%

^{*} All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

Composition Comments: Mixture of Polyorganosiloxanes, fillers.

4. First-aid measures

General information: For further information refer to section 8 "Exposure-controls/personal

protection".

Ingestion: Do not induce vomiting. Rinse mouth thoroughly. Get medical attention if

symptoms occur.

Inhalation: Under normal conditions of intended use, this material is not expected to be

an inhalation hazard.

Skin Contact: Wash skin thoroughly with soap and water. Get medical attention if

symptoms occur after washing.

Eye contact: In the event of contact with the eyes, rinse thoroughly with clean water for

at least 15 minutes. Get medical attention if irritation persists after washing.

Most important symptoms/effects, acute and delayed

Symptoms: None known.

Hazards: No specific recommendations.

Indication of immediate medical attention and special treatment needed

Treatment: No specific recommendations.

5. Fire-fighting measures

General Fire Hazards: No specific recommendations.

Suitable (and unsuitable) extinguishing media

Suitable extinguishing

media:

Dry chemical, alcohol resistant foam or carbon dioxide (CO2).

Unsuitable extinguishing

media:

Do not use water jet as an extinguisher, as this will spread the fire. Do not

use alkaline powders.

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Specific hazards arising from

the chemical:

For further information, refer to section 10: "Stability and Reactivity". Product will burn under fire conditions. Hazardous Decomposition Products

: formaldehyde, oxides of carbon and silica.

Special protective equipment and precautions for firefighters

Special fire fighting

procedures:

Water spray should be used to cool containers.

Special protective equipment

for fire-fighters:

Firefighters should wear standard protective equipment and a positive

pressure self-contained breathing apparatus (SCBA).

6. Accidental release measures

Personal precautions, protective equipment and

protective equipment and emergency procedures:

Wear appropriate personal protective equipment. See Section 8 of the SDS for Personal Protective Equipment. Avoid contact with alkalis and caustic

products. Eliminate all sources of ignition.

Methods and material for containment and cleaning

up:

Avoid contact with alkalis and caustic products. Absorb with sand or other

inert absorbent and place into containers.

Notification Procedures: Caution: Contaminated surfaces may be slippery. For waste disposal, see

Section 13 of the SDS.

Environmental Precautions: Do not allow to enter drains, sewers or watercourses.

7. Handling and storage

Precautions for safe handling: Provide sufficient ventilation during operations which cause vapor

formation. Do not mix with incompatible materials. For further information.

refer to section 10: "Stability and Reactivity". Read and follow

manufacturer's recommendations.

Conditions for safe storage,

including any incompatibilities:

Store in tightly closed original container. Store in a cool, dry place with adequate ventilation. Keep away from incompatible materials, open flames,

and high temperatures.

8. Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

None of the components have assigned exposure limits.

Appropriate Engineering

Controls

No specific recommendations.

Individual protection measures, such as personal protective equipment

General information: Provide sufficient ventilation during operations which cause vapor

formation.

Eye/face protection: Safety Glasses.

Skin Protection

Hand Protection: Protective gloves are recommended.

Other: Wear suitable protective clothing.

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Respiratory Protection: No protection is ordinarily required under normal conditions of use and with

adequate ventilation.

Hygiene measures: Always observe good personal hygiene measures, such as washing after

handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

9.1 Information on basic physical and chemical properties:

Appearance

Physical state: Liquid
Form: Viscous
Color: Colorless
Odor: Odorless

Odor threshold:No data available.pH:Not applicableFreezing point:No data available.Boiling Point:No data available.

Flash Point: > 392 °F (200 °C) (Closed cup according to method ASTM

D56.)

Evaporation rate:

Flammability (solid, gas):

Flammability limit - upper (%):

Flammability limit - lower (%):

4 %(V) Hydrogen.

Vapor pressure: < 0.1 hPa (68 °F (20 °C))

Vapor density: No data available.

Density: Approximate 1.05 kg/dm3 (68 °F (20 °C))

Solubility(ies)

Solubility in water: Practically Insoluble

Solubility (other): Diethylether: Miscible (in all proportions).

Aliphatic hydrocarbons: Miscible (in all proportions). Aromatic hydrocarbons: Miscible (in all proportions). Chlorinated solvents: Miscible (in all proportions).

Acetone: Very slightly soluble. Ethanol: Very slightly soluble.

Partition coefficient (n-octanol/water):No data available.Auto-ignition temperature:> 932 °F (500 °C)Decomposition temperature:> 392 °F (200 °C)

Viscosity: 30,000 mm2/s (68 °F (20 °C))

Other information

Oxidizing properties: According to the data on the components Not considered as

oxidizing. (evaluation by structure-activity relationship)

10. Stability and reactivity

Reactivity: No data available.

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Chemical Stability: Material is stable under normal conditions.

Possibility of hazardous

reactions:

This product may generate hydrogen gas.

Conditions to avoid: None known.

Incompatible Materials: A fire or explosion hazard arises because highly flammable gas (hydrogen)

is released when it is in contact with: Strong oxidizers, strong bases and chemical compounds with mobile hydrogen, in the presence of metal salts

and complexes.

Hazardous Decomposition

Products:

This product can form formaldehyde vapors when heated to temperatures above 150 degrees C in the presence of air. Thermal decomposition or

combustion may liberate carbon oxides, other toxic gases or vapors and

amorphous silica.

Quantity of hydrogen potentially released (I/kg of product): < 3

11. Toxicological information

Information on likely routes of exposure

Ingestion: No effects expected (assessment based on ingredients).

Inhalation: No effects expected (assessment based on ingredients).

Skin Contact: No effects expected (assessment based on ingredients).

Eye contact: No effects expected (assessment based on ingredients).

Symptoms related to the physical, chemical and toxicological characteristics

Ingestion: No data available.

Inhalation: No data available.

Skin Contact: No data available.

Eye contact: No data available.

Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

Oral

Product: No data available.

Dermal

Product: No data available.

Inhalation

Product: No data available.

Repeated dose toxicity

Product: No data available.

Skin Corrosion/Irritation

Product: No data available.

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Serious Eye Damage/Eye Irritation

Product: No data available.

Respiratory or Skin Sensitization

Product: No data available.

Carcinogenicity

Product: No data available.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

No carcinogenic components identified

US. National Toxicology Program (NTP) Report on Carcinogens:

No carcinogenic components identified

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050):

No carcinogenic components identified

Germ Cell Mutagenicity

In vitro

Product: No data available.

In vivo

Product: No data available.

Reproductive toxicity

Product: No data available.

Specific Target Organ Toxicity - Single Exposure

Product: No data available.

Specific Target Organ Toxicity - Repeated Exposure

Product: No data available.

Aspiration Hazard

Product: No data available.

Other effects: None known.

12. Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

Fish

Product: No data available.

Aquatic Invertebrates

Product: No data available.

Chronic hazards to the aquatic environment:

Fish

Product: No data available.

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Aquatic Invertebrates

Product: No data available.

Toxicity to Aquatic Plants

Product: No data available.

Persistence and Degradability

Biodegradation

Product: No data available.

BOD/COD Ratio

Product: No data available.

Bioaccumulative potential

Bioconcentration Factor (BCF)

Product: No data available.

Partition Coefficient n-octanol / water (log Kow)
Product:
No data available.

Mobility in soil: No data available.

Known or predicted distribution to environmental compartments

Octamethylcyclotetrasiloxa

ne

No data available.

Other adverse effects: None known.

13. Disposal considerations

Disposal instructions: Dispose of waste at an appropriate treatment and disposal facility in

accordance with applicable laws and regulations, and product

characteristics at time of disposal. Waste of this material should not be mixed with other waste. Contaminated packages should be as empty as possible. Contaminated packages should be as empty as possible.

14. Transport information

This material is not subject to transport regulations.

Environmental hazards: Not regulated.

Special precautions for user: No special precautions.

15. Regulatory information

US Federal Regulations

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

None present or none present in regulated quantities.

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CERCLA Hazardous Substance List (40 CFR 302.4):

None present or none present in regulated quantities.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Acute (Immediate) Chronic (Delayed) Fire Reactive Pressure Generating SARA 302 Extremely Hazardous Substance None present or none present in regulated quantities. SARA 304 Emergency Release Notification None present or none present in regulated quantities.

SARA 313 (TRI Reporting)

None present or none present in regulated quantities.

Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3)

None present or none present in regulated quantities.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130):

None present or none present in regulated quantities.

US State Regulations

US. California Proposition 65

No ingredient regulated by CA Prop 65 present.

US. New Jersey Worker and Community Right-to-Know Act

No ingredient regulated by NJ Right-to-Know Law present.

US. Massachusetts RTK - Substance List

No ingredient regulated by MA Right-to-Know Law present.

US. Pennsylvania RTK - Hazardous Substances

No ingredient regulated by PA Right-to-Know Law present.

US. Rhode Island RTK

No ingredient regulated by RI Right-to-Know Law present.

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Inventory Status:

Australia AICS: On or in compliance with the inventory.

Canada DSL Inventory List: On or in compliance with the inventory.

EINECS, ELINCS or NLP: On or in compliance with the inventory.

China Inv. Existing Chemical Substances:

On or in compliance with the inventory.

Korea Existing Chemicals Inv. (KECI): On or in compliance with the inventory.

Philippines PICCS: On or in compliance with the inventory.

US TSCA Inventory: On or in compliance with the inventory.

New Zealand Inventory of Chemicals: On or in compliance with the inventory.

Taiwan Chemical Substance Inventory: On or in compliance with the inventory.

16.Other information, including date of preparation or last revision

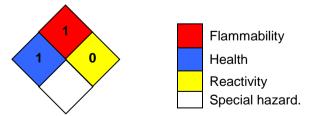
HMIS Hazard ID

Health	1
Flammability	1
Physical Hazards	0
PERSONAL PROTECTION	В

B - Safety Glasses & Gloves

Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible; *Chronic health effect

NFPA Hazard ID



Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible

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Further Information: No data available.

Disclaimer: The information given is based on data available for the material, the

components of the material, and similar materials. The information is believed to be correct. It is given in good faith. This information should be used to make an independent determination of the methods to safeguard workers

and the environment.

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SAFETY DATA SHEET

1. Identification

Product identifier: BLUESIL RTV 3132 B

Recommended use and restriction on use

Recommended use: Molding diverse objects.

Restrictions on use: None known.

Manufacturer/Importer/Supplier/Distributor Information

Manufacturer

Company Name: Elkem Siliconi Italia Srl Address: via Archimede, 602

I-21042 Caronno Pertusella

Telephone: +39 (02) 964 141 Fax: +39 (02) 96450209

Contact Person:

E-mail: fds.sil@elkem.com

Supplier

Company Name: Elkem Silicones USA Corp.
Address: Two Tower Blvd, Suite 1601

08816-1100 East Brunswick, NJ

Telephone: +1 (732) 227-2060 Fax: +1 (732) 249-7000

Emergency telephone number: +1 (800) 424-9300 CHEMTREC

2. Hazard(s) identification

Hazard Classification

Health Hazards

Acute toxicity (Inhalation - dust and

mist)

Toxic to reproduction Category 2

Environmental Hazards

Chronic hazards to the aquatic Category 3

environment

Label Elements

Hazard Symbol:



Signal Word: Warning

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Category 4



Hazard Statement: Harmful if inhaled.

Suspected of damaging fertility.

Harmful to aquatic life with long lasting effects.

Precautionary Statements

Prevention: Avoid breathing dust/fume/gas/mist/vapors/spray. Use personal protective

equipment as required. Avoid release to the environment.

Response: IF INHALED: Remove person to fresh air and keep comfortable for

breathing. IF exposed or concerned: Get medical advice/attention.

Disposal: Dispose of contents/container to an appropriate treatment and disposal

facility.

Other hazards which do not result in GHS classification:

Meets PBT (persistent/bioaccumulative/toxic) criteria Meets vPvB criteria

3. Composition/information on ingredients

Mixtures

Chemical Identity	CAS number	Content in percent (%)*
Oxirane, 2-methyl-, polymer with oxirane, mono[3-[1,3,3,3-tetramethyl-1-[(trimethylsilyl)oxy]-1-disiloxanyl]propyl] ether	134180-76-0	1 - 5%
Octamethylcyclotetrasiloxane	556-67-2	0.1 - 1%

^{*} All concentrations are percent by weight unless ingredient is a gas. Gas concentrations are in percent by volume.

Composition Comments: Mixture of Polyorganosiloxanes, fillers, additives.

4. First-aid measures

General information: For further information refer to section 8 "Exposure-controls/personal

protection".

Ingestion: Do not induce vomiting. Rinse mouth thoroughly. Get medical attention if

symptoms occur.

Inhalation: Under normal conditions of intended use, this material is not expected to be

an inhalation hazard.

Skin Contact: Wash skin thoroughly with soap and water. Get medical attention if

symptoms occur after washing.

Eye contact: In the event of contact with the eyes, rinse thoroughly with clean water.

Continue to rinse for at least 15 minutes. Get medical attention if irritation

persists after washing.

Most important symptoms/effects, acute and delayed

Symptoms: None known.

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Hazards: No specific recommendations.

Indication of immediate medical attention and special treatment needed

Treatment: No specific recommendations.

5. Fire-fighting measures

General Fire Hazards: No specific recommendations.

Suitable (and unsuitable) extinguishing media

Suitable extinguishing

media:

Water spray, fog, CO2, dry chemical, or alcohol resistant foam.

Unsuitable extinguishing

media:

None known.

Specific hazards arising from

the chemical:

Product will burn under fire conditions. Hazardous Decomposition Products

: formaldehyde, oxides of carbon and silica.

Special protective equipment and precautions for firefighters

Special fire fighting

procedures:

Water spray should be used to cool containers.

Special protective equipment

for fire-fighters:

Firefighters should wear standard protective equipment and a positive

pressure self-contained breathing apparatus (SCBA).

6. Accidental release measures

Personal precautions,

protective equipment and emergency procedures:

Use personal protective equipment. See Section 8 of the SDS for Personal

Protective Equipment.

Methods and material for containment and cleaning

contain up:

Absorb with sand or other inert absorbent and place into containers.

Notification Procedures: Caution: Contaminated surfaces may be slippery. For waste disposal, see

Section 13 of the SDS.

Environmental Precautions: Do not allow to enter drains, sewers or watercourses.

7. Handling and storage

Precautions for safe handling: Use personal protective equipment as required. See Section 8 of the SDS

for Personal Protective Equipment.

Conditions for safe storage,

including any incompatibilities:

No special storage precautions noted.

8. Exposure controls/personal protection

Control Parameters

Occupational Exposure Limits

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None of the components have assigned exposure limits.

Appropriate Engineering

Controls

No specific recommendations.

Individual protection measures, such as personal protective equipment

General information: Provide sufficient ventilation during operations which cause vapor

formation.

Eye/face protection: Safety Glasses.

Skin Protection

Hand Protection: Protective gloves are recommended.

Other: Wear suitable protective clothing.

Respiratory Protection: No protection is ordinarily required under normal conditions of use and with

adequate ventilation.

Hygiene measures: Always observe good personal hygiene measures, such as washing after

handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

9.1 Information on basic physical and chemical properties:

Appearance

Physical state: Liquid
Form: Viscous
Color: Blue
Odor: Odorless

Odor threshold:No data available.pH:Not applicableFreezing point:No data available.Boiling Point:No data available.

Flash Point: > 392 °F (200 °C) (Closed cup according to method ASTM

D56.)

Evaporation rate:

Flammability (solid, gas):

Flammability limit - upper (%):

Flammability limit - lower (%):

No data available.

No data available.

No data available.

Vapor pressure: < 0.1 hPa (68 °F (20 °C))

Vapor density: No data available.

Density: Approximate 1.05 kg/dm3 (68 °F (20 °C))

Solubility(ies)

Solubility in water: Practically Insoluble

Solubility (other): Diethylether: Miscible (in all proportions).

Aliphatic hydrocarbons: Miscible (in all proportions). Aromatic hydrocarbons: Miscible (in all proportions). Chlorinated solvents: Miscible (in all proportions).

Acetone: Very slightly soluble. Ethanol: Very slightly soluble.

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Partition coefficient (n-octanol/water): No data available.

Auto-ignition temperature: > 752 °F (400 °C)

Decomposition temperature: > 392 °F (200 °C)

Viscosity: 10,000 mm2/s (68 °F (20 °C))

Other information

Oxidizing properties: According to the data on the components Not considered as

oxidizing. (evaluation by structure-activity relationship)

10. Stability and reactivity

Reactivity: No data available.

Chemical Stability: Stable

Possibility of hazardous

reactions:

Will not occur.

Conditions to avoid: None known.

Incompatible Materials: Strong oxidizing agents.

Hazardous Decomposition

Products:

This product can form formaldehyde vapors when heated to temperatures above 150 degrees C in the presence of air. Thermal decomposition or combustion may liberate carbon oxides, other toxic gases or vapors and

amorphous silica.

11. Toxicological information

Information on likely routes of exposure

Ingestion: No data available.

Inhalation: No data available.

Skin Contact: No data available.

Eye contact: No data available.

Symptoms related to the physical, chemical and toxicological characteristics

Ingestion: No data available.

Inhalation: No data available.

Skin Contact: No data available.

Eye contact: No data available.

Information on toxicological effects

Acute toxicity (list all possible routes of exposure)

Oral

Product: ATEmix: 65,958.98 mg/kg

Dermal

Product: ATEmix: 31,948.88 mg/kg

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Inhalation

Product: No data available.

Repeated dose toxicity

Product: No data available.

Skin Corrosion/Irritation

Product: No data available.

Serious Eye Damage/Eye Irritation

Product: No data available.

Respiratory or Skin Sensitization

Product: No data available.

Carcinogenicity

Product: No data available.

IARC Monographs on the Evaluation of Carcinogenic Risks to Humans:

No carcinogenic components identified

US. National Toxicology Program (NTP) Report on Carcinogens:

No carcinogenic components identified

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050):

No carcinogenic components identified

Germ Cell Mutagenicity

In vitro

Product: No data available.

In vivo

Product: No data available.

Reproductive toxicity

Product: No data available.

Specific Target Organ Toxicity - Single Exposure

Product: No data available.

Specific Target Organ Toxicity - Repeated Exposure

Product: No data available.

Aspiration Hazard

Product: No data available.

Other effects: No data available.

12. Ecological information

Ecotoxicity:

Acute hazards to the aquatic environment:

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Fish

Product: No data available.

Aquatic Invertebrates

Product: No data available.

Chronic hazards to the aquatic environment:

Fish

Product: No data available.

Aquatic Invertebrates

Product: No data available.

Toxicity to Aquatic Plants

Product: No data available.

Persistence and Degradability

Biodegradation

Product: No data available.

BOD/COD Ratio

Product: No data available.

Bioaccumulative potential

Bioconcentration Factor (BCF)

Product: No data available.

Partition Coefficient n-octanol / water (log Kow)
Product:
No data available.

Mobility in soil: No data available.

Known or predicted distribution to environmental compartments

Oxirane, 2-methyl-, polymer No data available.

with oxirane, mono[3-[1,3,3,3-tetramethyl-1-[(trimethylsilyl)oxy]-1disiloxanyl]propyl] ether

Octamethylcyclotetrasiloxa No data available.

ne

Other adverse effects: No data available.

13. Disposal considerations

Disposal instructions: Dispose of waste at an appropriate treatment and disposal facility in

accordance with applicable laws and regulations, and product

characteristics at time of disposal. Contaminated packages should be as

empty as possible.

14. Transport information

This material is not subject to transport regulations.

Environmental hazards: Not regulated.

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Special precautions for user: No special precautions. 15. Regulatory information **US Federal Regulations** TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D) None present or none present in regulated quantities. **CERCLA Hazardous Substance List (40 CFR 302.4):** None present or none present in regulated quantities. Superfund Amendments and Reauthorization Act of 1986 (SARA) Hazard categories X Acute (Immediate) X Chronic (Delayed) Fire Reactive Pressure Generating **SARA 302 Extremely Hazardous Substance** None present or none present in regulated quantities. **SARA 304 Emergency Release Notification** None present or none present in regulated quantities. SARA 313 (TRI Reporting) None present or none present in regulated quantities. Clean Water Act Section 311 Hazardous Substances (40 CFR 117.3) None present or none present in regulated quantities. Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130): None present or none present in regulated quantities. **US State Regulations US. California Proposition 65** No ingredient regulated by CA Prop 65 present. US. New Jersey Worker and Community Right-to-Know Act No ingredient regulated by NJ Right-to-Know Law present. **US. Massachusetts RTK - Substance List** No ingredient regulated by MA Right-to-Know Law present.

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US. Pennsylvania RTK - Hazardous Substances

US. Rhode Island RTK

No ingredient regulated by PA Right-to-Know Law present.

No ingredient regulated by RI Right-to-Know Law present.



Inventory Status:

Australia AICS: On or in compliance with the inventory.

Canada DSL Inventory List: On or in compliance with the inventory.

EINECS, ELINCS or NLP: On or in compliance with the inventory.

China Inv. Existing Chemical Substances: On or in compliance with the inventory.

Philippines PICCS: On or in compliance with the inventory.

US TSCA Inventory: On or in compliance with the inventory.

Taiwan Chemical Substance Inventory:

On or in compliance with the inventory.

16.Other information, including date of preparation or last revision

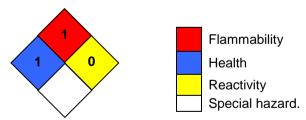
HMIS Hazard ID

Health		1	
Flammability		1	
Physical Hazards		0	
PERSONAL PROTECTION		В	

B - Safety Glasses & Gloves

Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible; *Chronic health effect

NFPA Hazard ID



Hazard rating: 0 - Minimal; 1 - Slight; 2 - Moderate; 3 - Serious; 4 - Severe; RNP - Rating not possible

Issue Date: 01/25/2019

Revision Date: 09/18/2018

Version #: 1.1

Further Information: No data available.

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Disclaimer:

The information given is based on data available for the material, the components of the material, and similar materials. The information is believed to be correct. It is given in good faith. This information should be used to make an independent determination of the methods to safeguard workers and the environment.

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