



Section 1 Identification

Product identifiers

Product name: Freeman 935 High Temperature Epoxy Surface Coat Part A (Resin) **Relevant identified uses of the substance or mixture and uses advised against** Identified uses: Epoxy constituent. For industrial/professional use only.

Details of the supplier of the safety data sheet Freeman Manufacturing & Supply Company

1101 Moore Road, Avon, OH 44011 Phone (440) 934-1902 contactus@freemansupply.com

24 Hour emergency phone number: CHEMTREC (800) 424-9300

Section 2 Hazards Identification

GHS Classification in accordance with 29 CFR 1910.1200 (OSHA HCS)

Skin Corrosion/Irritation, Category 2 Eye Damage/Irritation, Category 2A Skin Sensitization, Category 1 Acute Toxicity, Oral, Category 4 Specific Target Organ Toxicity, Single Exposure (Respiratory tract irritation), Category 3



Warning Hazard statements

Causes serious eye irritation. Causes skin irritation. May cause an allergic skin reaction. Harmful if swallowed. May cause respiratory irritation.

Precautionary statements

Prevention: Do not eat, drink or smoke when using this product. Wash hands and face thoroughly after handling. Wear protective gloves/protective clothing. Wear eye and face protection. Avoid breathing dust, fume, gas, mist, vapors or spray. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace.

Response: If swallowed rinse mouth. Call poison center or doctor if you feel unwell. **If on skin** wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse. **If in eyes** rinse continuously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. If eye irritation persists: Get medical advice/attention. **If inhalation** occurs, remove person to fresh air and get medical advice/attention if ill or concerned.

Storage: Store in a well-ventilated place. Keep cool. Keep container tightly closed when not in use. **Disposal:** Dispose of contents and container to an appropriate waste site in accordance with local and national regulations.



Section 3 Composition/Information on Ingredients

Ingredient Name	CAS Number
Epoxy Resin	25068-38-6
Diglycidyl Ether	17557-23-2
Aluminum	7429-90-5
Amorphous Silica	7631-86-9
Glass, Oxide Chemicals	65997-17-3

There are no additional ingredients present, which within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Section 4 First Aid Measures

Description of First Aid Measures

If inhaled: Move person into fresh air. Get medical attention if you feel unwell.

In case of skin contact: Immediately wash off with soap and plenty of water. Remove contaminated clothing and wash before reuse. Get medical attention if symptoms occur.

In case of eye contact: Flush eyes with water for at least 15 minutes. Remove contact lenses if easy to do and continue rinsing. Get medical attention if irritation develops.

If swallowed: Rinse mouth. Call poison center or doctor if you feel unwell.

Most important symptoms and effects, both acute and delayed

See Section 11 Information on toxicological effects

Indication of any immediate medical attention and special treatment required

Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

Section 5 Fire-Fighting Measures

Suitable extinguishing media

Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam or alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams or protein foams may function but will be less effective. Water fog applied gently may be used as a blanket for fire extinguishment.

Unsuitable extinguishing agents

Do not use direct water stream, may spread fire.

Specific hazards arising from the chemical

In a fire or if heated, a pressure increase will occur, and the container may burst.

Hazardous thermal decomposition products

Decomposition products may include the following materials:

carbon dioxide, carbon monoxide, or halogenated compounds.

Special protective actions for fire-fighters

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire.

Special protective equipment for fire-fighters

Fire fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.





Section 6 Accidental Release Measures

Personal precautions, protective equipment and emergency procedures Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment. **Environmental precautions** Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water. Methods and materials for containment and clean-up Move containers from spill area. Absorb with an inert dry material until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Place in an appropriate waste disposal container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/ international regulations. For larger spills, dispose of via a licensed waste disposal contractor. Remove residual with soap and hot water. Solvents are not recommended for clean-up unless the recommended exposure guidelines and safe handling practices for the specific solvent are followed. **Section 7 Handling and Storage** Precautions for safe handling For industrial/occupational use only. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (e.g., Chlorine, chromic acid etc.) Conditions for safe storage, including any incompatibilities For safe storage, store at or below 72°F (22°C). Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Store locked up. **Section 8 Exposure Controls/Personal Protection Components with workplace control parameters** None **Appropriate engineering controls** Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of mists and/or vapors below the recommended exposure limits. **Personal Protective Equipment Eye Protection:** Wear safety glasses equipped with side shields, or chemical goggles if splashing is possible. Hand Protection: The glove material must be impermeable and resistant to the product/the substance/the preparation. Due to missing tests no recommendation to the glove material can be given. Contaminated gloves should be replaced. Body Protection: Prevent skin contact when handling material. **Respiratory Protection:** The need for respiratory protection is not anticipated under normal use conditions and with adequate ventilation. If elevated airborne concentrations above applicable workplace exposure levels are anticipated, a NIOSH-approved organic vapor respirator equipped with a dust/mist prefilter should be used. **Safety Stations** Make emergency evewash stations, safety/quick-drench showers, and washing facilities available in work area.





Section 8 Exposure Controls/Personal Protection

General Hygienic Practices

Avoid breathing vapor or mist. Avoid contamination of food, beverages, or smoking materials. Wash thoroughly after handling, and before eating, drinking or smoking. Remove contaminated clothing promptly and clean thoroughly before reuse.

Section 9 Physical and Chemical Properties

Appearance	Thick gray liquid
Odor	Slight
Odor Threshold	No data available
рН	No data available
Melting Point	No data available
Boiling point	>400°F (>204°C)
Flash Point	>300°F (>149°C)
Evaporation rate	No data available
Flammability (solid, gas)	No data available
Upper/lower flammability	No data available
Vapor pressure at 72°F	<1.0 mm Hg
Vapor density	No data available
Relative density at 72°F	14.49 lb./gal
Specific gravity	1.74
Water solubility	Slight
Coefficient: n-octanol/ water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Viscosity	No data available
Explosive Properties	None
Oxidizing Properties	None
VOC Content	0%
Sectio	on 10 Stability and Reactivity
Chemical Stability	Stable at normal conditions.
Hazardous reactions	Under normal conditions of storage and use,
	hazardous reactions should not occur.
Hazardous decomposition products	Under normal conditions of storage and use, hazardous decompositio
	products should be produced.
Dangerous reactions	In normal storage hazardous reaction will not occur, reacts with amin
Incompatible materials	Keep away from strong oxidizing agents. Avoid contact with Acids,
	Bases or unintended contact with amines.
Reactivity	Not available.
Conditions to avoid	Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. Failure to observe this precaution may result in excessive heat build-up causing exotherm.



Section 11 Toxicological Information

Inhalation	May cause respiratory tract irritation.
	Adverse symptoms may include the following:
	respiratory tract irritation/coughing.
Skin contact	This product may cause irritation to the skin.
	May cause an allergic skin reaction.
	Adverse symptoms may include the following:
	irritation, redness or rash
Eye contact	This product may cause serious eye irritation.
	Adverse symptoms may include the following: pain, irritation, watering or redness.
Ingestion	Irritating to mouth, throat and stomach.
ingestion	Adverse symptoms: No specific data.
Respiratory or skin sensitization	No data available
Germ cell mutagenicity	No data available
Carcinogenicity	No component of this product present at levels greater than or
	equal to 0.1% is identified as a carcinogen or potential carcinogen
Reproductive toxicity	No data available
Specific target organ toxicity	
- single exposure	No data available
Specific target organ toxicity	
 repeated exposure 	No data available
Sect	tion 12 Ecological Information
	101 12 Leologicul mior mation
Toxicity	No data available
Persistence and degradability	No data available
Bioaccumulative potential	No data available
Mobility in soil	No data available
Results of PBT & vPvB assessment	No data available
Secti	ion 13 Disposal Considerations
560	on 15 Disposal considerations
	ided or minimized wherever possible. Disposal of this product,
The generation of waste should be avo	fuce of minimized wherever possible. Disposal of this produce,
•	at all times comply with the requirements of environmental
solutions and any by-products should a	
solutions and any by-products should a protection and waste disposal legislati	at all times comply with the requirements of environmental
solutions and any by-products should a protection and waste disposal legislati surplus and non-recyclable products v	at all times comply with the requirements of environmental on and any regional local authority requirements. Dispose of
solutions and any by-products should a protection and waste disposal legislati surplus and non-recyclable products v disposed of untreated to the sewer unl	at all times comply with the requirements of environmental on and any regional local authority requirements. Dispose of ria a licensed waste disposal contractor. Waste should not be less fully compliant with the requirements of all authorities with
solutions and any by-products should a protection and waste disposal legislati surplus and non-recyclable products v disposed of untreated to the sewer unl jurisdiction. Waste packaging should b	at all times comply with the requirements of environmental on and any regional local authority requirements. Dispose of ia a licensed waste disposal contractor. Waste should not be less fully compliant with the requirements of all authorities with be recycled. Incineration or landfill should only be considered when
solutions and any by-products should a protection and waste disposal legislati surplus and non-recyclable products v disposed of untreated to the sewer unl jurisdiction. Waste packaging should b recycling is not feasible. This material	at all times comply with the requirements of environmental on and any regional local authority requirements. Dispose of ia a licensed waste disposal contractor. Waste should not be
solutions and any by-products should a protection and waste disposal legislati surplus and non-recyclable products v disposed of untreated to the sewer unl jurisdiction. Waste packaging should b recycling is not feasible. This material taken when handling emptied contained	at all times comply with the requirements of environmental on and any regional local authority requirements. Dispose of ia a licensed waste disposal contractor. Waste should not be less fully compliant with the requirements of all authorities with be recycled. Incineration or landfill should only be considered when and its container must be disposed of in a safe way. Care should be



Freeman 935 Part A (Resin)

	Section 14 Transport Information
DOT	Not Regulated
IMDG	Not Regulated
IATA	Not Regulated
This information is not int	ended to convey all specific regulatory or operational requirements/information
	ransportation classifications may vary by container volume and may be influenced by
	ions in regulations. Additional transportation system information can be obtained
	es or customer service representative. It is the responsibility of the transporting
organization to follow all a	applicable laws, regulations and rules relating to the transportation of the material.
	Section 15 Regulatory Information
US Federal Regulations	
_	nication Standard: This product is a "Hazardous Chemical" as defined by the OSHA
	n Standard, 29 CFR 1910.1200.
	nts and Reauthorization Act of 1986 Title III (Emergency Planning and Community
	1986) Sections 311 and 312: See Section 2
Superfund Amendme	nts and Reauthorization Act of 1986 Title III (Emergency Planning and Community
Right-to-Know Act of	1986) Section 313: This material does not contain any chemical components with known
CAS numbers that exce	ed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.
US State Regulations	
	and Community Right-To-Know Act: To the best of our knowledge, this product does
not contain chemicals a	It levels which require reporting under this statute.
California Proposition	n 65: This product does not contain any chemicals known to the State of California
	n defects or any other reproductive harm.
United States TSCA Inventory	
	product are in compliance with the inventory listing requirements of the U.S. Toxic
Substances Control Act	(TSCA) Chemical Substance Inventory.
	Section 16 Other Information
Disclaimer	
	les Buyer's documents. SELLER MAKES NO REPRESENTATION OR WARRANTY,
	ED, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A
	E. No statements herein are to be construed as inducements to infringe any
	no circumstances shall Seller be liable for incidental, consequential or indirect
	gligence, breach of warranty, strict of liability arising in connection with the
product(s). Buyer's sol	
	e liability for any claims shall be Buyer's purchase price. Data and results are based
	and must be confirmed by Buyer by testing for its intended conditions of use. The
	n tested for, and is therefore not recommended for, uses for which prolonged
	embranes, abraded skin, or blood is intended; or for uses for which implantation
within the human body	is intended.
Date of initial release: I	December 1, 2015

Date of previous revision: January 3, 2023 Current revision date: October 18, 2024





Freeman 935-15 Part B (Hardener)

Section 1 Identification

Product identifiers

Product name: Freeman 935-15 High-Temperature Epoxy Surface Coat Part B (Hardener) Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Hardener component of high-temperature epoxy surface coat - For Industrial Use Only

Details of the supplier of the safety data sheet

Freeman Manufacturing & Supply Company 1101 Moore Road, Avon, OH 44011 USA Telephone: +1 (440) 934-1902 Email: contactus@freemansupply.com

24 Hour emergency telephone number: CHEMTREC (800) 424-9300

Section 2 Hazards Identification

GHS Classification in accordance with 29 CFR 1910.1200 (OSHA Hazard Communication Standard)

Acute toxicity(oral), Category 4 Acute toxicity(dermal), Category 4 Skin corrosion/irritation, Category 1B Serious eye damage / eye irritation, Category 1 Skin sensitizer, Category 1 Reproductive toxicity, Category 1B Aquatic toxicity (acute), Category 2 Aquatic toxicity (chronic), Category 1

Label elements



Danger

Hazard statements

H302 Harmful if swallowed.

H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H318 Causes serious eye damage.

H317 May cause an allergic skin reaction.

H360 May damage fertility.

H401 Toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects,

Precautionary statements

Prevention: P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read and understood.

P260 Do not breathe dust, fume, mist, vapors or spray.

P264 Wash thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.

P272 Contaminated work clothing should not be allowed out of the workplace.

P273 Avoid release to the environment.

P280 Wear protective gloves, protective clothing, eye protection, face protection.



Freeman 935-15 - Part B (Hardener)

Section 2 Hazards Identification

Response: P301+312 IF SWALLOWED: Call a POISON CENTER, doctor or physician if you feel unwell.
P302+352 IF ON SKIN: Wash with plenty of soap and water.
P303+361+353 IF ON SKIN (or hair): Remove, take off immediately all contaminated
clothing. Rinse skin with water, shower.
P304+340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+351+338 IF IN EYES: Rinse cautiously with water for several minutes.
Remove contact lenses, if present and easy to do. Continue rinsing.
P308+313 IF exposed or concerned: Get medical advice or attention.
P310 Immediately call a POISON CENTER, doctor or physician.
P312 Call a POISON CENTER, doctor or physician if you feel unwell.
P301+330+331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P333+313 If skin irritation or a rash occurs: Get medical advice or attention.
P362+364 Take off contaminated clothing and wash it before reuse.
P363 Wash contaminated clothing before reuse.
P391 Collect spillage.
Storage: P405 Store locked up.
Disposal: P501 Dispose of contents and container to an appropriate waste site in accordance with local and
national regulations.
Other hazards

This product contains no endocrine disrupting chemicals.

Ingredient Name	CAS Number	Weight Concentration (%)	GHS Classification
Amine	Proprietary	30 - 60	Acute toxicity(dermal), category 4; H312 Acute toxicity(oral), category 4; H302 Skin corrosion/irritation, category 1B; H314 Skin sensitizer, category 1; H317
Amine	Proprietary	30 - 60	Acute toxicity(dermal), category 4; H312 Acute toxicity(oral), category 4; H302 Skin corrosion/irritation, category 1B; H314 Skin sensitizer, category 1; H317 Aquatic toxicity (chronic), category 3; H412
4,4-isopropylidene diphenol < Bisphenol A>	80-05-7	10 - 30	Specific target organ toxicity, Specific exposure, category 3; H335 Serious eye damage / eye irritation, category 1; H318 Skin sensitizer, category 1; H317 Reproductive toxicity, category 1B; H360 Aquatic toxicity (acute), category 1; H400 Aquatic toxicity (chronic), category 1; H410
Nonylphenol	25154-52-3	3 - 7	Reproductive toxicity, category 2; H361 Acute toxicity(oral), category 4; H302 Skin corrosion/irritation, category 1B; H314 Aquatic toxicity (acute), category 1; H400 Aquatic toxicity (chronic), category 1; H410

Section 3 Composition/Information on Ingredients

Date of Preparation: September 12, 2024



Section 3 Composition/Information on Ingredients

There are no additional ingredients present, which within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Section 4 First Aid Measures

Description of First Aid Measures

General: In all cases of doubt, or when symptoms persist, seek medical attention.

Never give anything by mouth to an unconscious person.

If inhaled: Remove to fresh air, keep patient warm and at rest. If breathing is irregular or stopped, give artificial respiration. If unconscious, place in the recovery position and obtain immediate medical attention. Give nothing by mouth.

In case of eye contact: Irrigate copiously with clean water for at least 15 minutes, holding the eyelids apart and seek medical attention.

In case of skin contact: Remove contaminated clothing. Wash skin thoroughly with soap and water or use a recognized skin cleanser.

If swallowed: If swallowed obtain immediate medical attention. Keep at rest. Do NOT induce vomiting.

Most important symptoms and effects, both acute and delayed Treat symptomatically. See section 2 for further details.

Every Causes serious are irritation

Eyes: Causes serious eye irritation.

Skin: Harmful in contact with skin. May cause an allergic skin reaction.

Causes severe skin burns and eye damage.

Ingestion: Harmful if swallowed.

Indication of any immediate medical attention and special treatment required

Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

Section 5 Fire-Fighting Measures

Suitable extinguishing media

Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam or alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams or protein foams may function but will be less effective. Water fog applied gently may be used as a blanket for fire extinguishment.

Unsuitable extinguishing agents

Do not use direct water stream, may spread fire.

Specific hazards arising from the chemical

In a fire or if heated, a pressure increase will occur, and the container may burst.

Hazardous thermal decomposition products

Decomposition products may include the following materials:

carbon dioxide, carbon monoxide, or halogenated compounds.

Special protective actions for fire-fighters

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire.

Special protective equipment for fire-fighters

Fire fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.





Freeman 935-15 - Part B (Hardener)

Section 6 Accidental Release Measures

Personal precautions, prot	ective equipment and (emergency procedures
	ate the area with fresh ai	
For large spill, or spil vapors, in accordance	ls in confined spaces, pro e with good industrial hy	by the mechanical ventilation to disperse or exhaust giene practice. Refer to other sections of this SDS for zards, respiratory protection, ventilation, and personal
protective equipment		
Environmental precautions		
-	environment. For larger s	spills, cover drains and build dikes to prevent entry into
Methods and materials for		-un
adding an absorbent appropriate waste dis with applicable local/ licensed waste dispos	material does not remov sposal container. Dispose /regional/national/ inter sal contractor. Remove re can-up unless the recomm	an inert dry material until it appears dry. Remember, re a physical, health, or environmental hazard. Place in an e of collected material as soon as possible in accordance rnational regulations. For larger spills, dispose of via a esidual with soap and hot water. Solvents are not nended exposure guidelines and safe handling practices
	Section 7 H	andling and Storage
eyes, on skin, or on cl handling. Contaminat environment. Wash c Conditions for safe storage , i Do not freeze. Store be	ational use only. Avoid by othing. Do not eat, drink ted work clothing should contaminated clothing be including any incompati etween 60°F and 100°F. Ko	
	Section 8 Exposure (Controls/Personal Protection
Components with workplace	e control parameters	Value

Ingredient	Source	Value
Amine	OSHA	No Established Limit
	ACGIH	TWA: 1 ppm
	NIOSH	TWA 1 ppm (4 mg/m3) [skin]

Appropriate engineering controls

Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and any vapor below occupational exposure limits suitable respiratory protection must be worn.

Personal protective equipment

Eye protection: Wear safety glasses equipped with side shields, or chemical goggles if splashing is possible. **Skin protection:** Avoid skin contact. Wear PVC or rubber gloves to keep skin contact to a minimum. Refer to the manufacturer's recommendations regarding the suitability of any gloves used. Contaminated gloves should be replaced.



Freeman 935-15 - Part B (Hardener)

Section 8 Exposure Controls/Personal Protection

Respiratory Protection: The need for respiratory protection is not anticipated under normal use conditions and with adequate ventilation. If elevated airborne concentrations above applicable workplace exposure levels are anticipated, a NIOSH-approved organic vapor respirator equipped with a dust/mist prefilter should be used.

Safety Stations

Make emergency eyewash stations, safety/quick-drench showers, and washing facilities available in work area.

General Hygienic Practices

Avoid breathing vapor or mist. Avoid contamination of food, beverages, or smoking materials. Wash thoroughly after handling, and before eating, drinking or smoking. Remove contaminated clothing promptly and clean thoroughly before reuse.

Section 9 Physical and Chemical Properties

Appearance	Amber liquid
Odor	Distinct
Odor Threshold	No data available
рН	No data available
Melting Point	No data available
Boiling Point	No data available
Flash Point (closed cup)	250°F (121°C)
Evaporation rate	No data available
Flammability (solid, gas)	No data available
Upper/lower flammability	No data available
Vapor pressure at 72°F	No data available
Vapor density	No data available
Specific gravity	No data available
Solubility	No data available
Coefficient: n-octanol/ water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Viscosity	Approximately 3,400 cP at 25°C
Explosive Properties	None
Oxidizing Properties	None
VOC Content	0%
Secti	on 10 Stability and Reactivity
Chaminal Stability	Stable at normal conditions.
Chemical Stability Hazardous reactions	Under normal conditions of storage and use,
nazaruous reactions	hazardous reactions should not occur.
Hazardous decomposition products	Under normal conditions of storage and use, hazardous decomposition
nazar dous decomposition products	products should be produced.
Dangerous reactions	In normal storage hazardous reaction will not occur, reacts with amines.
Incompatible materials	Keep away from strong oxidizing agents. Avoid contact with Acids,
incompatible materials	
incompatible materials	Bases or unintended contact with amines.



Freeman 935-15 - Part B (Hardener)

Section 10 Stability and Reactivity

Conditions to avoid

Avoid high temperatures. Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately. Failure to observe this precaution may result in excessive heat build-up causing exotherm.

Section 11 Toxicological Information

Acute toxicity

Note: When no route specific LD50 data is available for an acute toxin, the converted acute toxicity point estimate was used in the calculation of the product's ATE (Acute Toxicity Estimate).

Ingredient	Oral LD50,	Skin LD50,
	mg/kg	mg/kg
Amine - (Proprietary)	1,080.00, Rat -	1,090.00, Rabbit -
	Category: 4	Category: 4
Amine - (Proprietary)	500.00, Point	1,100.00, Point
	Estimate -	Estimate -
	Category: 4	Category: 4
4,4-isopropylidene diphenol <	5,000.00, Rat -	3,000.00, Rabbit -
Bisphenol A > - (80-05-7)	Category: 5	Category: 5
Nonyl phenol - (25154-52-3)	580.00, Rat -	>2,000.00, Rabbit
	Category: 4	-Category: 5

Information on toxicological effects

nation on toxicological cheets	
Acute oral toxicity	Harmful if swallowed
Acute inhalation toxicity	Not applicable
Acute dermal toxicity	Harmful in contact with skin
Skin corrosion/irritation	Causes skin irritation
Serious eye damage/eye irritation	Causes severe skin burns and eye damage.
Respiratory sensitization	Not applicable
Skin sensitization	May cause an allergic skin reaction
Germ cell mutagenicity	Not Applicable
Carcinogenicity	No ingredient is identified as an established or suspect carcinogen (OSHA, NTP, IARC, ACGIH)
Reproductive toxicity	May damage fertility.
Specific target organ toxicity	
- single exposure	None expected to be a hazard
Specific target organ toxicity	
- repeated exposure	None expected to be a hazard
Aspiration hazard	Not applicable



Freeman 935-15 - Part B (Hardener) **Section 12 Ecological Information Ecotoxicity** Very toxic to aquatic life with long lasting effects Ingredient 96 hr LC50 fish, 48 hr EC50 crustacea, ErC50 algae, mg/L mg/L mg/L Amine - (Proprietary) 1,014.00, Poecilia 53.50, Daphnia 345.60, reticulata magna Pseudokirchneriella subcapitata Amine - (Proprietary) 100.00, Oncorhynchus 32.00, Daphnia 495.00, mykiss magna Pseudokirchneriella subcapitata 4.4-isopropylidene 4.60, Pimephales 7.75, Daphnia 2.73, Pseudokirchneriella diphenol < Bisphenol promelas magna subcapitata A> - (80-05-7) Nonyl phenol -1.30. Scenedesmus 0.14, Pimephales 0.10, Daphnia (25154-52-3)promelas magna subspicatus **Persistence and degradability** No data available **Bioaccumulative potential** No data available Mobility in soil No data available **Results of PBT & vPvB assessment** This product contains no PBT/vPvB chemicals. **Section 13 Disposal Considerations** The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers retain some product residue. Avoid spilled material and/or runoff with contact in soil, waterways, drains and sewers. **Section 14 Transport Information DOT:** UN1760, Corrosive liquids (, n.o.s., 8, III

IMDG: UN1760, Corrosive liquids (, n.o.s., 8, III IMDG: UN1760, Corrosive liquids, n.o.s. (Amines), 8, III IATA: UN1760, Corrosive liquids, n.o.s. (Amines), 8, III Marine Pollutant: Yes (4,4-isopropylidene diphenol < Bisphenol A>)

Section 15 Regulatory Information

Under States TSCA Inventory (TSCA)

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.





Freeman 935-15 - Part B (Hardener)

Section 15 Regulatory Information

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986)

▲ WARNING: This product can expose you to chemicals including 4,4-isopropylidene diphenol < Bisphenol A >, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

Section 16 Other Information

Disclaimer

The following supersedes Buyer's documents. SELLER MAKES NO REPRESENTATION OR WARRANTY, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. No statements herein are to be construed as inducements to infringe any relevant patent. Under no circumstances shall Seller be liable for incidental, consequential or indirect damages for alleged negligence, breach of warranty, strict of liability arising in connection with the product(s). Buyer's sole remedy and Seller's sole liability for any claims shall be Buyer's purchase price. Data and results are based on controlled lab work and must be confirmed by Buyer by testing for its intended conditions of use. The product(s) has not been tested for, and is therefore not recommended for, uses for which prolonged contact with mucous membranes, abraded skin, or blood is intended; or for uses for which implantation within the human body is intended.

Date of initial release: December 1, 2015 Date of previous revision: January 3, 2023 Current revision date: September 12, 2024



Freeman 935-30 Part B (Hardener)

Section 1 Identification

Product identifiers

Product name: Freeman 935-30 High Temperature Epoxy Surface Coat Part B (Hardener) Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Hardener component of high-temperature epoxy surface coat - For Industrial Use Only

Details of the supplier of the safety data sheet

Freeman Manufacturing & Supply Company 1101 Moore Road, Avon, OH 44011 USA Telephone: +1 (440) 934-1902 Email: contactus@freemansupply.com

24 Hour emergency telephone number: CHEMTREC (800) 424-9300

Section 2 Hazards Identification

GHS Classification in accordance with 29 CFR 1910.1200 (OSHA Hazard Communication Standard)

Skin Corrosion/Irritation, Category 2 Eye Damage/Irritation, Category 2A Skin Sensitization, Category 1 Acute Toxicity, Oral, Category 4

Specific Target Organ Toxicity, Single Exposure (Respiratory tract irritation), Category 3

Label elements



Warning Hazard statements

Causes serious eye irritation. Causes skin irritation. May cause an allergic skin reaction. Harmful if swallowed. May cause respiratory irritation.

Precautionary statements

Prevention: Do not eat, drink or smoke when using this product. Wash hands and face thoroughly after handling. Wear protective gloves/protective clothing. Wear eye and face protection. Avoid breathing dust, fume, gas, mist, vapors or spray. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace.

Response: If swallowed rinse mouth. Call poison center or doctor if you feel unwell. **If on skin** wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse. **If in eyes** rinse continuously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. If eye irritation persists: Get medical advice/attention. **If inhalation** occurs, remove person to fresh air and get medical advice/attention if ill or concerned.

Storage: Store in a well-ventilated place. Keep cool. Keep container tightly closed when not in use. **Disposal:** Dispose of contents and container to an appropriate waste site in accordance with local and national regulations.

Section 3 Composition/Information on Ingredients	
Ingredient Name	CAS Number
Safety Adducted Modified Polyamine Epoxy Curing Agent	68610-56-0



Freeman 935-30 Part B (Hardener)

Section 3 Composition/Information on Ingredients

There are no additional ingredients present, which within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Section 4 First Aid Measures

Description of First Aid Measures

If inhaled: Move person into fresh air. Get medical attention if you feel unwell.

In case of skin contact: Immediately wash off with soap and plenty of water. Remove contaminated clothing and wash before reuse. Get medical attention if symptoms occur.

In case of eye contact: Flush eyes with water for at least 15 minutes. Remove contact lenses if easy to do and continue rinsing. Get medical attention if irritation develops.

If swallowed: Rinse mouth. Call poison center or doctor if you feel unwell.

Most important symptoms and effects, both acute and delayed

See Section 11 Information on toxicological effects

Indication of any immediate medical attention and special treatment required

Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

Section 5 Fire-Fighting Measures

Suitable extinguishing media

Water fog or fine spray. Dry chemical fire extinguishers. Carbon dioxide fire extinguishers. Foam or alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams or protein foams may function but will be less effective. Water fog applied gently may be used as a blanket for fire extinguishment.

Unsuitable extinguishing agents

Do not use direct water stream, may spread fire.

Specific hazards arising from the chemical

In a fire or if heated, a pressure increase will occur, and the container may burst.

Hazardous thermal decomposition products

Decomposition products may include the following materials:

carbon dioxide, carbon monoxide, or halogenated compounds.

Special protective actions for fire-fighters

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire.

Special protective equipment for fire-fighters

Fire fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6 Accidental Release Measures

Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapors, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.



Freeman 935-30 Part B (Hardener)

Section 6 Accidental Release Measures

Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dikes to prevent entry into sewer systems or bodies of water.

Methods and materials for containment and clean-up

Move containers from spill area. Absorb with an inert dry material until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Place in an appropriate waste disposal container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/ international regulations. For larger spills, dispose of via a licensed waste disposal contractor. Remove residual with soap and hot water. Solvents are not recommended for clean-up unless the recommended exposure guidelines and safe handling practices for the specific solvent are followed.

Section 7 Handling and Storage

Precautions for safe handling

For industrial/occupational use only. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (e.g., Chlorine, chromic acid etc.)

Conditions for safe storage, including any incompatibilities

For safe storage, store at or below 72°F (22°C). Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Store locked up.

Section 8 Exposure Controls/Personal Protection

Components with workplace control parameters

None

Appropriate engineering controls

Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of mists and/or vapors below the recommended exposure limits.

Personal Protective Equipment

Eye Protection: Wear safety glasses equipped with side shields, or chemical goggles if splashing is possible. **Hand Protection**: The glove material must be impermeable and resistant to the product/the substance/the preparation. Due to missing tests no recommendation to the glove material can be given. Contaminated gloves should be replaced.

Body Protection: Prevent skin contact when handling material.

Respiratory Protection: The need for respiratory protection is not anticipated under normal use conditions and with adequate ventilation. If elevated airborne concentrations above applicable workplace exposure levels are anticipated, a NIOSH-approved organic vapor respirator equipped with a dust/mist prefilter should be used.

Safety Stations

Make emergency eyewash stations, safety/quick-drench showers, and washing facilities available in work area.

General Hygienic Practices

Avoid breathing vapor or mist. Avoid contamination of food, beverages, or smoking materials. Wash thoroughly after handling, and before eating, drinking or smoking. Remove contaminated clothing promptly and clean thoroughly before reuse.



Appearance	Light yellow liquid
Odor	Slight
Odor Threshold	No data available
pH	No data available
-	No data available
Melting Point	No data available
Boiling point Flash Point	
	220°F (104°C) No data available
Evaporation rate	No data available
Flammability (solid, gas)	
Upper/lower flammability	No data available
Vapor pressure	<1 mm Hg
Vapor density	No data available
Relative density at 72°F	8.88 lb./gal
Specific gravity	
Water Solubility	Slight
Coefficient: n-octanol/ water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Viscosity	No data available
Explosive Properties	None
Oxidizing Properties	None
VOC Content	0%
Sect	ion 10 Stability and Reactivity
Chemical Stability	Stable at normal conditions.
Hazardous reactions	Under normal conditions of storage and use,
	hazardous reactions should not occur.
Hazardous decomposition products	Under normal conditions of storage and use, hazardous decomposition products should be produced.
Dangerous reactions	In normal storage hazardous reaction will not occur, reacts with amines
Incompatible materials	Keep away from strong oxidizing agents. Avoid contact with Acids,
meomputible materials	Bases or unintended contact with amines.
Reactivity	Not available.
Conditions to avoid	Avoid mixing resin (Part A) and curing agent (Part B) unless you plan
	to use immediately. Failure to observe this precaution may result in
	excessive heat build-up causing exotherm.
Sectio	on 11 Toxicological Information
Jeth	
nt routes of exposure: Skin, Inhalation	n, Eyes and Ingestion
ial Health Effects/Symptoms	
Inhalation	May cause respiratory tract irritation.
	Adverse symptoms may include the following:



Freeman 935-30 Part B (Hardener)

Sectio	Section 11 Toxicological Information		
Skin contact	This product may cause irritation to the skin.		
	May cause an allergic skin reaction.		
	Adverse symptoms may include the following:		
	irritation, redness or rash		
Eye contact	This product may cause serious eye irritation.		
	Adverse symptoms may include the following:		
	pain, irritation, watering or redness.		
Ingestion	Irritating to mouth, throat and stomach.		
	Adverse symptoms: No specific data.		
Respiratory or skin sensitization	No data available		
Germ cell mutagenicity	No data available		
Carcinogenicity	No component of this product present at levels greater than or		
Description of the faith	equal to 0.1% is identified as a carcinogen or potential carcinogen.		
Reproductive toxicity	No data available		
Specific target organ toxicity	Na data availabla		
- single exposure	No data available		
Specific target organ toxicity	Na data availabla		
- repeated exposure	No data available		
Sect	ion 12 Ecological Information		
Toxicity	No data available		
Persistence and degradability	No data available		
Bioaccumulative potential	No data available		
Mobility in soil	No data available		
Results of PBT & vPvB assessment	No data available		
Secti	on 13 Disposal Considerations		
360			
	ided or minimized wherever possible. Disposal of this product,		
	at all times comply with the requirements of environmental		
	on and any regional local authority requirements. Dispose of		
	ia a licensed waste disposal contractor. Waste should not be		
-	ess fully compliant with the requirements of all authorities with		
	be recycled. Incineration or landfill should only be considered when		
	and its container must be disposed of in a safe way. Care should be		
	ers that have not been cleaned or rinsed out. Empty containers		
	pilled material and/or runoff with contact in soil, waterways, drains		
and sewers.			
Sect	ion 14 Transport Information		
DOT	Not Regulated		
IMDG	Not Regulated		
IATA	Not Regulated		



Freeman 935-30 Part B (Hardener)

Section 14 Transport Information

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

Section 15 Regulatory Information

US Federal Regulations

OSHA Hazard Communication Standard: This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312: See Section 2

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations

Pennsylvania Worker and Community Right-To-Know Act: To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

California Proposition 65: This product does not contain any chemicals known to the State of California to cause cancer or birth defects or any other reproductive harm.

United States TSCA Inventory

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

Section 16 Other Information

Disclaimer

The following supersedes Buyer's documents. SELLER MAKES NO REPRESENTATION OR WARRANTY, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. No statements herein are to be construed as inducements to infringe any relevant patent. Under no circumstances shall Seller be liable for incidental, consequential or indirect damages for alleged negligence, breach of warranty, strict of liability arising in connection with the product(s). Buyer's sole

remedy and Seller's sole liability for any claims shall be Buyer's purchase price. Data and results are based on controlled lab work and must be confirmed by Buyer by testing for its intended conditions of use. The product(s) has not been tested for, and is therefore not recommended for, uses for which prolonged contact with mucous membranes, abraded skin, or blood is intended; or for uses for which implantation within the human body is intended.

Date of initial release: December 1, 2015 Date of previous revision: January 3, 2023 Current revision date: September 12, 2024





Freeman 935-90 Part B (Hardener)

Section 1 Identification

Product identifiers

Product name: Freeman 935-90 High-Temperature Epoxy Surface Coat Part B (Hardener) Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Hardener component of high-temperature epoxy surface coat - For Industrial Use Only

Details of the supplier of the safety data sheet

Freeman Manufacturing & Supply Company 1101 Moore Road, Avon, OH 44011 USA Telephone: +1 (440) 934-1902 Email: contactus@freemansupply.com

24 Hour emergency telephone number: CHEMTREC (800) 424-9300

Section 2 Hazards Identification

GHS Classification in accordance with 29 CFR 1910.1200 (OSHA Hazard Communication Standard)

Skin Corrosion/Irritation, Category 2 Eye Damage/Irritation, Category 2A Skin Sensitization, Category 1 Acute Toxicity, Oral, Category 4

Specific Target Organ Toxicity, Single Exposure (Respiratory tract irritation), Category 3

Label elements



Warning

Hazard Statements

- H319 Causes serious eye irritation.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H302 Harmful if swallowed.
- H335 May cause respiratory irritation.

Precautionary Statements

Prevention: Do not eat, drink or smoke when using this product. Wash hands and face thoroughly after handling. Wear protective gloves/protective clothing. Wear eye and face protection. Avoid breathing dust, fume, gas, mist, vapors or spray. Use only outdoors or in a well-ventilated area. Contaminated work clothing must not be allowed out of the workplace.

Response: If swallowed rinse mouth. Call poison center or doctor if you feel unwell.

If on skin wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash before reuse.

If in eyes rinse continuously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. If eye irritation persists: Get medical advice/attention.

If inhalation occurs, remove person to fresh air and get medical advice/attention if ill or concerned.

Storage: Store in a well-ventilated place. Keep cool. Keep container tightly closed when not in use. **Disposal:** Dispose of contents and container to an appropriate waste site in accordance with local and national regulations.



Freeman 925 Part B (Hardener)

Section 3 Composition/Information on Ingredients

Ingredie	ent Name	CAS Numb	er
Diglycid		17557-23-	-2
Diamine		68479-98-	-1
Safety Ac	dducted Amine	140-31-8	}
There are no additional in	ıgredients present, whi	ch within the current know	vledge of the supplier and in
		azardous to health or the e	
require reporting in this s	section.		
	Section 4 F	irst Aid Measures	
Description of First Aid Measur			
		cal attention if you feel unv	
			e contaminated clothing and wash
before reuse. Get medical			
			t lenses if easy to do and continue
rinsing. Get medical atten			
If Swallowed: Rinse mou	*	5	
Most important symptoms and			
See Section 11 Informatio			,
Indication of any immediate me	-		
-	ould be directed at the	control of symptoms and t	he clinical condition of the
patient.			
	Continu F Fire		
	Section 5 Fire	e-Fighting Measures	
Suitable extinguishing media			
	iry chemical fire exting	ushers Carbon dioxide fire	e extinguishers. Foam or alcohol
			or protein foams may function, but
		ay be used as a blanket for	
Unsuitable extinguishing agents		ay be used as a blanket for	in e extinguisiment.
Do not use direct water st			
Specific hazards arising from th			
		ır, and the container may b	nurst
Hazardous thermal decomposit		in, and the container may b	
Decomposition products	-	ng materials [.]	
carbon dioxide, carbon m	0	8	
Special protective actions for fin	-	(compound)	
	-	ns from the vicinity of the i	incident if there is a fire.
Special protective equipment for			
		equipment and self-contai	ned breathing apparatus (SCBA)
with a full face-piece oper			iner er en
	F F		
	Section 6 Accide	ental Release Measures	
	ve equipment and eme	ergency procedures	
Evacuate area. Ventilate t	v e equipment and eme the area with fresh air. F	e rgency procedures For large spill, or spills in co	
ventilation to disperse or	v e equipment and eme the area with fresh air. F exhaust vapors, in acco	ergency procedures For large spill, or spills in co rdance with good industria	onfined spaces, provide mechanical al hygiene practice. Refer to other respiratory protection, ventilation,

and personal protective equipment.



Freeman 925 Part B (Hardener)

Section 6 Accidental Release Measures

Environmental precautions

Avoid release to the environment. Prevent entry into sewer systems or bodies of water. **Methods and materials for containment and clean-up**

Move containers from spill area. Absorb with an inert dry material until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Place in an appropriate waste disposal container. Dispose of collected material as soon as possible in accordance with applicable local/regional/national/ international regulations. For larger spills, dispose of via a licensed waste disposal contractor. Remove residual with soap and hot water. Solvents are not recommended for clean-up unless the recommended exposure guidelines and safe handling practices for the specific solvent are followed.

Section 7 Handling and Storage

Precautions for safe handling

For industrial/occupational use only. Avoid breathing dust/fume/gas/mist/vapors/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidizing agents (e.g., Chlorine, chromic acid etc.)

Conditions for safe storage, including any incompatibilities

For safe storage, store at or below 72°F (22°C). Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Store locked up.

Section 8 Exposure Controls/Personal Protection

Components with workplace control parameters

None

Appropriate engineering controls

Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of mists and/or vapors below the recommended exposure limits.

Personal Protective Equipment (PPE)

Eye Protection: Wear safety glasses equipped with side shields, or chemical goggles if splashing is possible. **Hand Protection**: The glove material must be impermeable and resistant to the product/the substance/the preparation. Due to missing tests no recommendation to the glove material can be given. Contaminated gloves should be replaced.

Body Protection: Prevent skin contact when handling material.

Respiratory Protection: The need for respiratory protection is not anticipated under normal use conditions and with adequate ventilation. If elevated airborne concentrations above applicable workplace exposure levels are anticipated, a NIOSH-approved organic vapor respirator equipped with a dust/mist prefilter should be used.

Safety Stations

Make emergency eyewash stations, safety/quick-drench showers, and washing facilities available in work area.

General Hygienic Practices

Avoid breathing vapor or mist. Avoid contamination of food, beverages, or smoking materials. Wash thoroughly after handling, and before eating, drinking or smoking. Remove contaminated clothing promptly and clean thoroughly before reuse.



Freeman 925 Part B (Hardener)

Section 9 Physical and Chemical Properties

Appearance	Amber liquid
Odor	Slight
Odor Threshold	No data available
рН	No data available
Melting Point	No data available
Boiling point	No data available
Flash Point	>126°C (>260°F)
Evaporation rate	No data available
Flammability (solid, gas)	No data available
Upper/lower flammability	No data available
Vapor pressure	<1 mm Hg
Vapor density	>5.04
Relative density at 72°F	8.57 lb./gal
Specific gravity	1.03
Water Solubility	Slight
Coefficient: n-octanol/ water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Viscosity	No data available
Explosive Properties	None
Oxidizing Properties	None
VOC Content	0%
8	ection 10 Stability and Reactivity
Reactivity	
	tivity available for this product or its ingredients.
Chemical stability	tivity available for this product of its ingreatents.
Stable under recommended storage	e conditions.
Possibility of hazardous reactions	
	on will not occur, reacts with amines.
Conditions to avoid	
Avoid mixing resin (Part A) and cur	ing agent (Part B) unless you plan to use immediately.
Failure to observe this precaution r	nay result in excessive heat build-up causing exotherm.
Incompatible materials	
Keep away from strong oxidizing ag	gents. Avoid contact with Acids, Bases or unintended contact with amines.
Hanandaya da samna siti an nya du sta	

Hazardous decomposition products

Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons and undetermined organics.

Section 11 Toxicological Information

Relevant routes of exposure

Skin, Inhalation, Eyes and Ingestion

Potential Health Effects/Symptoms

Inhalation: May cause respiratory tract irritation. Adverse symptoms may include the following: respiratory tract irritation/coughing.



Freeman 925 Part B (Hardener)

Section 11 Toxicological Information

sy E ir Ir otential D Ir Ir	kin contact: This product may cause irritation to the skin. May cause an allergic skin reaction. Adverse ymptoms may include the following: irritation, redness or rash ye contact: This product may cause serious eye irritation. Adverse symptoms may include the following: pain ritation, watering or redness. ngestion: Irritating to mouth, throat and stomach. Adverse symptoms: No specific data. I Chronic Effects nmediate effects of short-term exposure: Not available elayed effects of short-term exposure: Not available nmediate effects of long-term exposure: Not available elayed effects of long-term exposure: Not available
	Section 12 Ecological Information
Ir B M	quatic or Other Organisms Toxicity: No further relevant information available. nformation about elimination (Persistence and Degradability): No further relevant information available. ioaccumulation: No further relevant information available. Iobility in soil: No further relevant information available. ther Adverse Effects: No known significant effects or critical hazards.
	Section 13 Disposal Considerations
so pi su di ju re ta re	he generation of waste should be avoided or minimized wherever possible. Disposal of this product, olutions and any by-products should at all times comply with the requirements of environmental rotection and waste disposal legislation and any regional local authority requirements. Dispose of urplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be isposed of untreated to the sewer unless fully compliant with the requirements of all authorities with wrisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when ecycling is not feasible. This material and its container must be disposed of in a safe way. Care should be then when handling emptied containers that have not been cleaned or rinsed out. Empty containers etain some product residue. Avoid spilled material and/or runoff with contact in soil, waterways, drains and sewers.
	Section 14 Transport Information
D	OT / TDG / IMDG / IATA Not Regulated
T re by ol tr	his information is not intended to convey all specific regulatory or operational requirements/information elating to this product. Transportation classifications may vary by container volume and may be influenced y regional or country variations in regulations. Additional transportation system information can be btained through an authorized sales or customer service representative. It is the responsibility of the ransporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.
	Section 15 Regulatory Information

1910.1200.



Freeman 925 Part B (Hardener)

Section 15 Regulatory Information

Superfund Amendments and Reauthorization Act of 1986 Title III (SARA)

Sections 311 and 312 (Emergency Planning and Community Right-to-Know Act of 1986): See Section 2 **Section 313:** This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

US State Regulations

Pennsylvania Worker and Community Right-To-Know Act: To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

California Proposition 65: This product does not contain any chemicals known to the State of California to cause cancer or birth defects or any other reproductive harm.

Inventories

US TSCA Inventory (TSCA) :All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

Section 16 Other Information

Disclaimer

The following supersedes Buyer's documents. SELLER MAKES NO REPRESENTATION OR WARRANTY, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. No statements herein are to be construed as inducements to infringe any relevant patent. Under no circumstances shall Seller be liable for incidental, consequential or indirect damages for alleged negligence, breach of warranty, strict of liability arising in connection with the product(s). Buyer's sole

remedy and Seller's sole liability for any claims shall be Buyer's purchase price. Data and results are based on controlled lab work and must be confirmed by Buyer by testing for its intended conditions of use. The product(s) has not been tested for, and is therefore not recommended for, uses for which prolonged contact with mucous membranes, abraded skin, or blood is intended; or for uses for which implantation within the human body is intended.

Date of initial release: December 1, 2015 Date of previous revision: January 3, 2023 Current revision date: September 12, 2024