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Effective Date: 5/4/07

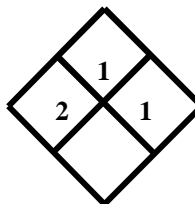
Material Safety Data Sheet

MSDS No: 6066

1. PRODUCT IDENTIFICATION

Trade Name: RenCast 3265

Chemical Family: Isocyanate



NFPA RATING

Health:	2*
Flammability:	1
Reactivity:	1
Personal Protection:	

HMIS RATING

Synonyms:
RP 3265 Resin

Intended Use or Product Type:
Polyurethane

2. COMPOSITION / INFORMATION ON INGREDIENTS

O S H A	CAS No.	CHEMICAL IDENTITY	EXPOSURE LIMITS				CARCINOGEN STATUS			
			ACGIH		OSHA		MFR.	IARC	NTP	OSHA
			TWA	STEL	PEL	STEL				
*	26447-40-5	Benzene, 1,1'-Methylenebis[Isocyanato-Diphenylmethane diisocyanate Common Name: Concentration: 10.00 - 30.00 % by wt	NE	NE	NE	NE	NE	NR	NR	NR
*	64742-94-5	Solvent naphtha (petroleum) heavy aromatic Common Name: Concentration: 1.00 - 5.00 % by wt	NE	NE	NE	NE	NE	NR	NR	NR
*	9016-87-9	Isocyanic Acid, Polymethylenepolyphenylene Ester Common Name: Concentration: 10.00 - 30.00 % by wt	NE	NE	NE	NE	NE	NR	NR	NR
*	64741-81-7	Distillates (Petroleum), Heavy Thermal Cracked Aromatic hydrocarbon Common Name: Concentration: 3.00 - 7.00 % by wt	NE	NE	NE	NE	NE	NR	NR	NR

Effective Date: 5/4/07

NE = Not Established NR = Not Reviewed * = OSHA Hazardous Ingredient

3. HAZARDS IDENTIFICATION

Emergency Overview: Causes eye, skin, and respiratory irritation. May cause allergic skin and respiratory reactions. Harmful if inhaled.

Primary Route(s) of Entry: Dermal; heated product may produce inhalable vapors.

4. FIRST AID MEASURES

Ingestion: Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Seek immediate medical attention.

Skin: Immediately wash with soap and water. Remove contaminated clothing and launder before reuse. Destroy contaminated shoes. Seek immediate medical attention.

Inhalation: Remove to fresh air. Seek immediate medical attention.

Eyes: Immediately flush eyes with water for at least 15 minutes. Seek immediate medical attention.

Overexposure Effects: Contact with liquid causes eye and skin irritation. If inhaled causes breathlessness, chest discomfort, and reduced pulmonary function. May cause allergic skin and respiratory reactions in some individuals, leading to asthma type spasms of the bronchial tubes and difficulty in breathing.

Medical Conditions Aggravated by Exposure: Persons with asthmatic-type conditions, chronic bronchitis, other chronic respiratory diseases, eye conditions or recurrent skin eczema or sensitization should be excluded from working with isocyanates.

Additional Information: Referral to a physician is recommended if there is any question about the seriousness of any injury.

5. FIRE FIGHTING MEASURES

Flash Point:	> 250°F (> 121 °C)
Flash Point Method Used:	Estimated
Flammable Limits in Air (Lower - % by volume):	Not established
Flammable Limits in Air (Upper - % by volume):	Not established

Fire Fighting Extinguishing Media: Carbon dioxide, dry chemical, foam, water.

Fire Fighting Equipment: Use self-contained breathing apparatus.

Fire and Explosion Hazards: Decomposition and combustion products may be toxic. Avoid water contamination in closed containers or confined spaces. Carbon dioxide evolved.

6. ACCIDENTAL RELEASE MEASURES

Effective Date: 5/4/07

Accidental Release Measures: Absorb with absorbent material and place in open top container. Under good ventilation, decontaminate absorbant and spill area with a mixture of 90% water, 8% ammonia and 2% detergent (exothermic reaction). Leave ventilated 24 hours before disposal. Avoid contact.

7. HANDLING AND STORAGE

Signal Word: Warning!

Precautions: Causes irritation if inhaled and can cause skin irritation, eye irritation, allergic respiratory reaction, and allergic skin reaction. Can be harmful if inhaled. Avoid breathing vapor or mist. Avoid contact with eyes, skin, and clothing. Keep container closed when not in use. Use with adequate ventilation. Wash thoroughly after handling.

Other Handling Information: Nuisance dust may be generated when sanding or sawing cured material.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Skin Protection: Impervious synthetic gloves.

Respiratory Protection: If a person is concerned with exposure to isocyanates, an organic respirator can provide protection at less than the TLV. It is not a requirement at an exposure level less than the TLV. For exposures in excess of the TLV, an air supplied respirator would be required. Conditions that may create exposures above the TLV are spray applications, the material being strongly heated in excess of 125F before application, or the use of material in poorly ventilated areas.

Eye Protection: Wear splash-proof chemical goggles.

Engineering Controls: General mechanical and local exhaust in accordance with ACGIH recommendations.

9. PHYSICAL AND CHEMICAL PROPERTIES

Color:	Light Brown
Odor:	Petroleum Oil
Physical State:	Opaque liquid
Solubility in Water:	Reacts with water
Vapor Pressure:	0.03 mm Hg at 60°C (140 °F)
Specific Gravity:	1.6 - 1.8 (water = 1)
Boiling Point:	Not Determined
Evaporation Rate:	Not Determined
Vapor Density:	> 1 (Air = 1)
VOC:	610.65 g/L
pH:	Not Determined

Percent Volatile: Negligible.

10. STABILITY AND REACTIVITY

Conditions to Avoid: Contamination with moisture and other products that react with isocyanates. Avoid prolonged heating over 160f or storing below 75f. Avoid water contamination.

Effective Date: 5/4/07

Stability: Stable.**Incompatibility:** Water, alcohols, strong oxidizing agents, strong bases, metal-organic compounds.**Hazardous Decomposition Products:** Combustion may form toxic materials. Carbon monoxide, carbon dioxide, benzene, toluene, oxides of nitrogen, hydrogen cyanide.**Hazardous Polymerization:** May occur.

11. TOXICOLOGICAL INFORMATION

Inhalation Toxicity (LC50): Calculated to be approximately 3.86 mg/l, toxic**Acute Inhalation Exposure Effects:** Respiratory irritant.**Sensitization:** May cause allergic skin reaction and respiratory sensitivity in some people.**Skin Irritation:** Irritant.**Eye Irritation:** Irritant.

12. ECOLOGICAL INFORMATION

13. DISPOSAL CONSIDERATIONS

Waste Disposal Method: Consult qualified local or corporate personnel for method that will comply with local, state and federal health and environmental regulations.

14. TRANSPORT INFORMATION

DOT: Non-Bulk**Proper Shipping Name:** Not Regulated**IATA: Non-Bulk****Proper Shipping Name:** Not Regulated**IMDG: Non-Bulk****Proper Shipping Name:** Not Regulated**TDG: Non-Bulk****Proper Shipping Name:** Not Regulated

15. REGULATORY INFORMATION

Effective Date: 5/4/07

US Federal Regulations:

Occupational Safety and Health Act (OSHA): This Material Safety Data Sheet (MSDS) has been prepared in compliance with the federal OSHA Hazard Communication Standard 29 CFR 1910.1200. This product is considered to be a hazardous chemical under that standard.

Resource Conservation and Recovery Act (RCRA): Not specifically listed as hazardous waste under RCRA (40 CFR 261). However, it is strongly recommended that compound be treated as a hazardous waste and disposed of accordingly.

SARA Title III: Section 313 Toxic Chemical List (TCL): This product contains a toxic chemical(s) for routine annual toxic chemical release reporting under section 313 (40 CFR 372). This information must be included in all MSDS's copied or distributed for this material.

Chemical Name: Isocyanic Acid, Polymethylenepolyphenylene Ester
Common Name: Polymethylene polyphenyl isocyanate
Percent in Composition: 10 - 30 % by wt
Comment:

TSCA Section 8(b) - Inventory Status: All chemical components of this product are in compliance with TSCA inventory requirements.

TSCA Section 12(b) - Export Notification: This product contains the following chemical(s) that are subject to a Section 12(b) export notification:

Chemical Name: Naphthalene
Common Name: Naphthalene
CAS Number: 91-20-3

International Regulations:

Canadian Inventory Status: This product contains only chemicals that are currently listed on the Canadian Domestic Substance List.

Canadian WHMIS: This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations. D2A D2B

State Regulations:

California Proposition 65: The following is required composition information. This product contains the following chemical(s) which are currently listed on the California list of Known Carcinogens and Reproductive Toxins:

Chemical Name: Naphthalene
Common Name: Naphthalene
CAS Number: 91-20-3
Percent in Composition: 0.285 % by wt
Comment: Warning! This chemical is known to the State of California to cause cancer.

Pennsylvania Right-to-Know: The following is required composition information:

Chemical Name: Glass, oxide
Common Name: Fiberglass

Effective Date: 5/4/07

CAS Number: 65997-17-3

Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Benzene, 1,1'-Methylenebis[Isocyanato-

Common Name: Diphenylmethane diisocyanate

CAS Number: 26447-40-5

Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Isocyanic Acid, Polymethylenepolyphenylene Ester

Common Name: Polymethylene polyphenyl isocyanate

CAS Number: 9016-87-9

Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Distillates (Petroleum), Heavy Thermal Cracked

Common Name: Aromatic hydrocarbon

CAS Number: 64741-81-7

Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Silica

Common Name: Fumed Silica

CAS Number: 7631-86-9

Comment: Hazardous Substance

16. OTHER INFORMATION**MSDS No:**

6066

Approved By:

Dianne Blessing

Title:

EH&S Specialist

Disclaimer: The information and recommendations contained herein are based upon tests in controlled laboratory conditions, are believed to be correct, and are provided for the sole purpose of hazard communication as part of Huntsman's product safety program. This product has not been tested for, and therefore is not recommended or suitable for, uses for which prolonged contact with mucous membranes, abraded skin, or blood is intended or likely, or for uses for which implantation within the human body is intended, and Huntsman assumes no liability for any such uses.

The information and recommendations contained herein are not intended to constitute performance information concerning the product, which is available in separate technical data sheets available from Huntsman upon request. Users are urged, and are urged to urge others who may come in contact with the product, to obtain and consult data sheets prior to purchase, use, transportation or storage of the product.

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USER SHOULD CONSULT A LEGAL ADVISOR OR THE APPROPRIATE GOVERNMENTAL AGENCY TO DETERMINE THE APPLICABILITY OR EFFECT OF ANY LAW OR REGULATION WITH RESPECT TO THE PRODUCT. HUNTSMAN DOES NOT UNDERTAKE TO FURNISH ADVICE ON SUCH MATTERS.

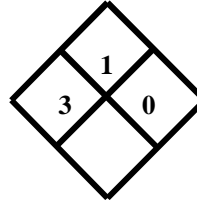
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Effective Date: 5/4/07**Material Safety Data Sheet**

MSDS No: 6067

1. PRODUCT IDENTIFICATION**Trade Name:** Ren 3265**Chemical Family:** Polyol

NFPA RATING

Health:	3*
Flammability:	1
Reactivity:	0
Personal Protection:	

HMIS RATING

Synonyms:

RP 3265 Hardener

Intended Use or Product Type: Polyurethane**2. COMPOSITION / INFORMATION ON INGREDIENTS**

O S H A	CAS No.	CHEMICAL IDENTITY	EXPOSURE LIMITS				CARCINOGEN STATUS			
			ACGIH		OSHA		MFR.	IARC	NTP	OSHA
			TWA	STEL	PEL	STEL				
*	100-41-4	Benzene, Ethyl- Common Name: Ethylbenzene Concentration 0.10 - 1.00 % by wt	100 ppm	125 ppm	100 ppm	125 ppm	NE	Yes	NR	NR
*	102-60-3	2-Propanol, 1,1',1",1"-((1,2-ethanediyldinitrilo)tetrakis-Amine based tetrol Common Name: Amine based tetrol Concentration 7.00 - 13.00 % by wt	NE	NE	NE	NE	NE	NR	NR	NR
*	1330-20-7	Benzene, Dimethyl- Common Name: Xylene Concentration 1.00 - 5.00 % by wt	100 ppm	150 ppm	100 ppm	150 ppm	NE	NR	NR	NR
*	64742-94-5	Solvent naphtha (petroleum) heavy aromatic Heavy aromatic naphtha Common Name: Heavy aromatic naphtha Concentration 3.00 - 7.00 % by wt	NE	NE	NE	NE	NE	NR	NR	NR
*	120-12-7	Anthracene 1.00 - 5.00 % by wt Concentration	NE	NE	NE	NE	NE	NR	NR	NR
*	64741-81-7	Distillates (Petroleum), Heavy Thermal Cracked Aromatic hydrocarbon Common Name:	NE	NE	NE	NE	NE	NR	NR	NR

Effective Date: 5/4/07

Concentration	7.00 - 13.00 % by wt								
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* = OSHA Hazardous Ingredient

3. HAZARDS IDENTIFICATION

Emergency Overview: Causes severe eye irritation. May cause eye burns. Causes skin and respiratory irritations.

Primary Route(s) of Entry: Dermal; heated product may produce inhalable vapors.

Carcinogenicity (NTP, IARC, OSHA): This product contains ethylbenzene, which is classified as a carcinogen by IARC (2B, possibly carcinogenic to humans).

Chronic: This product contains aromatic hydrocarbons. Similar aromatic oils have been found to produce skin cancer in animals. Compounds naturally present in this product are known to cause cancer in animals. Overexposure may have effects on blood, kidney, liver, and nervous system.

4. FIRST AID MEASURES

Ingestion: Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Seek immediate medical attention.

Skin: Immediately wash with soap and water. Remove contaminated clothing and launder before reuse. Destroy contaminated shoes. Seek immediate medical attention.

Inhalation: Remove to fresh air. Seek immediate medical attention.

Eyes: Immediately flush eyes with water for at least 15 minutes. Seek immediate medical attention.

Overexposure Effects: Causes severe eye irritation and may cause eye burns. Causes irritation if inhaled and can cause skin irritation and allergic skin reaction.

Medical Conditions Aggravated by Exposure: Skin, eye and pulmonary conditions.

Additional Information: Referral to a physician is recommended if there is any question about the seriousness of any injury.

5. FIRE FIGHTING MEASURES

Flash Point:	> 200°F (> 93 °C)
Flash Point Method Used:	PMCC
Flammable Limits in Air (Lower - % by volume):	Not established
Flammable Limits in Air (Upper - % by volume):	Not established

Fire Fighting Extinguishing Media: Carbon dioxide, dry chemical, foam, water.

Fire Fighting Equipment: Use self-contained breathing apparatus.

Effective Date: 5/4/07

Fire and Explosion Hazards: Decomposition and combustion products may be toxic.

6. ACCIDENTAL RELEASE MEASURES

Accidental Release Measures: Remove spillage by absorbing in absorbent material.

7. HANDLING AND STORAGE

Signal Word: Warning!

Precautions: Causes severe eye irritation and may cause eye burns. Causes irritation if inhaled and can cause skin irritation and allergic skin reaction. Do not get in eyes. Avoid breathing vapor or mist. Avoid contact with skin and clothing. Keep container closed when not in use. Use with adequate ventilation. Wash thoroughly after handling. Notice! Overexposure may have effects on blood, kidney, liver, and nervous system.

Other Handling Information: Nuisance dust may be generated when sanding or sawing cured material.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Skin Protection: Wear impermeable gloves.

Respiratory Protection: Use NIOSH approved organic vapor cartridge respirator when vapor/mist exposure is likely.

Eye Protection: Wear splash-proof chemical goggles.

Engineering Controls: General mechanical and local exhaust in accordance with ACGIH recommendations.

9. PHYSICAL AND CHEMICAL PROPERTIES

Color:	Tan
Odor:	Petroleum
Physical State:	Opaque liquid
Solubility in Water:	Slight
Vapor Pressure:	6.7 mm Hg at 60°C (140 °F)
Specific Gravity:	1.5 - 1.7 (water = 1)
Boiling Point:	400°F (204 °C)
Evaporation Rate:	Not Determined
Vapor Density:	Not Determined
VOC:	549.4 g/L
pH:	Not Determined
Coefficient of water/oil:	Not Determined

Percent Volatile: Negligible.

10. STABILITY AND REACTIVITY

Effective Date: 5/4/07

Conditions to Avoid: Excessive heat for prolonged periods of time.**Stability:** Stable.**Incompatibility:** Strong oxidizers, acids and bases.**Hazardous Decomposition Products:** Combustion may form toxic materials, such as carbon dioxide, carbon monoxide.**Hazardous Polymerization:** Will not occur.

11. TOXICOLOGICAL INFORMATION

Acute Inhalation Exposure Effects: Respiratory irritant.**Sensitization:** Possible in susceptible individuals.**Carcinogenicity:** This product contains ethylbenzene, which is classified as a carcinogen by IARC (2B, possibly carcinogenic to humans).**Skin Irritation:** Irritant.**Eye Irritation:** Severe eye irritant.

12. ECOLOGICAL INFORMATION

13. DISPOSAL CONSIDERATIONS

Waste Disposal Method: Consult qualified local or corporate personnel for method that will comply with local, state and federal health and environmental regulations.

14. TRANSPORT INFORMATION

DOT: Non-Bulk**Proper Shipping Name:** Not Regulated**IATA: Non-Bulk****Proper Shipping Name:** Not Regulated**IMDG: Non-Bulk****Proper Shipping Name:** Not Regulated**TDG: Non-Bulk****Proper Shipping Name:** Not Regulated

15. REGULATORY INFORMATION

Effective Date: 5/4/07

US Federal Regulations:

Occupational Safety and Health Act (OSHA): This Material Safety Data Sheet (MSDS) has been prepared in compliance with the federal OSHA Hazard Communication Standard 29 CFR 1910.1200. This product is considered to be a hazardous chemical under that standard.

Resource Conservation and Recovery Act (RCRA): Not a hazardous waste under RCRA (40 CFR 261).

SARA Title III: Section 313 Toxic Chemical List (TCL): This product contains a toxic chemical(s) for routine annual toxic chemical release reporting under section 313 (40 CFR 372). This information must be included in all MSDS's copied or distributed for this material.

Chemical Name: Benzene, Dimethyl-
Common Name: Xylene
Percent in Composition: 1 - 5 % by wt
Comment:

Chemical Name: Anthracene
CAS Number: 120-12-7
Percent in Composition: 1 - 5 % by wt
Comment:

Chemical Name: Benzene, Ethyl-
Common Name: Ethylbenzene
Percent in Composition: 0.1 - 1 % by wt
Comment:

TSCA Section 8(b) - Inventory Status: All chemical components of this product are in compliance with TSCA inventory requirements.

TSCA Section 12(b) - Export Notification: This product contains the following chemical(s) that are subject to a Section 12(b) export notification:

Chemical Name: Naphthalene
Common Name: Naphthalene
CAS Number: 91-20-3

International Regulations:

Canadian Inventory Status: This product contains only chemicals that are currently listed on the Canadian Domestic Substance List.

Canadian WHMIS: This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations. D2A D2B

State Regulations:

California Proposition 65: The following is required composition information. This product contains the following chemical(s) which are currently listed on the California list of Known Carcinogens and Reproductive Toxins:

Chemical Name: Naphthalene

Effective Date: 5/4/07

Common Name: Naphthalene

CAS Number: 91-20-3

Percent in Composition: 0.555 % by wt

Comment: Warning! This chemical is known to the State of California to cause cancer.

Chemical Name: Benzene, methyl-

Common Name: Toluene

CAS Number: 108-88-3

Percent in Composition: 0.02 % by wt

Comment: Warning! This chemical is known to the State of California to cause birth defects or other reproductive harm.

Pennsylvania Right-to-Know: The following is required composition information:

Chemical Name: Glass, oxide

Common Name: Fiberglass

CAS Number: 65997-17-3

Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: 2-Propanol, 1,1',1'',1'''-(1,2-ethanediyldinitrilo)tetrakis-

Common Name: Amine based tetrol

CAS Number: 102-60-3

Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Distillates (Petroleum), Heavy Thermal Cracked

Common Name: Aromatic hydrocarbon

CAS Number: 64741-81-7

Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Solvent naphtha (petroleum) heavy aromatic

Common Name: Heavy aromatic naphtha

CAS Number: 64742-94-5

Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Benzene, Dimethyl-

Common Name: Xylene

CAS Number: 1330-20-7

Comment: Environmental Hazardous Substance

Chemical Name: Anthracene

CAS Number: 120-12-7

Comment: Environmental Hazardous Substance

16. OTHER INFORMATION**MSDS No:** 6067**Approved By:** Dianne Blessing**Title:** EH&S Specialist**Disclaimer:** The information and recommendations contained herein are based upon tests in controlled laboratory conditions, are believed to be correct, and are provided for the sole purpose of hazard communication as part of Huntsman's product safety program. This product has not been tested for, and therefore is not recommended or suitable for, uses for which prolonged contact

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with mucous membranes, abraded skin, or blood is intended or likely, or for uses for which implantation within the human body is intended, and Huntsman assumes no liability for any such uses.

The information and recommendations contained herein are not intended to constitute performance information concerning the product, which is available in separate technical data sheets available from Huntsman upon request. Users are urged, and are urged to urge others who may come in contact with the product, to obtain and consult data sheets prior to purchase, use, transportation or storage of the product.

HUNTSMAN MAKES NO REPRESENTATION OR WARRANTY, EXPRESS OR IMPLIED, INCLUDING WARRANTIES OF MERCHANTABILITY, QUALITY, OR FITNESS FOR A PARTICULAR PURPOSE. HUNTSMAN'S LIABILITY IS STRICTLY LIMITED TO REIMBURSEMENT OF BUYER'S PURCHASE PRICE, OR IN HUNTSMAN'S DISCRETION REPLACEMENT, OF THE PRODUCT IN RESPECT OF WHICH SUCH CLAIM IS MADE. HUNTSMAN'S LIABILITY IS STRICTLY LIMITED BY LEGAL NOTICES IN TECHNICAL DATA SHEETS, PRODUCT LITERATURE, AND/OR SALE DOCUMENTS. The foregoing DISCLAIMERS and LIMITATION OF LIABILITY supercede inconsistent or contradictory provisions in Buyer's documents.

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