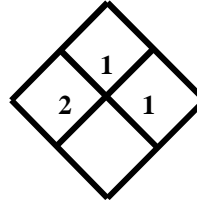


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**Effective Date:** 8/10/06**Material Safety Data Sheet**

MSDS No: 8927

**1. PRODUCT IDENTIFICATION****Trade Name:** Araldite 501 RESIN**Material Code:** FPC2451**Chemical Family:** Epoxy Resin

NFPA RATING

**2. COMPOSITION / INFORMATION ON INGREDIENTS**

O S H A	CAS No.	CHEMICAL IDENTITY	EXPOSURE LIMITS				CARCINOGEN STATUS			
			ACGIH		OSHA		MFR.	IARC	NTP	OSHA
			TWA	STEL	PEL	STEL				
*	28064-14-4	Phenol, polymer with formaldehyde, glycidyl ether Epoxy Phenol Novolac Common Name: Concentration 70.00 - 100.00 % by wt	NE	NE	NE	NE	NE	NR	NR	NR
	9072-62-2	Oxirane, (chloromethyl)-, polymer with .alpha.-hydro.-omega.-hydroxypoly[oxy(methyl-1,2-ethanedyl)] Polypropyleneglycol Glycidyl Ether Common Name: Concentration 10.00 - 30.00 % by wt	NE	NE	NE	NE	NE	NR	NR	NR

NE = Not Established NR = Not Reviewed \* = OSHA Hazardous Ingredient

**3. HAZARDS IDENTIFICATION**

**Emergency Overview:** CAUTION! May cause eye irritation. Prolonged or repeated skin contact may cause irritation, and may cause allergic skin reaction. Harmful if inhaled. Harmful if swallowed.

**Primary Route(s) of Entry:** Dermal, inhalation.

**Potential Health Effects:** Vapor or mist may possibly be harmful if inhaled. Substance may cause moderate irritation to eyes. Substance may cause slight irritation to skin. Substance may possibly be harmful if ingested.

Effective Date: 8/10/06

**Carcinogenicity (NTP, IARC, OSHA):** The chemicals listed in Section 2 are not considered to be carcinogenic by NTP, IARC, or OSHA.

**Chronic:** Prolonged or repeated exposure can cause allergic reaction.

#### **4. FIRST AID MEASURES**

**Ingestion:** Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Seek immediate medical attention.

**Skin:** Immediately wash with soap and water. Remove contaminated clothing and launder before reuse. Destroy contaminated shoes. Seek immediate medical attention.

**Inhalation:** Remove to fresh air. Seek immediate medical attention.

**Eyes:** Immediately flush eyes with water for at least 15 minutes. Seek immediate medical attention.

**Note to Physician:** Allergic dermatitis or respiratory response in susceptible individuals may be delayed. It may appear after weeks or even months of frequent and prolonged contact.

**Medical Conditions Aggravated by Exposure:** Allergy, eczema, and eye conditions.

#### **5. FIRE FIGHTING MEASURES**

**Flash Point:** > 100°C (> 212 °F)  
**Flash Point Method Used:** DIN 51758 Closed Cup

**Fire Fighting Extinguishing Media:** Carbon dioxide, foam, dry chemical, water spray.

**Fire Fighting Equipment:** Use self-contained breathing apparatus and full protective clothing.

**Fire and Explosion Hazards:** Keep fire-exposed containers cool with water. Do NOT use a solid stream of water. A solid stream of water can spread fire.

**Hazardous Combustion Products:** Decomposition and combustion products may be toxic.

#### **6. ACCIDENTAL RELEASE MEASURES**

**Accidental Release Measures:** Dike and absorb spill on inert material (sand, earth, etc.). Transfer to containers for disposal. Remove contaminated clothing and wash affected skin areas with soap and water. Wash clothing before re-use.

#### **7. HANDLING AND STORAGE**

**Signal Word:** CAUTION!!

Effective Date: 8/10/06

**Precautions:** Avoid contact with eyes, skin, or clothing. Wear eye protection and impervious gloves when handling. Wash thoroughly after handling. Avoid breathing vapor or mist. Keep containers closed when not in use. Use only with adequate ventilation. Do not take internally.

**Other Handling Information:** In accordance with good industrial practice, handle with care and avoid unnecessary personal contact. Avoid contact with eyes and prolonged or repeated skin contact. Do not inhale mists. Use with adequate ventilation. For industrial use only.

**Storage Information:** STORAGE TEMPERATURE: 35°C, maximum. Store indoors in a cool, dry area with adequate ventilation.

**Additional Information:** PLEASE READ TECHNICAL DATA SHEET BEFORE HANDLING THE PRODUCT. KEEP OUT OF THE REACH OF CHILDREN. FOR INDUSTRIAL USE ONLY.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

**Personal Protective Equipment:** Eye bath and safety shower should be available. Wear protective clothing.

**Exposure Guidelines:** Wash thoroughly after handling and before eating, drinking, or using tobacco products.

**Skin Protection:** Wear impervious gloves.

**Respiratory Protection:** Wear respirator (MSHA/NIOSH or approved equivalent) suitable for concentrations and type of air contaminants encountered.

**Eye Protection:** Wear splash-proof chemical goggles.

**Engineering Controls:** Explosion-proof local exhaust ventilation at point of contaminant release.

**Emergency Response Protection:** Wear breathing apparatus (MSHA/NIOSH-approved, pressure demand, self-contained or equivalent) and full protective gear.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Appearance:</b>	Light
<b>Color:</b>	Colorless
<b>Odor:</b>	Negligible
<b>Physical State:</b>	Liquid
<b>Solubility in Water:</b>	Negligible
<b>Viscosity:</b>	20 - 120 MPas at 25°C (77 °F) dynamic viscosity
<b>Vapor Pressure:</b>	< 1 mm Hg at 20°C (68 °F)
<b>Specific Gravity:</b>	1.2 (Water =1)
<b>Boiling Point:</b>	> 200°C (> 392 °F)
<b>Evaporation Rate:</b>	< 1 (Butyl Acetate = 1)
<b>Density:</b>	1.2 g/cc at 25°C (77 °F)
<b>Vapor Density:</b>	> 1 (Air = 1)
<b>VOC:</b>	12 g/L (This is an estimated value.)

## 10. STABILITY AND REACTIVITY

Effective Date: 8/10/06

**Conditions to Avoid:** Elevated temperatures; amine or bases in bulk**Stability:** Stable under normal conditions.**Incompatibility:** Strong oxidizing agents**Hazardous Decomposition Products:** Carbon monoxide, carbon dioxide, aldehydes**Hazardous Polymerization:** Will not occur.**11. TOXICOLOGICAL INFORMATION****Acute Oral Effects (LD50):** For Bisphenol A Diglycidyl Ether Resin: >5,000 mg/Kg (rats)**Acute Dermal Toxicity (LD50):** For Bisphenol A Diglycidyl Ether Resin: >6,000 mg/Kg (rabbits)**Inhalation Toxicity (LC50):** Not available**Sensitization:** Skin sensitizer.**Skin Irritation:** Moderate irritant.**Eye Irritation:** Slight irritation.**12. ECOLOGICAL INFORMATION****Biodegradability:** No information available.**Ecotoxicity:** No information available.**13. DISPOSAL CONSIDERATIONS****Waste Disposal Method:** Incinerate in approved site or facility in accordance with local, state and federal regulations. Avoid personal contact during transfer and handling.**14. TRANSPORT INFORMATION****DOT: Non-Bulk****Proper Shipping Name:** Not Regulated**IMDG: Non-Bulk****Proper Shipping Name:** Not Regulated**IATA: Non-Bulk****Proper Shipping Name:** Not Regulated**15. REGULATORY INFORMATION**

Effective Date: 8/10/06

**US Federal Regulations:**

**Occupational Safety and Health Act (OSHA):** This product is not considered to be a hazardous chemical under the OSHA Hazard Communication Standard (29 CFR 1910.1200).

**Resource Conservation and Recovery Act (RCRA):** This product is not considered to be a hazardous waste under RCRA (40 CFR 261).

**SARA Title III: Section 304 - CERCLA:** This product contains no chemicals regulated under Section 304 as extremely hazardous chemicals for emergency release notification ("CERCLA" List).

**SARA Title III: Section 311/312 - Hazard Communication Standard (HCS):** Immediate (acute) health hazard

**SARA Title III: Section 313 Toxic Chemical List (TCL):** This product does not contain a toxic chemical for routine annual 'Toxic Chemical Release Reporting' under Sec. 313 (40 CFR 372).

**TSCA Section 8(b) - Inventory Status:** All chemical(s) comprising this product are listed on the TSCA inventory.

**TSCA Section 12(b) - Export Notification:** This product does not contain any chemicals subject to Section 12(b) export notification.

**International Regulations:**

**Australian Inventory Status:** This product contains only chemicals which are currently listed on the Australian Inventory of Chemical Substances.

**Canadian Inventory Status:** This product contains only chemicals that are currently listed on the Canadian Domestic Substance List.

**European Inventory Status (EINECS):** This product contains only chemicals that are currently listed on the European Inventory of Existing Commercial Chemical Substances (EINECS).

**Japanese Inventory Status:** This product contains one or more chemicals currently not on the Japanese Ministry of International Trade and Industry List of Existing and New Chemical Substances.

**State Regulations:**

**California Proposition 65:** This product does not contain any chemicals currently on the California list of Known Carcinogens and Reproductive Toxins.

**Pennsylvania Right-to-Know:** The following is required composition information:

Chemical Name: Phenol, polymer with formaldehyde, glycidyl ether

Common Name: Epoxy Phenol Novolac

CAS Number: 28064-14-4

Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Oxirane, (chloromethyl)-, polymer with .alpha.-hydro-.omega.-hydroxypoly[oxy(methyl-1,2-ethanediyl)]

Common Name: Polypropyleneglycol Glycidyl Ether

CAS Number: 9072-62-2

Comment: Not on Pennsylvania Hazardous Substance List

Effective Date: 8/10/06

**16. OTHER INFORMATION**

**MSDS No:** 8927  
**Reason Issued:** 8/06update form - Update SAP,  
Renamed from Redux 501 Resin  
**Prepared By:** Matthew Austin  
**Approved By:** Matthew Austin  
**Title:** EH&S Assistant  
**Supersedes Date:** 10/17/05

**Other Information:** L/M Codes: D (D10020030) (D01)  
Material Code: FPC2451

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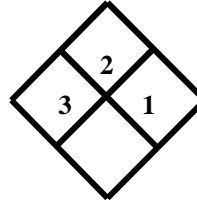
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**Effective Date:** 8/10/06**Material Safety Data Sheet**

MSDS No: 8925

**1. PRODUCT IDENTIFICATION****Trade Name:** Araldite 501 HARDENER**Material Code:** FPC2450**Chemical Family:** Aliphatic Amine

NFPA RATING

**2. COMPOSITION / INFORMATION ON INGREDIENTS**

O S H A	CAS No.	CHEMICAL IDENTITY	EXPOSURE LIMITS				CARCINOGEN STATUS			
			ACGIH		OSHA		MFR.	IARC	NTP	OSHA
			TWA	STEL	PEL	STEL				
*	104-78-9	1,3-PROPANEDIAMINE, N,N-DIETHYL- 3-(Diethylamino)propylamine  Common Name: Concentration 99.00 - 100.00 % by wt	NE	NE	NE	NE	NE	NR	NR	NR

NE = Not Established NR = Not Reviewed \* = OSHA Hazardous Ingredient

**3. HAZARDS IDENTIFICATION**

**Emergency Overview:** DANGER!! FLAMMABLE & CORROSIVE Causes severe eye and skin burn and possible allergic skin reaction. Vapor is irritating to eyes, skin and nasal mucous membranes. Harmful if swallowed.

**Primary Route(s) of Entry:** Dermal, inhalation.

**Potential Health Effects:** Vapor or mist can cause severe irritation to the nose and throat. Substance can be corrosive to eyes and causes permanent, irreversible eye injury. Substance can be corrosive to skin and cause chemical burns. Substance will cause burning and swelling of mouth, throat, and abdomen on ingestion.

**Carcinogenicity (NTP, IARC, OSHA):** The chemicals listed in Section 2 are not considered to be carcinogenic by NTP, IARC, or OSHA.

**Chronic:** Prolonged or repeated exposure can cause allergic reaction.

Effective Date: 8/10/06

#### 4. FIRST AID MEASURES

**Ingestion:** Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Seek immediate medical attention.

**Skin:** Immediately wash with soap and water. Remove contaminated clothing and launder before reuse. Destroy contaminated shoes. Seek immediate medical attention.

**Inhalation:** Remove to fresh air. Seek immediate medical attention.

**Eyes:** Immediately flush eyes with water for at least 15 minutes. Seek immediate medical attention.

**Note to Physician:** Allergic dermatitis or respiratory response in susceptible individuals may be delayed. It may appear after weeks or even months of frequent and prolonged contact.

**Medical Conditions Aggravated by Exposure:** Eczema, allergy, eye condition and respiratory disease

#### 5. FIRE FIGHTING MEASURES

**Flash Point:** 50°C (122 °F) For Component

**Fire Fighting Extinguishing Media:** Carbon dioxide, foam, dry chemical, water spray.

**Fire Fighting Equipment:** Use self-contained breathing apparatus and full protective clothing.

**Fire and Explosion Hazards:** Keep fire-exposed containers cool with water. Do NOT use a solid stream of water. A solid stream of water can spread fire.

**Hazardous Combustion Products:** Decomposition and combustion products may be toxic.

#### 6. ACCIDENTAL RELEASE MEASURES

**Accidental Release Measures:** Evacuate the spill area. Wear full protective equipment. Dike and absorb spill with inert material (sand, earth, etc.). Transfer to containers suitable for disposal. Remove contaminated clothing promptly and wash affected skin areas with soap and water. Thoroughly launder clothing before reuse. Keep spills and runoffs out of municipal sewers and open bodies of water. If spilled on a porous surface, ground contamination must be considered.

#### 7. HANDLING AND STORAGE

**Signal Word:** DANGER!!! FLAMMABLE & CORROSIVE

**Precautions:** Keep away from HEAT, SPARKS & FLAMES. Do not get in eyes, on skin, or on clothing. Wear protective clothing when handling. Wash thoroughly after handling. Avoid breathing vapor. Keep containers closed when not in use. Use only with adequate ventilation. Do NOT take internally.

**Other Handling Information:** In accordance with good industrial practice, handle with care and avoid unnecessary personal contact. Avoid contact with eyes and prolonged or repeated skin contact. Do not inhale mists. Use with adequate ventilation. For industrial use only.

Effective Date: 8/10/06

**Storage Information:** STORAGE TEMPERATURE: 35°C, maximum. Store indoors in a cool, dry area with adequate ventilation away from excessive heat, sources of ignition, and reactive materials. Do NOT store near food or feed. CORROSIVE to copper and brass on long-term storage.

**Additional Information:** PLEASE READ TECHNICAL DATA SHEET BEFORE HANDLING THE PRODUCT. KEEP OUT OF THE REACH OF CHILDREN. FOR INDUSTRIAL USE ONLY.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

**Personal Protective Equipment:** Eye bath and safety shower should be available. Wear protective clothing.

**Exposure Guidelines:** Wash thoroughly after handling and before eating, drinking, or using tobacco products.

**Skin Protection:** Wear impervious gloves.

**Respiratory Protection:** Wear respirator (MSHA/NIOSH or approved equivalent) suitable for concentrations and type of air contaminants encountered.

**Eye Protection:** Wear safety glasses or goggles.

**Engineering Controls:** Use good general mechanical ventilation and local exhaust.

**Emergency Response Protection:** Wear breathing apparatus (MSHA/NIOSH-approved, pressure demand, self-contained or equivalent) and full protective gear.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Appearance:</b>	Liquid
<b>Color:</b>	Blue
<b>Odor:</b>	Amine
<b>Solubility in Water:</b>	Miscible
<b>Viscosity:</b>	1.4 - 4 MPas at 25°C (77 °F)
<b>Specific Gravity:</b>	0.83 (Water =1)
<b>Boiling Point:</b>	155°C (311 °F)
<b>Evaporation Rate:</b>	< 1 (Butyl Acetate = 1)
<b>Density:</b>	0.83 g/cc at 25°C (77 °F)
<b>VOC:</b>	8 g/L (This is an estimated value.)

## 10. STABILITY AND REACTIVITY

**Conditions to Avoid:** Elevated temperatures and epoxy resins

**Stability:** Stable under normal conditions.

**Incompatibility:** Acid chlorides, anhydrides and isocyanates

**Hazardous Decomposition Products:** Carbon monoxide, carbon dioxide, and oxides of nitrogen.

Effective Date: 8/10/06

**Hazardous Polymerization:** Will not occur.**11. TOXICOLOGICAL INFORMATION****Sensitization:** Skin sensitizer.**Skin Irritation:** Corrosive. Causes burns.**Eye Irritation:** Corrosive. Causes burns.**12. ECOLOGICAL INFORMATION****Biodegradability:** No information available.**Ecotoxicity:** No information available.**13. DISPOSAL CONSIDERATIONS****Waste Disposal Method:** Incinerate liquid; landfill or incinerate contaminated diking material in accordance with local, state, and federal regulations.**14. TRANSPORT INFORMATION****DOT: Non-Bulk**

<b>Proper Shipping Name:</b>	3-Diethylaminopropylamine
<b>Hazard Class:</b>	3(8)
<b>ID Number:</b>	UN 2684
<b>Packing Group:</b>	PG III
<b>Label:</b>	Flammable & Corrosive

**IATA: Non-Bulk**

<b>Proper Shipping Name:</b>	3-Diethylaminopropylamine
<b>Hazard Class:</b>	3(8)
<b>ID Number:</b>	UN 2684
<b>Packing Group:</b>	PG III
<b>Label:</b>	Flammable & Corrosive

**IMDG: Non-Bulk**

<b>Proper Shipping Name:</b>	3-Diethylaminopropylamine
<b>Hazard Class:</b>	3(8)
<b>ID Number:</b>	UN 2684
<b>Packing Group:</b>	PG III
<b>Label:</b>	Corrosive & Flammable liquid
<b>Hazard Labels:</b>	corrosive

**15. REGULATORY INFORMATION**

**US Federal Regulations:**

**Occupational Safety and Health Act (OSHA):** This Material Safety Data Sheet (MSDS) has been prepared in compliance with the federal OSHA Hazard Communication Standard 29 CFR 1910.1200. This product is considered to be a hazardous chemical under that standard.

**Resource Conservation and Recovery Act (RCRA):** D-001 IGNITABLE, RQ 100 lbs.

**SARA Title III: Section 304 - CERCLA:** Not listed.

**SARA Title III: Section 311/312 - Hazard Communication Standard (HCS):** Immediate (acute) health hazard  
Flammable (Fire) hazard  
Delayed (chronic) health hazard

**SARA Title III: Section 313 Toxic Chemical List (TCL):** This product does not contain a toxic chemical for routine annual 'Toxic Chemical Release Reporting' under Sec. 313 (40 CFR 372).

**TSCA Section 8(b) - Inventory Status:** Chemical components listed on TSCA Inventory.

**TSCA Section 12(b) - Export Notification:** This product does not contain any chemical(s) that are subject to a Section 12(b) export notification.

**International Regulations:**

**Australian Inventory Status:** This product contains only chemicals which are currently listed on the Australian Inventory of Chemical Substances.

**Canadian Inventory Status:** This product contains only chemicals that are currently listed on the Canadian Domestic Substance List.

**European Inventory Status (EINECS):** This product contains only chemicals that are currently listed on the European Inventory of Existing Commercial Chemical Substances (EINECS).

**Japanese Inventory Status:** This product contains only chemicals currently listed on the Japanese Ministry of International Trade and Industry List of Existing and New Chemical Substances.

**State Regulations:**

**California Proposition 65:** This product does not contain any chemicals currently on the California list of Known Carcinogens and Reproductive Toxins.

**Pennsylvania Right-to-Know:** The following is required composition information:

Chemical Name: 1,3-PROPANEDIAMINE, N,N-DIETHYL-

Common Name: 3-(Diethylamino)propylamine

CAS Number: 104-78-9

Comment: Hazardous Substance

**16. OTHER INFORMATION**

Effective Date: 8/10/06

**MSDS No:** 8925  
**Reason Issued:** 8/06 update - SAP Update ,Renamed  
from Redux 501 Hardener  
**Prepared By:** Matthew Austin  
**Approved By:** Matthew Austin  
**Title:** EH&S Assistant  
**Approved Date:** 03/17/99  
**Supersedes Date:** 10/17/05

**Other Information:** L/M Codes: X (X10020030) C01  
Material Code: FPC2450

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