

SAFETY DATA SHEET

EPOCAST® 1670 A US

Section 1. Identification

GHS product identifier : EPOCAST® 1670 A US
Product code : 00066283
Other means of identification : Not available.
Product type : Liquid.
Material uses : Epoxy resin
Supplier's details : Huntsman Advanced Materials Americas LLC
P.O. Box 4980
The Woodlands, TX 77387

Non-Emergency phone: (800) 257-5547

e-mail address of person responsible for this SDS : MSDS@huntsman.com


Emergency telephone number (24h/7day) : Chemtrec: (800) 424-9300 or (703) 527-3887

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : ACUTE TOXICITY (oral) - Category 4
SKIN CORROSION/IRRITATION - Category 2
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1
SKIN SENSITIZATION - Category 1
GERM CELL MUTAGENICITY - Category 1B
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2
AQUATIC HAZARD (LONG-TERM) - Category 3

GHS label elements

Hazard pictograms : 

Signal word : Danger

Hazard statements : Harmful if swallowed.
Causes serious eye damage.
Causes skin irritation.
May cause an allergic skin reaction.
May cause genetic defects.
May cause damage to organs through prolonged or repeated exposure.
Harmful to aquatic life with long lasting effects.

Section 2. Hazards identification

Precautionary statements : Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Use personal protective equipment as required. Wear protective gloves. Wear eye or face protection. Avoid release to the environment. Do not breathe vapor. Do not eat, drink or smoke when using this product. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Get medical attention if you feel unwell. IF exposed or concerned: Get medical attention. IF SWALLOWED: Call a POISON CENTER or physician if you feel unwell. Rinse mouth. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician. Store locked up. Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not result in classification : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	%	CAS number
hydantoin epoxy resin	13 - 30	15336-82-0
Ammonium polyphosphate	13 - 30	68333-79-9
Bisphenol A epoxy resin	13 - 30	25068-38-6
trimethoxy(methyl)silane	1 - 3	1185-55-3

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Section 4. First aid measures

- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : Harmful if swallowed. May cause burns to mouth, throat and stomach.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Symptomatic and supportive therapy as needed. Following severe exposure medical follow-up should be monitored for at least 48 hours.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

- Flash point** : Closed cup: >110°C (>230°F)
- Extinguishing media**
- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.
- Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
halogenated compounds
metal oxide/oxides
- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.
- Methods and materials for containment and cleaning up** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 6. Accidental release measures

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Appropriate engineering controls : If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Section 8. Exposure controls/personal protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
- Thermal hazards** : Not available.

Section 9. Physical and chemical properties

Appearance

- Physical state** : Liquid.
- Color** : White.
- Odor** : Pleasant.
- Odor threshold** : Not available.
- pH** : Not available.
- Melting point/Freezing point** : Not available.
- Boiling/condensation point** : Not available.
- Flash point** : Closed cup: >110°C (>230°F)
- Evaporation rate** : <1 (butyl acetate = 1)
- Flammability (solid, gas)** : Not available.
- Lower and upper explosive (flammable) limits** : Not available.
- Vapor pressure** : <0.13 kPa (<1 mm Hg) [room temperature]
- Vapor density** : >1 [Air = 1]
- Relative density** : 0.61
- Solubility in water** : Appreciable
- Partition coefficient: n-octanol/water** : Not available.
- Auto-ignition temperature** : Not available.
- Decomposition temperature** : Not available.
- Evaporation rate (butyl acetate = 1)** : <1 (butyl acetate = 1)
- Viscosity** : Not available.

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : No specific data.

Incompatible materials : No specific data.

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Test	Endpoint	Species	Result
hydantoin epoxy resin	-	LC50 Inhalation Dusts and mists	Rat	>4.1 mg/m ³
	-	LD50 Dermal	Rabbit	>3000 mg/kg
	-	LD50 Oral	Rat - Male, Female	200 to 300 mg/kg
Bisphenol A epoxy resin	-	LC0 Inhalation Vapor	Rat - Male	0.00001 ppm
	OECD 402 Acute Dermal Toxicity	LD50 Dermal	Rat - Male, Female	>2000 mg/kg
	OECD 420 Acute Oral Toxicity - Fixed Dose Method	LD50 Oral	Rat - Female	>2000 mg/kg
trimethoxy(methyl)silane	OECD 403 Acute Inhalation Toxicity	LC50 Inhalation Vapor	Rat - Male, Female	>7605 ppm
	OECD 402 Acute Dermal Toxicity	LD50 Dermal	Rabbit	>9500 mg/kg
	Unknown guidelines	LD50 Oral	Rat - Male	11685 mg/kg
EPOCAST 1670 A US	-	LD50 Oral	Rat	>700 mg/kg

Irritation/Corrosion

Product/ingredient name	Test	Species	Result
hydantoin epoxy resin	-	Rabbit	Skin - Severe irritant
	-	Rabbit	Eyes - Severe irritant
Bisphenol A epoxy resin	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin - Mild irritant
	OECD 405 Acute Eye Irritation/Corrosion	Rabbit	Eyes - Mild irritant
trimethoxy(methyl)silane	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin - Non-irritant.
	OECD 405 Acute Eye Irritation/Corrosion	Rabbit	Eyes - Non-irritant.

Conclusion/Summary

2/23/2015.

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Section 11. Toxicological information

Skin	:	hydantoin epoxy resin	Severely irritating to the skin.
		Bisphenol A epoxy resin	Irritating to skin.
		trimethoxy(methyl)silane	Non-irritating to the skin.
Eyes	:	hydantoin epoxy resin	Severely irritating to eyes.
		Bisphenol A epoxy resin	Irritating to eyes.
		trimethoxy(methyl)silane	Non-irritating to the eyes.
Respiratory	:	hydantoin epoxy resin	No additional information.
		Bisphenol A epoxy resin	No additional information.
		trimethoxy(methyl)silane	No additional information.

Sensitization

Product/ingredient name	Test	Route of exposure	Species	Result
Bisphenol A epoxy resin trimethoxy(methyl)silane	-	skin	Mouse	Sensitizing
	-	skin	Guinea pig	Sensitizing

Mutagenicity

Product/ingredient name	Test	Result
Bisphenol A epoxy resin	Experiment: In vitro Subject: Bacteria Metabolic activation: +/-	Positive
	Experiment: In vitro Subject: Mammalian-Animal Cell: Somatic Metabolic activation: +/-	Positive
	Experiment: In vivo Subject: Mammalian-Animal Cell: Germ	Negative
	Experiment: In vivo Subject: Mammalian-Animal Cell: Somatic	Negative
trimethoxy(methyl)silane	Experiment: In vivo Subject: Mammalian-Animal	Negative

Conclusion/Summary	:	hydantoin epoxy resin	The weight of the scientific evidence indicates that this material is genotoxic.
		trimethoxy(methyl)silane	The weight of the scientific evidence indicates that this material is non-genotoxic.

Carcinogenicity

Product/ingredient name	Test	Species	Dose	Exposure	Result/Result type
Bisphenol A epoxy resin	OECD 453 Combined Chronic Toxicity/ Carcinogenicity Studies	Rat - Male, Female	15 mg/kg	2 years; 7 days per week	Negative - Oral - NOAEL
		Rat - Female	1 mg/kg	2 years; 5 days per week	Negative - Dermal - NOEL

Section 11. Toxicological information

	Toxicity/ Carcinogenicity Studies OECD 453 Combined Chronic Toxicity/ Carcinogenicity Studies	Mouse - Male	0.1 mg/kg	2 years; 3 days per week	Negative - Dermal - NOEL
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Reproductive toxicity

Product/ingredient name	Test	Species	Maternal toxicity	Fertility	Developmental effects
Bisphenol A epoxy resin	OECD 416 Two- Generation Reproduction Toxicity Study	Rat - Male, Female	Negative	Negative	Negative
trimethoxy(methyl)silane	OECD 422 Combined Repeated Dose Toxicity Study with the Reproduction/ Developmental Toxicity Screening Test	Rat - Male, Female	Negative	Negative	Negative

Teratogenicity

Product/ingredient name	Test	Species	Result/Result type
Bisphenol A epoxy resin	OECD 414 Prenatal Developmental Toxicity Study	Rat - Female	Negative - Oral
	EPA CFR	Rabbit - Female	Negative - Dermal
	OECD 414 Prenatal Developmental Toxicity Study	Rabbit - Female	Negative - Oral
trimethoxy(methyl)silane	OECD 422 Combined Repeated Dose Toxicity Study with the Reproduction/ Developmental Toxicity Screening Test	Rat - Male, Female	Negative - Oral

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Section 11. Toxicological information

Product/ingredient name	Category	Route of exposure	Target organs
hydantoin epoxy resin trimethoxy(methyl)silane	Category 2 Category 2	Not determined Not determined	Not determined adrenal, gastrointestinal tract, liver and thyroid

Aspiration hazard

Not available.

Information on the likely routes of exposure : Not available.

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : Harmful if swallowed. May cause burns to mouth, throat and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Potential chronic health effects

Section 11. Toxicological information

Product/ingredient name	Test	Endpoint	Species	Result
Bisphenol A epoxy resin	OECD 408 Repeated Dose 90-Day Oral Toxicity Study in Rodents	Sub-chronic NOAEL Oral	Rat - Male, Female	50 mg/kg
	OECD 411 Subchronic Dermal Toxicity: 90-day Study	Sub-chronic NOEL Dermal	Rat - Male, Female	10 mg/kg
	OECD 411 Subchronic Dermal Toxicity: 90-day Study	Sub-chronic NOAEL Dermal	Mouse - Male	100 mg/kg
	OECD 422 Combined Repeated Dose Toxicity Study with the Reproduction/ Developmental Toxicity Screening Test	Sub-chronic NOAEL Oral	Rat - Male, Female	50 mg/kg
trimethoxy(methyl)silane	OECD 413 Subchronic Inhalation Toxicity: 90-day Study	Sub-chronic NOEC Inhalation Vapor	Rat - Male, Female	100 ppm

General : May cause damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : May cause genetic defects.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Inhalation (dusts and mists)	5.261 mg/l

Other information : Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Test	Endpoint	Exposure	Species	Result
Bisphenol A epoxy resin	EPA CFR	Acute EC50	72 hours Static	Algae	9.4 mg/l
	OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	Acute EC50	48 hours Static	Daphnia	1.7 mg/l
	Unknown guidelines	Acute IC50	3 hours Static	Bacteria	>100 mg/l
	OECD 203 Fish, Acute Toxicity Test	Acute LC50	96 hours Static	Fish	1.5 mg/l
	OECD 211 <i>Daphnia</i>	Chronic NOEC	21 days	Daphnia	0.3 mg/l

Section 12. Ecological information

trimethoxy(methyl)silane	<i>Magna</i> Reproduction Test OECD 202 <i>Daphnia</i> sp. Acute	Acute	EC50	Semi-static 48 hours Flow-through	Daphnia	>122	mg/l
	Immobilisation Test OECD 201 Alga, Growth Inhibition Test	Acute	EgC50	72 hours Static	Algae	>120	mg/l
	OECD 203 Fish, Acute Toxicity Test	Acute	LC50	96 hours Flow-through	Fish	>110	mg/l
	OECD 209 Activated Sludge, Respiration Inhibition Test	Chronic	EC50	3 hours Static	Bacteria	>100	mg/l
	OECD 201 Alga, Growth Inhibition Test	Chronic	NOECr	72 hours Static	Algae	>120	mg/l

Persistence and degradability

Product/ingredient name	Test	Period	Result
Bisphenol A epoxy resin	OECD Derived from OECD 301F (Biodegradation Test)	28 days	5 %
trimethoxy(methyl)silane	-	28 days	54 %

Conclusion/Summary : Bisphenol A epoxy resin Not readily biodegradable.

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Bisphenol A epoxy resin	Fresh water 4.83 days Fresh water 3.58 days Fresh water 7.1 days	-	Not readily
trimethoxy(methyl)silane	Fresh water 0.09 days	-	Not readily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Bisphenol A epoxy resin	3.242	31	low
trimethoxy(methyl)silane	0.7	-	low

Mobility in soil

Not available.

Other adverse effects : No known significant effects or critical hazards.

Other ecological information

BOD5 : Not determined.

COD : Not determined.

TOC : Not determined.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Section 14. Transport information

Proper shipping name

DOT : Not regulated.
TDG : Not regulated.
IMDG : Not regulated.
IATA : Not regulated.

Regulatory information	UN number	Classes	PG*	Label	Additional information
DOT Classification	Not regulated.	-	-		-
TDG Classification	Not regulated.	-	-		-
IMDG Classification	Not regulated.	-	-		-
IATA Classification	Not regulated.	-	-		-

PG* : Packing group

Section 15. Regulatory information

Safety, health and environmental regulations specific for the product

United States Regulations

TSCA 8(b) inventory : All components are listed or exempted.

TSCA 5(a)2 final significant new use rule (SNUR) : No ingredients listed.

Section 15. Regulatory information

TSCA 5(e) substance consent order : No ingredients listed.

TSCA 12(b) export notification : No ingredients listed.

SARA 311/312 : Immediate (acute) health hazard
Delayed (chronic) health hazard

	<u>Product name</u>	<u>Concentration %</u>
Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs)	: Glass oxide	25.899

Clean Air Act - Ozone Depleting Substances (ODS) : This product does not contain nor is it manufactured with ozone depleting substances.

SARA 313 : No ingredients listed.

	<u>Ingredient name</u>	<u>%</u>	<u>Section 304 CERCLA Hazardous Substance</u>	<u>CERCLA Reportable Quantity (Lbs)</u>	<u>Product Reportable Quantity (Lbs)</u>
CERCLA Hazardous substances	: Glass oxide	25.899	Listed	No RQ assigned	
	Methanol	0.0584	Listed	5000	8561644

State regulations

PENNSYLVANIA - RTK : No ingredients listed.

California Prop 65 : **WARNING:** This product contains less than 1% of a chemical known to the State of California to cause birth defects or other reproductive harm.

<u>Ingredient name</u>	<u>Cancer</u>	<u>Reproductive</u>
Methanol	No.	Yes.

Canadian regulations

CEPA DSL : At least one component is not listed.

WHMIS Classes : Class D-2A: Material causing other toxic effects (Very toxic).
Class D-2B: Material causing other toxic effects (Toxic).

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

Brazil Regulations

Classification system used : Norma ABNT-NBR 14725-2:2012

Section 15. Regulatory information

International lists	: Australia inventory (AICS): At least one component is not listed. China inventory (IECSC): At least one component is not listed. Japan inventory: Not determined. Korea inventory: At least one component is not listed. Malaysia Inventory (EHS Register): Not determined. New Zealand Inventory of Chemicals (NZIoC): At least one component is not listed. Philippines inventory (PICCS): At least one component is not listed. Taiwan inventory (CSNN): Not determined.
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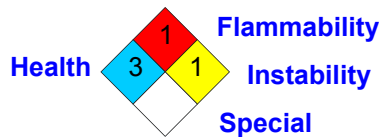
Section 16. Other information

Hazardous Material Information System (U.S.A.)	Health	*	3
	Flammability		1
	Physical hazards		1
	Personal protection		

The customer is responsible for determining the PPE code for this material.

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

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Further information	:
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Version	: 2.01

Indicates information that has changed from previously issued version.

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Section 16. Other information

While the information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE. NO PART OF THIS DATA SHEET MAY BE REPRODUCED OR TRANSMITTED IN ANY FORM, OR BY ANY MEANS, WITHOUT PERMISSION IN WRITING FROM HUNTSMAN. ALL REQUESTS FOR PERMISSION TO REPRODUCE MATERIAL FROM THIS DATA SHEET SHOULD BE DIRECTED TO HUNTSMAN, MANAGER, PRODUCT SAFETY AT THE ABOVE ADDRESS.

SAFETY DATA SHEET

EPOCAST® 1670 B US

Section 1. Identification

GHS product identifier : EPOCAST® 1670 B US
Product code : 00069068
Other means of identification : Not available.
Product type : Liquid.
Material uses : Hardener for adhesive systems
Supplier's details : Huntsman Advanced Materials Americas LLC
P.O. Box 4980
The Woodlands, TX 77387

Non-Emergency phone: (800) 257-5547

e-mail address of person responsible for this SDS : MSDS@huntsman.com

Emergency telephone number (24h/7day) : Chemtrec: (800) 424-9300 or (703) 527-3887

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : ACUTE TOXICITY (inhalation) - Category 3
SKIN CORROSION/IRRITATION - Category 1B
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1
SKIN SENSITIZATION - Category 1
AQUATIC HAZARD (ACUTE) - Category 2
AQUATIC HAZARD (LONG-TERM) - Category 2

Percentage of the mixture consisting of ingredient(s) of unknown toxicity: 26.9%
Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 26.9%

GHS label elements

Hazard pictograms



Signal word

: Danger

Hazard statements

: Toxic if inhaled.
Causes severe skin burns and eye damage.
May cause an allergic skin reaction.
Toxic to aquatic life with long lasting effects.

Section 2. Hazards identification

Precautionary statements : Wear protective gloves: > 8 hours (breakthrough time): butyl rubber, Ethyl Vinyl Alcohol Laminate (EVAL). Wear eye or face protection. Wear protective clothing. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Avoid breathing vapor. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Collect spillage. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF SWALLOWED: Immediately call a POISON CENTER or physician. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Wash contaminated clothing before reuse. Immediately call a POISON CENTER or physician. IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician. Store locked up. Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not result in classification : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	%	CAS number
Dimer fatty acid (c18) polyamidoamine resin	30 - 60	68082-29-1
Diethylenetriamine	13 - 30	111-40-0
Triethylene tetramine	3 - 7	112-24-3
Aminoethylpiperazine	0.1 - 1	140-31-8

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Section 4. First aid measures

- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : Toxic if inhaled. May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Skin contact** : Causes severe burns. May cause an allergic skin reaction.
- Ingestion** : May cause burns to mouth, throat and stomach.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Symptomatic and supportive therapy as needed. Following severe exposure medical follow-up should be monitored for at least 48 hours.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

- Flash point** : Closed cup: >100°C (>212°F) [PMCC]
- Extinguishing media**
- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.
- Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
metal oxide/oxides
- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.
- Methods and materials for containment and cleaning up** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 6. Accidental release measures

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Diethylenetriamine	ACGIH TLV (United States, 6/2013). Absorbed through skin. TWA: 4.2 mg/m ³ 8 hours. TWA: 1 ppm 8 hours.

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Section 8. Exposure controls/personal protection

- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. > 8 hours (breakthrough time): butyl rubber, Ethyl Vinyl Alcohol Laminate (EVAL)
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
- Thermal hazards** : Not available.

Section 9. Physical and chemical properties

Appearance

- Physical state** : Liquid.
- Color** : Amber.
- Odor** : Amine-like.
- Odor threshold** : Not available.
- pH** : Not available.
- Melting point/Freezing point** : Not available.
- Boiling/condensation point** : Not available.
- Flash point** : Closed cup: >100°C (>212°F) [PMCC]
- Evaporation rate** : Not available.
- Flammability (solid, gas)** : Not available.
- Lower and upper explosive (flammable) limits** : Not available.
- Vapor pressure** : <0.1 kPa (<0.75 mm Hg) [room temperature]
- Vapor density** : Not available.
- Relative density** : Not available.
- Solubility in water** : partially soluble
- Partition coefficient: n-octanol/water** : Not available.
- Auto-ignition temperature** : Not available.
- Decomposition temperature** : Not available.

Section 9. Physical and chemical properties

Density	: 1 g/cm ³ [25°C (77°F)]
Viscosity	: Dynamic (room temperature): 15000 mPa·s (15000 cP)

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Test	Endpoint	Species	Result
Diethylenetriamine	OECD 403 Acute Inhalation Toxicity No official guidelines	LC50 Inhalation Dusts and mists	Rat - Male, Female	0.185 mg/l
Triethylene tetramine	OECD 402 Acute Dermal Toxicity OECD 401 Acute Oral Toxicity	LD50 Dermal LD50 Oral	Rabbit Rat - Male, Female	1045 mg/kg 1620 mg/kg 1465.4 mg/kg
Aminoethylpiperazine	No official guidelines No official guidelines	LD50 Dermal LD50 Oral	Rabbit - Male, Female Rabbit Rabbit - Male	1716.2 mg/kg 866 mg/kg 2097 mg/kg

Irritation/Corrosion

Product/ingredient name	Test	Species	Result
Diethylenetriamine	No official guidelines No official guidelines	Rabbit Rabbit	Skin - Corrosive Eyes - Corrosive
Triethylene tetramine	OECD 405 Acute Eye Irritation/Corrosion OECD 404 Acute Dermal Irritation/Corrosion	Rabbit Rabbit	Skin - Corrosive Eyes - Corrosive
Aminoethylpiperazine	No official guidelines No official guidelines	Rabbit Rabbit	Skin - Corrosive Eyes - Severe irritant

Conclusion/Summary

Skin :

Section 11. Toxicological information

	Dimer fatty acid (c18)	No additional information.
	polyamidoamine resin	
	Diethylenetriamine	Corrosive to the skin.
	Triethylene tetramine	Corrosive to the skin.
	Aminoethylpiperazine	Corrosive to eyes and skin.
Eyes	: Dimer fatty acid (c18)	No additional information.
	polyamidoamine resin	
	Diethylenetriamine	Corrosive to eyes.
	Triethylene tetramine	Corrosive to eyes.
	Aminoethylpiperazine	Corrosive to eyes and skin.
Respiratory	: Dimer fatty acid (c18)	No additional information.
	polyamidoamine resin	
	Diethylenetriamine	No additional information.
	Triethylene tetramine	No additional information.
	Aminoethylpiperazine	No additional information.

Sensitization

Product/ingredient name	Test	Route of exposure	Species	Result
Diethylenetriamine	-	skin Respiratory	Guinea pig Mouse	Sensitizing Not sensitizing
Triethylene tetramine	-	skin	Guinea pig	Sensitizing
Aminoethylpiperazine	-	skin	Guinea pig	Sensitizing

Mutagenicity

Product/ingredient name	Test	Result
Diethylenetriamine	Experiment: In vivo Subject: Insect	Negative
	Experiment: In vivo Subject: Mammalian-Animal Cell: Somatic	Negative
Triethylene tetramine	Experiment: In vitro Subject: Mammalian-Animal	Negative
	Experiment: In vivo Subject: Mammalian-Animal	Negative
Aminoethylpiperazine	Experiment: In vitro Subject: Bacteria	Negative
	Metabolic activation: +/- Experiment: In vitro Subject: Mammalian-Animal	Negative
	Metabolic activation: +/- Experiment: In vitro Subject: Mammalian-Animal Cell: Somatic	Negative
	Experiment: In vivo Subject: Mammalian-Animal	Negative

Conclusion/Summary :

Diethylenetriamine	No mutagenic effect.
Triethylene tetramine	The weight of the scientific evidence indicates that this material is non-genotoxic.

Carcinogenicity

Section 11. Toxicological information

Product/ingredient name	Test	Species	Dose	Exposure	Result/Result type
Diethylenetriamine	No official guidelines OECD 451 Carcinogenicity Studies	Mouse - Male	56.3 mg/kg	3 days per week	Negative - Dermal - NOEL
Triethylene tetramine		Mouse - Male	42 mg/kg	3 days per week	Negative - Dermal - NOAEL

Reproductive toxicity

Product/ingredient name	Test	Species	Maternal toxicity	Fertility	Developmental effects
Diethylenetriamine	OECD 421 Reproduction/ Developmental Toxicity Screening Test	Rat - Male, Female	Positive	Positive	Negative
Aminoethylpiperazine	OECD 422 Combined Repeated Dose Toxicity Study with the Reproduction/ Developmental Toxicity Screening Test	Rat - Male, Female	Negative	Negative	Negative

Conclusion/Summary :

Triethylene tetramine

In accordance with column 2 of Annex VII - X of Regulation (EC) No 1907/2006, the test for this property of the substance does not need to be conducted.

Teratogenicity

Product/ingredient name	Test	Species	Result/Result type
Triethylene tetramine	OECD 414 Prenatal Developmental Toxicity Study	Rat	Negative - Oral
	OECD 414 Prenatal Developmental Toxicity Study	Rabbit	Negative - Dermal
Aminoethylpiperazine	OECD 422 Combined Repeated Dose Toxicity Study with the Reproduction/ Developmental Toxicity Screening Test	Rat - Male, Female	Negative - Oral

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Diethylenetriamine	Category 3	Not applicable.	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Section 11. Toxicological information

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure : Not available.

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : Toxic if inhaled. May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
- Skin contact** : Causes severe burns. May cause an allergic skin reaction.
- Ingestion** : May cause burns to mouth, throat and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Potential chronic health effects

Product/ingredient name	Test	Endpoint	Species	Result
Diethylenetriamine	OECD	Sub-chronic NOEL Oral	Rat - Male, Female	70 to 80 mg/kg/d
	No official guidelines	Chronic NOAEL Dermal	Rat - Male, Female	114 mg/kg/d
	No official guidelines	Sub-acute NOEC Inhalation Vapor	Rat - Male, Female	550 mg/m ³
Triethylene tetramine	OECD 408 Repeated Dose 90-Day Oral	Sub-chronic NOAEL Oral	Rat - Male, Female	50 mg/kg/d

Section 11. Toxicological information

Aminoethylpiperazine	Toxicity Study in Rodents OECD 422 Combined Repeated Dose Toxicity Study with the Reproduction/ Developmental Toxicity Screening Test	Sub-acute NOAEL Oral	Rat - Male, Female	151 to 285 mg/kg/d
	OECD 410 Repeated Dose Dermal Toxicity: 21/28-day Study	Sub-acute NOAEL Dermal	Rat - Male, Female	>1000 mg/kg/d

- General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Teratogenicity** : No known significant effects or critical hazards.
- Developmental effects** : No known significant effects or critical hazards.
- Fertility effects** : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	5727.8 mg/kg
Dermal	3941 mg/kg
Inhalation (dusts and mists)	0.8786 mg/l

Other information : Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Test	Endpoint	Exposure	Species	Result
Dimer fatty acid (c18) polyamidoamine resin	OECD 201 Alga, Growth Inhibition Test	Acute EC50	72 hours Static	Algae	4.34 mg/l
	OECD 209 Activated Sludge, Respiration Inhibition Test	Acute EC50	3 hours Static	Bacteria	384 mg/l
	OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	Acute EC50	48 hours Static	Daphnia	7.07 mg/l
	OECD 203 Fish, Acute Toxicity Test	Acute LC50	96 hours	Fish	7.07 mg/l
	OECD 201 Alga, Growth Inhibition Test	Chronic EC10	72 hours Static	Algae	1.78 mg/l
Diethylenetriamine	No official guidelines	Acute EC50	48 hours Static	Daphnia	32 mg/l
	OECD 201 Alga, Growth Inhibition	Acute EbC50 (biomass)	72 hours Static	Algae	1164 mg/l

Section 12. Ecological information

Triethylene tetramine	Test							
	EU EC C.1 Acute Toxicity for Fish	Acute	LC50	96 hours	Fish	430	mg/l	
	OECD 201 Alga, Growth Inhibition Test	Chronic	NOEC	72 hours	Algae	10	mg/l	
	No official guidelines	Chronic	NOEC	3 hours	Bacteria	6	mg/l	
	EU	Chronic	NOEC	21 days	Daphnia	5.6	mg/l	
	OECD OECD 210 - Fish, Early-Life Stage Toxicity Test	Chronic	NOEC	28 days	Fish	10	mg/l	
	No official guidelines	Acute	EC50	30 minutes	Bacteria	800	mg/l	
	EU EC C.2 Acute Toxicity for Daphnia	Acute	EC50	48 hours	Daphnia	31.1	mg/l	
	OECD 201 Alga, Growth Inhibition Test	Acute	ErC50 (growth rate)	72 hours	Algae	20	mg/l	
	EPA OPPTS EPA OTS 797.1400	Acute	LC50	96 hours	Fish	330	mg/l	
Aminoethylpiperazine	No official guidelines	Chronic	EC10	30 minutes	Bacteria	42.5	mg/l	
	OECD OECD 202: Part II (Daphnia sp., Reproduction Test)	Chronic	EC10	21 days	Daphnia	1.9	mg/l	
	OECD 201 Alga, Growth Inhibition Test	Chronic	NOECr	72 hours	Algae	<2.5	mg/l	
	OECD 201 Alga, Growth Inhibition Test	Acute	EC50	72 hours	Algae	>1000	mg/l	
	OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test	Acute	EC50	48 hours	Daphnia	58	mg/l	
	-	Acute	LC50	96 hours	Fish	2190	mg/l	
	No official guidelines	Chronic	EC10	2 hours	Bacteria	250	mg/l	
	-	Chronic	EC20	1 hours	Bacteria	1600	mg/l	
	ISO ISO 9509:2006 - Toxicity test for assessing the inhibition of nitrification of activated sludge microorganisms	Chronic	EC50	2 hours	Bacteria	511	mg/l	
	-			Static				

Persistence and degradability

Section 12. Ecological information

Product/ingredient name	Test	Period	Result
Dimer fatty acid (c18)	OECD 301B Ready Biodegradability - CO ₂	74 days	0 to 70 %
polyamidoamine resin	Evolution Test		
Diethylenetriamine	OECD 301D Ready Biodegradability - Closed Bottle Test	21 days	87 %
Triethylene tetramine	OECD 302A Inherent Biodegradability: Modified SCAS Test	84 days	20 %
	OECD 301D Ready Biodegradability - Closed Bottle Test	162 days	0 %
Aminoethylpiperazine	OECD 301F Ready Biodegradability - Manometric Respirometry Test	28 days	0 %

Conclusion/Summary : Dimer fatty acid (c18) Not readily biodegradable.
polyamidoamine resin
Diethylenetriamine Readily biodegradable
Triethylene tetramine Not biodegradable

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Diethylenetriamine	-	50%; 0.11 day(s)	Readily
Aminoethylpiperazine	-	50%; 0.08 day(s)	Not readily

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Dimer fatty acid (c18)	10.34	-	high
polyamidoamine resin			
Diethylenetriamine	-1.58	0.3 to 6.3	low
Triethylene tetramine	-2.65	99	low
Aminoethylpiperazine	-1.48	-	low

Mobility in soil

Not available.

Other adverse effects : No known significant effects or critical hazards.

Other ecological information

BOD₅ : Not determined.

COD : Not determined.

TOC : Not determined.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.







Section 13. Disposal considerations

Disposal should be in accordance with applicable regional, national and local laws and regulations.


Section 14. Transport information

Proper shipping name

DOT : DIETHYLENETRIAMINE MIXTURE Marine pollutant (Dimer fatty acid (c18) polyamidoamine resin)
TDG : DIETHYLENETRIAMINE MIXTURE Marine pollutant (Dimer fatty acid (c18) polyamidoamine resin)
IMDG : DIETHYLENETRIAMINE MIXTURE Marine pollutant (Dimer fatty acid (c18) polyamidoamine resin)
IATA : DIETHYLENETRIAMINE MIXTURE

Regulatory information	UN number	Classes	PG*	Label	Additional information
DOT Classification	UN2079	8	II	 	The marine pollutant mark is not required when transported on inland waterways in sizes of ≤5 L or ≤5 kg or by road, rail, or inland air in non-bulk sizes.
TDG Classification	UN2079	8	II	 	The marine pollutant mark is not required when transported by road or rail.
IMDG Classification	UN2079	8	II	 	The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg. Emergency schedules (EmS) F-A S-B

Section 14. Transport information

IATA Classification	UN2079	8	II		The environmentally hazardous substance mark may appear if required by other transportation regulations. <u>Passenger and Cargo Aircraft</u> Quantity limitation: 1 L Packaging instructions: 851 <u>Cargo Aircraft Only</u> Quantity limitation: 30 L Packaging instructions: 855
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PG* : Packing group

Section 15. Regulatory information

Safety, health and environmental regulations specific for the product

United States Regulations

- TSCA 8(b) inventory** : All components are listed or exempted.
- TSCA 5(a)2 final significant new use rule (SNUR)** : No ingredients listed.
- TSCA 5(e) substance consent order** : No ingredients listed.
- TSCA 12(b) export notification** : No ingredients listed.
- SARA 311/312** : Immediate (acute) health hazard
- Clean Air Act - Ozone Depleting Substances (ODS)** : This product does not contain nor is it manufactured with ozone depleting substances.
- SARA 313** : No ingredients listed.
- CERCLA Hazardous substances** : No ingredients listed.

State regulations

- PENNSYLVANIA - RTK** : Diethylenetriamine, Triethylene tetramine
- California Prop 65** : This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.

Canadian regulations

Section 15. Regulatory information

- CEPA DSL** : At least one component is not listed.
- WHMIS Classes** : Class D-1B: Material causing immediate and serious toxic effects (Toxic).
Class D-2B: Material causing other toxic effects (Toxic).
Class E: Corrosive material

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

Brazil Regulations

- Classification system used** : Norma ABNT-NBR 14725-2:2012

International lists

- Australia inventory (AICS)**: All components are listed or exempted.
China inventory (IECSC): All components are listed or exempted.
Japan inventory: Not determined.
Korea inventory: At least one component is not listed.
Malaysia Inventory (EHS Register): Not determined.
New Zealand Inventory of Chemicals (NZIoC): At least one component is not listed.
Philippines inventory (PICCS): At least one component is not listed.
Taiwan inventory (CSNN): Not determined.

Section 16. Other information

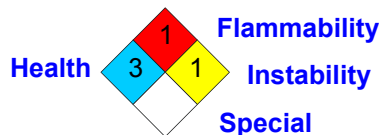
Hazardous Material Information System (U.S.A.)

Health	*	3
Flammability		1
Physical hazards		1
Personal protection		

The customer is responsible for determining the PPE code for this material.

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

National Fire Protection Association (U.S.A.)



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Further information

Section 16. Other information

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▣ Indicates information that has changed from previously issued version.

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