



RENCAST® 3269 US

Version Revision Date: SDS Number: Date of last issue: 10/31/2019 2.0 02/13/2020 400001012671 Date of first issue: 07/01/2016

Print Date 02/14/2020

SECTION 1. IDENTIFICATION

Product name : RENCAST® 3269 US

360°
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Manufacturer or supplier's details

Company name of supplier

: Huntsman Advanced Materials Americas LLC

Address

Telephone

P.O. Box 4980 The Woodlands.

TX 77387

United States of America (USA) : Non-Emergency: (800) 257-5547

E-mail address of person

responsible for the SDS

: Global_Product_EHS_AdMat@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Epoxy resin solution

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Flammable liquids : Category 4

Skin irritation : Category 2

Eye irritation : Category 2A

Skin sensitisation : Category 1

Germ cell mutagenicity : Category 2

Carcinogenicity : Category 2

Short-term (acute) aquatic

hazard

: Category 2

Long-term (chronic) aquatic

hazard

: Category 2

GHS label elements

Hazard pictograms







Signal word : Warning





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Hazard statements ; H227 Combustible liquid.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction. H319 Causes serious eye irritation.

H341 Suspected of causing genetic defects.

H351 Suspected of causing cancer.

H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : Prevention:

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read and understood.

P210 Keep away from heat/sparks/open flames/hot surfaces.

No smoking.

P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.

P264 Wash skin thoroughly after handling.

P272 Contaminated work clothing must not be allowed out of the workplace.

P273 Avoid release to the environment.

P280 Wear protective gloves/ protective clothing/ eye protection/

face protection.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P308 + P313 IF exposed or concerned: Get medical advice/ attention.

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P337 + P313 If eye irritation persists: Get medical advice/

attention.
P362 Take off contaminated clothing and wash before reuse.
P370 + P378 In case of fire: Use dry sand, dry chemical or

alcohol-resistant foam to extinguish.

P391 Collect spillage.

Storage:

P403 + P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

Disposal:

P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)	
aluminium	7429-90-5	30 - 50	





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2,2'-[(1-methylethylidene)bis(4,1- phenyleneoxymethylene)]bisoxirane	1675-54-3	Print Date 02/14/2020 30 - 50	
limestone	1317-65-3	10 - 20	
butyl 2,3-epoxypropyl ether	2426-08-6	2.5 - 5	

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of bisphenol A and epichlorohydrin

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.

Show this safety data sheet to the doctor in attendance.

Do not leave the victim unattended.

If inhaled : If unconscious, place in recovery position and seek medical

advice.

If symptoms persist, call a physician.

In case of skin contact : If skin irritation persists, call a physician.

If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact : Immediately flush eye(s) with plenty of water.

Remove contact lenses. Protect unharmed eye.

Keep eye wide open while rinsing.

If eye irritation persists, consult a specialist.

If swallowed : Induce vomiting immediately and call a physician.

Keep respiratory tract clear.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

If symptoms persist, call a physician. Take victim immediately to hospital.

Most important symptoms and effects, both acute and

delayed

None known.

Notes to physician : Treat symptomatically.

Treatment with ethyl alcohol is indicated if toxic ingestion is suspected or if there is metabolic acidosis following ingestion of this product. Administer ethyl alcohol sufficient to maintain

blood ethyl alcohol levels of above 100 mg/dL.

4-Methylpyrazole (Fomepizole, Antizole) is also a recognized

antidote for this product.





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SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Carbon dioxide (CO2)

Unsuitable extinguishing

media

High volume water jet

Specific hazards during

firefighting

Do not allow run-off from fire fighting to enter drains or water

courses.

Hazardous combustion

products

Metal oxides
 Carbon oxides

Halogenated compounds

Specific extinguishing

methods

: No data is available on the product itself.

Further information : Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations. For safety reasons in case of fire, cans should be stored

separately in closed containments.

Use a water spray to cool fully closed containers.

Special protective equipment

for firefighters

Wear self-contained breathing apparatus for firefighting if

necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.

Environmental precautions : Prevent product from entering drains.

Prevent further leakage or spillage if safe to do so.

If the product contaminates rivers and lakes or drains inform

respective authorities.

Methods and materials for containment and cleaning up Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to

local / national regulations (see section 13). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against

fire and explosion

Do not spray on a naked flame or any incandescent material. Keep away from open flames, hot surfaces and sources of

ignition.

Advice on safe handling : Avoid formation of aerosol.

Do not breathe vapours/dust.





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Avoid exposure - obtain special instructions before use.

Avoid contact with skin and eyes. For personal protection see section 8.

Smoking, eating and drinking should be prohibited in the

application area.

Provide sufficient air exchange and/or exhaust in work rooms. Dispose of rinse water in accordance with local and national

Persons susceptible to skin sensitisation problems or asthma. allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

used.

Conditions for safe storage

: No smoking.

Keep in a well-ventilated place.

Containers which are opened must be carefully resealed and kept

upright to prevent leakage. Observe label precautions.

Electrical installations / working materials must comply with the

technological safety standards.

Further information on storage stability

No decomposition if stored and applied as directed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
aluminium	7429-90-5	TWA (total dust)	15 mg/m3 (Aluminium)	OSHA Z-1
		TWA (respirable fraction)	5 mg/m3 (Aluminium)	OSHA Z-1
		TWA (Respirable fraction)	1 mg/m3 (Aluminium)	ACGIH
		TWA (Respirable)	5 mg/m3	NIOSH REL
1		TWA (total)	10 mg/m3	NIOSH REL
limestone	1317-65-3	TWA (total dust)	15 mg/m3	OSHA Z-1
		TWA (respirable fraction)	5 mg/m3	OSHA Z-1
		TWA (Respirable)	5 mg/m3 (Calcium carbonate)	NIOSH REL
		TWA (total)	10 mg/m3 (Calcium carbonate)	NIOSH REL
butyl 2,3-epoxypropyl ether	2426-08-6	TWA	3 ppm	ACGIH





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	TWA	50 ppm 270 mg/m3	OSHA Z-1
	С	5.6 ppm 30 mg/m3	NIOSH REL

Personal protective equipment

Respiratory protection : No personal respiratory protective equipment normally

required.

Respiratory protection : In the case of vapour formation use a respirator with an

approved filter.

Hand protection

Remarks : The suitability for a specific workplace should be discussed

with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water

Tightly fitting safety goggles

Wear face-shield and protective suit for abnormal processing

problems.

Skin and body protection : Impervious clothing

Choose body protection according to the amount and

concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.

When using do not smoke.

Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Colour : grey

Odour : slight, ether-like

Odour Threshold : No data is available on the product itself.

pH : No data is available on the product itself.

Freezing point : No data is available on the product itself.

Melting point : No data is available on the product itself.

Boiling point : > 199.99 °F / > 93.33 °C

Flash point : 171 °F / 77 °C

Method: Pensky-Martens closed cup, closed cup

Evaporation rate : No data is available on the product itself.

Flammability (solid, gas) : No data is available on the product itself.





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Flammability (liquids) : No data is available on the product itself.

Upper explosion limit / Upper

flammability limit

: No data is available on the product itself.

Lower explosion limit / Lower

flammability limit

: No data is available on the product itself.

Vapour pressure : 1.4663 hPa (77 °F / 25 °C)

: No data is available on the product itself. Relative vapour density

Relative density : 1.69 - 1.78

Density : No data is available on the product itself.

Solubility(ies)

Water solubility : negligible

Solubility in other solvents : No data is available on the product itself.

Partition coefficient: n-

octanol/water

: No data is available on the product itself.

Auto-ignition temperature : No data is available on the product itself.

: No data is available on the product itself. Thermal decomposition

Self-Accelerating

decomposition temperature

(SADT)

No data is available on the product itself.

Viscosity : No data is available on the product itself.

Explosive properties No data is available on the product itself.

No data is available on the product itself. Oxidizing properties

Particle size : No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity Chemical stability

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Stable under normal conditions.

: Vapours may form explosive mixture with air.

Conditions to avoid : Heat, flames and sparks.

Hazardous decomposition

products

aluminium oxide

carbon dioxide

carbon monoxide





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Halogenated compounds

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of : No data is available on the product itself.

Acute toxicity

exposure

Acute oral toxicity - Product

: Acute toxicity estimate : > 5,000 mg/kg

Method: Calculation method

Acute inhalation toxicity -

Product

: Acute toxicity estimate: 34.34 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist Method: Calculation method

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Acute dermal toxicity : LD50 (Rat, male and female): > 2,000 mg/kg

Method: OECD Test Guideline 402

Assessment: The substance or mixture has no acute dermal

toxicity

Acute toxicity (other routes of : No data available

administration)

Skin corrosion/irritation

Product:

Remarks: May cause skin irritation and/or dermatitis.

Serious eye damage/eye irritation

Product:

Remarks: May cause irreversible eye damage.

Respiratory or skin sensitisation

Product:

Remarks: Causes sensitisation.

No data available Assessment:

Germ cell mutagenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

: Test Type: In vitro mammalian cell gene mutation test Genotoxicity in vitro





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Test system: mouse lymphoma cells

Metabolic activation: without metabolic activation

Result: positive

Test Type: reverse mutation assay Test system: Salmonella typhimurium

Metabolic activation: with and without metabolic activation Method: Mutagenicity (Salmonella typhimurium - reverse

mutation assay) Result: negative

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vivo : Test Type: in vivo assay

Species: Mouse (male)

Cell type: Germ Application Route: Oral Dose: 3333, 10000 mg/kg

Result: negative

Test Type: gene mutation test

Species: Rat (male) Cell type: Somatic Application Route: Oral

Dose: 50,250,500,1000 mg/kg bw/day Method: OECD Test Guideline 488

Result: negative

Components:

butyl 2,3-epoxypropyl ether:

Germ cell mutagenicity-

: In vitro tests showed mutagenic effects

Assessment

Carcinogenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rat, male Application Route: Oral Exposure time: 24 month(s)

Dose: 0, 2, 15, or 100 mg/kg bw/day Frequency of Treatment: 7 days/week

NOAEL: 15 mg/kg bw/day

Method: OECD Test Guideline 453

Result: negative

Target Organs: Digestive organs

Species: Mouse, male Application Route: Dermal Exposure time: 24 month(s)

Dose: 0, 0.1, 10, 100 mg/kg bw/day Frequency of Treatment: 3 days/week

NOEL: 0.1 mg/kg body weight





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Method: OECD Test Guideline 453

Result: negative

Target Organs: Digestive organs

Species: Rat, female Application Route: Dermal Exposure time: 24 month(s)

Dose: 0.1, 100, 1000 mg/kg bw/day Frequency of Treatment: 5 days/week NOEL: 100 mg/kg body weight

Method: OECD Test Guideline 453

Result: negative

Species: Rat, female Application Route: Oral Exposure time: 24 month(s)

Dose: 0, 2, 15, or 100 mg/kg bw/day Frequency of Treatment: 7 days/week

NOAEL: 100 mg/kg bw/day

Method: OECD Test Guideline 453

Result: negative

Target Organs: Digestive organs

Species: Rat, females Application Route: Oral Exposure time: 24 month(s)

Dose: 0, 2, 15, or 100 mg/kg bw/day Frequency of Treatment: 7 days/week

NOEL: 2 mg/kg bw/day

Method: OECD Test Guideline 453

Result: negative

Target Organs: Digestive organs

Components:

butyl 2,3-epoxypropyl ether:

Carcinogenicity -Assessment : Suspected human carcinogens

IARC

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed

human carcinogen by IARC.

ACGIH No component of this product present at levels greater than or

equal to 0.1% is identified as a carcinogen or potential

carcinogen by ACGIH.

OSHA No component of this product present at levels greater than or

equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or

equal to 0.1% is identified as a known or anticipated carcinogen

by NTP.





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Reproductive toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Effects on fertility : Test Type: Two-generation study

Species: Rat, male and female

Application Route: Oral

Dose: 0, 50, 180, 540 or 750 milligram per kilogram

Duration of Single Treatment: 238 d Frequency of Treatment: 1 daily

General Toxicity - Parent: No-observed-effect level: 540

mg/kg body weight

General Toxicity F1: No-observed-effect level: 750 mg/kg

body weight

Symptoms: No adverse effects Method: OECD Test Guideline 416

Result: No effects on fertility and early embryonic

development were detected.

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Effects on foetal : Species: Rabbit, female development : Application Route: Dermal

Dose: 0, 30, 100 or 300 milligram per kilogram

Duration of Single Treatment: 28 d Frequency of Treatment: 1 daily

General Toxicity Maternal: No observed adverse effect level:

30 mg/kg body weight

Developmental Toxicity: No observed adverse effect level:

300 mg/kg body weight Method: Other guidelines Result: No teratogenic effects

Test Type: Pre-natal Species: Rabbit, female Application Route: Oral

Dose: 0, 20, 60 or 180 milligram per kilogram

Duration of Single Treatment: 13 d Frequency of Treatment: 1 daily

General Toxicity Maternal: No observed adverse effect level:

60 mg/kg body weight

Developmental Toxicity: No observed adverse effect level:

180 mg/kg body weight

Method: OECD Test Guideline 414 Result: No teratogenic effects

Test Type: Pre-natal Species: Rat, female Application Route: Oral

Dose: 0, 60, 180 and 540 milligram per kilogram

Duration of Single Treatment: 10 d Frequency of Treatment: 1 daily

General Toxicity Maternal: No observed adverse effect level:

180 mg/kg body weight

Developmental Toxicity: No observed adverse effect level: >

540 mg/kg body weight





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Method: OECD Test Guideline 414 Result: No teratogenic effects

Reproductive toxicity -

Assessment

: No data available

STOT - single exposure

Components:

butyl 2,3-epoxypropyl ether: Exposure routes: Inhalation Target Organs: Respiratory Tract

Assessment: May cause respiratory irritation.

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rat, male and female

NOAEL: 50 mg/kg

Application Route: oral (gavage) Exposure time: 14 Weeks Number of exposures: 7 d

Dose: 0, 50, 250, 1000 mg/kg/day Method: OECD Test Guideline 408

Species: Rat, male and female

NOAEL: >= 10 mg/kg

Application Route: Skin contact Exposure time: 13 Weeks Number of exposures: 5 d

Dose: 0, 10, 100, 1000 mg/kg/day Method: OECD Test Guideline 411

Species: Mouse, male NOAEL: 100 mg/kg

Application Route: Skin contact Exposure time: 13 Weeks Number of exposures: 3 d Dose: 0, 1, 10, 100 mg/kg/day Method: OECD Test Guideline 411

Repeated dose toxicity -

: No data available

Assessment

Aspiration toxicity

No data available

Experience with human exposure





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General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Product:

Remarks: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l

Exposure time: 96 h

Method: OECD Test Guideline 203

limestone:

Toxicity to fish : LC50: > 56,000 mg/l

Exposure time: 96 h

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 1.8 mg/l

aquatic invertebrates Exposure time: 48 h

Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 202

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to algae/aquatic : EC50: 11 mg/l plants : Exposure time:

Exposure time: 72 h Test Type: static test





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Test substance: Fresh water Method: EPA-660/3-75-009

NOEC: 4.2 mg/l Exposure time: 72 h Test Type: static test Test substance: Fresh water

Method: EPA-660/3-75-009

M-Factor (Acute aquatic

toxicity)

: No data available

Toxicity to fish (Chronic

toxicity)

: No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

aquatic invertebrates (Chronic toxicity)

Toxicity to daphnia and other : NOEC (Daphnia magna (Water flea)): 0.3 mg/l Exposure time: 21 d

Test Type: semi-static test Test substance: Fresh water

Method: OECD Test Guideline 211

limestone:

aquatic invertebrates (Chronic toxicity)

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): > 350 mg/l

Exposure time: 125 d Test Type: semi-static test Test substance: Fresh water

M-Factor (Chronic aquatic

toxicity)

: No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane: Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l

> Exposure time: 3 h Test Type: static test

Test substance: Fresh water

Toxicity to soil dwelling

organisms

: No data available

Plant toxicity : No data available

Sediment toxicity : No data available

Toxicity to terrestrial

organisms

: No data available

Ecotoxicology Assessment

: No data available Acute aquatic toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:





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Chronic aquatic toxicity: Toxic to aquatic life with long lasting effects.

butyl 2,3-epoxypropyl ether:

Chronic aquatic toxicity : Harmful to aquatic life with long lasting effects.

Toxicity Data on Soil : No data available

Other organisms relevant to

the environment

: No data available

Persistence and degradability

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Biodegradability : Test Type: aerobic

Inoculum: activated sludge, non-adapted

Concentration: 20 mg/l

Result: Not readily biodegradable.

Biodegradation: 5 % Exposure time: 28 d

Method: OECD Test Guideline 301F

Biochemical Oxygen

Demand (BOD)

: No data available

Chemical Oxygen Demand

(COD)

: No data available

BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon

(DOC)

: No data available

Physico-chemical

removability

: No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Stability in water : Degradation half life(DT50): 4.83 d (77 °F / 25 °C) pH: 4

Method: OECD Test Guideline 111

Remarks: Fresh water

Degradation half life(DT50): 7.1 d (77 °F / 25 °C) pH: 9

Method: OECD Test Guideline 111

Remarks: Fresh water

Degradation half life(DT50): 3.58 d (77 °F / 25 °C) pH: 7

Method: OECD Test Guideline 111

Remarks: Fresh water





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Photodegradation ; No data available

Impact on Sewage ; No data available

Treatment

Bioaccumulative potential

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Bioaccumulation
: Bioconcentration factor (BCF): 31
Remarks: Does not bioaccumulate.

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Partition coefficient: n- : log Pow: 3.242 (77 °F / 25 °C)

octanol/water pH: 7.1

Method: OECD Test Guideline 117

limestone:

Partition coefficient: n-

octanol/water

: log Pow: < 1

Mobility in soil

Mobility : No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Distribution among : Koc: 445

environmental compartments

Stability in soil : No data available

Other adverse effects

Environmental fate and

pathways

: No data available

Results of PBT and vPvB

assessment

: No data available

Endocrine disrupting

potential

: No data available

Adsorbed organic bound

halogens (AOX)

: No data available

Hazardous to the ozone layer

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82

Protection of Stratospheric Ozone - CAA Section 602 Class I

Substances

Remarks: This product neither contains, nor was

manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A +

B).





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Additional ecological information - Product : An environmental hazard cannot be excluded in the event of

unprofessional handling or disposal.

Toxic to aquatic life with long lasting effects.

Global warming potential

(GWP)

: No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : The product should not be allowed to enter drains, water

courses or the soil.

Do not contaminate ponds, waterways or ditches with

chemical or used container.

Send to a licensed waste management company.

Contaminated packaging Empty remaining contents.

> Dispose of as unused product. Do not re-use empty containers.

Do not burn, or use a cutting torch on, the empty drum.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA

UN/ID No. : UN 3082

Proper shipping name Environmentally hazardous substance, liquid, n.o.s.

(BISPHENOL A EPOXY RESIN)

: 9 Class

Packing group III

Labels Class 9 - Miscellaneous dangerous substances and articles Packing instruction (cargo 964

aircraft)

Packing instruction : 964

(passenger aircraft)

Environmentally hazardous : yes

IMDG

UN number UN 3082

Proper shipping name ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,

N.O.S.

(BISPHENOL A EPOXY RESIN)

Class 9 III Packing group Labels 9 EmS Code F-A, S-F

Marine pollutant yes





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Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

DOT Classification

UN/ID/NA number : UN 3082

Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,

N.O.S.

(BISPHENOL A EPOXY RESIN)

Class : 9 Packing group : III

Labels : Class 9 - Miscellaneous dangerous substances and articles

ERG Code : 171

Marine pollutant : yes(BISPHENOL A EPOXY RESIN)

Remarks : Above applies only to containers over 119 gallons or 450

liters. Not regulated if shipped in packages less than or equal

to 119 gallons (450 liters).

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)

Skin corrosion or irritation

Serious eye damage or eye irritation Respiratory or skin sensitisation

Germ cell mutagenicity

Carcinogenicity

SARA 313 : This material does not contain any chemical components with

known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

WARNING: This product can expose you to chemicals including 4,4'-isopropylidenediphenol, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

The components of this product are reported in the following inventories:

CH INV : The formulation contains substances listed on the Swiss

Inventory





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. This product contains one of several components listed in t	DSL	: This product contains one or several components listed in the
---	-----	---

Canadian NDSL.

AICS : On the inventory, or in compliance with the inventory

NZIoC : Not in compliance with the inventory

ENCS : On the inventory, or in compliance with the inventory

KECI : On the inventory, or in compliance with the inventory

PICCS : On the inventory, or in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

TCSI : On the inventory, or in compliance with the inventory

TSCA : On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

TSCA - 5(a) Significant New Use Rule List of Chemicals

No substances are subject to a Significant New Use Rule.

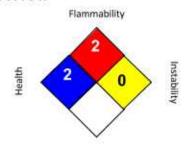
US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



Special hazard

HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard





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ACGIH : USA. ACGIH Threshold Limit Values (TLV)
NIOSH REL : USA. NIOSH Recommended Exposure Limits

OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1

Limits for Air Contaminants

ACGIH / TWA : 8-hour, time-weighted average

NIOSH REL / TWA : Time-weighted average concentration for up to a 10-hour

workday during a 40-hour workweek

NIOSH REL / C : Ceiling value not be exceeded at any time.

OSHA Z-1 / TWA : 8-hour time weighted average

The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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SECTION 1. IDENTIFICATION

Product name : REN® 3269 US

Manufacturer or supplier's details

Company name of supplier

: Huntsman Advanced Materials Americas LLC

Address

Telephone

P.O. Box 4980 The Woodlands,

TX 77387

United States of America (USA)
: Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS

: MSDS@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Acute toxicity (Oral) : Category 4

Acute toxicity (Inhalation) : Category 2

Skin corrosion : Category 1B

Serious eye damage : Category 1

Skin sensitisation : Category 1

Reproductive toxicity : Category 1B

Specific target organ toxicity

- single exposure

: Category 3 (Respiratory system)

Short-term (acute) aquatic

hazard

: Category 1

Chronic aquatic toxicity : Category 1

GHS label elements

Hazard pictograms









Signal word : Danger

Hazard statements : H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.





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H317 May cause an allergic skin reaction.

H330 Fatal if inhaled.

H335 May cause respiratory irritation.

H360 May damage fertility or the unborn child.

H410 Very toxic to aquatic life with long lasting effects.

Precautionary statements

: Prevention:

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read and understood.

P260 Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.

P264 Wash skin thoroughly after handling.

P270 Do not eat, drink or smoke when using this product.

P271 Use only outdoors or in a well-ventilated area.

P272 Contaminated work clothing must not be allowed out of the workplace.

P273 Avoid release to the environment.

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

P284 Wear respiratory protection.

Response:

P301 + P312 + P330 IF SWALLOWED: Call a POISON

CENTER/doctor if you feel unwell. Rinse mouth.

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.

P308 + P313 IF exposed or concerned: Get medical advice/ attention.

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P363 Wash contaminated clothing before reuse.

P391 Collect spillage.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

P405 Store locked up.

Disposal

P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture





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Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
2,2'-iminodi(ethylamine)	111-40-0	30 - 50
2-(heptadecenyl)-4,5-dihydro-1H-imidazole- 1-ethanol	27136-73-8	20 - 25
Diaminopolypropylene glycol (Molecular weight >230 g/mol)	9046-10-0	20 - 25
Phenol, 4-nonyl-, branched	84852-15-3	10 - 20
(Z)-N-(2-aminoethyl)-N-(2-hydroxyethyl)-9- octadecenamide	93-81-2	1 - 2.5
2-(2-aminoethylamino)ethanol	111-41-1	0.1 - 1

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.

Consult a physician.

Show this safety data sheet to the doctor in attendance. Symptoms of poisoning may appear several hours later.

Treat symptomatically.

Get medical attention if symptoms occur.

If inhaled : Call a physician or poison control centre immediately.

If inhaled, remove to fresh air.

Get medical attention if symptoms occur.

In case of skin contact : Immediate medical treatment is necessary as untreated

wounds from corrosion of the skin heal slowly and with

difficulty.

If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact : Small amounts splashed into eyes can cause irreversible

tissue damage and blindness.

In the case of contact with eyes, rinse immediately with plenty

of water and seek medical advice.

Continue rinsing eyes during transport to hospital.

Remove contact lenses.

Keep eye wide open while rinsing.

If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.

Do NOT induce vomiting.

Never give anything by mouth to an unconscious person.

If symptoms persist, call a physician. Take victim immediately to hospital.

Most important symptoms and effects, both acute and : None known.





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delayed

Notes to physician : Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media Use extinguishing measures that are appropriate to local

circumstances and the surrounding environment.

Unsuitable extinguishing

media

High volume water jet

Specific hazards during

firefighting

Do not allow run-off from fire fighting to enter drains or water

courses.

Hazardous combustion

products

Carbon dioxide (CO2) Carbon monoxide

Nitrogen oxides (NOx)

Specific extinguishing

methods

: No data is available on the product itself.

Further information : Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations.

Special protective equipment

for firefighters

Wear self-contained breathing apparatus for firefighting if

necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Use personal protective equipment.

Ensure adequate ventilation. Evacuate personnel to safe areas.

Refer to protective measures listed in sections 7 and 8.

: Prevent product from entering drains. Environmental precautions

Prevent further leakage or spillage if safe to do so.

If the product contaminates rivers and lakes or drains inform

respective authorities.

Methods and materials for containment and cleaning up Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

fire and explosion

Advice on protection against : Normal measures for preventive fire protection.





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Advice on safe handling : Avoid formation of aerosol.

Do not breathe vapours/dust.

Avoid exposure - obtain special instructions before use.

Avoid contact with skin and eyes. For personal protection see section 8.

Smoking, eating and drinking should be prohibited in the

application area.

Provide sufficient air exchange and/or exhaust in work rooms. To avoid spills during handling keep bottle on a metal tray. Dispose of rinse water in accordance with local and national

regulations.

Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

used.

Conditions for safe storage : Prevent unauthorized access.

Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept

upright to prevent leakage. Observe label precautions.

Keep in properly labelled containers.

Materials to avoid : For incompatible materials please refer to Section 10 of this

SDS

Further information on

storage stability

Stable under normal conditions.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
2,2'-iminodi(ethylamine)	111-40-0	TWA	1 ppm	ACGIH

Personal protective equipment

Respiratory protection : In the case of vapour formation use a respirator with an

approved filter.

Hand protection

Remarks : The suitability for a specific workplace should be discussed

with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water

Tightly fitting safety goggles

Wear face-shield and protective suit for abnormal processing

problems.

Skin and body protection : Impervious clothing

Choose body protection according to the amount and

concentration of the dangerous substance at the work place.





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Hygiene measures : Avoid contact with skin, eyes and clothing.

When using do not eat or drink. When using do not smoke.

Wash hands before breaks and immediately after handling

the product.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Colour : amber, Clear

Odour : amine-like

Odour Threshold : No data is available on the product itself.

pH : No data is available on the product itself.

Freezing point : No data is available on the product itself.

Melting point : No data is available on the product itself.

Boiling point : No data is available on the product itself.

Flash point : 241 °F / 116 °C

Method: Pensky-Martens closed cup, closed cup

Evaporation rate : No data is available on the product itself.

Flammability (solid, gas) : No data is available on the product itself.

Flammability (liquids) : No data is available on the product itself.

Upper explosion limit / Upper

flammability limit

: No data is available on the product itself.

Lower explosion limit / Lower

flammability limit

: No data is available on the product itself.

: No data is available on the product itself.

Vapour pressure : No data is available on the product itself.

Relative vapour density : No data is available on the product itself.

Relative density : 0.97

Density : 0.97 g/cm3

Solubility(ies)

Water solubility : partly soluble

Solubility in other solvents : No data is available on the product itself.

octanol/water

Partition coefficient: n-





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Auto-ignition temperature No data is available on the product itself.

Thermal decomposition : No data is available on the product itself.

Self-Accelerating

decomposition temperature

(SADT)

No data is available on the product itself.

Viscosity : No data is available on the product itself.

Explosive properties No data is available on the product itself.

Oxidizing properties No data is available on the product itself.

Particle size : No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity No dangerous reaction known under conditions of normal use.

Chemical stability Stable under normal conditions.

Possibility of hazardous No hazards to be specially mentioned.

reactions

Conditions to avoid : None known.

Incompatible materials : None known.

Hazardous decomposition

products

Hazardous decomposition

products

No hazardous decomposition products are known.

carbon monoxide

carbon dioxide

Nitrogen oxides

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of : No data is available on the product itself.

exposure

Acute toxicity

Acute oral toxicity - Product : Acute toxicity estimate : 1,140 mg/kg

Method: Calculation method

Acute inhalation toxicity -

Product

: Acute toxicity estimate: 0.5 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist Method: Calculation method

Acute dermal toxicity -

Product

: Acute toxicity estimate : 2,017 mg/kg

Method: Calculation method





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Acute toxicity (other routes of : No data available

administration)

Skin corrosion/irritation

Components:

2,2'-iminodi(ethylamine):

Species: Rabbit

Assessment: Causes burns. Result: Causes burns.

2-(heptadecenyl)-4,5-dihydro-1H-imidazole-1-ethanol:

Species: Rabbit

Method: OECD Test Guideline 404

Result: Corrosive after 1 to 4 hours of exposure

Diaminopolypropylene glycol (Molecular weight >230 g/mol):

Species: Rabbit

Assessment: Causes burns. Result: Causes burns.

Phenol, 4-nonyl-, branched:

Species: Rabbit

Assessment: Causes burns. Result: Causes burns.

2-(2-aminoethylamino)ethanol:

Species: Rabbit

Assessment: Causes burns. Method: OECD Test Guideline 404

Result: Corrosive after 3 minutes to 1 hour of exposure

Serious eye damage/eye irritation

Components:

2,2'-iminodi(ethylamine):

Species: Rabbit Result: Corrosive Assessment: Corrosive

Phenol, 4-nonyl-, branched:

Result: Risk of serious damage to eyes.

(Z)-N-(2-aminoethyl)-N-(2-hydroxyethyl)-9-octadecenamide:

Assessment: Risk of serious damage to eyes.

2-(2-aminoethylamino)ethanol:

Species: Rabbit

Result: Irreversible effects on the eye

Assessment: Corrosive





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Respiratory or skin sensitisation

Components:

2,2'-iminodi(ethylamine): Exposure routes: Skin Species: Mouse

Method: OECD Test Guideline 429

Result: May cause sensitisation by skin contact.

Remarks: Causes sensitisation.

Exposure routes: Respiratory Tract

Species: Mouse

Result: Does not cause respiratory sensitisation.

Diaminopolypropylene glycol (Molecular weight >230 g/mol):

Exposure routes: Skin Species: Guinea pig

Result: Does not cause skin sensitisation.

Phenol, 4-nonyl-, branched: Exposure routes: Skin Species: Guinea pig

Method: OECD Test Guideline 406 Result: Does not cause skin sensitisation.

2-(2-aminoethylamino)ethanol:

Exposure routes: Skin Species: Mouse

Method: OECD Test Guideline 429

Result: May cause sensitisation by skin contact.

Components:

Phenol, 4-nonyl-, branched:

Assessment: Causes severe skin burns and eye damage.

Germ cell mutagenicity

Components:

Diaminopolypropylene glycol (Molecular weight >230 g/mol):

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

2-(2-aminoethylamino)ethanol:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

Components:

2,2'-iminodi(ethylamine):





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Genotoxicity in vivo : Cell type: Somatic

Application Route: Oral Dose: 85 - 850 mg/kg

Method: OECD Test Guideline 474

Result: negative

Application Route: Oral

Result: negative

2-(2-aminoethylamino)ethanol:

Genotoxicity in vivo : Application Route: Oral

Dose: 3000 mg/kg Result: negative

Application Route: Oral

Method: OECD Test Guideline 474

Result: negative

Application Route: Oral Exposure time: 7 d

Method: OECD Test Guideline 477

Result: negative

Carcinogenicity

Components:

2,2'-iminodi(ethylamine): Species: Mouse, male Application Route: Dermal

Dose: 56.3 mg/kg

Frequency of Treatment: 3 daily

Result: negative

Carcinogenicity -Assessment : No data available

IARC No component of this product present at levels greater than or

equal to 0.1% is identified as probable, possible or confirmed

human carcinogen by IARC.

ACGIH No component of this product present at levels greater than or

equal to 0.1% is identified as a carcinogen or potential

carcinogen by ACGIH.

OSHA No component of this product present at levels greater than or

equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or

equal to 0.1% is identified as a known or anticipated carcinogen

by NTP.

Reproductive toxicity

Components:

2,2'-iminodi(ethylamine):

Effects on fertility : Species: Rat, male and female





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Application Route: Oral

General Toxicity - Parent: No observed adverse effect level:

30 mg/kg wet weight

Method: OECD Test Guideline 421

Result: positive

2-(2-aminoethylamino)ethanol:

Species: Rat

Application Route: Oral

Dose: 250 milligram per kilogram Method: OECD Test Guideline 421

Result: positive

Components:

2,2'-iminodi(ethylamine):

Effects on foetal : Species: Rat

development Application Route: Oral

General Toxicity Maternal: No observed adverse effect level:

100 mg/kg body weight

Method: OECD Test Guideline 421

Result: No adverse effects

Phenol, 4-nonyl-, branched:

Species: Rat, female Application Route: Oral

General Toxicity Maternal: No observed adverse effect level:

75 mg/kg body weight

Method: OECD Test Guideline 414 Result: No teratogenic effects

2-(2-aminoethylamino)ethanol:

Species: Rat, male and female

Application Route: Oral

Dose: 250 milligram per kilogram

General Toxicity Maternal: No observed adverse effect level:

250 mg/kg body weight

Method: OECD Test Guideline 421

Result: Teratogenic effects

Components:

Phenol, 4-nonyl-, branched:

Reproductive toxicity - : Suspected human reproductive toxicant

Assessment

2-(2-aminoethylamino)ethanol:

Reproductive toxicity - : Clear evidence of adverse effects on sexual function and fertility, and/or on development, based on animal experiments

STOT - single exposure

Components:

2,2'-iminodi(ethylamine):

Target Organs: Respiratory Tract

Assessment: May cause respiratory irritation.





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STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

2,2'-iminodi(ethylamine):
Species: Rat, male and female
NOEC: 70 - 80 mg/m3
Application Route: Ingestion
Test atmosphere: vapour
Exposure time: 360 h
Number of exposures: 7 d

Species: Rat, male and female

Method: Subchronic toxicity

NOAEL: 114 mg/kg/d

Application Route: Skin contact

Exposure time: 9,600 h Number of exposures: 6 d Method: Chronic toxicity

Diaminopolypropylene glycol (Molecular weight >230 g/mol):

Species: Rat, male and female

NOAEL: 1000 mg/kg/d

Application Route: Skin contact

Exposure time: 672 h Method: Subacute toxicity

Species: Rat, male and female

NOAEL: 300 mg/kg/d

Application Route: Skin contact

Exposure time: 2,160 h Method: Subchronic toxicity

Phenol, 4-nonyl-, branched: Species: Rat, male and female

NOAEL: 100 mg/kg

Application Route: Ingestion Exposure time: 672 h Number of exposures: 7 d Method: Subacute toxicity

Species: Rat, male and female

NOAEL: 50 mg/kg

Application Route: Ingestion Exposure time: 2,160 h Number of exposures: 7 d Method: Subchronic toxicity

2-(2-aminoethylamino)ethanol:





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Species: Rat, male and female NOAEL: > 1000 mg/kg/d Application Route: Skin contact

Exposure time: 672 h Number of exposures: 5 d Method: Subacute toxicity

Species: Rat, male and female

NOAEL: 60 mg/kg/d

Application Route: Ingestion Exposure time: 672 h Number of exposures: 5 d Method: Subacute toxicity

Components:

Phenol, 4-nonyl-, branched:

Repeated dose toxicity -

Assessment

: Causes severe skin burns and eye damage.

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Components:

2-(2-aminoethylamino)ethanol: Remarks: No data available





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SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

2,2'-iminodi(ethylamine):

: LC50: 430 mg/l Toxicity to fish

> Exposure time: 96 h Test Type: semi-static test Test substance: Fresh water

Method: Directive 67/548/EEC, Annex V, C.1.

2-(heptadecenyl)-4,5-dihydro-1H-imidazole-1-ethanol:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): 0.33 mg/l

Exposure time: 96 h

Method: OECD Test Guideline 203

Diaminopolypropylene glycol (Molecular weight >230 g/mol):

Toxicity to fish : LC50: > 100 mg/l

Exposure time: 96 h

Phenol, 4-nonyl-, branched:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 0.128 mg/l

Exposure time: 96 h

Test Type: flow-through test Test substance: Fresh water Method: ASTM Method, other

LC50 (Lepomis macrochirus (Bluegill sunfish)): 0.209 mg/l

Exposure time: 96 h

Test Type: flow-through test Test substance: Fresh water Method: ASTM Method, other

LC50 (Oncorhynchus mykiss (rainbow trout)): 0.221 mg/l

Exposure time: 96 h

Test Type: flow-through test Test substance: Fresh water Method: ASTM Method, other

2-(2-aminoethylamino)ethanol:

Toxicity to fish LC50: 640 mg/l

Exposure time: 96 h

Test substance: Fresh water

Components:

2.2'-iminodi(ethylamine):

aquatic invertebrates

Toxicity to daphnia and other

: EC50 (Daphnia magna (Water flea)): 32 mg/l

Exposure time: 48 h Test Type: static test

Test substance: Fresh water

Diaminopolypropylene glycol (Molecular weight >230 g/mol):

Toxicity to daphnia and other : EC50: 15 mg/l

aquatic invertebrates Exposure time: 48 h





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Phenol, 4-nonyl-, branched:

Toxicity to daphnia and other

aquatic invertebrates

: EC50 (Daphnia magna (Water flea)): 0.085 mg/l

Exposure time: 48 h
Test Type: static test
Test substance: Fresh water

Test substance: Fresh water Method: ASTM Method, other

EC50 (Daphnia magna (Water flea)): 0.14 mg/l

Exposure time: 48 h

Test substance: Fresh water

Method: Directive 67/548/EEC, Annex V, C.2.

2-(2-aminoethylamino)ethanol:

Toxicity to daphnia and other

aquatic invertebrates

: EC50: 140 mg/l Exposure time: 48 h

Components:

2,2'-iminodi(ethylamine):

Toxicity to algae : EbC50 (Selenastrum capricornutum (green algae)): 1,164

mg/l

Exposure time: 72 h
Test Type: static test
Test substance: Fresh water

Method: OECD Test Guideline 201

Diaminopolypropylene glycol (Molecular weight >230 g/mol):

Toxicity to algae : IC50: 135 mg/l

Exposure time: 72 h

Phenol, 4-nonyl-, branched:

Toxicity to algae : EbC50 (Desmodesmus subspicatus (green algae)): 1.3 mg/l

Exposure time: 72 h Test Type: static test

Test substance: Fresh water

ErC50 (Selenastrum capricornutum (green algae)): 0.41 mg/l

Exposure time: 96 h
Test Type: static test
Test substance: Fresh water

Method: Algal Toxicity, Tiers I and II

2-(2-aminoethylamino)ethanol:

Toxicity to algae : EC50 (Desmodesmus subspicatus (green algae)): 353.6 mg/l

Exposure time: 72 h Test Type: static test

Test substance: Fresh water

Components:

2-(heptadecenyl)-4,5-dihydro-1H-imidazole-1-ethanol:

M-Factor (Acute aquatic : 1

toxicity)

Phenol, 4-nonyl-, branched:

M-Factor (Acute aquatic : 10

toxicity)





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Components:

2,2'-iminodi(ethylamine):

Toxicity to fish (Chronic

toxicity)

: NOEC: 10 mg/l

Exposure time: 28 d Test Type: semi-static test

Test substance: Fresh water Method: OECD Test Guideline 210

Phenol, 4-nonyl-, branched:

Toxicity to fish (Chronic

toxicity)

: NOEC (Oncorhynchus mykiss (rainbow trout)): 0.006 mg/l

Exposure time: 91 d

Test Type: flow-through test Test substance: Fresh water

Components:

2,2'-iminodi(ethylamine):

Toxicity to daphnia and other

aquatic invertebrates (Chronic toxicity)

: NOEC (Daphnia magna (Water flea)): 5.6 mg/l

Exposure time: 21 d Test Type: semi-static test Test substance: Fresh water

Method: Directive 67/548/EEC, Annex V, C.20

M-Factor (Chronic aquatic

toxicity)

: No data available

Components:

Phenol, 4-nonyl-, branched:

Toxicity to microorganisms : EC50 (act

: EC50 (activated sludge): 950 mg/l

Exposure time: 3 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 209

Components:

2,2'-iminodi(ethylamine):

Toxicity to soil dwelling

organisms

: EC50 (Eisenia fetida (earthworms)): > 1,000 mg/kg

Exposure time: 56 d

Method: OECD Test Guideline 222

Phenol, 4-nonyl-, branched:

Toxicity to soil dwelling

organisms

: EC10: 3.44 mg/kg

Exposure time: 504 h

EC50 (Other): 906.7 mg/kg Exposure time: 4 Weeks Test substance: Synthetic

Plant toxicity : No data available

Sediment toxicity : No data available

Components:

Phenol, 4-nonyl-, branched:





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Toxicity to terrestrial : EC10: 63.2 mg/kg organisms Exposure time: 672 h

Test substance: Synthetic

Ecotoxicology Assessment

Components:

2,2'-iminodi(ethylamine):

Acute aquatic toxicity : This product has no known ecotoxicological effects.

Diaminopolypropylene glycol (Molecular weight >230 g/mol): Acute aquatic toxicity : Harmful to aquatic life.

Components:

2-(heptadecenyl)-4,5-dihydro-1H-imidazole-1-ethanol:

Chronic aquatic toxicity : This product has no known ecotoxicological effects.

Diaminopolypropylene glycol (Molecular weight >230 g/mol):

Chronic aquatic toxicity : Harmful to aquatic life with long lasting effects.

(Z)-N-(2-aminoethyl)-N-(2-hydroxyethyl)-9-octadecenamide:

Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

Toxicity Data on Soil : No data available

Other organisms relevant to

the environment

: No data available

Persistence and degradability

Components:

2,2'-iminodi(ethylamine):

Biodegradability : Inoculum: activated sludge

Result: Readily biodegradable.

Biodegradation: 87 % Exposure time: 21 d

Method: OECD Test Guideline 301D

2-(heptadecenyl)-4,5-dihydro-1H-imidazole-1-ethanol:

Biodegradability : Result: Not readily biodegradable.

Biodegradation: < 20 % Exposure time: 28 d

Method: OECD Test Guideline 301F

Diaminopolypropylene glycol (Molecular weight >230 g/mol):

Biodegradability : Result: Not biodegradable

Biodegradation: < 60 % Exposure time: 28 d

Phenol, 4-nonyl-, branched:

Biodegradability : Inoculum: activated sludge

Concentration: 13 mg/l

Result: Inherently biodegradable. Biodegradation: ca. 48.2 %

Exposure time: 35 d





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Method: OECD Test Guideline 301B

Inoculum: Sediment Concentration: 2

Result: Inherently biodegradable.

Biodegradation: 100 % Exposure time: 63 - 84 d

Method: Anaerobic Biodegradability in the Subsurface

Inoculum: Marine water Concentration: 11 Biodegradation: 50 % Exposure time: 56 - 112 d

Method: OECD Test Guideline 309

2-(2-aminoethylamino)ethanol:

Biodegradability : Inoculum: activated sludge

Result: Readily biodegradable. Biodegradation: > 60 % Exposure time: 28 d

Result: Readily biodegradable. Method: OECD Test Guideline 301F

Biodegradation: 4 %

Biodegradation: 20 - 70 %

Method: OECD Test Guideline 302B

Biodegradation: > 60 % Exposure time: 28 d

Method: OECD Test Guideline 301F

Components:

2-(2-aminoethylamino)ethanol:

Biochemical Oxygen : 66.3 - 109.6 % Demand (BOD) Incubation time: 28 d

Method: OECD Test Guideline 301F

Components:

2-(2-aminoethylamino)ethanol:

Chemical Oxygen Demand : 1

(COD)

: 1090 mgO2/g

BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon

(DOC)

: No data available

Physico-chemical

removability

: No data available





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Stability in water : No data available

Components:

2,2'-iminodi(ethylamine):

Photodegradation : Test Type: Air

Rate constant: 500000

Degradation (direct photolysis): 50 %

Impact on Sewage

Treatment

: No data available

Bioaccumulative potential

Components:

2,2'-iminodi(ethylamine):

Bioaccumulation : Species: Cyprinus carpio (Carp)

Bioconcentration factor (BCF): 0.3 - 6.3

Exposure time: 42 d

Test substance: Fresh water Method: flow-through test

Remarks: Bioaccumulation is unlikely.

Phenol, 4-nonyl-, branched:

Bioaccumulation : Species: Lepomis macrochirus (Bluegill sunfish)

Bioconcentration factor (BCF): 231 Remarks: Does not bioaccumulate.

Species: Pimephales promelas (fathead minnow)

Bioconcentration factor (BCF): 740 Remarks: Bioaccumulation is unlikely.

2-(2-aminoethylamino)ethanol:

Bioaccumulation : Species: Cyprinus carpio (Carp)

Bioconcentration factor (BCF): 2.1 - 3.7 Remarks: Does not bioaccumulate.

Components:

2,2'-iminodi(ethylamine):

Partition coefficient: n- : log Pow: -1.58 (68 °F / 20 °C)

octanol/water pH: 7

Phenol, 4-nonyl-, branched:

Partition coefficient: n- : log Pow: 5.4 (73 °F / 23 °C)

octanol/water pH: 5.7

Method: OECD Test Guideline 117

2-(2-aminoethylamino)ethanol:

Partition coefficient: n-

octanol/water

: log Pow: -1.4 (77 °F / 25 °C)

Mobility in soil

Mobility : No data available





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Components:

2,2'-iminodi(ethylamine):

Distribution among : Koc: 19111

environmental compartments

Phenol, 4-nonyl-, branched:

Distribution among

environmental compartments 2-(2-aminoethylamino)ethanol:

Distribution among

environmental compartments

: Koc: 4.2

Koc: 3.524

: Koc: 23000 - 489000

Stability in soil : No data available

Other adverse effects

Environmental fate and

pathways

: No data available

Results of PBT and vPvB

assessment

: No data available

Endocrine disrupting

potential

: No data available

Adsorbed organic bound

halogens (AOX)

: No data available

Hazardous to the ozone layer

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82

Protection of Stratospheric Ozone - CAA Section 602 Class I

Substances

Remarks: This product neither contains, nor was

manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A +

B)

Additional ecological

information - Product

: An environmental hazard cannot be excluded in the event of

unprofessional handling or disposal.

Very toxic to aquatic life with long lasting effects.

Global warming potential

(GWP)

: No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : The product should not be allowed to enter drains, water

courses or the soil.

Do not contaminate ponds, waterways or ditches with

chemical or used container.

Send to a licensed waste management company.

Dispose of as hazardous waste in compliance with local and

national regulations.





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Dispose of contents/ container to an approved waste disposal

plant.

Contaminated packaging : Empty remaining contents.

> Dispose of as unused product. Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA

UN/ID No. : UN 2735

Proper shipping name : Polyamines, liquid, corrosive, n.o.s.

(DIETHYLENE TRIAMINE, 1-(2-HYDROXYETHYL)-2-

HEPTADECENYLIMIDAZOLINE)

: 8 Class : 11 Packing group

: Corrosive Labels 855

Packing instruction (cargo

aircraft)

Packing instruction

(passenger aircraft)

: 851

IMDG

UN number : UN 2735

POLYAMINES, LIQUID, CORROSIVE, N.O.S. Proper shipping name

(DIETHYLENE TRIAMINE, 1-(2-HYDROXYETHYL)-2-

HEPTADECENYLIMIDAZOLINE)

Class : 8 Packing group Ш Labels 8 EmS Code F-A, S-B Marine pollutant : yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

DOT Classification

UN/ID/NA number : UN 2735

Proper shipping name : POLYAMINES, LIQUID, CORROSIVE, N.O.S.

(DIETHYLENE TRIAMINE, 1-(2-HYDROXYETHYL)-2-

HEPTADECENYLIMIDAZOLINE)

Class : 8 Packing group : 11

Labels CORROSIVE

ERG Code : 153





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Marine pollutant : yes(DIETHYLENE TRIAMINE)

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 311/312 Hazards : Acute toxicity (any route of exposure)

Skin corrosion or irritation

Serious eye damage or eye irritation Respiratory or skin sensitisation

Reproductive toxicity

Specific target organ toxicity (single or repeated exposure)

SARA 313 : The following components are subject to reporting levels

established by SARA Title III, Section 313:

Phenol, 4-nonyl-, branched 84852-15-3 >= 10 - < 20 %

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

CH INV : The formulation contains substances listed on the Swiss

Inventory, On the inventory, or in compliance with the

inventory

DSL : All components of this product are on the Canadian DSL AICS : On the inventory, or in compliance with the inventory

NZIoC : Not in compliance with the inventory ENCS : Not in compliance with the inventory

ENCS : Not in compliance with the inventory
KECI : On the inventory, or in compliance with the inventory
PICCS : On the inventory, or in compliance with the inventory
IECSC : On the inventory, or in compliance with the inventory
TCSI : On the inventory, or in compliance with the inventory
TSCA : On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

TSCA - 5(a) Significant New Use Rule List of Chemicals





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This product is subject under TSCA 5(a) to Significant New Use Restrictions (SNUR). Phenol, 4-nonyl-, branched 84852-15-3

US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

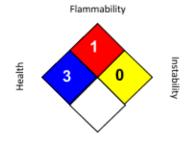
US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

Phenol, 4-nonyl-, branched 84852-15-3

SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



Special hazard.

HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Revision Date : 07/16/2018

ACGIH : USA. ACGIH Threshold Limit Values (TLV)

ACGIH / TWA : 8-hour, time-weighted average

The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.





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