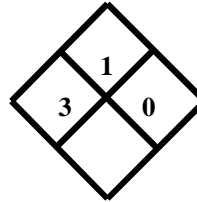


4917 Dawn Avenue  
East Lansing, MI 48823-5691

8am to 5pm Phone: (517) 351-5900  
24-Hour Emergency Phone: 1-888-354-3323

**Effective Date:** 10/12/04**Material Safety Data Sheet**

MSDS No: 6204

**1. PRODUCT IDENTIFICATION****Trade Name:** RenGel 177-144**Chemical Family:** Epoxy

NFPA RATING

<b>Health:</b>	<b>3*</b>
<b>Flammability:</b>	<b>1</b>
<b>Reactivity:</b>	<b>0</b>
<b>Personal Protection:</b>	

HMIS RATING

**Synonyms:**

TDT 177-144 Resin

**Intended Use or Product Type:** Styrene resistant surface coat**2. COMPOSITION / INFORMATION ON INGREDIENTS**

O S H A	CAS No.	CHEMICAL IDENTITY	EXPOSURE LIMITS				CARCINOGEN STATUS			
			ACGIH		OSHA		MFR.	IARC	NTP	OSHA
			TWA	STEL	PEL	STEL				
*	14808-60-7	Quartz (SiO <sub>2</sub> ) Common Name: Crystalline silica	0.05 mg/m <sup>3</sup>	NE	0.1 mg/m <sup>3</sup>	NE	NE	Yes	Yes	NR
*	2425-79-8	Oxirane, 2,2'-[1,4-Butanediylbis(Oxymethylene)]bis-Butanediol diglycidyl ether Common Name:	NE	NE	NE	NE	NE	NR	NR	NR
*	25068-38-6	Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl)oxirane Bisphenol A diglycidyl ether polymer Common Name:	NE	NE	NE	NE	NE	NR	NR	NR
*	28064-14-4	Phenol, polymer with formaldehyde, glycidyl ether Epoxy Phenol Novolac Common Name:	NE	NE	NE	NE	NE	NR	NR	NR
*	3101-60-8	Oxirane, [[4-(1,1-dimethylethyl)phenoxy]methyl]-Butylphenyl glycidyl ether Common Name:	NE	NE	NE	NE	NE	NR	NR	NR

Effective Date: 10/12/04

\* = OSHA Hazardous Ingredient

### 3. HAZARDS IDENTIFICATION

**Emergency Overview:** Causes severe skin irritation. Causes eye irritation. May cause skin burns and allergic skin reaction.

**Primary Route(s) of Entry:** Dermal; heated product may produce inhalable vapors.

**Chronic:** Contains crystalline silica. Breathing dust may cause cancer and delayed lung injury. This product contains Crystalline silica. Repeated inhalation of respirable free Crystalline silica dust may cause delayed lung injury (silicosis) and cancer.

### 4. FIRST AID MEASURES

**Ingestion:** If conscious, give 2 - 4 glasses of water to drink. Do not induce vomiting. Call a physician.

**Skin:** Immediately wash with soap and water. Remove contaminated clothing and launder before reuse. Destroy contaminated shoes.

**Inhalation:** Remove to fresh air. Call a physician.

**Eyes:** Immediately flush eyes with water for at least 15 minutes. Call a physician.

**Overexposure Effects:** Causes severe skin irritation. Causes eye irritation. May cause skin burns and allergic skin reaction.

**Medical Conditions Aggravated by Exposure:** Skin and eye conditions.

**Additional Information:** Referral to a physician is recommended if there is any question about the seriousness of any injury.

### 5. FIRE FIGHTING MEASURES

**Flash Point:** > 200°F (> 93 °C)

**Flash Point Method Used:** Estimated

**Flammable Limits in Air (Lower - % by volume):** Not established

**Flammable Limits in Air (Upper - % by volume):** Not established

**Fire Fighting Extinguishing Media:** Carbon dioxide, dry chemical, foam, water.

**Fire Fighting Equipment:** Use self-contained breathing apparatus.

**Fire and Explosion Hazards:** Decomposition and combustion products may be toxic.

### 6. ACCIDENTAL RELEASE MEASURES

**Accidental Release Measures:** Remove spillage by absorbing in absorbent material.

Effective Date: 10/12/04

## 7. HANDLING AND STORAGE

**Signal Word:** Danger!

**Precautions:** Causes severe skin irritation and may cause skin burns. Can cause eye irritation and allergic skin reaction. Do not get on skin or on clothing. Avoid contact with eyes. Wash thoroughly after handling. Notice! Contains crystalline silica. Breathing dust may cause cancer and delayed lung injury.

**Other Handling Information:** Crystalline silica may be generated when machining cured products. Overexposure may create possible cancer and silicosis hazard.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

**Skin Protection:** Wear impermeable gloves.

**Respiratory Protection:** Use NIOSH approved organic vapor cartridge respirator when vapor/mist exposure is likely.

**Eye Protection:** Wear splash-proof chemical goggles.

**Engineering Controls:** General mechanical and local exhaust in accordance with ACGIH recommendations.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Color:</b>	Gray
<b>Odor:</b>	Mild
<b>Physical State:</b>	Filled Paste
<b>Solubility in Water:</b>	Negligible
<b>Vapor Pressure:</b>	Not Determined
<b>Specific Gravity:</b>	1.58 (water = 1)
<b>Boiling Point:</b>	Not Determined
<b>Evaporation Rate:</b>	Not Determined
<b>Vapor Density:</b>	Not Determined
<b>VOC:</b>	228.767 g/L
<b>pH:</b>	Not Determined

**Percent Volatile:** Negligible.

## 10. STABILITY AND REACTIVITY

**Conditions to Avoid:** Excessive heat for prolonged periods of time.

**Stability:** Stable.

**Incompatibility:** Strong oxidizers, acids and bases.

**Hazardous Decomposition Products:** Combustion may form toxic materials, such as carbon dioxide, carbon monoxide.

**Hazardous Polymerization:** Will not occur.

Effective Date: 10/12/04

**11. TOXICOLOGICAL INFORMATION****Sensitization:** Possible in susceptible individuals.**Carcinogenicity:** This product contains crystalline silica. Repeated inhalation of respirable free crystalline silica dust may cause delayed lung injury (silicosis) and cancer.**Skin Irritation:** Severe skin irritant.**Eye Irritation:** Irritant.**12. ECOLOGICAL INFORMATION****13. DISPOSAL CONSIDERATIONS****Waste Disposal Method:** Consult qualified local or corporate personnel for method that will comply with local, state and federal health and environmental regulations.**14. TRANSPORT INFORMATION****DOT: Non-Bulk****Proper Shipping Name:** Resin compounds, N.O.I.**Department of Transportation:** Not regulated as a hazardous material by the U.S. Dept. of Transportation (DOT) 49 CFR 172.101 hazardous materials table.**15. REGULATORY INFORMATION****US Federal Regulations:****Occupational Safety and Health Act (OSHA):** This Material Safety Data Sheet (MSDS) has been prepared in compliance with the federal OSHA Hazard Communication Standard 29 CFR 1910.1200. This product is considered to be a hazardous chemical under that standard.**Resource Conservation and Recovery Act (RCRA):** Not a hazardous waste under RCRA (40 CFR 261).**SARA Title III: Section 313 Toxic Chemical List (TCL):** This product does not contain any chemicals for routine annual toxic chemical release reporting under Section 313 (40 CFR 372).**TSCA Section 8(b) - Inventory Status:** All chemical components of this product are in compliance with TSCA inventory requirements.**TSCA Section 12(b) - Export Notification:** This product does not contain any chemical(s) that are subject to a Section 12(b) export notification.

Effective Date: 10/12/04

**State Regulations:**

**California Proposition 65:** The following is required composition information. This product contains the following chemical(s) which are currently listed on the California list of Known Carcinogens and Reproductive Toxins:

Chemical Name: Quartz (SiO<sub>2</sub>)  
Common Name: Crystalline silica  
CAS Number: 14808-60-7  
Percent in Composition: 0.11 % by wt  
Comment: Warning! This chemical is known to the State of California to cause cancer.

Chemical Name: Oxirane, (phenoxyethyl)-  
Common Name: Phenyl glycidyl ether  
CAS Number: 122-60-1  
Percent in Composition: 0.0001 % by wt  
Comment: Warning! This chemical is known to the State of California to cause cancer.

Chemical Name: Uranium  
CAS Number: 7440-61-1  
Percent in Composition: 0 % by wt  
Comment: Warning! This chemical is known to the State of California to cause cancer.

Chemical Name: Thorium  
CAS Number: 7440-29-1  
Percent in Composition: 0 % by wt  
Comment: Warning! This chemical is known to the State of California to cause cancer.

**Pennsylvania Right-to-Know:** The following is required composition information:

Chemical Name: Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl)oxirane  
Common Name: Bisphenol A diglycidyl ether polymer  
CAS Number: 25068-38-6  
Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Silicon Carbide (SiC)  
CAS Number: 409-21-2  
Comment: Hazardous Substance

Chemical Name: Phenol, polymer with formaldehyde, glycidyl ether  
Common Name: Epoxy Phenol Novolac  
CAS Number: 28064-14-4  
Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Zircon  
CAS Number: 14940-68-2  
Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Oxirane, 2,2'-[1,4-Butanediylbis(Oxymethylene)]bis-  
Common Name: Butanediol diglycidyl ether  
CAS Number: 2425-79-8  
Comment: Not on Pennsylvania Hazardous Substance List

Effective Date: 10/12/04

**16. OTHER INFORMATION**

**MSDS No:** 6204  
**Approved By:** Dianne Blessing  
**Title:** EH&S Specialist

**Disclaimer:** The information and recommendations contained herein are based upon tests in controlled laboratory conditions, are believed to be correct, and are provided for the sole purpose of hazard communication as part of Huntsman's product safety program. This product has not been tested for, and therefore is not recommended or suitable for, uses for which prolonged contact with mucous membranes, abraded skin, or blood is intended or likely, or for uses for which implantation within the human body is intended, and Huntsman assumes no liability for any such uses.

The information and recommendations contained herein are not intended to constitute performance information concerning the product, which is available in separate technical data sheets available from Huntsman upon request. Users are urged, and are urged to urge others who may come in contact with the product, to obtain and consult data sheets prior to purchase, use, transportation or storage of the product.

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24-Hour Emergency Phone: (800) 328-8501  
International Emergency Phone: (409) 727-0831  
Asia Pacific Emergency Phone: (65) 6336-6011

**Effective Date:** 3/5/10

**Material Safety Data Sheet**

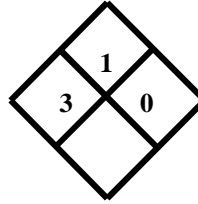
MSDS No: 6009

**1. PRODUCT IDENTIFICATION**

**Trade Name:** Ren 1500

**Made In:** U.S.A.

**Chemical Family:** Amine



NFPA RATING

<b>Health:</b>	<b>3*</b>
<b>Flammability:</b>	<b>1</b>
<b>Reactivity:</b>	<b>0</b>
<b>Personal Protection:</b>	

HMIS RATING

**Synonyms:**

RP 1500 HARDENER

**Intended Use or Product Type:** Heat resistant hardener

**2. COMPOSITION / INFORMATION ON INGREDIENTS**

O S H A	CAS No.	CHEMICAL IDENTITY	EXPOSURE LIMITS				MFR.	CARCINOGEN STATUS		
			ACGIH		OSHA			IARC	NTP	OSHA
			TWA	STEL	PEL	STEL				
*	112-24-3	1,2-Ethanediamine, N,N'-bis(2-aminoethyl)- Triethylenetetramine  Common Name: Concentration: 30.00 - 60.00 % by wt	NE	NE	NE	NE	NE	NR	NR	NR
*	1477-55-0	1,3-Benzenedimethanamine  Common Name: Concentration: 10.00 - 30.00 % by wt	NE	0.1 mg/m3	NE	NE	NE	NR	NR	NR
*	616-47-7	1H-Imidazole, 1-Methyl- 1-Methylimidazole  Common Name: Concentration: 1.00 - 5.00 % by wt	NE	NE	NE	NE	NE	NR	NR	NR
*	68738-77-2	1,3-Benzenedimethanamine, Polymer with 2,2'-[(1-Methylethylidene)Bis(4,1-Phenyleneoxymethylene)]Bis[Oxirane] and 2,2,4-Trimethyl-1,6-Hexanediamine MXDA/TMD/DGEBA adduct  Common Name: Concentration: 30.00 - 60.00 % by wt	NE	NE	NE	NE	NE	NR	NR	NR



NE = Not Established NR = Not Reviewed \* = OSHA Hazardous Ingredient

### 3. HAZARDS IDENTIFICATION

**Emergency Overview:** Corrosive - causes skin and eye burns. Can cause allergic respiratory reaction and allergic skin reaction. Can be harmful if absorbed through skin and may be harmful if swallowed.

**Primary Route(s) of Entry:** Dermal; heated product may produce inhalable vapors.

**Acute Exposure:** Corrosive. Causes skin and eye burns.

**Chronic:** Overexposure may have effects on liver.

### 4. FIRST AID MEASURES

**Ingestion:** Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Seek immediate medical attention.

**Skin:** Immediately wash with soap and water. Remove contaminated clothing and launder before reuse. Destroy contaminated shoes. Seek immediate medical attention.

**Inhalation:** Remove to fresh air. Seek immediate medical attention.

**Eyes:** Immediately flush eyes with water for at least 15 minutes. Seek immediate medical attention.

**Overexposure Effects:** Corrosive - causes skin and eye burns. Can cause allergic respiratory reaction and allergic skin reaction. Can be harmful if absorbed through skin and may be harmful if swallowed.

**Medical Conditions Aggravated by Exposure:** Skin, eye and pulmonary conditions.

**Additional Information:** Referral to a physician is recommended if there is any question about the seriousness of any injury.

### 5. FIRE FIGHTING MEASURES

<b>Flash Point:</b>	> 230°F (> 110 °C)
<b>Flash Point Method Used:</b>	PMCC
<b>Flammable Limits in Air (Lower - % by volume):</b>	Not established
<b>Flammable Limits in Air (Upper - % by volume):</b>	Not established

**Fire Fighting Extinguishing Media:** Carbon dioxide, dry chemical, foam, water.

**Fire Fighting Equipment:** Use self-contained breathing apparatus.

**Fire and Explosion Hazards:** Decomposition and combustion products may be toxic.

### 6. ACCIDENTAL RELEASE MEASURES

Effective Date: 3/5/10

**Accidental Release Measures:** Remove spillage by absorbing in absorbent material.

## **7. HANDLING AND STORAGE**

**Signal Word:** Danger!

**Precautions:** Corrosive - causes skin and eye burns. Can cause allergic respiratory reaction and allergic skin reaction. Can be harmful if absorbed through skin and may be harmful if swallowed. Do not get in eyes, on skin, or on clothing. Avoid breathing vapor or mist. Avoid tasting or swallowing. Keep container closed when not in use. Use with adequate ventilation. Wash thoroughly after handling. Notice! Possible mutagen.

**Other Handling Information:** Nuisance dust may be generated when sanding or sawing cured material.

## **8. EXPOSURE CONTROLS / PERSONAL PROTECTION**

**Skin Protection:** Wear impermeable gloves.

**Respiratory Protection:** Use NIOSH approved organic vapor cartridge respirator when vapor/mist exposure is likely.

**Eye Protection:** Wear splash-proof chemical goggles.

**Engineering Controls:** General mechanical and local exhaust in accordance with ACGIH recommendations.

## **9. PHYSICAL AND CHEMICAL PROPERTIES**

<b>Color:</b>	Straw Colored
<b>Physical State:</b>	Liquid
<b>Solubility in Water:</b>	Moderate
<b>Vapor Pressure:</b>	0.0009 mm Hg at 20°C (68 °F)
<b>Specific Gravity:</b>	1.04 (water = 1)
<b>Boiling Point:</b>	> 400°F (> 204 °C)
<b>Evaporation Rate:</b>	Not Determined
<b>Vapor Density:</b>	Not Determined
<b>VOC:</b>	52 g/L
<b>pH:</b>	Not Determined
<b>Coefficient of water/oil:</b>	Not Determined

## **10. STABILITY AND REACTIVITY**

**Conditions to Avoid:** Excessive heat for prolonged periods of time.

**Stability:** Stable.

**Incompatibility:** Strong oxidizers, acids and bases.

**Hazardous Decomposition Products:** Combustion may form toxic materials, such as carbon dioxide, carbon monoxide.

**Hazardous Polymerization:** Will not occur.

Effective Date: 3/5/10

**11. TOXICOLOGICAL INFORMATION****Acute Oral Effects (LD50):** Component(s) are slightly toxic, 500 - 5000 mg/kg (rat).

1,3-Benzenedimethanamine= 930 mg/kg (rat)

Diethylenetriamine= 1080 - 2330 mg/kg (rat)

Triethylenetetramine= 2500 - 4340 mg/kg (rat)

**Acute Dermal Toxicity (LD50):** Component(s) are toxic, 200 - 1000 mg/kg (rabbit).

Triethylenetetramine= 550 - 800 mg/kg (rabbit)

Diethylenetriamine= 672 - 1240 mg/kg (rabbit)

**Sensitization:** May cause allergic skin reaction and respiratory sensitivity in some people.**Skin Irritation:** Corrosive. Causes burns.**Eye Irritation:** Corrosive. Causes burns.**12. ECOLOGICAL INFORMATION****13. DISPOSAL CONSIDERATIONS****Waste Disposal Method:** Consult qualified local or corporate personnel for method that will comply with local, state and federal health and environmental regulations.**14. TRANSPORT INFORMATION****DOT: Non-Bulk****Proper Shipping Name:**

Polyamines, liquid, corrosive, N.O.S.

**Technical Shipping Name (If n.o.s.):**

Triethylene tetramine, Metaxylenediamine

**Hazard Class:**

8

**ID Number:**

UN 2735

**Packing Group:**

PG II

**Label:**

Corrosive

**IATA: Non-Bulk****Proper Shipping Name:**

Polyamines, liquid, corrosive, N.O.S.

**Technical Shipping Name (If n.o.s.):**

Triethylene tetramine, Metaxylenediamine

**Hazard Class:**

8

**ID Number:**

UN 2735

**Packing Group:**

PG II

**Label:**

Corrosive

**IMDG:****Proper Shipping Name:**

Polyamines, liquid, corrosive, N.O.S.

**Technical Shipping Name (If n.o.s.):**

Triethylene tetramine, Metaxylenediamine

**Hazard Class:**

8

**ID Number:**

UN 2735

**Packing Group:**

PG II

**Label:**

Corrosive

**TDG:****Proper Shipping Name:**

Polyamines, liquid, corrosive, N.O.S.

**Technical Shipping Name (If n.o.s.):**

Triethylene tetramine, Metaxylenediamine

**Hazard Class:** 8  
**ID Number:** UN 2735  
**Packing Group:** PG II  
**Label:** Corrosive

## 15. REGULATORY INFORMATION

### US Federal Regulations:

**Occupational Safety and Health Act (OSHA):** This Material Safety Data Sheet (MSDS) has been prepared in compliance with the federal OSHA Hazard Communication Standard 29 CFR 1910.1200. This product is considered to be a hazardous chemical under that standard.

**Resource Conservation and Recovery Act (RCRA):** Not a hazardous waste under RCRA (40 CFR 261) but handle with care due to corrosive effect on skin and eyes.

**SARA Title III: Section 313 Toxic Chemical List (TCL):** This product does not contain any chemicals for routine annual toxic chemical release reporting under Section 313 (40 CFR 372).

**TSCA Section 8(b) - Inventory Status:** All chemical components of this product are in compliance with TSCA inventory requirements.

**TSCA Section 12(b) - Export Notification:** This product does not contain any chemical(s) that are subject to a Section 12(b) export notification.

### International Regulations:

**Australian Inventory Status:** This product contains one or more chemicals currently not on the Australian Inventory of Chemical Substances.

**Canadian Inventory Status:** This product contains only chemicals that are currently listed on the Canadian Domestic Substance List.

**Canadian WHMIS:** This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations. D2B E

**European Inventory Status (EINECS):** This product contains only chemicals that are currently listed on the European Inventory of Existing Commercial Chemical Substances (EINECS).

**Japanese Inventory Status:** This product contains one or more chemicals currently not on the Japanese Ministry of International Trade and Industry List of Existing and New Chemical Substances.

### State Regulations:

**California Proposition 65:** This product does not contain any chemicals currently on the California list of Known Carcinogens and Reproductive Toxins.

**Pennsylvania Right-to-Know:** The following is required composition information:

Chemical Name: 1,2-Ethanediamine, N,N'-bis(2-aminoethyl)-  
Common Name: Triethylenetetramine

Effective Date: 3/5/10

CAS Number: 112-24-3  
Comment: Hazardous SubstanceChemical Name: 1,3-Benzenedimethanamine, Polymer with 2,2'-[(1-Methylethylidene)Bis(4,1-Phenyleneoxymethylene)]Bis[Oxirane] and 2,2,4-Trimethyl-1,6-Hexanediamine  
Common Name: MXDA/TMD/DGEBA adduct  
CAS Number: 68738-77-2  
Comment: Not on Pennsylvania Hazardous Substance ListChemical Name: 1,3-Benzenedimethanamine  
Common Name: m-Xylenediamine  
CAS Number: 1477-55-0  
Comment: Hazardous SubstanceChemical Name: 1H-Imidazole, 1-Methyl-  
Common Name: 1-Methylimidazole  
CAS Number: 616-47-7  
Comment: Not on Pennsylvania Hazardous Substance List**16. OTHER INFORMATION**

<b>MSDS No:</b>	6009
<b>Reason Issued:</b>	3/10 update
<b>Prepared By:</b>	Matt Austin
<b>Approved By:</b>	Matt Austin
<b>Title:</b>	EHS Chemist

**Other Information:** B/-/L/- (B10021830) [B60]

**Disclaimer:** The information and recommendations contained herein are based upon tests in controlled laboratory conditions, are believed to be correct, and are provided for the sole purpose of hazard communication as part of Huntsman's product safety program. This product has not been tested for, and therefore is not recommended or suitable for, uses for which prolonged contact with mucous membranes, abraded skin, or blood is intended or likely, or for uses for which implantation within the human body is intended, and Huntsman assumes no liability for any such uses.

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**Effective Date: 3/5/10**

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