



RENLAM® 4014 US

Version Revision Date: SDS Number: Date of last issue: 12/04/2018 1.2 12/04/2018 400001012674 Date of first issue: 10/23/2015

SECTION 1. IDENTIFICATION

Product name : RENLAM® 4014 US

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Manufacturer or supplier's details

Company name of supplier

: Huntsman Advanced Materials Americas LLC

Address

Telephone

P.O. Box 4980 The Woodlands, TX 77387

United States of America (USA)
: Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS

: SDS@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Epoxy resin solution

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Skin irritation : Category 2

Serious eye damage : Category 1

Skin sensitisation : Category 1

Short-term (acute) aquatic

hazard

Category 2

Long-term (chronic) aquatic

hazard

: Category 2

GHS label elements

Hazard pictograms







Signal word : Danger

Hazard statements : H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : Prevention:





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P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.

P264 Wash skin thoroughly after handling.

P272 Contaminated work clothing must not be allowed out of the workplace.

P273 Avoid release to the environment.

P280 Wear protective gloves/ eye protection/ face protection.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P362 Take off contaminated clothing and wash before reuse.

P391 Collect spillage.

Storage:

Not available

Disposal:

P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

| Chemical name | CAS-No. | Concentration (% w/w) |
|--|------------|-----------------------|
| 2,2'-[(1-methylethylidene)bis(4,1- | 1675-54-3 | 30 - 50 |
| phenyleneoxymethylene)]bisoxirane | | |
| limestone | 1317-65-3 | 10 - 20 |
| Epoxyphenol Novolac Resin | 28064-14-4 | 10 - 20 |
| 1,4-bis(2,3-epoxypropoxy)butane | 2425-79-8 | 5 - 10 |
| Talc (Mg3H2(SiO3)4) | 14807-96-6 | 1 - 5 |
| p-tert-butylphenyl 1-(2,3-epoxy)propyl ether | 3101-60-8 | 1 - 2.5 |
| titanium dioxide | 13463-67-7 | 0.1 - 1 |

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of bisphenol A and epichlorohydrin

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.

Consult a physician.

Show this safety data sheet to the doctor in attendance.





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Treat symptomatically.

Get medical attention if symptoms occur.

If inhaled : If inhaled, remove to fresh air.

Get medical attention if symptoms occur.

In case of skin contact : If skin irritation persists, call a physician.

If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact : Small amounts splashed into eyes can cause irreversible

tissue damage and blindness.

In the case of contact with eyes, rinse immediately with plenty

of water and seek medical advice.

Continue rinsing eyes during transport to hospital.

Remove contact lenses.

Keep eye wide open while rinsing.

If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.

Do NOT induce vomiting.

Never give anything by mouth to an unconscious person.

If symptoms persist, call a physician. Take victim immediately to hospital.

Most important symptoms and effects, both acute and

delayed

: None known.

Notes to physician : Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Use extinguishing measures that are appropriate to local

circumstances and the surrounding environment.

Unsuitable extinguishing

media

High volume water jet

Specific hazards during

firefighting

Do not allow run-off from fire fighting to enter drains or water

courses.

Hazardous combustion

products

Carbon oxides

Halogenated compounds Carbon dioxide (CO2) Carbon monoxide

Specific extinguishing

methods

: No data is available on the product itself.

Further information : Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must





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be disposed of in accordance with local regulations.

Special protective equipment

for firefighters

Wear self-contained breathing apparatus for firefighting if

necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.

Refer to protective measures listed in sections 7 and 8.

Environmental precautions : Prevent product from entering drains.

Prevent further leakage or spillage if safe to do so.

If the product contaminates rivers and lakes or drains inform

respective authorities.

Methods and materials for containment and cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against :

fire and explosion

Normal measures for preventive fire protection.

Normal measures for preventive fire protection.

Advice on safe handling : Do not breathe vapours/dust.

Avoid exposure - obtain special instructions before use.

Avoid contact with skin and eyes. For personal protection see section 8.

Smoking, eating and drinking should be prohibited in the

application area.

To avoid spills during handling keep bottle on a metal tray. Dispose of rinse water in accordance with local and national

regulations.

Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

used.

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.

Containers which are opened must be carefully resealed and kept

upright to prevent leakage.

Keep in properly labelled containers.

Materials to avoid : For incompatible materials please refer to Section 10 of this

SDS.

Further information on

storage stability

: Stable under normal conditions.





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SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

| Components | CAS-No. | Value type (Form of exposure) | Control parameters / Permissible concentration | Basis |
|------------------|------------|-------------------------------------|---|----------|
| limestone | 1317-65-3 | TWA (total dust) | 15 mg/m3 | OSHA Z-1 |
| | | TWA (respirable fraction) | 5 mg/m3 | OSHA Z-1 |
| titanium dioxide | 13463-67-7 | TWA (total dust) | 15 mg/m3 | OSHA Z-1 |
| | | TWA | 10 mg/m3 (Titanium dioxide) | ACGIH |

Personal protective equipment

Respiratory protection : No personal respiratory protective equipment normally

required.

Hand protection

Remarks : For prolonged or repeated contact use protective gloves.

The suitability for a specific workplace should be discussed

with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water

Tightly fitting safety goggles

Wear face-shield and protective suit for abnormal processing

problems.

Skin and body protection : Impervious clothing

Choose body protection according to the amount and

concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.

When using do not smoke.

Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Colour : grey

Odour : No data is available on the product itself.

Odour Threshold : No data is available on the product itself.

pH : No data is available on the product itself.

Freezing point : No data is available on the product itself.

Melting point : No data is available on the product itself.





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Boiling point : No data is available on the product itself.

Flash point : 300.00 °F / 148.89 °C

Method: Pensky-Martens closed cup, closed cup

Evaporation rate : No data is available on the product itself.

Flammability (solid, gas) : No data is available on the product itself.

Flammability (liquids) : No data is available on the product itself.

Upper explosion limit / Upper

flammability limit

: No data is available on the product itself.

Lower explosion limit / Lower

flammability limit

: No data is available on the product itself.

Vapour pressure : 0.0097309 hPa (176 °F / 80 °C)

Relative vapour density : No data is available on the product itself.

Relative density : 1.3 - 1.36

Density : No data is available on the product itself.

Solubility(ies)

Water solubility : negligible

Solubility in other solvents : No data is available on the product itself.

Partition coefficient: n-

octanol/water

: No data is available on the product itself.

Auto-ignition temperature : No data is available on the product itself.

Thermal decomposition : No data is available on the product itself.

Self-Accelerating

decomposition temperature

(SADT)

No data is available on the product itself.

Viscosity : No data is available on the product itself.

Explosive properties : No data is available on the product itself.

Oxidizing properties : No data is available on the product itself.

Particle size : No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.





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Chemical stability Possibility of hazardous

reactions

Stable under normal conditions.

No hazards to be specially mentioned.

Conditions to avoid : None known.

: None known.

Hazardous decomposition

Incompatible materials

products

: carbon dioxide

carbon monoxide

Halogenated compounds

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of : No data is available on the product itself.

exposure

Acute toxicity

Acute oral toxicity - Product

: Acute toxicity estimate : > 5,000 mg/kg

Method: Calculation method

Acute inhalation toxicity -

Product

: Acute toxicity estimate: 19.48 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist Method: Calculation method

Acute dermal toxicity -

Product

: Acute toxicity estimate : > 5,000 mg/kg

Method: Calculation method

Acute toxicity (other routes of : No data available

administration)

Skin corrosion/irritation

Product:

Remarks: The product is not considered as being a skin irritant.

Serious eye damage/eye irritation

Product:

Remarks: According to the classification criteria of the European Union, the product is not considered as being an eye irritant.

Respiratory or skin sensitisation

Product:

Remarks: No data available

Components:





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titanium dioxide:

Assessment: No skin irritation, No eye irritation

Does not cause skin sensitisation., Does not cause respiratory

sensitisation.

Germ cell mutagenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: positive

Concentration: 0 - 5000 ug/plate

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: positive

Epoxyphenol Novolac Resin:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation

Result: positive

Concentration: 0 - 5000 ug/plate

Metabolic activation: with and without metabolic activation

Result: positive

1,4-bis(2,3-epoxypropoxy)butane:

Genotoxicity in vitro : Concentration: 10 - 5000 ug/plate

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: positive

Remarks: Not classified due to data which are conclusive

although insufficient for classification.

Concentration: 1 - 100 µg/L

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 473

Result: positive

Remarks: Not classified due to data which are conclusive

although insufficient for classification.

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Genotoxicity in vitro : Test Type: Chromosome aberration test in vitro

Test system: Chinese hamster ovary cells

Concentration: 50 ug/plate Metabolic activation: negative Method: OECD Test Guideline 473

Result: positive

Test Type: Ames test

Test system: Salmonella typhimurium

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: positive

titanium dioxide:





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Genotoxicity in vitro : Test Type: Ames test

Concentration: 100 - 200 ug/plate

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

Test Type: In vitro mammalian cell gene mutation test

Concentration: 31 - 500 µg/L

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

Test Type: Chromosome aberration test in vitro

Concentration: 125 - 2500 µg/L

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 473

Result: negative

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vivo : Cell type: Germ

Application Route: Oral

Method: OECD Test Guideline 478

Result: negative

Cell type: Somatic Application Route: Oral Dose: 0 - 5000 mg/kg Method: OPPTS 870.5395

Result: negative

Epoxyphenol Novolac Resin:

Genotoxicity in vivo : Cell type: Germ

Application Route: Oral

Result: negative

Cell type: Somatic Application Route: Oral Dose: 0 - 5000 mg/kg Result: negative

1,4-bis(2,3-epoxypropoxy)butane:

Genotoxicity in vivo : Test Type: In vivo micronucleus test

Species: Mouse Cell type: Somatic Application Route: Oral Exposure time: 4 d Dose: 187.5 - 750 mg/kg

Method: OECD Test Guideline 474

Result: negative

Test Type: unscheduled DNA synthesis assay

Species: Rat Cell type: Liver cells Application Route: Oral





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Method: OECD Test Guideline 486

Result: negative

titanium dioxide:

Genotoxicity in vivo : Test Type: Micronucleus test

Species: Mouse (males)
Application Route: Inhalation
Exposure time: 5 consecutive days
Dose: 0.8, 7.2, and 28.5 mg/m³
Method: OECD Test Guideline 474

Result: negative

Test Type: Micronucleus test Species: Rat (male and female)

Application Route: Oral Exposure time: once

Dose: 500, 1000, and 2000 mg/kg bw Method: OECD Test Guideline 474

Result: negative

Components:

Assessment

1,4-bis(2,3-epoxypropoxy)butane:

Germ cell mutagenicity-

Weight of evidence does not support classification as a germ

cell mutagen.

titanium dioxide:

Germ cell mutagenicity-

Assessment

Tests on bacterial or mammalian cell cultures did not show mutagenic effects., Animal testing did not show any mutagenic

effects.

Germ cell mutagenicity-

Assessment

: No data available

Carcinogenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rat, male and female Application Route: Oral Exposure time: 24 month(s)

Dose: 15 mg/kg

Frequency of Treatment: 7 days/week Method: OECD Test Guideline 453

Result: negative

Species: Mouse, male Application Route: Dermal Exposure time: 24 month(s)

Dose: 0.1 mg/kg

Frequency of Treatment: 3 days/week Method: OECD Test Guideline 453

Result: negative





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Species: Rat, female Application Route: Dermal Exposure time: 24 month(s)

Dose: 1 mg/kg

Frequency of Treatment: 5 days/week Method: OECD Test Guideline 453

Result: negative

Epoxyphenol Novolac Resin: Species: Rat, male and female Application Route: Oral Exposure time: 24 month(s)

Dose: 15 mg/kg

Frequency of Treatment: 7 daily Method: OECD Test Guideline 453

Result: negative

Species: Mouse, male Application Route: Dermal Exposure time: 24 month(s)

Dose: .1 mg/kg

Frequency of Treatment: 3 daily Method: OECD Test Guideline 453

Result: negative

Species: Rat, female Application Route: Dermal Exposure time: 24 month(s)

Dose: 1 mg/kg

Frequency of Treatment: 5 daily Method: OECD Test Guideline 453

Result: negative

titanium dioxide:

Species: Rat, male and female Application Route: Oral Exposure time: 103 weeks Dose: 0, 25000, 50000 ppm

Frequency of Treatment: 7 days/week

NOAEL: > 50.000 ppm

Method: No information available.

Remarks: Titanium Dioxide: based on the results of chronic inhalation studies (with positive results only in a single species - rat), IARC has concluded that: "There is inadequate evidence in humans for the carcinogenicity of titanium dioxide." but that: "There is sufficient evidence in experimental animals for carcinogenicity of titanium dioxide". IARCs overall evaluation was that "titanium dioxide is possibly carcinogenic to humans (Group 2B)."

Huntsman has examined all of the available animal carcinogenicity and mechanistic data together with workplace epidemiology data for titanium dioxide and concludes that the weight of scientific evidence indicates that there is no causative link between titanium dioxide exposure and cancer risk in humans and that workplace exposures in compliance with applicable exposure standards will not result in lung cancer or chronic respiratory diseases in humans.

Components:





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titanium dioxide:

Carcinogenicity - : Not classifiable as a human carcinogen.

Assessment

IARC Group 2B: Possibly carcinogenic to humans

titanium dioxide

ACGIH No component of this product present at levels greater than or

equal to 0.1% is identified as a carcinogen or potential

carcinogen by ACGIH.

OSHA No component of this product present at levels greater than or

equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP Known to be human carcinogen

Talc (Mg3H2(SiO3)4)

(Silica, Crystalline (Respirable Size))

Reproductive toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Effects on fertility : Test Type: Two-generation study

Species: Rat, male and female

Application Route: Oral

Dose: >750 milligram per kilogram

General Toxicity - Parent: No-observed-effect level: 540

mg/kg body weight

General Toxicity F1: No-observed-effect level: 540 mg/kg

body weight

Symptoms: No adverse effects Method: OECD Test Guideline 416

Result: No effects on fertility and early embryonic

development were detected.

Epoxyphenol Novolac Resin:

Species: Rat, male and female

Application Route: Oral

Method: OECD Test Guideline 416

Result: No effects on fertility and early embryonic

development were detected.

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Effects on foetal : Species: Rabbit, female development : Application Route: Dermal

General Toxicity Maternal: No observed adverse effect level:

30 mg/kg body weight Method: Other guidelines Result: No teratogenic effects

Species: Rabbit, female Application Route: Oral

General Toxicity Maternal: No observed adverse effect level:

60 mg/kg body weight

Method: OECD Test Guideline 414





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Result: No teratogenic effects

Species: Rat, female Application Route: Oral

General Toxicity Maternal: No observed adverse effect level:

180 mg/kg body weight

Method: OECD Test Guideline 414 Result: No teratogenic effects

Epoxyphenol Novolac Resin:

Species: Rabbit, female Application Route: Dermal

General Toxicity Maternal: No observed adverse effect level:

30 mg/kg body weight Result: No teratogenic effects

Species: Rabbit, female Application Route: Oral

General Toxicity Maternal: No observed adverse effect level:

60 mg/kg body weight

Method: OECD Test Guideline 414 Result: No teratogenic effects

Species: Rat, female Application Route: Oral

General Toxicity Maternal: No observed adverse effect level:

180 mg/kg body weight

Method: OECD Test Guideline 414 Result: No teratogenic effects

titanium dioxide:

Species: Rat, male and female

Application Route: Oral

Dose: 100, 300, and 1000 mg/kg bw/ Duration of Single Treatment: 20 d Frequency of Treatment: 7 days/week

General Toxicity Maternal: No observed adverse effect level:

1,000 mg/kg body weight

Developmental Toxicity: No observed adverse effect level:

1,000 mg/kg body weight

Method: OECD Test Guideline 414

Result: No adverse effects

Components:

titanium dioxide:

Reproductive toxicity -

Assessment

: No evidence of adverse effects on sexual function and fertility,

or on development, based on animal experiments.

STOT - single exposure

No data available

STOT - repeated exposure

No data available





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Repeated dose toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rat, male and female

NOAEL: 50 mg/kg

Application Route: Ingestion Exposure time: 14 Weeks Number of exposures: 7 d Method: Subchronic toxicity

Species: Rat, male and female

NOEL: 10 mg/kg

Application Route: Skin contact Exposure time: 13 Weeks Number of exposures: 5 d Method: Subchronic toxicity

Species: Mouse, male NOAEL: 100 mg/kg

Application Route: Skin contact Exposure time: 13 Weeks Number of exposures: 3 d Method: Subchronic toxicity

Epoxyphenol Novolac Resin: Species: Rat, male and female

NOAEL: 50 mg/kg

Application Route: Ingestion Exposure time: 14 Weeks Number of exposures: 7 d Method: Subchronic toxicity

Species: Rat, male and female

NOEL: 10 mg/kg

Application Route: Skin contact Exposure time: 13 Weeks Number of exposures: 5 d Method: Subchronic toxicity

Species: Mouse, male NOAEL: 100 mg/kg

Application Route: Skin contact Exposure time: 13 Weeks Number of exposures: 3 d Method: Subchronic toxicity

1,4-bis(2,3-epoxypropoxy)butane: Species: Rat, male and female

NOAEL: 200 mg/kg

Application Route: Ingestion Exposure time: 28 d Number of exposures: 7 d Method: Subacute toxicity





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titanium dioxide:

Species: Rat, male and female

NOEC: 3500 mg/m3

Application Route: Ingestion Test atmosphere: dust/mist Exposure time: 2 yr Number of exposures: 5 d Method: Chronic toxicity

Species: Rat, male and female

NOEC: 10 - 50 mg/m3 Application Route: Inhalation

Exposure time: 2 yr

Number of exposures: 6 hours/day, 5 days/week

Method: Chronic toxicity

Components:

titanium dioxide:

Repeated dose toxicity -

Assessment

: No skin irritation, No eye irritation

No adverse effect has been observed in chronic toxicity tests.

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Product:

Remarks: No data available





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SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 1.5 mg/l

Exposure time: 96 h Test Type: static test

Test substance: Fresh water Method: OECD Test Guideline 203

limestone:

Toxicity to fish : LC50: > 56,000 mg/l

Exposure time: 96 h

Epoxyphenol Novolac Resin:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 1.5 mg/l

Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

1,4-bis(2,3-epoxypropoxy)butane:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): 24 mg/l

Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

Talc (Mg3H2(SiO3)4):

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 100 mg/l

Exposure time: 24 h

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 7.5 mg/l

Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

titanium dioxide:

Toxicity to fish : LC50 (Cyprinodon variegatus (sheepshead minnow)): >

10,000 mg/l

Exposure time: 96 h
Test Type: semi-static test
Test substance: Marine water
Method: OECD Test Guideline 203

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 2.7 mg/l





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Exposure time: 48 h aquatic invertebrates

Test Type: static test

Test substance: Fresh water

Epoxyphenol Novolac Resin:

Toxicity to daphnia and other

aquatic invertebrates

: EC50 (Daphnia magna (Water flea)): 1.7 mg/l

Exposure time: 48 h Test Type: static test

Test substance: Fresh water Method: OECD Test Guideline 202

EC50 (Daphnia magna (Water flea)): 2.7 mg/l

Exposure time: 48 h Test Type: static test Test substance: Fresh water

1,4-bis(2,3-epoxypropoxy)butane:

Toxicity to daphnia and other

aquatic invertebrates

EC50 (Daphnia magna (Water flea)): 75 mg/l

Exposure time: 24 h Test Type: static test

Test substance: Fresh water Method: OECD Test Guideline 202

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

aquatic invertebrates

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): ca. 67.9 mg/l

Exposure time: 48 h

Test Type: static test

Test substance: Fresh water Method: OECD Test Guideline 202

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to algae : EC50 (Selenastrum capricornutum (green algae)): 9.4 mg/l

> Exposure time: 72 h Test Type: static test Test substance: Fresh water Method: EPA-660/3-75-009

Epoxyphenol Novolac Resin:

Toxicity to algae : EC50 (Selenastrum capricornutum (green algae)): 9.4 mg/l

> Exposure time: 72 h Test Type: static test Test substance: Fresh water

1,4-bis(2,3-epoxypropoxy)butane:

Toxicity to algae : EL50: > 160 mg/l

> Exposure time: 72 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 201

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Toxicity to algae : EbC50 (Selenastrum capricornutum (green algae)): ca. 9 mg/l

> Exposure time: 72 h Test Type: static test





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Test substance: Fresh water Method: OECD Test Guideline 201

M-Factor (Acute aquatic

toxicity)

: No data available

Components:

Epoxyphenol Novolac Resin:

Toxicity to fish (Chronic

toxicity)

: GLP: yes

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to daphnia and other

aquatic invertebrates (Chronic toxicity)

: NOEC (Daphnia magna (Water flea)): 0.3 mg/l

Exposure time: 21 d Test Type: semi-static test Test substance: Fresh water

Method: OECD Test Guideline 211

limestone:

Toxicity to daphnia and other

aquatic invertebrates (Chronic toxicity) : EC50 (Daphnia magna (Water flea)): > 350 mg/l

Exposure time: 125 d Test Type: semi-static test Test substance: Fresh water

Epoxyphenol Novolac Resin:

Toxicity to daphnia and other

aquatic invertebrates (Chronic toxicity)

: NOEC (Daphnia magna (Water flea)): 0.3 mg/l

Exposure time: 21 d Test Type: semi-static test Test substance: Fresh water Method: OECD Test Guideline 211

M-Factor (Chronic aquatic

toxicity)

: No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l

Exposure time: 3 h Test Type: static test

Test substance: Fresh water

Epoxyphenol Novolac Resin:

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l

Exposure time: 3 h
Test Type: static test
Test substance: Fresh water

1,4-bis(2,3-epoxypropoxy)butane:

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l

Exposure time: 3 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 209





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p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Toxicity to microorganisms : EC50: > 1,000 mg/l

Exposure time: 3 h Test Type: static test

Test substance: Fresh water Method: OECD Test Guideline 209

Toxicity to soil dwelling

organisms

: No data available

Components:

titanium dioxide:

Plant toxicity : NOEC: 100,000 mg/kg

Exposure time: 480 h

Components:

titanium dioxide:

Sediment toxicity : (Gammarus pulex (Amphipod)): > 100000 mg/kgsedimentdw

Study: Acute

Test Type: semi-static test Water: Fresh water Exposure duration: 28 d Method: ASTM Method, other

(Gammarus pulex (Amphipod)): 100000 mg/kgsedimentdw

Study: Chronic

Test Type: semi-static test Water: Fresh water Exposure duration: 28 d Method: ASTM Method, other

(Gammarus pulex (Amphipod)): 14989 mg/kgsedimentdw

Study: Acute

Test Type: semi-static test Water: Marine water Exposure duration: 10 d

Components:

titanium dioxide:

Toxicity to terrestrial : NOEC: 10,000 mg/kg

organisms Exposure time: 672 h

Ecotoxicology Assessment

Acute aquatic toxicity : No data available

Chronic aquatic toxicity : No data available

Toxicity Data on Soil : No data available

Other organisms relevant to

the environment

: No data available





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Persistence and degradability

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Biodegradability : Inoculum: Sewage (STP effluent)

Concentration: 20 mg/l

Result: Not readily biodegradable.

Biodegradation: 5 % Exposure time: 28 d

Method: OECD Test Guideline 301F

Epoxyphenol Novolac Resin:

Biodegradability : Inoculum: Sewage (STP effluent)

Concentration: 20 mg/l

Result: Not readily biodegradable.

Biodegradation: 5 % Exposure time: 28 d

Method: OECD Test Guideline 301F

1,4-bis(2,3-epoxypropoxy)butane:

Biodegradability : Inoculum: activated sludge

Concentration: 20 mg/l

Result: Not readily biodegradable.

Biodegradation: 43 % Exposure time: 28 d

Method: OECD Test Guideline 301F

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Biodegradability : Test Type: aerobic

Inoculum: activated sludge Concentration: 5 mg/l

Result: Not readily biodegradable.

Biodegradation: ca. 1.1 % Exposure time: 28 d

Method: OECD Test Guideline 301D

Biochemical Oxygen

Demand (BOD)

: No data available

Chemical Oxygen Demand

(COD)

: No data available

BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon

(DOC)

: No data available

Physico-chemical

removability

: No data available

Components:





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2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Stability in water : Degradation half life(DT50): 4.83 d (77 °F / 25 °C) pH: 4

Method: OECD Test Guideline 111

Remarks: Fresh water

Degradation half life(DT50): 7.1 d (77 °F / 25 °C) pH: 9

Method: OECD Test Guideline 111

Remarks: Fresh water

Degradation half life(DT50): 3.58 d (77 °F / 25 °C) pH: 7

Method: OECD Test Guideline 111

Remarks: Fresh water

Epoxyphenol Novolac Resin:

Stability in water

Degradation half life(DT50): 4.83 d (77 °F / 25 °C) pH: 4

Method: OECD Test Guideline 111

Remarks: Fresh water

Degradation half life(DT50): 7.1 d (77 °F / 25 °C) pH: 9

Method: OECD Test Guideline 111

Remarks: Fresh water

Degradation half life(DT50): 3.58 d (77 °F / 25 °C) pH: 7

Method: OECD Test Guideline 111

Remarks: Fresh water

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Stability in water

: Degradation half life(DT50): ca. 17 d (77 °F / 25 °C) pH: 7

Method: OECD Test Guideline 111

Remarks: Fresh water

Degradation half life(DT50): ca. 7.98 d (77 °F / 25 °C) pH: 4

Method: OECD Test Guideline 111

Remarks: Fresh water

Degradation half life(DT50): ca. 10.8 d (77 °F / 25 °C) pH: 9

Method: OECD Test Guideline 111

Remarks: Fresh water

Photodegradation : No data available

Impact on Sewage

Treatment

: No data available

Bioaccumulative potential

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Bioaccumulation : Bioconcentration factor (BCF): 31

Remarks: Does not bioaccumulate.

Epoxyphenol Novolac Resin:

Bioaccumulation : Bioconcentration factor (BCF): 31

Remarks: Does not bioaccumulate.

titanium dioxide:





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Bioaccumulation : Species: Oncorhynchus mykiss (rainbow trout)

Bioconcentration factor (BCF): 19 - 352

Exposure time: 14 d

Test substance: Fresh water Method: semi-static test

Remarks: Does not bioaccumulate.

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane: Partition coefficient: n- : log Pow: 3.242 (77 °F / 25 °C)

octanol/water pH: 7.1

Method: OECD Test Guideline 117

limestone:

Partition coefficient: n-

octanol/water

: log Pow: < 1

Epoxyphenol Novolac Resin:

Partition coefficient: n- : log Pow: 3.242 (77 °F / 25 °C)

octanol/water pH: 7.1

Method: OECD Test Guideline 117

1,4-bis(2,3-epoxypropoxy)butane:

Partition coefficient: n- : log Pow: -0.269 (77 °F / 25 °C)

octanol/water pH: 6.7

Method: OECD Test Guideline 117

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Partition coefficient: n- : log Pow: 3.59 (68 °F / 20 °C)

octanol/water pH: 7

Method: OECD Test Guideline 107

Mobility in soil

Mobility : No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Distribution among : Koc: 445

environmental compartments Epoxyphenol Novolac Resin:

Distribution among : Koc: 445

environmental compartments 1,4-bis(2,3-epoxypropoxy)butane:

Distribution among : Koc: 12.59

environmental compartments Method: OECD Test Guideline 121

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Distribution among : OECD Test Guideline 121 environmental compartments Koc: ca. 755, log Koc: ca. 2.88

Method: OECD Test Guideline 121

Stability in soil : No data available





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Other adverse effects

Environmental fate and

pathways

: No data available

Results of PBT and vPvB

assessment

: No data available

Endocrine disrupting

potential

: No data available

Adsorbed organic bound

halogens (AOX)

: No data available

Hazardous to the ozone layer

Ozone-Depletion Potential

Regulation: 40 CFR Protection of Environment; Part 82
Protection of Stratospheric Ozone - CAA Section 602 Class I

Substances

Remarks: This product neither contains, nor was

manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A +

B).

Additional ecological information - Product : There is no data available for this product.

An environmental hazard cannot be excluded in the event of

unprofessional handling or disposal.

Toxic to aquatic life with long lasting effects.

Global warming potential

(GWP)

: No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Offer surplus and non-recyclable solutions to a licensed

disposal company.

The product should not be allowed to enter drains, water

courses or the soil.

Do not contaminate ponds, waterways or ditches with

chemical or used container.

Send to a licensed waste management company.

Dispose of as hazardous waste in compliance with local and

national regulations.

Dispose of contents/ container to an approved waste disposal

plant.

Contaminated packaging : Empty remaining contents.

Empty containers should be taken to an approved waste

handling site for recycling or disposal.

Empty remaining contents. Dispose of as unused product.





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Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA

UN/ID No. : UN 3082

Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.

(BISPHENOL A EPOXY RESIN, EPOXY PHENOL

NOVOLAC RESIN)

Class : 9 Packing group : III

Labels : Miscellaneous

Packing instruction (cargo

aircraft)

Packing instruction : 964

(passenger aircraft)

: 964

IMDG

UN number : UN 3082

Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,

N.O.S.

(BISPHENOL A EPOXY RESIN, EPOXY PHENOL NOVOLAC

RESIN)

 Class
 : 9

 Packing group
 : III

 Labels
 : 9

 EmS Code
 : F-A, S-F

 Marine pollutant
 : yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

DOT Classification

UN/ID/NA number : UN 3082

Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,

N.O.S.

(BISPHENOL A EPOXY RESIN, EPOXY PHENOL

NOVOLAC RESIN)

Class : 9 Packing group : III

Labels : CLASS 9 ERG Code : 171

Marine pollutant : yes(BISPHENOL A EPOXY RESIN, EPOXY PHENOL

NOVOLAC RESIN)





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Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

| Components | CAS-No. | Component RQ | Calculated product RQ | |
|---------------------------|----------|--------------|-----------------------|--|
| | | (lbs) | (lbs) | |
| 1-chloro-2,3-epoxypropane | 106-89-8 | 100 | * | |

^{*:} Calculated RQ exceeds reasonably attainable upper limit.

SARA 311/312 Hazards : Skin corrosion or irritation

Serious eye damage or eye irritation Respiratory or skin sensitisation

SARA 313 : This material does not contain any chemical components with

known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

WARNING: This product can expose you to chemicals including 4,4'-isopropylidenediphenol, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

The components of this product are reported in the following inventories:

CH INV : On the inventory, or in compliance with the inventory

DSL : This product contains one or several components listed in the

Canadian NDSL.

AICS : On the inventory, or in compliance with the inventory

NZIoC : Not in compliance with the inventory

ENCS : On the inventory, or in compliance with the inventory KECI : On the inventory, or in compliance with the inventory PICCS : On the inventory, or in compliance with the inventory IECSC : On the inventory, or in compliance with the inventory TCSI : On the inventory, or in compliance with the inventory TSCA : On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

TSCA - 5(a) Significant New Use Rule List of Chemicals

No substances are subject to a Significant New Use Rule.





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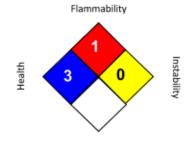
US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



Special hazard.

HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Revision Date : 12/04/2018

ACGIH : USA. ACGIH Threshold Limit Values (TLV)

OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1

Limits for Air Contaminants

ACGIH / TWA : 8-hour, time-weighted average OSHA Z-1 / TWA : 8-hour time weighted average

The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.





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REN® 1500 US

Version Revision Date: SDS Number: Date of last issue: -

1.0 06/02/2016 400001010557 Date of first issue: 06/02/2016

SECTION 1. IDENTIFICATION

Product name : REN® 1500 US

Manufacturer or supplier's details

Company name of supplier

: Huntsman Advanced Materials Americas LLC

Address

P.O. Box 4980 The Woodlands,

TX 77387

United States of America

Telephone : Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS

: MSDS@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Hardener

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Acute toxicity (Dermal) : Category 4

Skin corrosion : Category 1B

Serious eye damage : Category 1

Skin sensitisation : Category 1

Acute aquatic toxicity : Category 3

Chronic aquatic toxicity : Category 3

GHS label elements

Hazard pictograms :





Signal word : Danger

Hazard statements : H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

H412 Harmful to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**





REN® 1500 US

Version Revision Date: SDS Number: Date of last issue: -

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P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.

P264 Wash skin thoroughly after handling.

P272 Contaminated work clothing should not be allowed out of the workplace.

P273 Avoid release to the environment.

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

P363 Wash contaminated clothing before reuse.

Storage:

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

| Chemical name | CAS-No. | Concentration (% w/w) |
|---|------------|-----------------------|
| triethylenetetramine | 112-24-3 | 30 - 60 |
| metaxylenediamine | 1477-55-0 | 13 - 30 |
| 1-methylimidazole | 616-47-7 | 3 - 7 |
| 2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine | 25513-64-8 | 0.1 - 1 |

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.

Consult a physician.

Show this safety data sheet to the doctor in attendance.

Do not leave the victim unattended.

If inhaled : If unconscious place in recovery position and seek medical





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advice.

If symptoms persist, call a physician.

In case of skin contact : Immediate medical treatment is necessary as untreated

wounds from corrosion of the skin heal slowly and with

difficulty.

If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact : Small amounts splashed into eyes can cause irreversible

tissue damage and blindness.

In the case of contact with eyes, rinse immediately with plenty

of water and seek medical advice.

Continue rinsing eyes during transport to hospital.

Remove contact lenses. Protect unharmed eye.

Keep eye wide open while rinsing.

If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.

Do NOT induce vomiting.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

If symptoms persist, call a physician. Take victim immediately to hospital.

Most important symptoms and effects, both acute and

delayed

: None known.

Notes to physician : Symptomatic and supportive therapy as needed. Following

severe exposure medical follow-up should be monitored for at

least 48 hours.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : No data is available on the product itself.

Unsuitable extinguishing

media

: High volume water jet

Specific hazards during

firefighting

: Do not allow run-off from fire fighting to enter drains or water

courses.

Hazardous combustion

products

: No data is available on the product itself.

Specific extinguishing

methods

: No data is available on the product itself.

Further information : Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.





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Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations.

Special protective equipment

for firefighters

: Wear self-contained breathing apparatus for firefighting if

necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.

Environmental precautions : Prevent product from entering drains.

Prevent further leakage or spillage if safe to do so.

If the product contaminates rivers and lakes or drains inform

respective authorities.

Methods and materials for containment and cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against

fire and explosion

: Normal measures for preventive fire protection.

Advice on safe handling : Do not breathe vapours/dust.

Avoid exposure - obtain special instructions before use.

Avoid contact with skin and eyes. For personal protection see section 8.

Smoking, eating and drinking should be prohibited in the

application area.

To avoid spills during handling keep bottle on a metal tray. Dispose of rinse water in accordance with local and national

regulations.

Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

used.

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.

Containers which are opened must be carefully resealed and kept

upright to prevent leakage. Observe label precautions.

Electrical installations / working materials must comply with the

technological safety standards.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

| Components | CAS-No. | Value type | Control | Basis |
|------------|---------|------------|--------------|-------|
| | | (Form of | parameters / | |





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| | | exposure) | Permissible concentration | |
|-------------------|-----------|-----------|---------------------------|---------|
| metaxylenediamine | 1477-55-0 | С | 0.1 mg/m3 | ACGIH |
| | | С | 0.1 mg/m3 | OSHA P0 |

Engineering measures : Maintain air concentrations below occupational exposure

standards.

Personal protective equipment

Respiratory protection : When workers are facing concentrations above the exposure

limit they must use appropriate certified respirators.

Respiratory protection : No personal respiratory protective equipment normally

required.

Hand protection

Remarks : The suitability for a specific workplace should be discussed

with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water

Tightly fitting safety goggles

Wear face-shield and protective suit for abnormal processing

problems.

Skin and body protection : Impervious clothing

Choose body protection according to the amount and

concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.

When using do not smoke.

Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Colour : light yellow

Odour : No data is available on the product itself.

Odour Threshold : No data is available on the product itself.

pH : No data is available on the product itself.

Boiling point : > 204 °C

Flash point : > 110 °CMethod: closed cup

Evaporation rate : No data is available on the product itself.

Flammability (solid, gas) : No data is available on the product itself.

Flammability (liquids) : No data is available on the product itself.





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: No data is available on the product itself. Upper explosion limit

Lower explosion limit : No data is available on the product itself.

Vapour pressure : No data is available on the product itself.

: No data is available on the product itself. Relative vapour density

Relative density : 1.04

Density : No data is available on the product itself.

Solubility(ies)

Water solubility : No data is available on the product itself.

Solubility in other solvents : No data is available on the product itself.

Partition coefficient: n-

octanol/water

: No data is available on the product itself.

: No data is available on the product itself.

Auto-ignition temperature : No data is available on the product itself.

Thermal decomposition : No data is available on the product itself.

Self-Accelerating

decomposition temperature

(SADT)

Viscosity : No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No decomposition if stored and applied as directed.

No decomposition if stored and applied as directed. Chemical stability Possibility of hazardous : No decomposition if stored and applied as directed.

reactions

Conditions to avoid : No data available

SECTION 11. TOXICOLOGICAL INFORMATION

exposure

Information on likely routes of : No data is available on the product itself.

Acute toxicity

Acute oral toxicity - Product : Acute toxicity estimate : 2,043 mg/kg

Method: Calculation method

Acute inhalation toxicity -

Product

: Acute toxicity estimate: 9.31 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist Method: Calculation method

Acute dermal toxicity -: Acute toxicity estimate : 1,477 mg/kg





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Product Method: Calculation method

Acute toxicity (other routes of : No data available

administration)

Skin corrosion/irritation

Product:

Remarks: Extremely corrosive and destructive to tissue.

Serious eye damage/eye irritation

Product:

Remarks: May cause irreversible eye damage.

Respiratory or skin sensitisation

Product:

Remarks: Causes sensitisation.

Components:

metaxylenediamine:

Assessment: Harmful if swallowed or if inhaled, May be harmful in contact with

skin., Causes severe skin burns and eye damage.

May cause an allergic skin reaction.

Germ cell mutagenicity

Components:

triethylenetetramine:

Genotoxicity in vitro : Concentration: 0 - 200 µg/L

> Metabolic activation: negative Method: OECD Test Guideline 482

Result: negative

metaxylenediamine:

Genotoxicity in vitro Test Type: Ames test

Species: Salmonella typhimurium

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative GLP: yes

Test Type: Chromosome aberration test in vitro

Species: Chinese hamster lung cells

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 473

Result: negative

GLP: yes

Test Type: In vitro mammalian cell gene mutation test

Species: mouse lymphoma cells

Metabolic activation: with and without metabolic activation





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Method: OECD Test Guideline 476

Result: negative GLP: yes

1-methylimidazole:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation

Result: negative

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

Genotoxicity in vitro : Test Type: Ames test

Species: Salmonella typhimurium Concentration: 5000 ug/plate

Metabolic activation: with and without metabolic activation

Method: Directive 67/548/EEC, Annex, B.13/14

Result: negative

Test Type: Chromosome aberration test in vitro

Species: Chinese hamster ovary cells

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 473

Result: negative

Test Type: In vitro mammalian cell gene mutation test

Species: Chinese hamster ovary cells

Concentration: 2 mg/ml

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

Components:

triethylenetetramine:

Genotoxicity in vivo : Application Route: Intraperitoneal injection

Dose: 0 - 600 mg/kg

Method: OECD Test Guideline 474

Result: negative

metaxylenediamine:

Genotoxicity in vivo : Test Type: In vivo micronucleus test

Species: Mouse (male and female)

Cell type: Bone marrow Application Route: Oral Exposure time: single dose Dose: 750 mg/kg body weight Method: OECD Test Guideline 474

Result: negative GLP: yes





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2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

Genotoxicity in vivo : Species: Chinese hamster (male and female)

Cell type: Bone marrow Application Route: Oral Dose: 825 - 1000 mg/kg

Method: OECD Test Guideline 474

Result: negative

Test Type: In vivo micronucleus test Species: Mouse (male and female)

Application Route: Oral Dose: 850 - 1000 mg/kg

Method: OECD Test Guideline 474

Result: negative

Components:

metaxylenediamine:

Germ cell mutagenicity-

Assessment

: Tests on bacterial or mammalian cell cultures did not show mutagenic effects., Animal testing did not show any mutagenic

effects.

Germ cell mutagenicity-

Assessment

: No data available

Carcinogenicity

Components:

triethylenetetramine: Species: Mouse, (male) Application Route: Dermal

Dose: 42 mg/kg

Frequency of Treatment: 3 days/week Method: OECD Test Guideline 451

Result: negative

Species: Mouse, (male) Application Route: Dermal Exposure time: 104 weeks

Dose: 16.8 mg/kg

Frequency of Treatment: 3 days/week Method: OECD Test Guideline 451

Carcinogenicity -

: No data available

Assessment

IARC No component of this product present at levels greater than or

equal to 0.1% is identified as probable, possible or confirmed

human carcinogen by IARC.

OSHA No component of this product present at levels greater than or

equal to 0.1% is identified as a carcinogen or potential

carcinogen by OSHA.

NTP No component of this product present at levels greater than or





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equal to 0.1% is identified as a known or anticipated carcinogen

by NTP.

Reproductive toxicity

Components:

metaxylenediamine:

Effects on fertility : Species: Rat, male and female

Application Route: Oral

Dose: 0, 50, 150 and 450 mg/kg

General Toxicity - Parent: No-observed-effect level: 50 - 150

mg/kg body weight

General Toxicity F1: No-observed-effect level: 450 mg/kg

body weight

Method: OECD Test Guideline 421

Result: No effects on fertility and early embryonic

development were detected.

GLP: yes

1-methylimidazole:

Species: Rat, male and female

Application Route: Oral

Method: OECD Test Guideline 422

Result: No effects on fertility and early embryonic

development were detected.

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

Species: Rat, male and female

Application Route: Oral

Dose: 10, 60, 120 mg/kg bw/day Method: OECD Test Guideline 416

Result: No effects on fertility and early embryonic

development were detected.

Components:

triethylenetetramine:

Effects on foetal : Species: Rat

development Application Route: Oral

General Toxicity Maternal: No observed adverse effect level:

> 750 mg/kg body weight

Method: OECD Test Guideline 414 Result: No teratogenic effects

Species: Rabbit

Application Route: Dermal

General Toxicity Maternal: No observed adverse effect level:

125 mg/kg body weight

Method: OECD Test Guideline 414 Result: No teratogenic effects

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

Species: Rabbit, female Application Route: Oral

General Toxicity Maternal: No observed adverse effect level:

50,000 ppm





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Result: No teratogenic effects

Components:

Assessment

metaxylenediamine: Reproductive toxicity -

: No evidence of adverse effects on sexual function and fertility,

or on development, based on animal experiments.

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

triethylenetetramine:

Species: Rat, male and female

NOAEL: 50 mg/kg/d

Application Route: Ingestion Exposure time: 26 Weeks Number of exposures: 7 d Method: Subchronic toxicity

metaxylenediamine:

Species: Rat, male and female

NOEL: 150 mg/kg

Application Route: oral (gavage)

Exposure time: 672 h Number of exposures: 7 d

Dose: 0, 10, 40, 150 and 600 mg/kg/d Method: OECD Test Guideline 407

GLP: yes

Species: Rat, male and female

: 0.6 mg/m3

Application Route: Inhalation Exposure time: 13 weeks

Number of exposures: 6 hours per day, 5 days per we

Dose: 0, 0.64, 5.1, 31 mg/m3 Method: OECD Test Guideline 413

GLP: yes

Target Organs: Lungs

1-methylimidazole:

Species: Rat, male and female

NOAEL: 30 mg/kg/d

Application Route: Ingestion Number of exposures: 7 d Method: Subacute toxicity





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2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

Species: Rat, male and female NOAEL: 10 mg/kg bw/day Application Route: Ingestion Exposure time: 13 Weeks Number of exposures: Daily Dose: 10, 60, 180mg/kg bw Target Organs: Liver

Species: Rat, male and female LOAEL: 60 mg/kg bw/day Application Route: Ingestion Exposure time: 13 Weeks Number of exposures: Daily Dose: 10, 60, 180mg/kg bw Target Organs: Liver

Components:

metaxylenediamine: Repeated dose toxicity -

Assessment

: Harmful if swallowed or if inhaled, May be harmful in contact with skin., Causes severe skin burns and eye damage.

No adverse effect has been observed in chronic toxicity tests.

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Product:

Remarks: No data available





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SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

triethylenetetramine:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 330 mg/l

Exposure time: 96 h Test Type: static test

Test substance: Fresh water Method: Fish Acute Toxicity Test

metaxylenediamine:

Toxicity to fish : LC50 (Oryzias latipes (Orange-red killifish)): 87.6 mg/l

Exposure time: 96 h
Test Type: semi-static test

Method: OECD Test Guideline 203

GLP: yes

1-methylimidazole:

Toxicity to fish : LC50 (Leuciscus idus (Golden orfe)): > 100 - < 215 mg/l

Exposure time: 96 h Test Type: static test

Test substance: Fresh water

Method: DIN 38412

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

Toxicity to fish : LC50 (Leuciscus idus (Golden orfe)): 174 mg/l

Exposure time: 48 h Method: DIN 38412

Components:

triethylenetetramine:

Toxicity to daphnia and other

aquatic invertebrates

: EC50 (Daphnia magna (Water flea)): 31.1 mg/l

Exposure time: 48 h
Test Type: static test

Test substance: Fresh water

Method: Directive 67/548/EEC, Annex V, C.2.

metaxylenediamine:

Toxicity to daphnia and other

aquatic invertebrates

: EC50 (Daphnia magna (Water flea)): 15.2 mg/l

Exposure time: 48 h Test Type: static test

Method: OECD Test Guideline 202

GLP: yes

1-methylimidazole:

Toxicity to daphnia and other

aquatic invertebrates

: EC50 (Daphnia magna (Water flea)): 267.9 mg/l

Exposure time: 48 h Test Type: static test

Test substance: Fresh water

Method: Directive 67/548/EEC, Annex V, C.2.





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2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 31.5 mg/l aquatic invertebrates

Exposure time: 24 h Method: DIN 38412

Components:

triethylenetetramine:

Toxicity to algae : ErC50 (Selenastrum capricornutum (green algae)): 20 mg/l

> Exposure time: 72 h Test Type: semi-static test Test substance: Fresh water Method: OECD Test Guideline 201

metaxylenediamine:

Toxicity to algae : ErC50 (Selenastrum capricornutum (green algae)): 32.1 mg/l

> Exposure time: 72 h Test Type: static test

Method: OECD Test Guideline 201

GLP: ves

1-methylimidazole:

Toxicity to algae ErC50 (Desmodesmus subspicatus (Scenedesmus

> subspicatus)): 180.7 mg/l Exposure time: 72 h Test Type: static test Test substance: Fresh water

Method: OECD Test Guideline 201

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

ErC50 (Pseudokirchneriella subcapitata (algae)): 43.5 mg/l Toxicity to algae

Exposure time: 72 h

Method: OECD Test Guideline 201

EC50 (Pseudokirchneriella subcapitata (algae)): 37.1 mg/l

Exposure time: 72 h

Method: OECD Test Guideline 201

NOEC (Pseudokirchneriella subcapitata (algae)): 16 mg/l

Exposure time: 72 h

Method: OECD Test Guideline 201

M-Factor (Acute aquatic

toxicity)

: No data available

Components:

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

Toxicity to fish (Chronic

toxicity)

: NOEC (Brachydanio rerio (zebrafish)): 10.9 mg/l

Exposure time: 30 d

Method: OECD Test Guideline 210

Lowest Observed Effect Concentration (Brachydanio rerio

(zebrafish)): 10.9 mg/l Exposure time: 30 d

Method: OECD Test Guideline 210





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Components:

triethylenetetramine:

Toxicity to daphnia and other

aquatic invertebrates (Chronic toxicity)

: EC10 (Daphnia magna (Water flea)): 1.9 mg/l

Exposure time: 21 d
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 202

metaxylenediamine:

Toxicity to daphnia and other

aquatic invertebrates (Chronic toxicity)

NOEC (Daphnia magna (Water flea)): 4.7 mg/l

Exposure time: 21 d Test Type: semi-static test

Method: OECD Test Guideline 211

GLP: yes

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

Toxicity to daphnia and other

aquatic invertebrates

: NOEC (Daphnia magna (Water flea)): 1.02 mg/l

Exposure time: 21 d

(Chronic toxicity) Method: OECD Test Guideline 211

Lowest Observed Effect Concentration (Daphnia magna

(Water flea)): 1.02 mg/l Exposure time: 21 d

Method: OECD Test Guideline 211

M-Factor (Chronic aquatic

toxicity)

: No data available

Components:

triethylenetetramine:

Toxicity to bacteria : EC50 (activated sludge): 800 mg/l

Exposure time: 0.5 h Test Type: static test

Test substance: Fresh water

metaxylenediamine:

Toxicity to bacteria : EC50 (activated sludge): > 1,000 mg/l

Exposure time: 0.5 h Test Type: static test

Method: OECD Test Guideline 209

GLP: yes

1-methylimidazole:

Toxicity to bacteria : EC50 (activated sludge): 1,050 mg/l

Exposure time: 7 h

Method: DIN 38 412 Part 8

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

Toxicity to bacteria : IC50 (Pseudomonas putida): 89 mg/l

Exposure time: 17 h

Components:

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:





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Toxicity to soil dwelling

organisms

: NOEC (Eisenia fetida (earthworms)): >= 1,000 mg/kg

Exposure time: 56 d

Method: OECD Test Guideline 222

EC50 (Eisenia fetida (earthworms)): >= 1,000 mg/kg

Exposure time: 56 d

Method: OECD Test Guideline 222

Plant toxicity : No data available

Sediment toxicity : No data available

Toxicity to terrestrial

organisms

: No data available

Ecotoxicology Assessment

Acute aquatic toxicity

: No data available

Chronic aquatic toxicity : No data available

Toxicity Data on Soil : No data available

Other organisms relevant to

the environment

: No data available

Further information: No data available

Persistence and degradability

Components:

triethylenetetramine:

Biodegradability : Inoculum: activated sludge

Result: Not readily biodegradable.

Biodegradation: 0 % Exposure time: 162 d

Method: OECD Test Guideline 301D

Inoculum: activated sludge

Result: Not readily biodegradable.

Biodegradation: 20 % Exposure time: 84 d

Method: Inherent Biodegradability: Modified SCAS Test

metaxylenediamine:

Biodegradability : Inoculum: activated sludge

Concentration: 14.2 mg/l

Result: Not readily biodegradable.

Biodegradation: 49 % Exposure time: 28 d

Method: OECD Test Guideline 301B

GLP: yes

1-methylimidazole:

Biodegradability : Inoculum: activated sludge

Result: Not readily biodegradable.





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Biodegradation: 0 - 10 % Exposure time: 28 d

Method: OECD Test Guideline 301F

Inoculum: activated sludge Concentration: 9,000 mg/l Result: Inherently biodegradable.

Biodegradation: 79 % Exposure time: 60 d Method: ISO Method, other

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

Biodegradability : Inoculum: activated sludge

Concentration: 11.4 mg/l

Result: Not readily biodegradable.

Biodegradation: 7 % Exposure time: 28 d

Biochemical Oxygen

Demand (BOD)

: No data available

Chemical Oxygen Demand

(COD)

: No data available

BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon

(DOC)

: No data available

Physico-chemical

removability

: No data available

Stability in water : No data available

Photodegradation : No data available

Impact on Sewage

Treatment

: No data available

Bioaccumulative potential

Components:

metaxylenediamine:

Bioaccumulation : Species: Cyprinus carpio (Carp)

Bioaccumulation : Species: Cyprinus carpio (Carp)

Bioconcentration factor (BCF): < 0.3 Remarks: Does not bioaccumulate.

Components:

triethylenetetramine:

Partition coefficient: n- : log Pow: -2.65 (20 °C)





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octanol/water Method: OECD Test Guideline 117

metaxylenediamine:

: log Pow: 0.18 (25 °C) Partition coefficient: n-

octanol/water pH: 10.3 - 10.4

Method: OECD Test Guideline 107

GLP: yes

1-methylimidazole:

Partition coefficient: n-: log Pow: -0.19 (25 °C)

octanol/water pH: 9.25 - 9.85

Method: OECD Test Guideline 107

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

Partition coefficient: n-: log Pow: -0.3 (25 °C)

octanol/water Method: OECD Test Guideline 117

Mobility in soil

Mobility : No data available

Components:

triethylenetetramine:

: Koc: 1584.9 - 5012Method: OECD Test Guideline 106 Distribution among

environmental compartments

1-methylimidazole:

Distribution among : Koc: 27Method: Calculation method

environmental compartments

Stability in soil : No data available

Other adverse effects

Environmental fate and

pathways

: No data available

Results of PBT and vPvB

assessment

: No data available

Endocrine disrupting

potential

: No data available

Adsorbed organic bound

halogens (AOX)

: No data available

Hazardous to the ozone layer

Ozone-Depletion Potential Regulation: 40 CFR Protection of Environment; Part 82

Protection of Stratospheric Ozone - CAA Section 602 Class I

Substances

Remarks: This product neither contains, nor was

manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A +

B).

Additional ecological information - Product

: An environmental hazard cannot be excluded in the event of

unprofessional handling or disposal.





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Harmful to aquatic life with long lasting effects.

Global warming potential

(GWP)

: No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : The product should not be allowed to enter drains, water

courses or the soil.

Do not contaminate ponds, waterways or ditches with

chemical or used container.

Send to a licensed waste management company.

Contaminated packaging Empty remaining contents.

> Dispose of as unused product. Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulation

IATA

UN/ID No. : UN 2735

Proper shipping name : Polyamines, liquid, corrosive, n.o.s.

(TRIETHYLENE TETRAMINE, M-XYLYLENE DIAMINE)

Class 8 Ш Packing group :

Corrosive Labels Packing instruction (cargo 855

aircraft)

Packing instruction

(passenger aircraft)

: 851

IMDG

UN number : UN 2735

POLYAMINES, LIQUID, CORROSIVE, N.O.S. Proper shipping name

(TRIETHYLENE TETRAMINE, M-XYLYLENE DIAMINE)

Class 8 Ш Packing group Labels 8 EmS Code

F-A, S-B Marine pollutant no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations





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DOT Classification

UN/ID/NA number : UN 2735

Proper shipping name : POLYAMINES, LIQUID, CORROSIVE, N.O.S.

(TRIETHYLENE TETRAMINE, M-XYLYLENE DIAMINE)

Class : 8 Packing group : II

Labels : CORROSIVE

ERG Code : 153 Marine pollutant : no

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

SARA 311/312 Hazards : Acute Health Hazard

SARA 313 : This material does not contain any chemical components with

known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65 This product does not contain any chemicals known to State

of California to cause cancer, birth defects, or any other

reproductive harm.

The components of this product are reported in the following inventories:

CH INV : The formulation contains substances listed on the Swiss

Inventory, Not in compliance with the inventory

TSCA : On the inventory, or in compliance with the inventory
DSL : All components of this product are on the Canadian DSL

AICS : Not in compliance with the inventory

NZIoC : not determined

ENCS : Low volume exemption, On the inventory, or in compliance

with the inventory

KECI : On the inventory, or in compliance with the inventory PICCS : On the inventory, or in compliance with the inventory IECSC : On the inventory, or in compliance with the inventory TCSI : On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

TSCA - 5(a) Significant New Use Rule List of Chemicals

No substances are subject to a Significant New Use Rule.

US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)





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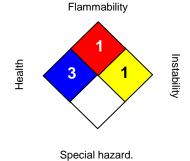
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No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Further information

NFPA:



HMIS III:

| HEALTH | 3 |
|-----------------|---|
| FLAMMABILITY | 1 |
| PHYSICAL HAZARD | 1 |

0 = not significant, 1 = Slight,

2 = Moderate, 3 = High

4 = Extreme, * = Chronic

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