

SAFETY DATA SHEET

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RENASTE® 1220 US

Version	Revision Date:	SDS Number:	Date of last issue:
1.1	12/19/2018	400001012642	02/16/2016
			Date of first issue: 02/16/2016

SECTION 1. IDENTIFICATION

Product name : RENASTE® 1220 US

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC
Address : P.O. Box 4980
The Woodlands,
TX 77387
United States of America (USA)
Telephone : Non-Emergency: (800) 257-5547
E-mail address of person responsible for the SDS : SDS@huntsman.com
Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Epoxy constituents
Epoxy constituents



SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Skin irritation : Category 2
Eye irritation : Category 2A
Skin sensitisation : Category 1
Germ cell mutagenicity : Category 2
Carcinogenicity : Category 2
Reproductive toxicity : Category 1B
Short-term (acute) aquatic hazard : Category 2
Long-term (chronic) aquatic hazard : Category 2

GHS label elements

Hazard pictograms :



Signal word : Danger

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Hazard statements : H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H341 Suspected of causing genetic defects.
H351 Suspected of causing cancer.
H360 May damage fertility or the unborn child.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**
P201 Obtain special instructions before use.
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
Response:
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P362 Take off contaminated clothing and wash before reuse.
P391 Collect spillage.
Storage:
P405 Store locked up.
Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Additional Labelling

The following percentage of the mixture consists of ingredient(s) with unknown acute toxicity:
4.559 %

The following percentage of the mixture consists of ingredient(s) with unknown hazards to the aquatic environment: 4.559 %

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
aluminium	7429-90-5	30 - 60
2,2'-[(1-methylethylidene)bis(4,1-	1675-54-3	30 - 60

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phenyleneoxymethylene)]bisoxirane		
limestone	1317-65-3	13 - 30
butyl 2,3-epoxypropyl ether	2426-08-6	3 - 7
bismuth vanadium tetraoxide	14059-33-7	1 - 3
boric acid	10043-35-3	0.1 - 1

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of bisphenol A and epichlorohydrin

SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.
- If inhaled : If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician.
- In case of skin contact : If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Induce vomiting immediately and call a physician.
Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital.
- Most important symptoms and effects, both acute and delayed : None known.

SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Carbon dioxide (CO₂)
- Unsuitable extinguishing media : High volume water jet
- Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

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- | | |
|---|---|
| Specific extinguishing methods | : No data is available on the product itself. |
| Further information | : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
For safety reasons in case of fire, cans should be stored separately in closed containments.
Use a water spray to cool fully closed containers. |
| Special protective equipment for firefighters | : Wear self-contained breathing apparatus for firefighting if necessary. |

SECTION 6. ACCIDENTAL RELEASE MEASURES

- | | |
|---|--|
| Personal precautions, protective equipment and emergency procedures | : Use personal protective equipment. |
| Environmental precautions | : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities. |
| Methods and materials for containment and cleaning up | : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).
Keep in suitable, closed containers for disposal. |

SECTION 7. HANDLING AND STORAGE

- | | |
|---|--|
| Advice on protection against fire and explosion | : Do not spray on a naked flame or any incandescent material.
Keep away from open flames, hot surfaces and sources of ignition. |
| Advice on safe handling | : Avoid formation of aerosol.
Do not breathe vapours/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Provide sufficient air exchange and/or exhaust in work rooms.
Dispose of rinse water in accordance with local and national regulations.
Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. |
| Conditions for safe storage | : No smoking.
Keep in a well-ventilated place. |

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Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Observe label precautions.
Electrical installations / working materials must comply with the technological safety standards.

Further information on storage stability : No decomposition if stored and applied as directed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Components with workplace control parameters**

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
aluminium	7429-90-5	TWA (total dust)	15 mg/m ³ (Aluminium)	OSHA Z-1
		TWA (respirable fraction)	5 mg/m ³ (Aluminium)	OSHA Z-1
		TWA (Respirable fraction)	1 mg/m ³ (Aluminium)	ACGIH
		TWA (total dust)	15 mg/m ³ (Aluminium)	OSHA Z-1
		TWA (respirable fraction)	5 mg/m ³ (Aluminium)	OSHA Z-1
		TWA (Respirable fraction)	1 mg/m ³ (Aluminium)	ACGIH
limestone	1317-65-3	TWA (total dust)	15 mg/m ³	OSHA Z-1
		TWA (respirable fraction)	5 mg/m ³	OSHA Z-1
butyl 2,3-epoxypropyl ether	2426-08-6	TWA	3 ppm	ACGIH
		TWA	50 ppm 270 mg/m ³	OSHA Z-1

Personal protective equipment

Respiratory protection : No personal respiratory protective equipment normally required.

Respiratory protection : In the case of vapour formation use a respirator with an approved filter.

Hand protection

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water

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Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: paste
Colour	: No data is available on the product itself.
Odour	: No data is available on the product itself.
Odour Threshold	: No data is available on the product itself.
pH	: No data is available on the product itself.
Freezing point	: No data is available on the product itself.
Melting point	: No data is available on the product itself.
Boiling point	: No data is available on the product itself.
Flash point	: 189.00 °F / 87.22 °C Method: estimated, closed cup
Evaporation rate	: No data is available on the product itself.
Flammability (solid, gas)	: No data is available on the product itself.
Flammability (liquids)	: No data is available on the product itself.
Upper explosion limit / Upper flammability limit	: No data is available on the product itself.
Lower explosion limit / Lower flammability limit	: No data is available on the product itself.
Vapour pressure	: No data is available on the product itself.
Relative vapour density	: No data is available on the product itself.
Relative density	: 1.65 - 1.78
Density	: No data is available on the product itself.
Solubility(ies)	

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Water solubility	: insoluble
Solubility in other solvents	: No data is available on the product itself.
Partition coefficient: n-octanol/water	: No data is available on the product itself.
Auto-ignition temperature	: No data is available on the product itself.
Thermal decomposition	: No data is available on the product itself.
Self-Accelerating decomposition temperature (SADT)	: No data is available on the product itself.
Viscosity	: No data is available on the product itself.
Explosive properties	: No data is available on the product itself.
Oxidizing properties	: No data is available on the product itself.
Particle size	: No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: No decomposition if stored and applied as directed.
Chemical stability	: No decomposition if stored and applied as directed.
Possibility of hazardous reactions	: No decomposition if stored and applied as directed.
	Vapours may form explosive mixture with air.
Conditions to avoid	: Heat, flames and sparks.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure	: No data is available on the product itself.
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Acute toxicity

Acute oral toxicity - Product	: Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method
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Acute inhalation toxicity - Product	: Acute toxicity estimate: > 10 mg/l Exposure time: 4 h Test atmosphere: dust/mist Method: Calculation method
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Acute dermal toxicity - Product	: Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method
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Acute toxicity (other routes of administration) : No data available

Skin corrosion/irritation

Product:

Remarks: May cause skin irritation and/or dermatitis.

Serious eye damage/eye irritation

Product:

Remarks: May cause irreversible eye damage.

Respiratory or skin sensitisation

Product:

Remarks: Causes sensitisation.

Assessment: No data available

Germ cell mutagenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: positive

Concentration: 0 - 5000 ug/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vivo : Cell type: Germ
Application Route: Oral
Method: OECD Test Guideline 478
Result: negative

Cell type: Somatic
Application Route: Oral
Dose: 0 - 5000 mg/kg
Method: OPPTS 870.5395
Result: negative

Components:

butyl 2,3-epoxypropyl ether:

Germ cell mutagenicity- : In vitro tests showed mutagenic effects
Assessment

Germ cell mutagenicity- : No data available

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Assessment

Carcinogenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rat, male and female

Application Route: Oral

Exposure time: 24 month(s)

Dose: 15 mg/kg

Frequency of Treatment: 7 days/week

Method: OECD Test Guideline 453

Result: negative

Species: Mouse, male

Application Route: Dermal

Exposure time: 24 month(s)

Dose: 0.1 mg/kg

Frequency of Treatment: 3 days/week

Method: OECD Test Guideline 453

Result: negative

Species: Rat, female

Application Route: Dermal

Exposure time: 24 month(s)

Dose: 1 mg/kg

Frequency of Treatment: 5 days/week

Method: OECD Test Guideline 453

Result: negative

Components:

butyl 2,3-epoxypropyl ether:

Carcinogenicity - : Suspected human carcinogens

Assessment

IARC

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

IARC

ACGIH

Suspected human carcinogen

quartz (SiO₂)

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

NTP

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Reproductive toxicity**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Effects on fertility : Test Type: Two-generation study
Species: Rat, male and female
Application Route: Oral
Dose: >750 milligram per kilogram
General Toxicity - Parent: No-observed-effect level: 540 mg/kg body weight
General Toxicity F1: No-observed-effect level: 540 mg/kg body weight
Symptoms: No adverse effects
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Effects on foetal development : Species: Rabbit, female
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level: 30 mg/kg body weight
Method: Other guidelines
Result: No teratogenic effects

Species: Rabbit, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 60 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rat, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 180 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Components:

boric acid:

Reproductive toxicity - Assessment : Clear evidence of adverse effects on sexual function and fertility, based on animal experiments.
Clear evidence of adverse effects on development, based on animal experiments.

STOT - single exposure**Components:**

butyl 2,3-epoxypropyl ether:

Exposure routes: Inhalation

Target Organs: Respiratory Tract

Assessment: May cause respiratory irritation.

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STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rat, male and female

NOAEL: 50 mg/kg

Application Route: Ingestion

Exposure time: 14 Weeks

Number of exposures: 7 d

Method: Subchronic toxicity

Species: Rat, male and female

NOEL: 10 mg/kg

Application Route: Skin contact

Exposure time: 13 Weeks

Number of exposures: 5 d

Method: Subchronic toxicity

Species: Mouse, male

NOAEL: 100 mg/kg

Application Route: Skin contact

Exposure time: 13 Weeks

Number of exposures: 3 d

Method: Subchronic toxicity

Repeated dose toxicity - : No data available
Assessment

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

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Neurological effects

No data available

Further information**Product:**

Remarks: No data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 1.5 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

limestone:

Toxicity to fish : LC50: > 56,000 mg/l
Exposure time: 96 h

bismuth vanadium tetraoxide:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 10,000 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 2.7 mg/l
aquatic invertebrates : Exposure time: 48 h
Test Type: static test
Test substance: Fresh water

bismuth vanadium tetraoxide:

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): > 100 mg/l
aquatic invertebrates : Exposure time: 48 h
Method: OECD Test Guideline 202

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to algae/aquatic : EC50 (Selenastrum capricornutum (green algae)): 9.4 mg/l
plants : Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: EPA-660/3-75-009

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M-Factor (Acute aquatic toxicity) : No data available

Toxicity to fish (Chronic toxicity) : No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 0.3 mg/l
Exposure time: 21 d
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 211

limestone:

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : EC50 (Daphnia magna (Water flea)): > 350 mg/l
Exposure time: 125 d
Test Type: semi-static test
Test substance: Fresh water

M-Factor (Chronic aquatic toxicity) : No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water

Toxicity to soil dwelling organisms : No data available

Plant toxicity : No data available

Sediment toxicity : No data available

Toxicity to terrestrial organisms : No data available

Ecotoxicology Assessment
Acute aquatic toxicity : No data available

Components:

butyl 2,3-epoxypropyl ether:

Chronic aquatic toxicity : Harmful to aquatic life with long lasting effects.

Toxicity Data on Soil : No data available

Other organisms relevant to the environment : No data available

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Persistence and degradability**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Biodegradability : Inoculum: Sewage (STP effluent)
Concentration: 20 mg/l
Result: Not readily biodegradable.
Biodegradation: 5 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

Biochemical Oxygen Demand (BOD) : No data available

Chemical Oxygen Demand (COD) : No data available

BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon (DOC) : No data available

Physico-chemical removability : No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Stability in water : Degradation half life(DT50): 4.83 d (77 °F / 25 °C) pH: 4
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life(DT50): 7.1 d (77 °F / 25 °C) pH: 9
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life(DT50): 3.58 d (77 °F / 25 °C) pH: 7
Method: OECD Test Guideline 111
Remarks: Fresh water

Photodegradation : No data available

Impact on Sewage Treatment : No data available

Bioaccumulative potential**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Bioaccumulation : Bioconcentration factor (BCF): 31
Remarks: Does not bioaccumulate.

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Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Partition coefficient: n-octanol/water : log Pow: 3.242 (77 °F / 25 °C)

pH: 7.1

Method: OECD Test Guideline 117

limestone:

Partition coefficient: n-octanol/water : log Pow: < 1

Mobility in soil

Mobility : No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Distribution among environmental compartments : Koc: 445

Stability in soil : No data available

Other adverse effects

Environmental fate and pathways : No data available

Results of PBT and vPvB assessment : No data available

Endocrine disrupting potential : No data available

Adsorbed organic bound halogens (AOX) : No data available

Hazardous to the ozone layer

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82
Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information - Product : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

Global warming potential (GWP) : No data available

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SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

- Waste from residues : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.
- Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.
Do not burn, or use a cutting torch on, the empty drum.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA

- UN/ID No. : UN 3082
- Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.
(BISPHENOL A EPOXY RESIN)
- Class : 9
- Packing group : III
- Labels : Miscellaneous
- Packing instruction (cargo aircraft) : 964
- Packing instruction (passenger aircraft) : 964

IMDG

- UN number : UN 3082
- Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(BISPHENOL A EPOXY RESIN)
- Class : 9
- Packing group : III
- Labels : 9
- EmS Code : F-A, S-F
- Marine pollutant : yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

DOT Classification

- UN/ID/NA number : UN 3082
- Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,

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N.O.S.
(BISPHENOL A EPOXY RESIN)

Class	: 9
Packing group	: III
Labels	: CLASS 9
ERG Code	: 171
Marine pollutant	: yes(BISPHENOL A EPOXY RESIN)

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

SARA 311/312 Hazards	: Skin corrosion or irritation Serious eye damage or eye irritation Respiratory or skin sensitisation Germ cell mutagenicity Carcinogenicity Reproductive toxicity
SARA 313	: The following components are subject to reporting levels established by SARA Title III, Section 313:
	bismuth vanadium tetraoxide 14059-33-7 1.798 %

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

WARNING: This product can expose you to chemicals including quartz (SiO₂), 1-chloro-2,3-epoxypropane, which is/are known to the State of California to cause cancer, and 1-chloro-2,3-epoxypropane, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

The components of this product are reported in the following inventories:

CH INV	: The formulation contains substances listed on the Swiss Inventory
DSL	: This product contains one or several components listed in the Canadian NDSL.
AICS	: On the inventory, or in compliance with the inventory
NZIoC	: Not in compliance with the inventory

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ENCS	: On the inventory, or in compliance with the inventory
KECI	: On the inventory, or in compliance with the inventory
PICCS	: On the inventory, or in compliance with the inventory
IECSC	: On the inventory, or in compliance with the inventory
TCSI	: On the inventory, or in compliance with the inventory
TSCA	: On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

TSCA - 5(a) Significant New Use Rule List of Chemicals

No substances are subject to a Significant New Use Rule.

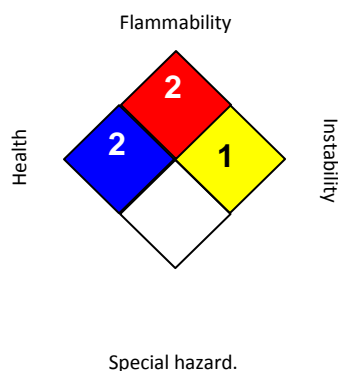
US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



HMIS® IV:

HEALTH		2
FLAMMABILITY		2
PHYSICAL HAZARD		1

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard

Revision Date	: 12/19/2018
ACGIH	: USA. ACGIH Threshold Limit Values (TLV)
OSHA Z-1	: USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
ACGIH / TWA	: 8-hour, time-weighted average
OSHA Z-1 / TWA	: 8-hour time weighted average

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The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

The trademarks above are the property of Huntsman Corporation or an affiliate thereof.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE.

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SECTION 1. IDENTIFICATION

Product name : REN 1220 US

Manufacturer or supplier's detailsCompany name of supplier : Huntsman Advanced Materials Americas LLC
Address : P.O. Box 4980The Woodlands,
TX 77387
United States of America (USA)

Telephone : Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS : MSDS@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Hardener

SECTION 2. HAZARDS IDENTIFICATION**GHS classification in accordance with 29 CFR 1910.1200**

Acute toxicity (Inhalation) : Category 4

Skin corrosion : Category 1B

Serious eye damage : Category 1

Skin sensitisation : Category 1

Reproductive toxicity : Category 1B

Acute aquatic toxicity : Category 3

Chronic aquatic toxicity : Category 3

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H332 Harmful if inhaled.
H360F May damage fertility.
H412 Harmful to aquatic life with long lasting effects.

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Precautionary statements : **Prevention:**
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
Response:
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P363 Wash contaminated clothing before reuse.
Storage:
P405 Store locked up.
Disposal:
P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines	68410-23-1	7 - 13
2,2'-iminodi(ethylamine)	111-40-0	3 - 7
4,4'-isopropylidenediphenol	80-05-7	3 - 7
Triethylenetetramine, propoxylated	26950-63-0	0.1 - 1

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

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SECTION 4. FIRST AID MEASURES

- | | |
|---|---|
| General advice | : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended. |
| If inhaled | : Consult a physician after significant exposure.
If unconscious, place in recovery position and seek medical advice. |
| In case of skin contact | : Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
If on skin, rinse well with water.
If on clothes, remove clothes. |
| In case of eye contact | : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist. |
| If swallowed | : Keep respiratory tract clear.
Do NOT induce vomiting.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital. |
| Most important symptoms and effects, both acute and delayed | : None known. |

SECTION 5. FIREFIGHTING MEASURES

- | | |
|--------------------------------------|---|
| Suitable extinguishing media | : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. |
| Unsuitable extinguishing media | : High volume water jet |
| Specific hazards during firefighting | : Do not allow run-off from fire fighting to enter drains or water courses. |
| Hazardous combustion products | : No data is available on the product itself. |

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- | | |
|---|---|
| Specific extinguishing methods | : No data is available on the product itself. |
| Further information | : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. |
| Special protective equipment for firefighters | : Wear self-contained breathing apparatus for firefighting if necessary. |

SECTION 6. ACCIDENTAL RELEASE MEASURES

- | | |
|---|---|
| Personal precautions, protective equipment and emergency procedures | : Use personal protective equipment.
Ensure adequate ventilation. |
| Environmental precautions | : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities. |
| Methods and materials for containment and cleaning up | : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal. |

SECTION 7. HANDLING AND STORAGE

- | | |
|---|--|
| Advice on protection against fire and explosion | : Normal measures for preventive fire protection. |
| Advice on safe handling | : Avoid formation of aerosol.
Do not breathe vapours/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Provide sufficient air exchange and/or exhaust in work rooms.
To avoid spills during handling keep bottle on a metal tray.
Dispose of rinse water in accordance with local and national regulations.
Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. |
| Conditions for safe storage | : Keep container tightly closed in a dry and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Observe label precautions.
Electrical installations / working materials must comply with the technological safety standards. |

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Materials to avoid : No materials to be especially mentioned.

Further information on storage stability : No decomposition if stored and applied as directed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
aluminium	7429-90-5	TWA (total dust)	15 mg/m3 (Aluminium)	OSHA Z-1
		TWA (respirable fraction)	5 mg/m3 (Aluminium)	OSHA Z-1
		TWA (Respirable fraction)	1 mg/m3 (Aluminium)	ACGIH
		TWA (total dust)	15 mg/m3 (Aluminium)	OSHA Z-1
		TWA (respirable fraction)	5 mg/m3 (Aluminium)	OSHA Z-1
		TWA (Respirable fraction)	1 mg/m3 (Aluminium)	ACGIH
limestone	1317-65-3	TWA (total dust)	15 mg/m3	OSHA Z-1
		TWA (respirable fraction)	5 mg/m3	OSHA Z-1
2,2'-iminodi(ethylamine)	111-40-0	TWA	1 ppm	ACGIH

Personal protective equipment

Respiratory protection : No personal respiratory protective equipment normally required.

Respiratory protection : In the case of vapour formation use a respirator with an approved filter.

Hand protection
Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

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Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: paste
Colour	: blue, opaque
Odour	: ammoniacal
Odour Threshold	: No data is available on the product itself.
pH	: No data is available on the product itself.
Freezing point	: No data is available on the product itself.
Melting point	No data is available on the product itself.
Boiling point	No data is available on the product itself.
Flash point	: 154 °C Method: estimated, closed cup
Evaporation rate	: No data is available on the product itself.
Flammability (solid, gas)	: No data is available on the product itself.
Flammability (liquids)	: No data is available on the product itself.
Upper explosion limit / Upper flammability limit	: No data is available on the product itself.
Lower explosion limit / Lower flammability limit	: No data is available on the product itself.
Vapour pressure	: 0.01333 hPa (52 °C)
Relative vapour density	: No data is available on the product itself.
Relative density	: No data is available on the product itself.
Density	: 1.56 - 1.76 g/cm ³
Solubility(ies)	
Water solubility	: negligible
Solubility in other solvents	: No data is available on the product itself.
Partition coefficient: n-octanol/water	: No data is available on the product itself.
Auto-ignition temperature	: No data is available on the product itself.

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Thermal decomposition : No data is available on the product itself.

Self-Accelerating decomposition temperature (SADT) : No data is available on the product itself.

Viscosity : No data is available on the product itself.

Explosive properties : No data is available on the product itself.

Oxidizing properties : No data is available on the product itself.

Particle size : No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : No hazards to be specially mentioned.

Conditions to avoid : None known.

Incompatible materials : None known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : No data is available on the product itself.

Acute toxicity

Acute oral toxicity - Product : Acute toxicity estimate : > 5,000 mg/kg
Method: Calculation method

Acute inhalation toxicity - Product : Acute toxicity estimate: 3.11 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: Calculation method

Acute dermal toxicity - Product : Acute toxicity estimate : > 5,000 mg/kg
Method: Calculation method

Acute toxicity (other routes of administration) : No data available

Skin corrosion/irritation

Product:

Remarks: Extremely corrosive and destructive to tissue.

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Serious eye damage/eye irritation**Product:**

Remarks: May cause irreversible eye damage.

Respiratory or skin sensitisation**Product:**

Remarks: Causes sensitisation.

Assessment: No data available

Germ cell mutagenicity**Components:**

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:

Genotoxicity in vitro : Test Type: Ames test
Test system: Salmonella typhimurium
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

4,4'-isopropylidenediphenol:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Result: negative

Triethylenetetramine, propoxylated:

Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test
Test system: Chinese hamster ovary cells
Method: OECD Test Guideline 476
Result: negative

Test Type: Ames test
Test system: Salmonella typhimurium
Method: OECD Test Guideline 471
Result: positive

Test Type: Chromosome aberration test in vitro
Test system: Chinese hamster ovary cells
Method: OECD Test Guideline 473
Result: negative

Components:

2,2'-iminodi(ethylamine):

Genotoxicity in vivo : Cell type: Somatic
Application Route: Oral
Dose: 85 - 850 mg/kg
Method: OECD Test Guideline 474
Result: negative

Application Route: Oral
Result: negative

4,4'-isopropylidenediphenol:

Genotoxicity in vivo : Method: OECD Test Guideline 474

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Result: negative

Components:

Triethylenetetramine, propoxylated:

Germ cell mutagenicity- : Tests on bacterial or mammalian cell cultures did not show
Assessment mutagenic effects.

Germ cell mutagenicity- : No data available
Assessment

Carcinogenicity

Components:

2,2'-iminodi(ethylamine):

Species: Mouse, (male)

Application Route: Dermal

Dose: 56.3 mg/kg

Frequency of Treatment: 3 daily

Result: negative

4,4'-isopropylidenediphenol:

Species: Rat, (male and female)

Application Route: Oral

Exposure time: 103 weeks

Frequency of Treatment: 7 daily

Result: negative

Carcinogenicity - : No data available
Assessment

IARC

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Components:

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:

Effects on fertility : Species: Rat, male and female

Application Route: Other

General Toxicity - Parent: No observed adverse effect level:
1,000 mg/kg body weight

Method: OECD Test Guideline 422

Result: Animal testing did not show any effects on fertility.

2,2'-iminodi(ethylamine):

Species: Rat, male and female

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Application Route: Oral
General Toxicity - Parent: No observed adverse effect level:
30 mg/kg wet weight
Method: OECD Test Guideline 421
Result: positive

4,4'-isopropylidenediphenol:

Species: Rat, male and female
Application Route: Oral
Method: OECD Test Guideline 416
Result: Embryotoxic effects and adverse effects on the
offspring were detected.

Triethylenetetramine, propoxylated:

Test Type: Fertility
Species: Rat, male and female
Strain: wistar
Application Route: Ingestion
Dose: 100, 300 and 750 milligram per kilogram
General Toxicity - Parent: No-observed-effect level: Measured
750 mg/kg body weight
General Toxicity F1: No-observed-effect level: Measured 750
mg/kg body weight
Method: OECD Test Guideline 422

Components:

2,2'-iminodi(ethylamine):
Effects on foetal
development

: Species: Rat
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level:
100 mg/kg body weight
Method: OECD Test Guideline 421
Result: No adverse effects

4,4'-isopropylidenediphenol:

Species: Rat, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level:
< 160 mg/kg body weight
Method: OECD Test Guideline 416
Result: No teratogenic effects

Triethylenetetramine, propoxylated:

Species: Rat, male and female
Strain: wistar
Application Route: Ingestion
Dose: 100, 300 and 750 milligram per kilogram
General Toxicity Maternal: No-observed-effect level:
Measured 300 mg/kg body weight
Developmental Toxicity: No observed adverse effect level:
Measured 750 mg/kg body weight
Method: OECD Test Guideline 422

Components:

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4,4'-isopropylidenediphenol:

Reproductive toxicity - : Clear evidence of adverse effects on sexual function and
Assessment fertility, based on animal experiments.

Triethylenetetramine, propoxylated:

Reproductive toxicity - : No evidence of adverse effects on sexual function and fertility,
Assessment or on development, based on animal experiments.**STOT - single exposure****Components:**

2,2'-iminodi(ethylamine):

Target Organs: Respiratory Tract

Assessment: May cause respiratory irritation.

4,4'-isopropylidenediphenol:

Assessment: The substance or mixture is classified as specific target organ toxicant, single
exposure, category 3 with respiratory tract irritation.**STOT - repeated exposure****Components:**

Triethylenetetramine, propoxylated:

Exposure routes: Ingestion

Target Organs: Kidney

Assessment: No significant health effects observed at a concentration of 300mg/kg bw/day.

Repeated dose toxicity**Components:**

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:

Species: Rat, male and female

NOAEL: 1000 mg/kg

Application Route: Ingestion

Exposure time: 6 Weeks

Number of exposures: 7 d

Method: Subchronic toxicity

2,2'-iminodi(ethylamine):

Species: Rat, male and female

NOEC: 70 - 80 mg/m³

Application Route: Ingestion

Test atmosphere: vapour

Exposure time: 360 h

Number of exposures: 7 d

Method: Subchronic toxicity

Species: Rat, male and female

NOAEL: 114 mg/kg/d

Application Route: Skin contact

Exposure time: 9,600 h

Number of exposures: 6 d

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Method: Chronic toxicity

4,4'-isopropylidenediphenol:
Species: Dog, male and female
NOEC: 75 mg/kg, 10 mg/m³
Application Route: Ingestion
Test atmosphere: dust/mist
Exposure time: 2,160 h
Number of exposures: 7 d
Method: Subchronic toxicity

Species: Rat, male and female
LOAEL: 600 mg/kg
Application Route: Ingestion
Exposure time: 672 h
Number of exposures: 7 d
Method: Subchronic toxicity

Triethylenetetramine, propoxylated:
Species: Rat, male and female
NOAEL: 300 mg/kg
Application Route: Ingestion
Exposure time: 43 - 44 Days
Method: OECD Test Guideline 422

Repeated dose toxicity - : No data available
Assessment

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

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Further information**Product:**

Remarks: No data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Components:**

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:

Toxicity to fish : LC50: 7.07 mg/l
Exposure time: 96 h
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 203

2,2'-iminodi(ethylamine):

Toxicity to fish : LC50: 430 mg/l
Exposure time: 96 h
Test Type: semi-static test
Test substance: Fresh water
Method: Directive 67/548/EEC, Annex V, C.1.

4,4'-isopropylidenediphenol:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 7.5 mg/l
Exposure time: 96 h

Triethylenetetramine, propoxylated:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): Measured > 4.1 mg/l
Exposure time: 96 h
Test Type: semi-static test
Analytical monitoring: yes
Method: OECD Test Guideline 203

Components:

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 5.18 mg/l
Exposure time: 1,152 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

2,2'-iminodi(ethylamine):

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 32 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water

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4,4'-isopropylidenediphenol:
Toxicity to daphnia and other aquatic invertebrates : EC50: 3.9 - 10.2 mg/l
Exposure time: 48 h

(Ceriodaphnia dubia (Water flea)):

Triethylenetetramine, propoxylated:
Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): Measured 48 mg/l
Exposure time: 48 h
Test Type: static test
Analytical monitoring: yes
Method: OECD Test Guideline 202

Components:

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:
Toxicity to algae : ErC50 (Selenastrum capricornutum (green algae)): 4.11 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

2,2'-iminodi(ethylamine):
Toxicity to algae : EbC50 (Selenastrum capricornutum (green algae)): 1,164 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

4,4'-isopropylidenediphenol:
Toxicity to algae : EC50 (Selenastrum capricornutum (green algae)): 2.5 - 3.1 mg/l
Exposure time: 96 h

Triethylenetetramine, propoxylated:
Toxicity to algae : EC50 (Pseudokirchneriella subcapitata (algae)): Measured 4.1 mg/l
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Method: OECD Test Guideline 201

ErC10 (Pseudokirchneriella subcapitata (algae)): Measured 0.11 mg/l
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Method: OECD Test Guideline 201

M-Factor (Acute aquatic toxicity) : No data available

Components:

2,2'-iminodi(ethylamine):
Toxicity to fish (Chronic) : NOEC: 10 mg/l

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toxicity)

Exposure time: 28 d
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 210

4,4'-isopropylidenediphenol:
Toxicity to fish (Chronic toxicity)

: NOEC (Pimephales promelas (fathead minnow)): 0.016 mg/l
Exposure time: 444 d
Test Type: flow-through test
Test substance: Fresh water
Method: Fish Life Cycle Toxicity
Remarks: Toxic to aquatic organisms.

Components:

2,2'-iminodi(ethylamine):
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)

: NOEC (Daphnia magna (Water flea)): 5.6 mg/l
Exposure time: 21 d
Test Type: semi-static test
Test substance: Fresh water
Method: Directive 67/548/EEC, Annex V, C.20

Components:

4,4'-isopropylidenediphenol:
M-Factor (Chronic aquatic toxicity)

: 1

Components:

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:
Toxicity to microorganisms

: EC0: > 100 mg/l
Method: DIN 38412

Triethylenetetramine, propoxylated:
Toxicity to microorganisms

: EC10 (activated sludge): 38 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 209

Components:

2,2'-iminodi(ethylamine):
Toxicity to soil dwelling organisms

: EC50 (Eisenia fetida (earthworms)): > 1,000 mg/kg
Exposure time: 56 d
Method: OECD Test Guideline 222

Plant toxicity : No data available

Sediment toxicity : No data available

Toxicity to terrestrial organisms : No data available

Ecotoxicology Assessment

Components:

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Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:
Acute aquatic toxicity : This product has no known ecotoxicological effects.

2,2'-iminodi(ethylamine):
Acute aquatic toxicity : This product has no known ecotoxicological effects.

Components:

4,4'-isopropylidenediphenol:
Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

Toxicity Data on Soil : No data available

Other organisms relevant to the environment : No data available

Persistence and degradability**Components:**

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:
Biodegradability :

Inoculum: activated sludge
Concentration: 9 mg/l
Result: Inherently biodegradable.
Biodegradation: 100 %
Exposure time: 74 d
Method: OECD Test Guideline 301B

2,2'-iminodi(ethylamine):
Biodegradability : Inoculum: activated sludge
Result: Readily biodegradable.
Biodegradation: 87 %
Exposure time: 21 d
Method: OECD Test Guideline 301D

4,4'-isopropylidenediphenol:
Biodegradability : Result: Not readily biodegradable.
Biodegradation: 1 - 2 %
Exposure time: 28 d

Triethylenetetramine, propoxylated:
Biodegradability : Inoculum: Domestic sewage
Concentration: 100 mg/l
Result: Not readily biodegradable.
Biodegradation: 4 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

Biochemical Oxygen Demand (BOD) : No data available

Chemical Oxygen Demand (COD) : No data available

BOD/COD : No data available

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ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon (DOC) : No data available

Physico-chemical removability : No data available

Components:

Triethylenetetramine, propoxylated:

Stability in water : Degradation half life(DT50): > 1 yr (25 °C) pH: 4
Method: OECD Test Guideline 111Degradation half life(DT50): > 1 yr (25 °C) pH: 7
Method: OECD Test Guideline 111Degradation half life(DT50): > 1 yr (25 °C) pH: 9
Method: OECD Test Guideline 111**Components:**

2,2'-iminodi(ethylamine):

Photodegradation : Test Type: Air
Rate constant: 500000
Degradation (direct photolysis): 50 %

Impact on Sewage Treatment : No data available

Bioaccumulative potential**Components:**

Fatty acids, C18-unsatd., dimers, reaction products with polyethylenepolyamines:

Bioaccumulation : Bioconcentration factor (BCF): 1.85 - 2.69
Test substance: Fresh water

2,2'-iminodi(ethylamine):

Bioaccumulation : Species: Cyprinus carpio (Carp)
Bioconcentration factor (BCF): 0.3 - 6.3
Exposure time: 42 d
Test substance: Fresh water
Method: flow-through test
Remarks: Bioaccumulation is unlikely.**Components:**

2,2'-iminodi(ethylamine):

Partition coefficient: n-octanol/water : log Pow: -1.58 (20 °C)
pH: 7

Triethylenetetramine, propoxylated:

Partition coefficient: n-octanol/water : log Pow: -2.42

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Mobility in soil

Mobility : No data available

Components:

2,2'-iminodi(ethylamine):
Distribution among : Koc: 19111
environmental compartments
Stability in soil : No data available

Other adverse effects

Environmental fate and : No data available
pathways

Components:

Triethylenetetramine, propoxylated:
Results of PBT and vPvB : This substance is not considered to be persistent,
assessment bioaccumulating and toxic (PBT).

Endocrine disrupting : No data available
potential

Adsorbed organic bound : No data available
halogens (AOX)

Hazardous to the ozone layer

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82
Protection of Stratospheric Ozone - CAA Section 602 Class I
Substances
Remarks: This product neither contains, nor was
manufactured with a Class I or Class II ODS as defined by the
U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A +
B).

Additional ecological : An environmental hazard cannot be excluded in the event of
information - Product unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.
Harmful to aquatic life with long lasting effects.

Global warming potential : No data available
(GWP)

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : The product should not be allowed to enter drains, water
courses or the soil.
Do not contaminate ponds, waterways or ditches with
chemical or used container.
Send to a licensed waste management company.

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Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA

UN/ID No.	: UN 2735
Proper shipping name	: Polyamines, liquid, corrosive, n.o.s. (DIETHYLENE TRIAMINE)
Class	: 8
Packing group	: II
Labels	: Corrosive
Packing instruction (cargo aircraft)	: 855
Packing instruction (passenger aircraft)	: 851

IMDG

UN number	: UN 2735
Proper shipping name	: POLYAMINES, LIQUID, CORROSIVE, N.O.S. (DIETHYLENE TRIAMINE)
Class	: 8
Packing group	: II
Labels	: 8
EmS Code	: F-A, S-B
Marine pollutant	: no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

DOT Classification

UN/ID/NA number	: UN 2735
Proper shipping name	: POLYAMINES, LIQUID, CORROSIVE, N.O.S. (DIETHYLENE TRIAMINE)
Class	: 8
Packing group	: II
Labels	: CORROSIVE
ERG Code	: 153
Marine pollutant	: no

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

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SARA 311/312 Hazards : Acute Health Hazard

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

4,4'-	80-05-7	4.59 %
isopropylidenediphenol		

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

WARNING: This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

The components of this product are reported in the following inventories:

CH INV	: The formulation contains substances listed on the Swiss Inventory, Not in compliance with the inventory
DSL	: This product contains one or several components listed in the Canadian NDSL.
AICS	: On the inventory, or in compliance with the inventory
NZIoC	: Not in compliance with the inventory
ENCS	: On the inventory, or in compliance with the inventory
KECI	: Not in compliance with the inventory
PICCS	: Not in compliance with the inventory
IECSC	: On the inventory, or in compliance with the inventory
TCSI	: On the inventory, or in compliance with the inventory
TSCA	: On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

TSCA - 5(a) Significant New Use Rule List of Chemicals

This product is subject under TSCA 5(a) to Significant New Use Restrictions (SNUR).

Phenol, 4-nonyl-, branched 84852-15-3

US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

No substances are subject to TSCA 12(b) export notification requirements.

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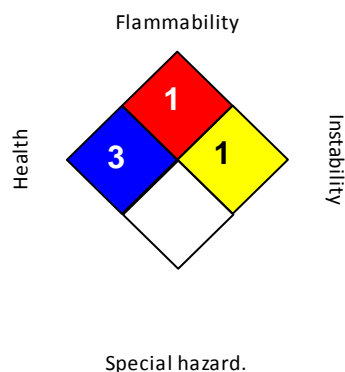
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SECTION 16. OTHER INFORMATION

Further information

NFPA:



HMIS® IV:

HEALTH	*	3
FLAMMABILITY		1
PHYSICAL HAZARD		1

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Revision Date : 06/30/2017

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1
Limits for Air Contaminants
ACGIH / TWA : 8-hour, time-weighted average
OSHA Z-1 / TWA : 8-hour time weighted average

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THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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