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8 am to 5 pm Phone: (800) 257-5547
24-Hour Emergency Phone: (800) 328-8501
International Emergency Phone: (409) 727-0831
Asia Pacific Emergency Phone: (65) 6336-6011

Effective Date: 1/28/10

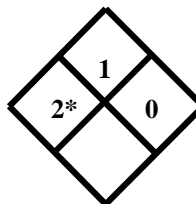
Material Safety Data Sheet

MSDS No: 35321

1. PRODUCT IDENTIFICATION

Trade Name: RenPaste 4618-1 US

Chemical Family: Epoxy



NFPA RATING

Health:	2
Flammability:	1
Reactivity:	0
Personal Protection:	

HMIS RATING

Synonyms:

Huntsman Advanced Materials Americas Inc.
LMD 2564 Resin US
XD 4618-1 Resin US

Intended Use or Product Type: Seamless model paste resin

2. COMPOSITION / INFORMATION ON INGREDIENTS

O S H A	CAS No.	CHEMICAL IDENTITY	EXPOSURE LIMITS				MFR.	CARCINOGEN STATUS		
			ACGIH		OSHA			IARC	NTP	OSHA
			TWA	STEL	PEL	STEL				
*	103-23-1	Hexanedioic acid, bis(2-ethylhexyl) ester Common Name: Dioctyl adipate Concentration: 1.00 - 5.00 % by wt	NE	NE	NE	NE	NE	NR	NR	NR
*	1317-65-3	Limestone Common Name: Calcium carbonate Concentration: 10.00 - 30.00 % by wt	10 mg/m3	NE	5 mg/m3	NE	NE	NR	NR	NR
*	1344-09-8	Silicic Acid, Sodium Salt Common Name: Sodium silicate Concentration: 10.00 - 30.00 % by wt	NE	NE	NE	NE	NE	NR	NR	NR
*	14808-60-7	Quartz (SiO2) Common Name: Crystalline silica Concentration: 0.10 - 0.15 % by wt	0.05 mg/m3	NE	0.1 mg/m3	NE	NE	Yes	Yes	NR
*	21645-51-2	Aluminum hydroxide Common Name: Hydrated Alumina Concentration: 10.00 - 30.00 % by wt	NE	NE	NE	NE	NE	NR	NR	NR
*	2425-79-8	Oxirane, 2,2'-[1,4-	NE	NE	NE	NE	NE	NR	NR	NR

Effective Date: 1/28/10

	Common Name: Concentration	Butanediylbis(Oxymethylene)]bis- Butanediol diglycidyl ether 1.00 - 5.00 % by wt								
*	25068-38-6 Common Name: Concentration	Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl)oxirane Bisphenol A diglycidyl ether polymer 30.00 - 60.00 % by wt	NE	NE	NE	NE	NE	NR	NR	NR
*	28064-14-4 Common Name: Concentration	Phenol, polymer with formaldehyde, glycidyl ether Epoxy Phenol Novolac 5.00 - 10.00 % by wt	NE	NE	NE	NE	NE	NR	NR	NR
	Confidential Concentration	borate 1.00 - 5.00 % by wt	NE	NE	NE	NE	NE	NR	NR	NR
	Held confidential by our supplier Concentration	Alkyl Quaternary Ammonium Clay 1.00 - 5.00 % by wt	NE	NE	NE	NE	NE	NR	NR	NR

NE = Not Established NR = Not Reviewed * = OSHA Hazardous Ingredient

3. HAZARDS IDENTIFICATION

Emergency Overview: Causes severe skin irritation. Causes eye irritation. May cause skin burns and allergic skin reaction.

Primary Route(s) of Entry: Dermal; heated product may produce inhalable vapors.

Carcinogenicity (NTP, IARC, OSHA): This product contains crystalline silica. Repeated inhalation of respirable free crystalline silica dust may cause delayed lung injury (silicosis) and cancer.

4. FIRST AID MEASURES

Ingestion: Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Seek immediate medical attention.

Skin: Immediately wash with soap and water. Remove contaminated clothing and launder before reuse. Destroy contaminated shoes. Seek immediate medical attention.

Inhalation: Remove to fresh air. Seek immediate medical attention.

Eyes: Immediately flush eyes with water for at least 15 minutes. Seek immediate medical attention.

Overexposure Effects: Can cause skin irritation, eye irritation, and allergic skin reaction. Can be harmful if swallowed.

Medical Conditions Aggravated by Exposure: Skin and eye conditions.

Additional Information: Referral to a physician is recommended if there is any question about the seriousness of any injury.

Effective Date: 1/28/10

5. FIRE FIGHTING MEASURES

Flash Point:	> 200°F (> 93 °C)
Flash Point Method Used:	Estimated
Flammable Limits in Air (Lower - % by volume):	Not established
Flammable Limits in Air (Upper - % by volume):	Not established

Fire Fighting Extinguishing Media: Carbon dioxide, dry chemical, foam, water.

Fire Fighting Equipment: Use self-contained breathing apparatus.

Fire and Explosion Hazards: Decomposition and combustion products may be toxic.

6. ACCIDENTAL RELEASE MEASURES

Accidental Release Measures: Remove spillage by absorbing in absorbent material.

7. HANDLING AND STORAGE

Signal Word: Warning! Danger!

Precautions: Causes severe skin irritation and may cause skin burns. Can cause eye irritation and allergic skin reaction. Do not get on skin or on clothing. Avoid contact with eyes. Wash thoroughly after handling.

Other Handling Information: Nuisance dust may be generated when sanding or sawing cured material.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Skin Protection: Wear impermeable gloves.

Respiratory Protection: Use NIOSH approved organic vapor cartridge respirator when vapor/mist exposure is likely.

Eye Protection: Wear splash-proof chemical goggles.

Engineering Controls: General mechanical and local exhaust in accordance with ACGIH recommendations.

9. PHYSICAL AND CHEMICAL PROPERTIES

Color:	Light Gray
Odor:	Slight
Physical State:	Paste
Solubility in Water:	Practically Insoluble
Vapor Pressure:	Not Determined
Specific Gravity:	0.9 (water = 1)
Boiling Point:	Not Determined
Evaporation Rate:	Not Determined
Vapor Density:	Not Determined
VOC:	Negligible
pH:	Not Evaluated

Effective Date: 1/28/10

Coefficient of water/oil: Not Evaluated

10. STABILITY AND REACTIVITY**Conditions to Avoid:** Excessive heat for prolonged periods of time.**Stability:** Stable.**Incompatibility:** Strong oxidizers, acids and bases.**Hazardous Decomposition Products:** Combustion may form toxic materials, such as carbon dioxide, carbon monoxide.**Hazardous Polymerization:** Will not occur.**11. TOXICOLOGICAL INFORMATION****Sensitization:** Possible in susceptible individuals.**Carcinogenicity:** This product contains crystalline silica. Repeated inhalation of respirable free crystalline silica dust may cause delayed lung injury (silicosis) and cancer.**Skin Irritation:** Severe skin irritant.**Eye Irritation:** Irritant.**12. ECOLOGICAL INFORMATION****13. DISPOSAL CONSIDERATIONS****Waste Disposal Method:** Consult qualified local or corporate personnel for method that will comply with local, state and federal health and environmental regulations.**14. TRANSPORT INFORMATION****DOT: Non-Bulk**

Proper Shipping Name:	Environmentally hazardous substance, liquid, n.o.s.
Technical Shipping Name (If n.o.s.):	Bisphenol A epoxy resin
Hazard Class:	9
ID Number:	UN 3082
Packing Group:	PG III
Marine Pollutant:	Marine Pollutant

IATA: Non-Bulk

Proper Shipping Name:	Environmentally hazardous substance, liquid, n.o.s.
Technical Shipping Name (If n.o.s.):	Bisphenol A epoxy resin
Hazard Class:	9
ID Number:	UN 3082
Packing Group:	PG III
Marine Pollutant:	Marine Pollutant

IMDG: Non-Bulk

Printed: 1/28/2010

Page 4 of 7

Effective Date: 1/28/10

Proper Shipping Name:	Environmentally hazardous substance, liquid, n.o.s.
Technical Shipping Name (If n.o.s.):	Bisphenol A epoxy resin
Hazard Class:	9
ID Number:	UN 3082
Packing Group:	PG III
Marine Pollutant:	Marine Pollutant
TDG: Non-Bulk	
Proper Shipping Name:	Environmentally hazardous substance, liquid, n.o.s.
Technical Shipping Name (If n.o.s.):	Bisphenol A epoxy resin
Hazard Class:	9
ID Number:	UN 3082
Packing Group:	PG III
Marine Pollutant:	Marine Pollutant

Department of Transportation: Under 49 CFR 171.4 (c) NONBULK shipments of marine pollutants are not regulated for transport by motor vehicles, rail cars or aircraft. NONBULK shipments of marine pollutants are regulated when transported by vessel (ship).

15. REGULATORY INFORMATION

US Federal Regulations:

Occupational Safety and Health Act (OSHA): This Material Safety Data Sheet (MSDS) has been prepared in compliance with the federal OSHA Hazard Communication Standard 29 CFR 1910.1200. This product is considered to be a hazardous chemical under that standard.

Resource Conservation and Recovery Act (RCRA): Not a hazardous waste under RCRA (40 CFR 261).

SARA Title III: Section 313 Toxic Chemical List (TCL): This product does not contain any chemicals for routine annual toxic chemical release reporting under Section 313 (40 CFR 372).

TSCA Section 8(b) - Inventory Status: All chemical components of this product are in compliance with TSCA inventory requirements.

TSCA Section 12(b) - Export Notification: This product does not contain any chemical(s) that are subject to a Section 12(b) export notification.

International Regulations:

Australian Inventory Status: This product contains only chemicals which are currently listed on the Australian Inventory of Chemical Substances.

Canadian Inventory Status: This product contains components which are included on the Domestic Substances List (DSL) and the Non-Domestic Substances List (NDSL).

Canadian WHMIS: This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations. D2A, D2B

European Inventory Status (EINECS): This product contains only chemicals that are currently listed on the European Inventory of Existing Commercial Chemical Substances (EINECS).

Effective Date: 1/28/10

Japanese Inventory Status: This product contains one or more chemicals currently not on the Japanese Ministry of International Trade and Industry List of Existing and New Chemical Substances.

State Regulations:

California Proposition 65: The following is required composition information. This product contains the following chemical(s) which are currently listed on the California list of Known Carcinogens and Reproductive Toxins:

Chemical Name: Quartz (SiO₂)
Common Name: Crystalline silica
CAS Number: 14808-60-7
Percent in Composition: 0.1 - 0.15 % by wt
Comment: Warning! This chemical is known to the State of California to cause cancer.

Pennsylvania Right-to-Know: The following is required composition information:

Chemical Name: Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl)oxirane
Common Name: Bisphenol A diglycidyl ether polymer
CAS Number: 25068-38-6
Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Limestone
Common Name: Calcium carbonate
CAS Number: 1317-65-3
Comment: Hazardous Substance

Chemical Name: Silicic Acid, Sodium Salt
Common Name: Sodium silicate
CAS Number: 1344-09-8
Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Aluminum hydroxide
Common Name: Hydrated Alumina
CAS Number: 21645-51-2
Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Phenol, polymer with formaldehyde, glycidyl ether
Common Name: Epoxy Phenol Novolac
CAS Number: 28064-14-4
Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Oxirane, 2,2'-[1,4-Butanediylbis(Oxymethylene)]bis-
Common Name: Butanediol diglycidyl ether
CAS Number: 2425-79-8
Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Hexanedioic acid, bis(2-ethylhexyl) ester
Common Name: Dioctyl adipate
CAS Number: 103-23-1
Comment: Environmental Hazardous Substance

16. OTHER INFORMATION

Effective Date: 1/28/10

MSDS No: 35321
Reason Issued: 1/10 update DOT
Approved By: Matt Austin
Title: EHS Chemist

Other Information: DLW/Si-/CA1 (D12120031) [DA9]

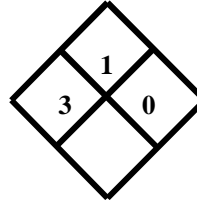
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Effective Date: 10/19/06**Material Safety Data Sheet**

MSDS No: 35320

1. PRODUCT IDENTIFICATION**Trade Name:** Ren 4618-1 US**Chemical Family:** Amine

NFPA RATING

Health:	3
Flammability:	1
Reactivity:	0
Personal Protection:	

HMIS RATING

Synonyms:

LMD 2580 Hardener US
XD 4618-1 Hardener US

Intended Use or Product Type: Seamless model paste hardener**2. COMPOSITION / INFORMATION ON INGREDIENTS**

O S H A	CAS No.	CHEMICAL IDENTITY	EXPOSURE LIMITS				MFR.	CARCINOGEN STATUS		
			ACGIH		OSHA			IARC	NTP	OSHA
			TWA	STEL	PEL	STEL				
*	9046-10-0	Poly[Oxy(Methyl-1,2-Ethanediy)], .alpha.-(2-Aminomethylethyl)- .omega.-(2-Aminomethylethoxy)- Polyoxypropylenediamine Common Name:	NE	NE	NE	NE	NE	NR	NR	NR
*	38640-62-9	Naphthalene, bis(1-methylethyl)- Diisopropylnaphthalene Common Name:	NE	NE	NE	NE	NE	NR	NR	NR
	Held confidential by our supplier	Alkyl Quaternary Ammonium Clay	NE	NE	NE	NE	NE	NR	NR	NR

* = OSHA Hazardous Ingredient

3. HAZARDS IDENTIFICATION

Emergency Overview: Corrosive - causes skin and eye burns. Can cause allergic skin reaction. Can be harmful if absorbed through skin and may be harmful if swallowed.

Primary Route(s) of Entry: Dermal; heated product may produce inhalable vapors.

Effective Date: 10/19/06

Acute Exposure: Corrosive. Causes skin and eye burns.

4. FIRST AID MEASURES

Ingestion: Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Seek immediate medical attention.

Skin: Immediately wash with soap and water. Remove contaminated clothing and launder before reuse. Destroy contaminated shoes. Seek immediate medical attention.

Inhalation: Remove to fresh air. Seek immediate medical attention.

Eyes: Immediately flush eyes with water for at least 15 minutes. Seek immediate medical attention.

Overexposure Effects: Corrosive - causes skin and eye burns. Can cause allergic skin reaction. Can be harmful if absorbed through skin and may be harmful if swallowed.

Medical Conditions Aggravated by Exposure: Skin and eye conditions.

Additional Information: Referral to a physician is recommended if there is any question about the seriousness of any injury.

5. FIRE FIGHTING MEASURES

Flash Point:	> 200°F (> 93 °C)
Flash Point Method Used:	Estimated
Flammable Limits in Air (Lower - % by volume):	Not established
Flammable Limits in Air (Upper - % by volume):	Not established

Fire Fighting Extinguishing Media: Carbon dioxide, dry chemical, foam, water.

Fire Fighting Equipment: Use self-contained breathing apparatus.

Fire and Explosion Hazards: Decomposition and combustion products may be toxic.

6. ACCIDENTAL RELEASE MEASURES

Accidental Release Measures: Remove spillage by absorbing in absorbent material. Avoid contact.

7. HANDLING AND STORAGE

Signal Word: Danger!

Precautions: Corrosive - causes skin and eye burns. Can cause allergic skin reaction. Can be harmful if absorbed through skin and may be harmful if swallowed. Do not get in eyes, on skin, or on clothing. Avoid breathing vapor or mist. Avoid tasting or swallowing. Keep container closed when not in use. Use with adequate ventilation. Wash thoroughly after handling.

Effective Date: 10/19/06

Other Handling Information: Nuisance dust may be generated when sanding or sawing cured material.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Skin Protection: Impermeable gloves and protective clothing.

Respiratory Protection: Use NIOSH approved organic vapor cartridge respirator when vapor/mist exposure is likely.

Eye Protection: Wear splash-proof chemical goggles.

Engineering Controls: General mechanical and local exhaust in accordance with ACGIH recommendations.

9. PHYSICAL AND CHEMICAL PROPERTIES

Color:	Off White
Odor:	Amine
Physical State:	Paste
Solubility in Water:	Partially Soluble
Vapor Pressure:	Not Determined
Specific Gravity:	0.9 (water = 1)
Boiling Point:	Not Determined
Evaporation Rate:	Not Determined
Vapor Density:	Not Determined
pH:	Not Determined

Percent Volatile: Negligible.

10. STABILITY AND REACTIVITY

Conditions to Avoid: Excessive heat for prolonged periods of time.

Stability: Stable.

Incompatibility: Strong oxidizers, acids and bases.

Hazardous Decomposition Products: Combustion may form toxic materials such as carbon monoxide, carbon dioxide and nitrogen oxides.

Hazardous Polymerization: Will not occur.

11. TOXICOLOGICAL INFORMATION

Acute Oral Effects (LD50): Component(s) are slightly toxic, 500 - 5000 mg/kg (rat).
Diisopropylnaphthalene= >3900 mg/kg (rat)

Acute Dermal Toxicity (LD50): Component(s) are toxic, 200 - 1000 mg/kg (rabbit).

Sensitization: Possible in susceptible individuals.

Effective Date: 10/19/06

Skin Irritation: Corrosive. Causes burns.**Eye Irritation:** Corrosive. Causes burns.**12. ECOLOGICAL INFORMATION****13. DISPOSAL CONSIDERATIONS****Waste Disposal Method:** Consult qualified local or corporate personnel for method that will comply with local, state and federal health and environmental regulations.**14. TRANSPORT INFORMATION****DOT: Non-Bulk**

Proper Shipping Name:	Polyamines, liquid, corrosive, N.O.S.
Technical Shipping Name (If n.o.s.):	Polyoxypropylenediamine,
Hazard Class:	8
ID Number:	UN 2735
Packing Group:	PG II
Label:	Corrosive

15. REGULATORY INFORMATION**US Federal Regulations:****Occupational Safety and Health Act (OSHA):** This Material Safety Data Sheet (MSDS) has been prepared in compliance with the federal OSHA Hazard Communication Standard 29 CFR 1910.1200. This product is considered to be a hazardous chemical under that standard.**Resource Conservation and Recovery Act (RCRA):** Not a hazardous waste under RCRA (40 CFR 261) but handle with care due to corrosive effect on skin and eyes.**SARA Title III: Section 313 Toxic Chemical List (TCL):** This product does not contain any chemicals for routine annual toxic chemical release reporting under Section 313 (40 CFR 372).**TSCA Section 8(b) - Inventory Status:** All chemical components of this product are in compliance with TSCA inventory requirements.**TSCA Section 12(b) - Export Notification:** This product does not contain any chemical(s) that are subject to a Section 12(b) export notification.**State Regulations:****California Proposition 65:** The following is required composition information. This product contains the following chemical(s) which are currently listed on the California list of Known Carcinogens and Reproductive Toxins:

Effective Date: 10/19/06

Chemical Name: Quartz (SiO₂)
Common Name: Crystalline silica
CAS Number: 14808-60-7
Percent in Composition: 0.06 % by wt
Comment: Warning! This chemical is known to the State of California to cause cancer.

Pennsylvania Right-to-Know: The following is required composition information:

Chemical Name: Poly[Oxy(Methyl-1,2-Ethanediy)], .alpha.-(2-Aminomethylethyl)-.omega.-(2-Aminomethylethoxy)-
Common Name: Polyoxypropylenediamine
CAS Number: 9046-10-0
Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Aluminum hydroxide
Common Name: Hydrated Alumina
CAS Number: 21645-51-2
Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Limestone
Common Name: Calcium carbonate
CAS Number: 1317-65-3
Comment: Hazardous Substance

Chemical Name: Silicic Acid, Sodium Salt
Common Name: Sodium silicate
CAS Number: 1344-09-8
Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Naphthalene, bis(1-methylethyl)-
Common Name: Diisopropylnaphthalene
CAS Number: 38640-62-9
Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Silica
Common Name: Fumed Silica
CAS Number: 7631-86-9
Comment: Hazardous Substance

16. OTHER INFORMATION

MSDS No: 35320
Approved By: Dianne Blessing
Title: EH&S Specialist

Disclaimer: The information and recommendations contained herein are based upon tests in controlled laboratory conditions, are believed to be correct, and are provided for the sole purpose of hazard communication as part of Huntsman's product safety program. This product has not been tested for, and therefore is not recommended or suitable for, uses for which prolonged contact with mucous membranes, abraded skin, or blood is intended or likely, or for uses for which implantation within the human body is intended, and Huntsman assumes no liability for any such uses.

Effective Date: 10/19/06

The information and recommendations contained herein are not intended to constitute performance information concerning the product, which is available in separate technical data sheets available from Huntsman upon request. Users are urged, and are urged to urge others who may come in contact with the product, to obtain and consult data sheets prior to purchase, use, transportation or storage of the product.

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