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SAFETY DATA SHEET

RENCAST® 3265 US

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Section 1. Identification

GHS product identifier : **RENCAST® 3265 US**

Product code : 00066538

Other means of identification : Not available.

Product type : Liquid.

Material uses : Polyurethane Resin

Supplier's details : Huntsman Advanced Materials Americas LLC
P.O. Box 4980
The Woodlands, TX 77387

Non-Emergency phone: (800) 257-5547

e-mail address of person responsible for this SDS : MSDS@huntsman.com

Emergency telephone number (24h/7day) : Chemtrec: (800) 424-9300 or (703) 527-3887

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : SKIN CORROSION/IRRITATION - Category 2
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2B
RESPIRATORY SENSITIZATION - Category 1
SKIN SENSITIZATION - Category 1
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3

Percentage of the mixture consisting of ingredient(s) of unknown toxicity: 6.5%

Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 13%

GHS label elements

Hazard pictograms :

Signal word : Danger

Hazard statements : Causes skin and eye irritation.
May cause allergy or asthma symptoms or breathing difficulties if inhaled.
May cause an allergic skin reaction.
May cause respiratory irritation.

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Section 2. Hazards identification

Precautionary statements : Wear protective gloves. Wear eye or face protection. In case of inadequate ventilation wear respiratory protection. Use only outdoors or in a well-ventilated area. Avoid breathing vapor. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. If experiencing respiratory symptoms: Call a POISON CENTER or physician. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention. Store locked up. Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not result in classification : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	%	CAS number
Isocyanic acid, polymethylenepolyphenylene ester	13 - 30	9016-87-9
4,4'-Methylenediphenyl diisocyanate	7 - 13	101-68-8
Solvent naphtha (petroleum), heavy arom.	3 - 7	64742-94-5
Diphenylmethane-2,4'- diisocyanate	1 - 3	5873-54-1

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Get medical attention immediately. In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Check for and remove any contact lenses.

Inhalation : Get medical attention immediately. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. In the event of any complaints or symptoms, avoid further exposure. Treatment is symptomatic for primary irritation or bronchospasm.

Skin contact : After contact with skin, wash immediately with plenty of warm soapy water: Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse. An MDI study has demonstrated that a polyglycol-based skin cleanser (such as D-TamTM, PEG-400) or corn oil may be more effective than soap and water.

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Section 4. First aid measures

Ingestion : Get medical attention immediately. Provided the patient is conscious, wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : Exposure to decomposition products may cause a health hazard. This product is a respiratory irritant and potential respiratory sensitiser: repeated inhalation of vapour or aerosol at levels above the occupational exposure limit could cause respiratory sensitisation. Symptoms may include irritation to the eyes, nose, throat and lungs, possibly combined with dryness of the throat, tightness of chest and difficulty in breathing. The onset of the respiratory symptoms may be delayed for several hours after exposure. A hyper-reactive response to even minimal concentrations of MDI may develop in sensitised persons.

Skin contact : Causes skin irritation. May cause an allergic skin reaction. Animal studies have shown that respiratory sensitisation can be induced by skin contact with known respiratory sensitisers including diisocyanates. These results emphasize the need for protective clothing including gloves to be worn at all times when handling these chemicals or in maintenance work.

Ingestion : Irritating to mouth, throat and stomach. Low oral toxicity. Ingestion may cause irritation of the gastrointestinal tract.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : Adverse symptoms may include the following:
respiratory tract irritation
coughing
wheezing and breathing difficulties
asthma

Skin contact : Adverse symptoms may include the following:
irritation
redness

Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : No specific treatment. Treat symptomatically. Call medical doctor or poison control center immediately if large quantities have been ingested.

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Section 4. First aid measures

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Flash point : Closed cup: >121°C (>249.8°F) [Estimated]

Extinguishing media

Suitable extinguishing media : Foam, CO2 or dry powder.

Unsuitable extinguishing media : Water may be used if no other available and then in copious quantities. Reaction between water and hot isocyanate may be vigorous. Prevent washings from entering water courses, keep fire exposed containers cool by spraying with water.

Specific hazards arising from the chemical : In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Due to reaction with water producing CO2-gas, a hazardous build-up of pressure could result if contaminated containers are re-sealed.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. PVC boots, gloves, safety helmet and protective clothing should be worn.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

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Section 6. Accidental release measures

Methods and materials for containment and cleaning up : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal. If the product is in its solid form: Spilled MDI flakes should be picked up carefully. The area should be vacuum cleaned to remove remaining dust particles completely. If the product is in its liquid form: Absorb spillages onto sand, earth or any suitable absorbent material. Leave to react for at least 30 minutes. Shovel into open-top drums for further decontamination. Wash the spillage area with water. Test atmosphere for MDI vapour.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems or asthma, allergies or chronic or recurrent respiratory disease should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities : Storage temperature: 2 to 40°C (35.6 to 104°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
4,4'-Methylenediphenyl diisocyanate	**ACGIH TLV (United States, 3/2012).** TWA: 0.005 ppm 8 hours. **OSHA PEL (United States, 6/2010).** CEIL: 0.02 ppm CEIL: 0.2 mg/m³

Appropriate engineering controls : Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapors below their respective occupational exposure limits. MDI can only be smelled if the occupational exposure limit has been exceeded considerably.

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Section 8. Exposure controls/personal protection

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Hand protection : Protective gloves should be worn when handling freshly made polyurethane products to avoid contact with trace residual materials which may be hazardous in contact with skin. Use chemical resistant gloves classified under Standard EN374: protective gloves against chemicals and microorganisms.Examples of glove materials that might provide suitable protection include :Butyl rubber, Chlorinated polyethylene, Polyethylene, Ethyl vinyl alcohol copolymers laminated (“EVAL”), Polychloroprene (Neoprene*), Nitrile/butadiene rubber (“nitrile” or “NBR”), Polyvinyl chloride (“PVC” or “vinyl”), Fluoroelastomer (Viton*).
When prolonged or frequently repeated contact may occur, a glove with protection class of 5 or higher (breakthrough time greater then 240 minutes according to EN374) is recommended.
When only brief contact is expected, a glove with protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN374) is recommended.
Contaminated gloves should be decontaminated and disposed of.
Notice: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all requisite workplace factors such as, but not limited to : other chemicals that may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), as well as instructions/ specifications provided by the glove supplier.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. Recommended: Overall (preferably heavy cotton) or Tyvek-Pro Tech 'C' , Tyvek-Pro 'F' disposable coverall.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Thermal hazards : Not available.

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Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.

Color : Light brown., Opaque

Odor : (PETROLEUM)

Odor threshold : Not available.

pH : Not available.

Melting point/Freezing point : Not available.

Boiling/condensation point : Not available.

Flash point : Closed cup: >121°C (>249.8°F) [Estimated]

Evaporation rate : Not available.

Flammability (solid, gas) : Not available.

Lower and upper explosive (flammable) limits : Not available.

Vapor pressure : Not available.

Vapor density : >1 [Air = 1]

Relative density : 1.6 to 1.8

Solubility in water : Reacts with water

Partition coefficient: n-octanol/water : Not available.

Auto-ignition temperature : Not available.

Decomposition temperature : Not available.

Viscosity : Not available.

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Reaction with water (moisture) produces CO2-gas. Exothermic reaction with materials containing active hydrogen groups.
The reaction becomes progressively more vigorous and can be violent at higher temperatures if the miscibility of the reaction partners is good or is supported by stirring or by the presence of solvents.
MDI is insoluble with, and heavier than water and sinks to the bottom but reacts slowly at the interface.
A solid water-insoluble layer of polyurea is formed at the interface by liberating carbon dioxide gas.

Conditions to avoid : Avoid high temperatures.

Incompatible materials : Water, alcohols, amines, bases, and acids.

Hazardous decomposition products : Combustion products may include: carbon oxides (CO, CO_2) nitrogen oxides (NO, NO_2 etc.) hydrocarbons HCN

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Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Test	Endpoint	Species	Result
Isocyanic acid, polymethylenepolyphenylene ester	OECD 403 Acute Inhalation Toxicity	LC50 Inhalation Dusts and mists	Rat - Male, Female	0.49 mg/l
	OECD 402 Acute Dermal Toxicity	LD50 Dermal	Rabbit - Male, Female	>9400 mg/kg
	OECD 401 Acute Oral Toxicity	LD50 Oral	Rat - Male	>10000 mg/kg
4,4'-Methylenediphenyl diisocyanate	OECD 403 Acute Inhalation Toxicity	LC50 Inhalation Dusts and mists	Rat - Male, Female	0.49 mg/l
	OECD 402 Acute Dermal Toxicity	LD50 Dermal	Rabbit - Male, Female	>9400 mg/kg
	OECD 401 Acute Oral Toxicity	LD50 Oral	Rat - Male	>10000 mg/kg
Diphenylmethane-2,4'-diisocyanate	-	LC50 Inhalation Dusts and mists	Rat	0.49 mg/l
	OECD 402 Acute Dermal Toxicity	LD50 Dermal	Rabbit - Male, Female	>9400 mg/kg
	No official guidelines	LD50 Intraperitoneal	Rabbit - Male	100 mg/kg

Conclusion/Summary :

4,4'-Methylenediphenyl diisocyanate	Irritating to respiratory system.

Irritation/Corrosion

Product/ingredient name	Test	Species	Result
Isocyanic acid, polymethylenepolyphenylene ester	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin - Mild irritant
	OECD 405 Acute Eye Irritation/ Corrosion	Rabbit	Eyes - Non-irritant.
4,4'-Methylenediphenyl diisocyanate	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin - Irritant
	OECD 405 Acute Eye Irritation/ Corrosion	Rabbit	Eyes - Non-irritant.
Diphenylmethane-2,4'-diisocyanate	OECD 404 Acute Dermal Irritation/Corrosion	Rabbit	Skin - Irritant
	OECD 405 Acute Eye Irritation/ Corrosion	Rabbit	Eyes - Non-irritant.

Conclusion/Summary

Skin :

Isocyanic acid, polymethylenepolyphenylene ester	Irritating to skin.
4,4'-Methylenediphenyl diisocyanate	Irritating to skin.
Solvent naphtha (petroleum), heavy arom.	No additional information.
Diphenylmethane-2,4'-diisocyanate	Irritating to skin.

Eyes :

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Section 11. Toxicological information

		Isocyanic acid, polymethylenepolyphenylene ester	Based on the human occupational exposure data, this substance is considered as irritating to eyes.
		4,4'-Methylenediphenyl diisocyanate	Based on the human occupational exposure data, this substance is considered as irritating to eyes.
		Solvent naphtha (petroleum), heavy arom.	No additional information.
		Diphenylmethane-2,4'-diisocyanate	Based on the human occupational exposure data, this substance is considered as irritating to eyes.
Respiratory	:	Isocyanic acid, polymethylenepolyphenylene ester	No additional information.
		4,4'-Methylenediphenyl diisocyanate	No additional information.
		Solvent naphtha (petroleum), heavy arom.	No additional information.
		Diphenylmethane-2,4'-diisocyanate	No additional information.

Sensitization

Product/ingredient name	Test	Route of exposure	Species	Result
Isocyanic acid, polymethylenepolyphenylene ester	-	skin	Guinea pig	Not sensitizing
		Respiratory	Rat	Sensitizing
		skin	Guinea pig	Sensitizing
4,4'-Methylenediphenyl diisocyanate	-	skin	Mouse	Sensitizing
		skin	Guinea pig	Not sensitizing
		Respiratory	Guinea pig	Sensitizing
Diphenylmethane-2,4'-diisocyanate	-	skin	Mouse	Sensitizing
		Respiratory	Guinea pig	Sensitizing

Mutagenicity

Product/ingredient name	Test	Result
Isocyanic acid, polymethylenepolyphenylene ester	Experiment: In vitro Subject: Bacteria Metabolic activation: +/-	Negative
	Experiment: In vivo Subject: Mammalian-Animal	Negative
	Experiment: In vivo Subject: Mammalian-Human	Equivocal
4,4'-Methylenediphenyl diisocyanate	Experiment: In vitro Subject: Bacteria Metabolic activation: +/-	Negative
	Experiment: In vivo Subject: Mammalian-Animal	Negative
Diphenylmethane-2,4'-diisocyanate	Experiment: In vitro Subject: Bacteria Metabolic activation: +/-	Negative
	Experiment: In vivo Subject: Mammalian-Animal	Negative

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Section 11. Toxicological information

Conclusion/Summary :

Isocyanic acid, polymethylenepolyphenylene ester	No mutagenic effect.
4,4'-Methylenediphenyl diisocyanate	No mutagenic effect.

Carcinogenicity

Product/ingredient name	Test	Species	Dose	Exposure	Result/Result type
Isocyanic acid, polymethylenepolyphenylene ester	OECD 453 Combined Chronic Toxicity/ Carcinogenicity Studies	Rat - Male, Female	1 mg/m³	2 years; 5 days per week	Negative - Inhalation - NOAEL
4,4'-Methylenediphenyl diisocyanate	OECD 453 Combined Chronic Toxicity/ Carcinogenicity Studies	Rat - Male, Female	1 mg/m³	2 years; 5 days per week	Positive - Inhalation - NOAEL
Diphenylmethane-2,4'-diisocyanate	OECD 453 Combined Chronic Toxicity/ Carcinogenicity Studies	Rat - Male, Female	1 mg/m³	2 years; 5 days per week	Positive - Inhalation - NOAEL

Carcinogenic class

Product/ingredient name	IARC	OSHA
Isocyanic acid, polymethylenepolyphenylene ester	3	-
4,4'-Methylenediphenyl diisocyanate	3	-

Reproductive toxicity

Product/ingredient name	Test	Species	Maternal toxicity	Fertility	Developmental effects
Isocyanic acid, polymethylenepolyphenylene ester	OECD 414 Prenatal Developmental Toxicity Study	Rat - Male, Female	Negative	Negative	Negative
Diphenylmethane-2,4'-diisocyanate	OECD 414 Prenatal Developmental Toxicity Study	Rat - Female	Negative	-	-
	OECD 414 Prenatal Developmental Toxicity Study	Rat - Male, Female	Negative	-	-
	OECD 414 Prenatal Developmental Toxicity Study	Rat - Male, Female	Negative	Negative	Negative

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Section 11. Toxicological information

Conclusion/Summary :

Isocyanic acid, polymethylenepolyphenylene ester	No known significant effects or critical hazards.
4,4'-Methylenediphenyl diisocyanate	No known significant effects or critical hazards.

Teratogenicity

Product/ingredient name	Test	Species	Result/Result type
Isocyanic acid, polymethylenepolyphenylene ester	OECD 414 Prenatal Developmental Toxicity Study	Rat - Male, Female	Negative - Inhalation
4,4'-Methylenediphenyl diisocyanate	OECD 414 Prenatal Developmental Toxicity Study	Rat - Female	Negative - Inhalation
Diphenylmethane-2,4'-diisocyanate	OECD 414 Prenatal Developmental Toxicity Study	Rat - Male, Female	Negative - Inhalation

Conclusion/Summary :

Isocyanic acid, polymethylenepolyphenylene ester	No known significant effects or critical hazards.
4,4'-Methylenediphenyl diisocyanate	No known significant effects or critical hazards.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Isocyanic acid, polymethylenepolyphenylene ester	Category 3	Not applicable.	Respiratory tract irritation
4,4'-Methylenediphenyl diisocyanate	Category 3	Not applicable.	Respiratory tract irritation
Diphenylmethane-2,4'- diisocyanate	Category 3	Not applicable.	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Product/ingredient name	Result
solvent naphtha (petroleum), heavy arom.	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure : Not available.

Potential acute health effects

Eye contact : Causes serious eye irritation.

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Section 11. Toxicological information

Inhalation : Exposure to decomposition products may cause a health hazard. This product is a respiratory irritant and potential respiratory sensitiser: repeated inhalation of vapour or aerosol at levels above the occupational exposure limit could cause respiratory sensitisation. Symptoms may include irritation to the eyes, nose, throat and lungs, possibly combined with dryness of the throat, tightness of chest and difficulty in breathing. The onset of the respiratory symptoms may be delayed for several hours after exposure. A hyper-reactive response to even minimal concentrations of MDI may develop in sensitised persons.

Skin contact : Causes skin irritation. May cause an allergic skin reaction. Animal studies have shown that respiratory sensitisation can be induced by skin contact with known respiratory sensitisers including diisocyanates. These results emphasize the need for protective clothing including gloves to be worn at all times when handling these chemicals or in maintenance work.

Ingestion : Irritating to mouth, throat and stomach. Low oral toxicity. Ingestion may cause irritation of the gastrointestinal tract.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : Adverse symptoms may include the following:
respiratory tract irritation
coughing
wheezing and breathing difficulties
asthma

Skin contact : Adverse symptoms may include the following:
irritation
redness

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Product/ingredient name	Test	Endpoint	Species	Result
Isocyanic acid, polymethylenepolyphenylene ester	OECD 453 Combined Chronic Toxicity/ Carcinogenicity Studies	Chronic NOEC Inhalation Dusts and mists	Rat - Male, Female	0.2 mg/m³

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

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Section 11. Toxicological information

Carcinogenicity : Rats have been exposed for two years to a respirable aerosol of polymeric MDI which resulted in chronic pulmonary irritation at high concentrations. Only at the top level (6 mg/m3), there was a significant incidence of a benign tumour of the lung (adenoma) and one malignant tumour (adenocarcinoma). There were no lung tumours at 1 mg/m3 and no effects at 0.2 mg/m3. Overall, the tumour incidence, both benign and malignant, and the number of animals with the tumours were not different from controls. The increased incidence of lung tumours is associated with prolonged respiratory irritation and the concurrent accumulation of yellow material in the lung, which occurred throughout the study. In the absence of prolonged exposure to high concentrations leading to chronic irritation and lung damage, it is highly unlikely that tumour formation will occur.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No birth defects were seen in two independant animal (rat) studies. Fetotoxicity was observed at doses that were extremely toxic (including lethal) to the mother. Fetotoxicity was not observed at doses that were not maternally toxic. The doses used in these studies were maximal, respirable concentrations, which are well in excess of defined occupational exposure limits.

Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Inhalation (dusts and mists)	6.402 mg/l

Other information : Not available.

Section 12. Ecological information

Toxicity

Product/ingredient name	Test	Endpoint		Exposure	Species	Result	
Isocyanic acid, polymethylenepolyphenylene ester	OECD 201 Alga, Growth Inhibition Test	Acute	EC50	72 hours Static	Algae	>1640	mg/l
	OECD 209 Activated Sludge, Respiration Inhibition Test	Acute	EC50	3 hours Static	Bacteria	>100	mg/l
	OECD 202 *Daphnia* sp. Acute Immobilisation Test	Acute	EC50	24 hours Static	Daphnia	>1000	mg/l
	-	Acute	LC0	96 hours	Fish	>1000	mg/l
	OECD 203 Fish, Acute Toxicity Test	Acute	LC50	96 hours Static	Fish	>1000	mg/l
	OECD 211 *Daphnia Magna* Reproduction Test	Chronic	NOEC	21 days Semi-static	Daphnia	>=10	mg/l
	OECD 201 Alga, Growth Inhibition Test	Chronic	NOECr	72 hours Static	Algae	1640	mg/l
4,4'-Methylenediphenyl diisocyanate	OECD 202 *Daphnia* sp. Acute Immobilisation Test	Acute	EC50	24 hours Static	Daphnia	>1000	mg/l

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Section 12. Ecological information

	OECD 203 Fish, Acute Toxicity Test	Acute	LC50	96 hours Static	Fish	>1000	mg/l
	OECD 211 *Daphnia Magna* Reproduction Test	Chronic	NOEC	21 days Semi-static	Daphnia	>=10	mg/l
	OECD 201 Alga, Growth Inhibition Test	Chronic	NOECr	72 hours Static	Algae	1640	mg/l
Diphenylmethane-2,4'-diisocyanate	OECD 209 Activated Sludge, Respiration Inhibition Test	Acute	EC50	3 hours Static	Bacteria	>100	mg/l
	OECD 202 *Daphnia* sp. Acute Immobilisation Test	Acute	EC50	24 hours Static	Daphnia	>1000	mg/l
	OECD 203 Fish, Acute Toxicity Test	Acute	LC50	96 hours Static	Fish	>1000	mg/l
	OECD 211 *Daphnia Magna* Reproduction Test	Chronic	NOEC	21 days Semi-static	Daphnia	>=10	mg/l

Persistence and degradability

Product/ingredient name	Test	Period	Result
Isocyanic acid, polymethylenepolyphenylene ester	OECD 302C Inherent Biodegradability: Modified MITI Test (II)	28 days	0 %
4,4'-Methylenediphenyl diisocyanate	OECD 302C Inherent Biodegradability: Modified MITI Test (II)	28 days	0 %
Diphenylmethane-2,4'-diisocyanate	OECD 302C Inherent Biodegradability: Modified MITI Test (II)	28 days	0 %

Conclusion/Summary : Isocyanic acid, polymethylenepolyphenylene ester — Not biodegradable

4,4'-Methylenediphenyl diisocyanate — Not biodegradable

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Isocyanic acid, polymethylenepolyphenylene ester	Fresh water 0.8 days	-	Not readily
4,4'-Methylenediphenyl diisocyanate	Fresh water 0.83 days	-	Not readily
Diphenylmethane-2,4'-diisocyanate	-	-	Not readily

Bioaccumulative potential

Product/ingredient name	$LogP_{ow}$	BCF	Potential
Isocyanic acid, polymethylenepolyphenylene ester	-	200	low
4,4'-Methylenediphenyl diisocyanate	4.51	200	low
Diphenylmethane-2,4'-diisocyanate	4.51	200	low

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Section 12. Ecological information

Mobility in soil

Not available.

Other adverse effects : No known significant effects or critical hazards.

Other ecological information

BOD5 : Not determined.

COD : Not determined.

TOC : Not determined.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Section 14. Transport information

Proper shipping name

DOT : Not regulated.

TDG : Not regulated.

IMDG : Not regulated.

IATA : Not regulated.

Regulatory information	UN number	Classes	PG*	Label	Additional information

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Section 14. Transport information

DOT Classification	Not regulated.	-	-		**Reportable quantity** 50000 lbs / 22700 kg [3527.5 gal / 13352.9 L] Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.
TDG Classification	Not regulated.	-	-		-
IMDG Classification	Not regulated.	-	-		-
IATA Classification	Not regulated.	-	-		-

PG* : Packing group

Section 15. Regulatory information

Safety, health and environmental regulations specific for the product

United States Regulations

TSCA 8(b) inventory : All components are listed or exempted.

TSCA 5(a)2 final significant new use rule (SNUR) : No ingredients listed.

TSCA 5(e) substance consent order : No ingredients listed.

TSCA 12(b) export notification : No ingredients listed.

SARA 311/312 : Immediate (acute) health hazard

Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs) :

Product name	Concentration %
4,4'-Methylenediphenyl diisocyanate	10
Glass oxide	64.8

Clean Air Act - Ozone Depleting Substances (ODS) : EPCRA Section 313 (40 CFR 372) CERCLA (Comprehensive Environmental Response, Compensation and Liability Act): 4,4-Methylene diphenyl diisocyanate (CAS 101-68-8) has a 5,000 lb. RQ (reportable quantity). Any spill or release above the RQ must be reported to the National Response Center (800-424-8802).

This product does not contain nor is it manufactured with ozone depleting substances.

Product name	Concentration %

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Section 15. Regulatory information

SARA 313
Form R - Reporting requirements : Isocyanic acid, polymethylenepolyphenylene ester 13.75
4,4'-Methylenediphenyl diisocyanate 10
Diphenylmethane-2,4'- diisocyanate 1.25

	Ingredient name	%	Section 304 CERCLA Hazardous Substance	CERCLA Reportable Quantity (Lbs)	Product Reportable Quantity (Lbs)
CERCLA Hazardous substances :	Glass oxide	64.8	Listed	No RQ assigned	
	4,4'-Methylenediphenyl diisocyanate	10	Listed	5000	50000

State regulations

PENNSYLVANIA - RTK : 4,4'-Methylenediphenyl diisocyanate

California Prop 65 : This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute.

Canadian regulations

CEPA DSL : All components are listed or exempted.

WHMIS Classes : Class D-1A: Material causing immediate and serious toxic effects (Very toxic).
Class D-2A: Material causing other toxic effects (Very toxic).
Class D-2B: Material causing other toxic effects (Toxic).

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

Brazil Regulations

Classification system used : **Norma ABNT-NBR 14725-2:2012**

International lists : **Australia inventory (AICS)**: All components are listed or exempted.
China inventory (IECSC): All components are listed or exempted.
Japan inventory: At least one component is not listed.
Korea inventory: All components are listed or exempted.
Malaysia Inventory (EHS Register): Not determined.
New Zealand Inventory of Chemicals (NZIoC): At least one component is not listed.
Philippines inventory (PICCS): At least one component is not listed.
Taiwan inventory (CSNN): Not determined.

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Section 16. Other information

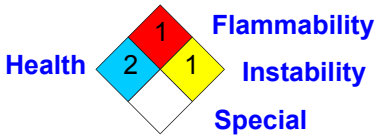
Hazardous Material Information System (U.S.A.) :

Health	*	2
Flammability		1
Physical hazards		1
Personal protection		

The customer is responsible for determining the PPE code for this material.

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

National Fire Protection Association (U.S.A.) :



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Copyright ©2001, National Fire Protection Association, Quincy, MA 02269. This warning system is intended to be interpreted and applied only by properly trained individuals to identify fire, health and reactivity hazards of chemicals. The user is referred to certain limited number of chemicals with recommended classifications in NFPA 49 and NFPA 325, which would be used as a guideline only. Whether the chemicals are classified by NFPA or not, anyone using the 704 systems to classify chemicals does so at their own risk.

Further information : Liquid decontaminants (percentages by weight or volume) :
Decontaminant 1 : *- sodium carbonate : 5 - 10 % *- liquid detergent : 0.2 - 2 % *- water : to make up to 100 %
Decontaminant 2 : *- concentrated ammonia solution : 3 - 8 % *- liquid detergent : 0.2 - 2 % *- water : to make up to 100 %
Decontaminant 1 reacts slower with diisocyanates but is more environmentally friendly than decontaminant 2.
Decontaminant 2 contains ammonia. Ammonia presents health hazards. (See supplier safety information.)
Literature reference: PU 193-1 : 'MDI-Based Compositions : Hazards and Safe Handling Procedures.'
PU 181-15 : Recommended melting procedures for MDI-based isocyanates.
ISOPA Guidelines for safe Loading/Unloading, Transportation, Storage of TDI and MDI , Ref.03-96 PSC-0005-GUIDL.
SPI PMDI User Guidelines for the Chemical Protective Clothing Selection.
References of methods used in the Physico-Chemical Properties section are reported in Annex V part A to Commission Directive 92/69/EEC of 31 July 1992 adapting to technical progress for the Seventeenth time Council Directive 67/548/EEC.

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Section 16. Other information

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IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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SAFETY DATA SHEET

REN 3265 US

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Section 1. Identification

GHS product identifier : **REN 3265 US**

Product code : 00066539

Other means of identification : Not available.

Product type : Liquid.

Material uses : Polyurethane adhesive system

Supplier's details : Huntsman Advanced Materials Americas LLC
P.O. Box 4980
The Woodlands, TX 77387

Non-Emergency phone: (800) 257-5547

e-mail address of person responsible for this SDS : MSDS@huntsman.com

Emergency telephone number (24h/7day) : Chemtrec: (800) 424-9300 or (703) 527-3887

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2
Percentage of the mixture consisting of ingredient(s) of unknown toxicity: 12%
Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 24%

GHS label elements

Hazard pictograms :

Signal word : Warning

Hazard statements : Causes serious eye irritation.
May cause damage to organs through prolonged or repeated exposure.

Precautionary statements : Wear eye or face protection. Do not breathe vapor. Wash hands thoroughly after handling. Get medical attention if you feel unwell. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention. Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not result in classification : None known.

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Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	%	CAS number
Tetrakis(2-hydroxypropyl)ethylenediamine (THPE)	7 - 13	102-60-3
Solvent naphtha (petroleum), heavy arom.	3 - 7	64742-94-5
Xylene	1 - 3	1330-20-7

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention following exposure or if feeling unwell. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Skin contact : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention following exposure or if feeling unwell. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention following exposure or if feeling unwell. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.

Skin contact : No known significant effects or critical hazards.

Ingestion : Irritating to mouth, throat and stomach.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

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Section 4. First aid measures

Inhalation : No specific data.

Skin contact : No specific data.

Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : No specific treatment. Treat symptomatically. Call medical doctor or poison control center immediately if large quantities have been ingested.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Flash point : Closed cup: >93°C (>199.4°F)

Extinguishing media

Suitable extinguishing media : Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media : None known.

Specific hazards arising from the chemical : In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

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Section 6. Accidental release measures

Methods and materials for containment and cleaning up : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Do not breathe vapor or mist. Do not ingest. Avoid contact with eyes, skin and clothing. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities : Storage temperature: 2 to 40°C (35.6 to 104°F). Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
Xylene	**ACGIH TLV (United States, 6/2013).** TWA: 100 ppm 8 hours. TWA: 434 mg/m³ 8 hours. STEL: 150 ppm 15 minutes. STEL: 651 mg/m³ 15 minutes. **OSHA PEL (United States, 2/2013).** TWA: 435 mg/m³ 8 hours. TWA: 100 ppm 8 hours.

Appropriate engineering controls : If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

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Section 8. Exposure controls/personal protection

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Thermal hazards : Not available.

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.

Color : Opaque, Tan.

Odor : (PETROLEUM)

Odor threshold : Not available.

pH : Not available.

Melting point/Freezing point : Not available.

Boiling/condensation point : 204.44°C (400°F)

Flash point : Closed cup: >93°C (>199.4°F)

Evaporation rate : Not available.

Flammability (solid, gas) : Not available.

Lower and upper explosive (flammable) limits : Not available.

Vapor pressure : Not available.

Vapor density : Not available.

Relative density : 1.5 to 1.7

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Section 9. Physical and chemical properties

Solubility in water : Slight

Partition coefficient: n-octanol/water : Not available.

Auto-ignition temperature : Not available.

Decomposition temperature : Not available.

Viscosity : Not available.

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : No specific data.

Incompatible materials : No specific data.

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Test	Endpoint	Species	Result
Tetrakis(2-hydroxypropyl) ethylenediamine (THPE)	OECD 401 Acute Oral Toxicity	LD50 Oral	Rat - Male, Female	2890 mg/kg
Xylene	EU	LC50 Inhalation Vapor	Rat - Male	29 mg/l
	OECD 402 Acute Dermal Toxicity	LD50 Dermal	Rabbit - Male	>4200 mg/kg
	EU EC B.1 Acute Toxicity (Oral)	LD50 Oral	Rat - Male	3523 mg/kg

Irritation/Corrosion

Product/ingredient name	Test	Species	Result
Tetrakis(2-hydroxypropyl) ethylenediamine (THPE)	-	Rabbit	Eyes - Irritant
Xylene	Unknown guidelines	Rabbit	Skin - Irritant
	Unknown guidelines	Rabbit	Eyes - Moderate irritant

Conclusion/Summary

Skin :

Tetrakis(2-hydroxypropyl) ethylenediamine (THPE)	No additional information.
Solvent naphtha (petroleum), heavy arom.	No additional information.
Xylene	Irritating to skin.

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Section 11. Toxicological information

Eyes	:	Tetrakis(2-hydroxypropyl) ethylenediamine (THPE)	Irritating to eyes.
		Solvent naphtha (petroleum), heavy arom.	No additional information.
		Xylene	Irritating to eyes.
Respiratory	:	Tetrakis(2-hydroxypropyl) ethylenediamine (THPE)	No additional information.
		Solvent naphtha (petroleum), heavy arom.	No additional information.
		Xylene	No additional information.

Sensitization

Product/ingredient name	Test	Route of exposure	Species	Result
Xylene	-	skin	Mouse	Not sensitizing

Mutagenicity

Conclusion/Summary :

Tetrakis(2-hydroxypropyl) ethylenediamine (THPE)	Not mutagenic in a standard battery of genetic toxicological tests.
Xylene	Not mutagenic in a standard battery of genetic toxicological tests.

Carcinogenicity

Product/ingredient name	Test	Species	Dose	Exposure	Result/Result type
Xylene	EU	Rat - Male, Female	500 mg/kg	103 weeks; 5 days per week	Negative - Oral - NOEL

Conclusion/Summary :

Ethylbenzene	Causes tumors in rodents. Research has shown that the mechanism of carcinogenicity is not relevant to humans.

Carcinogenic class

Product/ingredient name	IARC	OSHA
Xylene	3	-

Reproductive toxicity

Product/ingredient name	Test	Species	Maternal toxicity	Fertility	Developmental effects
Tetrakis(2-hydroxypropyl) ethylenediamine (THPE)	OECD 422 Combined Repeated Dose Toxicity Study with the Reproduction/ Developmental Toxicity Screening Test	Rat - Male, Female	Negative	Negative	Negative
Xylene	EPA OPPTS	Rat - Male, Female	Negative	Negative	Negative

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Section 11. Toxicological information

Teratogenicity

Product/ingredient name	Test	Species	Result/Result type
Tetrakis(2-hydroxypropyl) ethylenediamine (THPE)	-	Rat - Female	Negative - Oral
Xylene	OECD 414 Prenatal Developmental Toxicity Study	Rat - Female	Positive - Inhalation

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Xylenes	Category 3	Not applicable.	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Category	Route of exposure	Target organs
Xylenes	Category 2	Not determined	central nervous system (CNS), kidneys and liver

Aspiration hazard

Product/ingredient name	Result
solvent naphtha (petroleum), heavy arom.	ASPIRATION HAZARD - Category 1
Xylenes	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure : Not available.

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.

Skin contact : No known significant effects or critical hazards.

Ingestion : Irritating to mouth, throat and stomach.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : No specific data.

Skin contact : No specific data.

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

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Section 11. Toxicological information

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Product/ingredient name	Test	Endpoint	Species	Result
Tetrakis(2-hydroxypropyl) ethylenediamine (THPE)	OECD 422 Combined Repeated Dose Toxicity Study with the Reproduction/ Developmental Toxicity Screening Test	Sub-acute NOAEL Oral	Rat - Male, Female	1000 mg/kg/d
	OECD 422 Combined Repeated Dose Toxicity Study with the Reproduction/ Developmental Toxicity Screening Test	Sub-acute NOAEL Oral	Rat - Male, Female	300 mg/kg/d
Xylene	OECD 408 Repeated Dose 90-Day Oral Toxicity Study in Rodents	Sub-chronic LOAEL Oral	Rat - Male, Female	150 mg/kg
	EU	Chronic NOAEL Oral	Rat - Male, Female	250 mg/kg
	Unknown guidelines	Sub-chronic NOEC Inhalation Vapor	Rat - Male	>3515 mg/m³

General : May cause damage to organs through prolonged or repeated exposure.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Route	ATE value
Oral	21445.2 mg/kg
Dermal	55671 mg/kg
Inhalation (vapors)	556.7 mg/l

Other information : Not available.

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Section 12. Ecological information

Toxicity

Product/ingredient name	Test	Endpoint		Exposure	Species	Result	
Tetrakis(2-hydroxypropyl) ethylenediamine (THPE)	EU EC C.3 Algal Inhibition Test	Acute	EC50	72 hours	Algae	150.67	mg/l
	EU EC C.2 Acute Toxicity for Daphnia	Acute	IC0	48 hours Static	Daphnia	>100	mg/l
	DIN DIN 38412 Part 15	Acute	LC50	48 hours Static	Fish	2700	mg/l
	DIN DIN 38412 Part 15	Acute	LC50	96 hours Flow-through	Fish	4600	mg/l
	-	Chronic	NOEC	3 hours	Bacteria	700	mg/l
	OECD 211 *Daphnia Magna* Reproduction Test	Chronic	NOEC	21 days Semi-static	Daphnia	10	mg/l
	EU EC C.3 Algal Inhibition Test	Chronic	NOECr	72 hours	Algae	4.25	mg/l
Xylene	OECD 201 Alga, Growth Inhibition Test	Acute	EgC50	73 hours Static	Algae	4.36	mg/l
	OECD 202 *Daphnia* sp. Acute Immobilisation Test	Acute	IC50	24 hours Static	Daphnia	1	mg/l
	OECD 203 Fish, Acute Toxicity Test	Acute	LC50	96 hours Renewal	Fish	2.6	mg/l
	OECD	Chronic	NOEC	73 hours Static	Algae	0.44	mg/l
	EPA CFR	Chronic	NOEC	7 days Renewal	Daphnia	0.96	mg/l
	Unknown guidelines	Chronic	NOEC	56 days Flow-through	Fish	>1.3	mg/l

Persistence and degradability

Product/ingredient name	Test	Period	Result
Tetrakis(2-hydroxypropyl) ethylenediamine (THPE)	OECD 302B Inherent Biodegradability: Zahn-Wellens/EMPA Test	28 days	36 %
	EU	28 days	9 %
Xylene	OECD 301F Ready Biodegradability - Manometric Respirometry Test	28 days	87.8 %
	-	28 days	>60 %

Conclusion/Summary : Tetrakis(2-hydroxypropyl) ethylenediamine (THPE) Inherently biodegradable

Product/ingredient name	Aquatic half-life	Photolysis	Biodegradability
Tetrakis(2-hydroxypropyl) ethylenediamine (THPE)	Fresh water days	-	Not readily
Xylene	-	-	Readily

Bioaccumulative potential

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Section 12. Ecological information

Product/ingredient name	$LogP_{ow}$	BCF	Potential
Tetrakis(2-hydroxypropyl) ethylenediamine (THPE)	-2.08	-	low
Xylene	3.15 to 3.2	25.9	low

Mobility in soil

Not available.

Other adverse effects : No known significant effects or critical hazards.

Other ecological information

BOD5 : Not determined.

COD : Not determined.

TOC : Not determined.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Section 14. Transport information

Proper shipping name

DOT : Not regulated.

TDG : Not regulated.

IMDG : Not regulated.

IATA : Not regulated.

Regulatory information	UN number	Classes	PG*	Label	Additional information
DOT Classification	Not regulated.	-	-		
TDG Classification	Not regulated.	-	-		-

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Section 14. Transport information

IMDG Classification	Not regulated.	-	-		-
IATA Classification	Not regulated.	-	-		-

PG* : Packing group

Section 15. Regulatory information

Safety, health and environmental regulations specific for the product

United States Regulations

TSCA 8(b) inventory : All components are listed or exempted.

TSCA 5(a)2 final significant new use rule (SNUR) : No ingredients listed.

TSCA 5(e) substance consent order : No ingredients listed.

TSCA 12(b) export notification : No ingredients listed.

SARA 311/312 : Immediate (acute) health hazard
Delayed (chronic) health hazard

Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs) :

Product name	Concentration %
Xylene	1.25 - 2

Clean Air Act - Ozone Depleting Substances (ODS) : This product does not contain nor is it manufactured with ozone depleting substances.

SARA 313 Form R - Reporting requirements :

Product name	Concentration %
Xylene	1.25 - 2
Ethylbenzene	0.25 - 0.625

CERCLA Hazardous substances :

Ingredient name	%	Section 304 CERCLA Hazardous Substance	CERCLA Reportable Quantity (Lbs)	Product Reportable Quantity (Lbs)
Xylene	2	Listed	100	5000
Ethylbenzene	0.625	Listed	1000	160000

State regulations

PENNSYLVANIA - RTK : Xylene, Ethylbenzene

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Section 15. Regulatory information

California Prop 65 : **WARNING:** This product contains a chemical known to the State of California to cause cancer.

Ingredient name	Cancer	Reproductive
Ethylbenzene	Yes.	No.

Canadian regulations

CEPA DSL : At least one component is not listed.

WHMIS Classes : Class D-2A: Material causing other toxic effects (Very toxic).
Class D-2B: Material causing other toxic effects (Toxic).

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

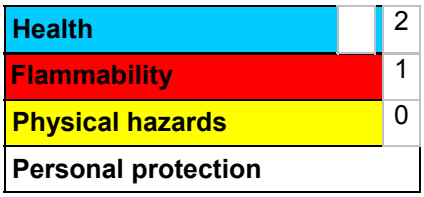
Brazil Regulations

Classification system used : **Norma ABNT-NBR 14725-2:2012**

International lists : **Australia inventory (AICS)**: At least one component is not listed.
China inventory (IECSC): At least one component is not listed.
Japan inventory: At least one component is not listed.
Korea inventory: At least one component is not listed.
Malaysia Inventory (EHS Register): Not determined.
New Zealand Inventory of Chemicals (NZIoC): At least one component is not listed.
Philippines inventory (PICCS): At least one component is not listed.
Taiwan inventory (CSNN): Not determined.

Section 16. Other information

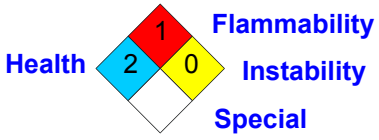
Hazardous Material Information System (U.S.A.) :



The customer is responsible for determining the PPE code for this material.

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

National Fire Protection Association (U.S.A.) :



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Section 16. Other information

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Indicates information that has changed from previously issued version.

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THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

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