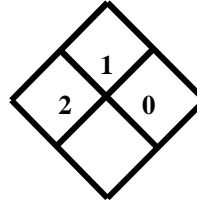


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Effective Date: 11/9/05**Material Safety Data Sheet**

MSDS No: 11234

1. PRODUCT IDENTIFICATION**Trade Name:** PIM Green**Chemical Family:** Pigment Dispersion

NFPA RATING

| | |
|-----------------------------|----------|
| Health: | 2 |
| Flammability: | 1 |
| Reactivity: | 0 |
| Personal Protection: | |

HMIS RATING

Intended Use or Product Type: Green polyurethane color paste**2. COMPOSITION / INFORMATION ON INGREDIENTS**

| O S H A | CAS No. | CHEMICAL IDENTITY | EXPOSURE LIMITS | | | | MFR. | CARCINOGEN STATUS | | |
|------------------|------------|--|-----------------|------|------|------|------|-------------------|-----|------|
| | | | ACGIH | | OSHA | | | IARC | NTP | OSHA |
| | | | TWA | STEL | PEL | STEL | | | | |
| * | 68515-49-1 | 1,2- Benzenedicarboxylic Acid, di-C9-11-Branched Alkyl Esters, C10-Rich Diisodecyl phthalate Common Name: | NE | NE | NE | NE | NE | NR | NR | NR |

* = OSHA Hazardous Ingredient

3. HAZARDS IDENTIFICATION

Emergency Overview: Causes eye, skin, and respiratory irritations. May cause allergic skin reaction.

Primary Route(s) of Entry: Dermal; heated product may produce inhalable vapors.**4. FIRST AID MEASURES****Ingestion:** If conscious, give 2 - 4 glasses of water to drink. Do not induce vomiting. Call a physician.**Skin:** Immediately wash with soap and water. Remove contaminated clothing and launder before reuse. Destroy contaminated shoes.**Inhalation:** Remove to fresh air. Call a physician.

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Eyes: Immediately flush eyes with water for at least 15 minutes. Call a physician.

Overexposure Effects: Causes eye, skin, and respiratory irritations. May cause allergic skin reaction.

Medical Conditions Aggravated by Exposure: Skin, eye and pulmonary conditions.

Additional Information: Referral to a physician is recommended if there is any question about the seriousness of any injury.

5. FIRE FIGHTING MEASURES

| | |
|---|-------------------|
| Flash Point: | > 200°F (> 93 °C) |
| Flash Point Method Used: | PMCC |
| Flammable Limits in Air (Lower - % by volume): | Not established |
| Flammable Limits in Air (Upper - % by volume): | Not established |

Fire Fighting Extinguishing Media: Carbon dioxide, dry chemical, foam, water.

Fire Fighting Equipment: Use self-contained breathing apparatus.

Fire and Explosion Hazards: Decomposition and combustion products may be toxic.

6. ACCIDENTAL RELEASE MEASURES

Accidental Release Measures: Remove spillage by absorbing in absorbent material.

7. HANDLING AND STORAGE

Signal Word: Warning!

Precautions: Causes eye, skin, and respiratory irritations. May cause allergic skin reaction. Avoid contact with eyes, skin, and clothing. Avoid breathing vapor or mist. Avoid prolonged or repeated contact with skin. Keep container closed. Use with adequate ventilation. Wash thoroughly after handling.

Other Handling Information: Nuisance dust may be generated when sanding or sawing cured material.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Skin Protection: Wear impermeable gloves.

Respiratory Protection: Use NIOSH approved organic vapor cartridge respirator when vapor/mist exposure is likely.

Eye Protection: Wear splash-proof chemical goggles.

Engineering Controls: General mechanical and local exhaust in accordance with ACGIH recommendations.

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9. PHYSICAL AND CHEMICAL PROPERTIES

| | |
|-----------------------------|--------------------|
| Color: | Green |
| Odor: | Slight |
| Physical State: | Paste |
| Solubility in Water: | < 0.1 % Negligible |
| Vapor Pressure: | Not Determined |
| Specific Gravity: | 1.14 (water = 1) |
| Boiling Point: | 500°F (260 °C) |
| Evaporation Rate: | Slower than Ether |
| Vapor Density: | Heavier than air |
| pH: | Not Determined |

Percent Volatile: Negligible.**10. STABILITY AND REACTIVITY****Conditions to Avoid:** Excessive heat for prolonged periods of time.**Stability:** Stable.**Incompatibility:** Strong oxidizers, acids and bases.**Hazardous Decomposition Products:** Combustion may form toxic materials, such as carbon dioxide, carbon monoxide.**Hazardous Polymerization:** Will not occur.**11. TOXICOLOGICAL INFORMATION****Acute Inhalation Exposure Effects:** Respiratory irritant.**Sensitization:** Possible in susceptible individuals.**Skin Irritation:** Irritant.**Eye Irritation:** Irritant.**12. ECOLOGICAL INFORMATION****13. DISPOSAL CONSIDERATIONS****Waste Disposal Method:** Consult qualified local or corporate personnel for method that will comply with local, state and federal health and environmental regulations.**14. TRANSPORT INFORMATION****DOT:** Non-Bulk

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Proper Shipping Name: Resin compounds, N.O.I.**Department of Transportation:** Not regulated as a hazardous material by the U.S. Dept. of Transportation (DOT) 49 CFR 172.101 hazardous materials table.**15. REGULATORY INFORMATION****US Federal Regulations:****Occupational Safety and Health Act (OSHA):** This Material Safety Data Sheet (MSDS) has been prepared in compliance with the federal OSHA Hazard Communication Standard 29 CFR 1910.1200. This product is considered to be a hazardous chemical under that standard.**Resource Conservation and Recovery Act (RCRA):** Not a hazardous waste under RCRA (40 CFR 261).**SARA Title III: Section 313 Toxic Chemical List (TCL):** This product does not contain any chemicals for routine annual toxic chemical release reporting under Section 313 (40 CFR 372).**TSCA Section 8(b) - Inventory Status:** All chemical components of this product are in compliance with TSCA inventory requirements.**TSCA Section 12(b) - Export Notification:** This product does not contain any chemical(s) that are subject to a Section 12(b) export notification.**State Regulations:****California Proposition 65:** This product does not contain any chemicals currently on the California list of Known Carcinogens and Reproductive Toxins.**Pennsylvania Right-to-Know:** The following is required composition information:

Chemical Name: 1,2- Benzenedicarboxylic Acid, di-C9-11-Branched Alkyl Esters, C10-Rich

Common Name: Diisodecyl phthalate

CAS Number: 68515-49-1

Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: CI Pigment Yellow 14

CAS Number: 5468-75-7

Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: C.I. Pigment Green 7

Common Name: Green pigment

CAS Number: 1328-53-6

Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Iron Oxide

CAS Number: 1332-37-2

Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Titanium Oxide

Effective Date: 11/9/05

Common Name: Titanium dioxide
CAS Number: 13463-67-7
Comment: Hazardous Substance

16. OTHER INFORMATION

MSDS No: 11234
Approved By: Dianne Blessing
Title: EH&S Specialist

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