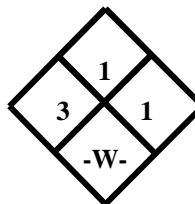


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Asia Pacific Emergency Phone: (65) 6336-6011

Effective Date: 5/21/07**Material Safety Data Sheet**

MSDS No: 62817

1. PRODUCT IDENTIFICATION**Trade Name:** Araldite ® 2018A**Chemical Family:** Isocyanate

NFPA RATING

2. COMPOSITION / INFORMATION ON INGREDIENTS

O S H A	CAS No.	CHEMICAL IDENTITY	EXPOSURE LIMITS				CARCINOGEN STATUS			
			ACGIH		OSHA		MFR.	IARC	NTP	OSHA
			TWA	STEL	PEL	STEL				
	28182-81-2	HOMOPOLYMER OF HEXAMETHYLENE DIISOCYANATE Common Name: Hexamethylene diisocyanate homopolymer Concentration 60.00 - 100.00 % by wt	0.5 mg/m3	1 mg/m3	NE	NE	NE	NR	NR	NR
*	67762-90-7	Siloxanes and silicones, di-me, reaction products with silica siloxanes Common Name: Siloxanes Concentration 1.00 - 5.00 % by wt	NE	NE	NE	NE	NE	NR	NR	NR

NE = Not Established NR = Not Reviewed * = OSHA Hazardous Ingredient

3. HAZARDS IDENTIFICATION

Emergency Overview: WARNING! CONTAINS ORGANIC ISOCYANATE

Primary Route(s) of Entry: Dermal, inhalation.

Potential Health Effects: Vapor or mist may possibly be harmful if inhaled. Substance may cause moderate irritation to eyes. Substance may cause slight irritation to skin. Substance may possibly be harmful if ingested.

Chronic: Inhalation: As a result of previous repeated overexposures or a single large dose, certain individuals will develop isocyanate sensitization (chemical asthma) which will cause them to react to a later exposure to isocyanate at levels well below the

Effective Date: 5/21/07

TLV. Symptoms include chest tightness, wheezing, cough, and/or shortness of breath or asthmatic attack. Chronic overexposure to isocyanates has been reported to cause lung damage, including decrease in lung function, which may be permanent.

Skin contact: Prolonged contact with isocyanates can cause reddening, swelling, rash, scaling or blistering. In those who have developed skin sensitization, these symptoms can develop even with vapors or small amounts of the material.

Ingestion: May be toxic by ingestion.

Eye Contact: May result in corneal opacity.

Sensitization: Animal tests indicate that respiratory sensitization may result from skin contact with dicyclohexylmethane-4,4'-diisocyanate.

4. FIRST AID MEASURES

Ingestion: Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Seek immediate medical attention.

Skin: Immediately wash with soap and water. Remove contaminated clothing and launder before reuse. Destroy contaminated shoes. Seek immediate medical attention.

Inhalation: Remove to fresh air. Seek immediate medical attention.

Eyes: Immediately flush eyes with water for at least 15 minutes. Seek immediate medical attention.

Note to Physician: Allergic dermatitis or respiratory response in susceptible individuals may be delayed. It may appear after weeks or even months of frequent and prolonged contact.

Medical Conditions Aggravated by Exposure: Persons with asthmatic-type conditions, chronic bronchitis, other chronic respiratory diseases, eye conditions or recurrent skin eczema or sensitization should be excluded from working with isocyanates.

5. FIRE FIGHTING MEASURES

Flash Point: 158°C (316 °F)

Flash Point Method Used: DIN 51758

Fire Fighting Extinguishing Media: Carbon dioxide, foam, dry chemical, water spray.

Fire Fighting Equipment: Wear self-contained breathing apparatus and complete personal protective equipment. Prevent human exposure to fire, smoke, fumes or combustion products.

Fire and Explosion Hazards: Substance react slowly with water to form carbon dioxide. Keep water out of containers. Avoid breathing vapor of fire exposed material.

Hazardous Combustion Products: Decomposition and combustion products may be toxic.

6. ACCIDENTAL RELEASE MEASURES

Effective Date: 5/21/07

Accidental Release Measures: Evacuate spill area. Eliminate ignition sources. Ventilate area. Avoid breathing vapor. Wear full protective equipment. Dike and absorb spill with inert material. Transfer to containers suitable for disposal. Promptly, remove and wash contaminated clothing before re-use. Wash affected skin area with soap and water. Keep spills and cleaning runoffs out of municipal sewers and open bodies of water. If spilled on a porous surface, ground contamination must be considered.

Additional Information: Attempt to neutralize spill area with: 8% ammonia hydroxide, 2% detergent, 90% water. Use adequate ventilation when cleaning.

7. HANDLING AND STORAGE

Signal Word: Isocyanate.

Precautions: Do NOT get in eyes, on skin, or clothing. Wear chemical splash goggles and impervious gloves when handling. Wash skin and clothing thoroughly after handling. Avoid breathing vapor or mist. Use only with adequate ventilation. Keep containers closed when not in use. Do NOT take internally.

Other Handling Information: In accordance with good industrial practice, handle with care and avoid unnecessary personal contact. Avoid contact with eyes and prolonged or repeated skin contact. Do not inhale mists. Use with adequate ventilation. For industrial use only.

Storage Information: Storage Temperature: Maximum 21deg C. Store indoors in a cool, dry area with adequate ventilation. Use inert gas blanketing for bulk storage.

Additional Information: PLEASE READ TECHNICAL DATA SHEET BEFORE HANDLING THE PRODUCT. KEEP OUT OF THE REACH OF CHILDREN. FOR INDUSTRIAL USE ONLY.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Personal Protective Equipment: Eye bath and safety shower should be available. Wear protective clothing.

Exposure Guidelines: Wash thoroughly after handling and before eating, drinking, or using tobacco products.

Skin Protection: Wear impervious gloves.

Respiratory Protection: Wear respirator (MSHA/NIOSH or approved equivalent) suitable for concentrations and type of air contaminants encountered.

Eye Protection: Wear splash-proof chemical goggles.

Engineering Controls: Good general mechanical ventilation and local exhaust are required to meet the recommended TWA.

Emergency Response Protection: Wear breathing apparatus (MSHA/NIOSH-approved, pressure demand, self-contained or equivalent) and full protective gear.

9. PHYSICAL AND CHEMICAL PROPERTIES

Color: Opaque

Effective Date: 5/21/07

Odor:	Slight
Physical State:	Paste
Solubility in Water:	Reacts Slowly with Water
Viscosity:	12 - 18 Pa*s at 25°C (77 °F) dynamic viscosity
Specific Gravity:	1.16 at 20°C (68 °F)
Boiling Point:	> 200°C (> 392 °F) (Decomposition)
VOC:	Negligible
Coefficient of water/oil:	Not Evaluated

10. STABILITY AND REACTIVITY

Conditions to Avoid: Avoid high temperatures and freezing.

Stability: Stable under normal conditions.

Incompatibility: Moisture, alkalis, tertiary amines and metal compounds.

Hazardous Decomposition Products: By high heat and fire: carbon dioxide, carbon monoxide, oxides of nitrogen, HCN, HDI, and other unknown aliphatic fragments.

Hazardous Polymerization: May occur.

11. TOXICOLOGICAL INFORMATION

Sensitization: Potential skin and respiratory sensitizer.

Skin Irritation: Moderate irritation.

Eye Irritation: Moderate irritant.

12. ECOLOGICAL INFORMATION

Biodegradability: No information available.

Ecotoxicity: No information available.

13. DISPOSAL CONSIDERATIONS

Waste Disposal Method: Incinerate in approved equipment. Landfill or incinerate contaminated material in accordance with local, state, and federal regulations.

Additional Information: DECONTAMINANT LIQUID: Water - 90 %, Ammonium hydroxide - 8 %, and Detergent - 2 %.

14. TRANSPORT INFORMATION

DOT: Non-Bulk

Proper Shipping Name: Not Regulated

Effective Date: 5/21/07

IMDG: Non-Bulk
Proper Shipping Name: Not Regulated

IATA: Non-Bulk
Proper Shipping Name: Not Regulated

TDG: Non-Bulk
Proper Shipping Name: Not Regulated

15. REGULATORY INFORMATION

US Federal Regulations:

Occupational Safety and Health Act (OSHA): This Material Safety Data Sheet (MSDS) has been prepared in compliance with the federal OSHA Hazard Communication Standard 29 CFR 1910.1200. This product is considered to be a hazardous chemical under that standard.

Resource Conservation and Recovery Act (RCRA): This product is not considered to be a P or U listed hazardous waste under RCRA (40 CFR 261).

SARA Title III: Section 304 - CERCLA: This product does not contain any chemicals regulated under Section 304 (40 CFR 302) as hazardous chemicals for emergency release notification ("CERCLA" List).

SARA Title III: Section 311/312 - Hazard Communication Standard (HCS): Immediate (acute) health hazard.
Delayed (chronic) health hazard.

SARA Title III: Section 313 Toxic Chemical List (TCL): This product does not contain any chemicals for routine annual toxic chemical release reporting under Section 313 (40 CFR 372).

TSCA Section 8(b) - Inventory Status: Chemical components listed on TSCA Inventory.

TSCA Section 12(b) - Export Notification: This product does not contain any chemicals subject to Section 12(b) export notification.

International Regulations:

Australian Inventory Status: This product contains only chemicals which are currently listed on the Australian Inventory of Chemical Substances.

Canadian Inventory Status: This product contains only chemicals that are currently listed on the Canadian Domestic Substance List.

Canadian WHMIS: This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations. D2A, D2B

European Inventory Status (EINECS): This product contains only chemicals that are currently listed on the European Inventory of Existing Commercial Chemical Substances (EINECS).

Japanese Inventory Status: This product contains only chemicals currently listed on the Japanese Ministry of International Trade and Industry List of Existing and New Chemical Substances.

Effective Date: 5/21/07

State Regulations:

California Proposition 65: This product does not contain any chemicals currently on the California list of Known Carcinogens and Reproductive Toxins.

Pennsylvania Right-to-Know: The following is required composition information:

Chemical Name: HOMOPOLYMER OF HEXAMETHYLENE DIISOCYANATE

Common Name: Hexamethylene diisocyanate homopolymer

CAS Number: 28182-81-2

Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Siloxanes and silicones, di-me, reaction products with silica

Common Name: siloxanes

CAS Number: 67762-90-7

Comment: Not on Pennsylvania Hazardous Substance List

16. OTHER INFORMATION

MSDS No: 62817

Reason Issued: new product

Other Information: L/M Codes: C (C10020030) (C01)

Disclaimer: The information and recommendations contained herein are based upon tests in controlled laboratory conditions, are believed to be correct, and are provided for the sole purpose of hazard communication as part of Huntsman's product safety program. This product has not been tested for, and therefore is not recommended or suitable for, uses for which prolonged contact with mucous membranes, abraded skin, or blood is intended or likely, or for uses for which implantation within the human body is intended, and Huntsman assumes no liability for any such uses.

The information and recommendations contained herein are not intended to constitute performance information concerning the product, which is available in separate technical data sheets available from Huntsman upon request. Users are urged, and are urged to urge others who may come in contact with the product, to obtain and consult data sheets prior to purchase, use, transportation or storage of the product.

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Effective Date: 5/21/07

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Asia Pacific Emergency Phone: (65) 6336-6011

Effective Date: 5/21/07

Material Safety Data Sheet

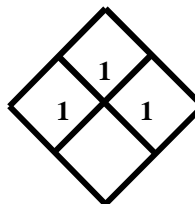
MSDS No: 62816

1. PRODUCT IDENTIFICATION

Trade Name: Araldite ® 2018B

MSDS Category: Developmental

Chemical Family: Formulated Epoxy Resin



NFPA RATING

2. COMPOSITION / INFORMATION ON INGREDIENTS

O S H A	CAS No.	CHEMICAL IDENTITY	EXPOSURE LIMITS				CARCINOGEN STATUS			
			ACGIH		OSHA		MFR.	IARC	NTP	OSHA
			TWA	STEL	PEL	STEL				
*	116-37-0	2-Propanol, 1,1'-{(1-methylethylidene)bis-(4,1-phenyleneoxy)}bis-Bisphenol A propoxylate Common Name: Concentration 5.00 - 10.00 % by wt	NE	NE	NE	NE	NE	NR	NR	NR
*	36890-68-3	2-Oxepanone, polymer with 2,2'-oxybis[ethanol] caprolactone polyol Common Name: Concentration 10.00 - 30.00 % by wt	NE	NE	NE	NE	NE	NR	NR	NR
	37625-56-2	2-Oxepanone, polymer with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol Caprolactone-trimethylolpropane copolymer Common Name: Concentration 30.00 - 60.00 % by wt	NE	NE	NE	NE	NE	NR	NR	NR
*	67762-90-7	Siloxanes and silicones, di-me, reaction products with silica siloxanes Common Name: Concentration 1.00 - 5.00 % by wt	NE	NE	NE	NE	NE	NR	NR	NR

NE = Not Established NR = Not Reviewed * = OSHA Hazardous Ingredient

3. HAZARDS IDENTIFICATION

Emergency Overview: CAUTION! May cause eye irritation. Prolonged or repeated skin contact may cause irritation, and may cause allergic skin reaction. Harmful if inhaled. Harmful if swallowed.

Primary Route(s) of Entry: Dermal, inhalation.

Chronic: Prolonged and repeated exposure can cause allergic reaction. Also, overexposure to substance may cause delayed and serious injury.

4. FIRST AID MEASURES

Ingestion: Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Seek immediate medical attention.

Skin: Immediately wash with soap and water. Remove contaminated clothing and launder before reuse. Destroy contaminated shoes. Seek immediate medical attention.

Inhalation: Remove to fresh air. Seek immediate medical attention.

Eyes: Immediately flush eyes with water for at least 15 minutes. Seek immediate medical attention.

5. FIRE FIGHTING MEASURES

Flash Point: > 250°C (> 482 °F)

Flash Point Method Used: DIN 51758

Fire Fighting Extinguishing Media: Carbon dioxide, dry chemical, foam, water.

Fire Fighting Equipment: Use self-contained breathing apparatus and full protective clothing.

Fire and Explosion Hazards: Keep fire-exposed containers cool with water.

Hazardous Combustion Products: Decomposition and combustion products may be toxic.

6. ACCIDENTAL RELEASE MEASURES

Accidental Release Measures: Absorb onto sand or other absorbent material. Shovel into closeable container for disposal. Flush contaminated area with water.

7. HANDLING AND STORAGE

Effective Date: 5/21/07

Signal Word: WARNING!**Precautions:** Keep away from heat, sparks and open flame. Avoid contact with eyes, skin and clothing. Avoid breathing vapor, mist or spray. Use only with good ventilation. Individuals should wash thoroughly after handling. Store in closed containers in cool, well-ventilated area. Ground and bond metal containers for liquid transfer to avoid static sparks.**Other Handling Information:** In accordance with good industrial practice, handle with care and avoid unnecessary personal contact. Avoid contact with eyes and prolonged or repeated skin contact. Do not inhale mists. Use with adequate ventilation. For industrial use only.**Storage Information:** STORAGE TEMPERATURE: 35 deg C, maximum. Store indoors in a cool, dry area with adequate ventilation.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Personal Protective Equipment: Eye bath and safety shower should be available. Wear protective clothing.**Exposure Guidelines:** Wash thoroughly after handling and before eating, drinking, or using tobacco products.**Skin Protection:** Wear impervious gloves.**Respiratory Protection:** None required for normal conditions.**Eye Protection:** Wear safety glasses or goggles.**Engineering Controls:** Good general mechanical ventilation and local exhaust if needed.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance:	Paste
Color:	Opaque
Odor:	Slight
Viscosity:	3 - 6 Pa*s at 25°C (77 °F)
Vapor Pressure:	< 1 mm Hg (Estimated Value)
Specific Gravity:	1.1
Evaporation Rate:	< 1 (Butyl Acetate = 1)
VOC:	Negligible

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions.**Incompatibility:** None known.**Hazardous Decomposition Products:** None known.**Hazardous Polymerization:** Will not occur.

Effective Date: 5/21/07

11. TOXICOLOGICAL INFORMATION**Sensitization:** May cause sensitization.**Skin Irritation:** May cause skin irritation.**Eye Irritation:** May cause eye irritation.**12. ECOLOGICAL INFORMATION****Biodegradability:** No information available.**Ecotoxicity:** No information available.**13. DISPOSAL CONSIDERATIONS****Waste Disposal Method:** Dispose in accordance with federal, state and local regulations.**14. TRANSPORT INFORMATION****DOT: Non-Bulk****Proper Shipping Name:** Not Regulated**IATA: Non-Bulk****Proper Shipping Name:** Not Regulated**TDG: Non-Bulk****Proper Shipping Name:** Not Regulated**IMDG: Non-Bulk****Proper Shipping Name:** Not Regulated**15. REGULATORY INFORMATION****US Federal Regulations:****Occupational Safety and Health Act (OSHA):** This Material Safety Data Sheet (MSDS) has been prepared in compliance with the federal OSHA Hazard Communication Standard 29 CFR 1910.1200. This product is considered to be a hazardous chemical under that standard.**Resource Conservation and Recovery Act (RCRA):** Not a hazardous waste under RCRA (40 CFR 261).**SARA Title III: Section 304 - CERCLA:** This product does not contain any chemicals regulated under Section 304 (40 CFR 302) as hazardous chemicals for emergency release notification ("CERCLA" List).**SARA Title III: Section 311/312 - Hazard Communication Standard (HCS):** Immediate (acute) health hazard
Delayed (Chronic) health hazard**SARA Title III: Section 313 Toxic Chemical List (TCL):** This product does not contain a toxic chemical for routine annual 'Toxic Chemical Release Reporting' under Sec. 313 (40 CFR 372).

Effective Date: 5/21/07

TSCA Section 8(b) - Inventory Status: Chemical components listed on TSCA Inventory.

TSCA Section 12(b) - Export Notification: This product does not contain any chemical(s) that are subject to a Section 12(b) export notification.

International Regulations:

Australian Inventory Status: This product contains only chemicals which are currently listed on the Australian Inventory of Chemical Substances.

Canadian Inventory Status: This product contains only chemicals that are currently listed on the Canadian Domestic Substance List.

Canadian WHMIS: This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations. D2B

European Inventory Status (EINECS): This product contains only chemicals that are currently listed on the European Inventory of Existing Commercial Chemical Substances (EINECS).

Japanese Inventory Status: This product contains one or more chemicals currently not on the Japanese Ministry of International Trade and Industry List of Existing and New Chemical Substances.

State Regulations:

California Proposition 65: This product does not contain any chemicals currently on the California list of Known Carcinogens and Reproductive Toxins.

Pennsylvania Right-to-Know: The following is required composition information:

Chemical Name: 2-Oxepanone, polymer with 2-ethyl-2-(hydroxymethyl)-1,3-propanediol

Common Name: Caprolactone-trimethylolpropane copolymer

CAS Number: 37625-56-2

Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: 2-Oxepanone, polymer with 2,2'-oxybis[ethanol]

Common Name: caprolactone polyol

CAS Number: 36890-68-3

Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: 2-Propanol, 1,1'-{(1-methylethylidene)bis-(4,1-phenyleneoxy)}bis-

Common Name: Bisphenol A propoxylate

CAS Number: 116-37-0

Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Siloxanes and silicones, di-me, reaction products with silica

Common Name: siloxanes

CAS Number: 67762-90-7

Comment: Not on Pennsylvania Hazardous Substance List

16. OTHER INFORMATION

Effective Date: 5/21/07

MSDS No: 62816
Reason Issued: new product
Prepared By: Matthew Austin
Approved By: Matthew Austin
Title: EHS Chemist

Other Information: L/M Code F10020030 (F01)

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