

SAFETY DATA SHEET



REN-WELD 5008 A US

Section 1. Identification

| GHS product identifier : | REN-WELD 5008 A US |
|--|--|
| Product code : | 00066940 |
| Other means of identification : | Not available. |
| Product type : | Liquid. |
| Material uses : | Resin for adhesive systems |
| Supplier's details : | Huntsman Advanced Materials Americas LLC P.O. Box 4980 The Woodlands, TX 77387 |
| | Non-Emergency phone: (800) 257-5547 |
| e-mail address of person : responsible for this SDS | MSDS@huntsman.com |
| Emergency telephone : number (24h/7day) | Chemtrec: (800) 424-9300 or (703) 527-3887 |

Section 2. Hazards identification

| OSHA/HCS status | : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200). |
|--|--|
| Classification of the substance or mixture | SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 2 |
| | Percentage of the mixture consisting of ingredient(s) of unknown toxicity: 2.5% Percentage of the mixture consisting of ingredient(s) of unknown hazards to the aquatic environment: 2.5% |
| GHS label elements | |
| Hazard pictograms | |
| Signal word | : Warning |
| Hazard statements | Causes serious eye irritation. Causes skin irritation. May cause an allergic skin reaction. Toxic to aquatic life with long lasting effects. |

Section 2. Hazards identification

| Precautionary statements : | Wear protective gloves. Wear eye or face protection. Avoid release to the environment. Avoid breathing vapor. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Collect spillage. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical attention. Dispose of contents and container in accordance with all local, regional, national and international regulations. |
|---|---|
| Other hazards which do not : result in classification | None known. |

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

| Ingredient name | % | CAS number |
|----------------------------|---------|--------------------------|
| Bisphenol A epoxy resin | 30 - 60 | 25068-38-6 25085-99-8 |
| Butanedioldiglycidyl ether | 7 - 13 | 2425-79-8 |

Any concentration shown as a range is to protect confidentiality or is due to batch variation. **Occupational exposure limits, if available, are listed in Section 8.**

Section 4. First aid measures

Description of necessary first aid measures

| Eye contact | : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention. |
|--------------|--|
| Inhalation | : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. |
| Skin contact | Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse. |
| Ingestion | : Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. |

Most important symptoms/effects, acute and delayed



Section 4. First aid measures

| Potential acute health effe | <u>cts</u> |
|--------------------------------|---|
| Eye contact | : Causes serious eye irritation. |
| Inhalation | : No known significant effects or critical hazards. |
| Skin contact | : Causes skin irritation. May cause an allergic skin reaction. |
| Ingestion | : Irritating to mouth, throat and stomach. |
| <u>Over-exposure signs/sym</u> | <u>otoms</u> |
| Eye contact | : Adverse symptoms may include the following: pain or irritation watering redness |
| Inhalation | : No specific data. |
| Skin contact | : Adverse symptoms may include the following: irritation redness |
| Ingestion | : No specific data. |
| Indication of immediate me | dical attention and special treatment needed, if necessary |
| Notes to physician | : No specific treatment. Treat symptomatically. Call medical doctor or poison control center immediately if large quantities have been ingested. |
| Protection of first-aiders | : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear |

See toxicological information (Section 11)

Section 5. Fire-fighting measures

gloves.

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|---|--|
| Special protective actions for fire-fighters | : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. |
| Hazardous thermal decomposition products | : Decomposition products may include the following materials: carbon dioxide carbon monoxide halogenated compounds metal oxide/oxides |
| Specific hazards arising from the chemical | : In a fire or if heated, a pressure increase will occur and the container may burst. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain. |
| Unsuitable extinguishing media | : None known. |
| <u>Extinguishing media</u> Suitable extinguishing media | : Use an extinguishing agent suitable for the surrounding fire. |
| Flash point | : Closed cup: >93°C (>199.4°F) [Estimated] |



Section 5. Fire-fighting measures

| Special protective equipment for fire-fighters | : | Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure |
|---|---|---|
| | | mode. |
| | | |

Section 6. Accidental release measures

| Personal precautions, | protective | equipment and | emergency procedures |
|-----------------------|------------|---------------|----------------------|
| | | | |

| For non-emergency personnel | : | No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment. |
|---|---|---|
| For emergency responders | : | If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel". |
| Environmental precautions | : | Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage. |
| Methods and materials for containment and cleaning up | : | Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal. |

Section 7. Handling and storage

| Precautions for safe handling | | |
|--|---|---|
| Protective measures | : | Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container. |
| Advice on general occupational hygiene | • | Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures. |
| Conditions for safe storage, including any incompatibilities | : | Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. |

2/23/2014.

Section 8. Exposure controls/personal protection

Control parameters

| Appropriate engineering controls | Good general ventilation should be sufficient to control worker exposure to airborne contaminants. |
|----------------------------------|---|
| Environmental exposure controls | : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels. |

| Individual protection measures | S | |
|--------------------------------|---|---|
| Hygiene measures | : | Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location. |
| Eye/face protection | : | Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles. |
| Hand protection | : | Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. |
| Body protection | : | Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. |
| Other skin protection | : | Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. |
| Respiratory protection | : | Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. |
| Thermal hazards | : | Not available. |

Section 9. Physical and chemical properties

| <u>Appearance</u> | |
|-----------------------------------|-------------------------------|
| Physical state | : Liquid. [Thixotropic paste] |
| Color | : Blue. |
| Odor | : Ероху |
| Odor threshold | : Not available. |
| рН | : Not available. |
| Melting point/Freezing point | : Not available. |
| Boiling/condensation point | : Not available. |



Section 9. Physical and chemical properties

| Flash point | : Closed cup: >93°C (>199.4°F) [Estimated] |
|--|--|
| Evaporation rate | : Not available. |
| Flammability (solid, gas) | : Not available. |
| Lower and upper explosive (flammable) limits | : Not available. |
| Vapor pressure | : Not available. |
| Vapor density | : Not available. |
| Relative density | : 0.64 to 0.69 |
| Solubility in water | : Insoluble |
| Partition coefficient: n- octanol/water | : Not available. |
| Auto-ignition temperature | : Not available. |
| Decomposition temperature | : Not available. |
| Viscosity | : Not available. |

Section 10. Stability and reactivity

| Reactivity | : No specific test data related to reactivity available for this product or its ingredients. |
|------------------------------------|--|
| Chemical stability | : The product is stable. |
| Possibility of hazardous reactions | : Under normal conditions of storage and use, hazardous reactions will not occur. |
| Conditions to avoid | : No specific data. |
| Incompatible materials | : No specific data. |
| Hazardous decomposition products | : Under normal conditions of storage and use, hazardous decomposition products should not be produced. |

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

| Product/ingredient name | Test | Endpoint | Species | Result |
|----------------------------|--|-------------------------------------|-------------------------------------|----------------------------|
| Bisphenol A epoxy resin | - OECD 402 Acute Dermal Toxicity | LC0 Inhalation Vapor LD50 Dermal | Rat - Male Rat - Male, Female | 0.00001 ppm >2000 mg/kg |
| | OECD 420 Acute Oral Toxicity - Fixed Dose Method | LD50 Oral | Rat - Female | >2000 mg/kg |
| Butanedioldiglycidyl ether | No official guidelines | LD50 Dermal | Rat - Male, Female | 2150 mg/kg |
| | OECD 401 Acute Oral Toxicity | LD50 Oral | Rat - Male, Female | 1163 mg/kg |

Irritation/Corrosion



| | <u> </u> | | | |
|----------------------------|---|--------------------------------|--------------|---|
| Product/ingredient name | Test | | Species | Result |
| Bisphenol A epoxy resin | OECD 404 Acute Der Irritation/Corrosion | rmal | Rabbit | Skin - Mild irritant |
| | OECD 405 Acute Eye | e Irritation/ | Rabbit | Eyes - Mild irritant |
| Butanedioldiglycidyl ether | OECD 404 Acute Der Irritation/Corrosion | rmal | Rabbit | Skin - Non-irritant. |
| | | OECD 405 Acute Eye Irritation/ | | Eyes - Severe irritant |
| Conclusion/Summary | | | • | • |
| Skin : | Bisphenol A epoxy resin Butanedioldiglycidyl ether | | he human occ | upational exposure data, this as irritating to skin. |

Irritating to eyes.

| | Butanedioldiglycidyl ether | Severely irritating to eyes. |
|-------------|---|--|
| Respiratory | : Bisphenol A epoxy resin Butanedioldiglycidyl ether | No additional information. No additional information. |

: Bisphenol A epoxy resin

Sensitization

Eyes

| Product/ingredient name | Test | Route of exposure | Species | Result |
|----------------------------|--|-------------------|------------|-------------|
| Bisphenol A epoxy resin | OECD 429 Skin Sensitization: Local Lymph | skin | Mouse | Sensitizing |
| Butanedioldiglycidyl ether | Node Assay OECD 406 Skin Sensitization | skin | Guinea pig | Sensitizing |

Mutagenicity

| Product/ingredient name | Test | Result |
|----------------------------|---|----------|
| Bisphenol A epoxy resin | Experiment: In vitro Subject: Bacteria | Positive |
| | Metabolic activation: +/- Experiment: In vitro Subject: Mammalian-Animal Cell: Somatic | Positive |
| | Metabolic activation: +/- Experiment: In vivo Subject: Mammalian-Animal Cell: Germ | Negative |
| | Experiment: In vivo Subject: Mammalian-Animal Cell: Somatic | Negative |
| Butanedioldiglycidyl ether | Experiment: In vitro Subject: Bacteria Metabolic activation: +/- | Positive |
| | Experiment: In vitro Subject: Mammalian-Animal Metabolic activation: +/- | Positive |
| | Experiment: In vivo Subject: Mammalian-Animal Cell: Somatic | Negative |
| • | • | |

Carcinogenicity

| Product/ingredient name | Test | Species | Dose | Exposure | Result/Result type |
|-------------------------|--|-----------------------|-----------|-----------------------------|-----------------------------|
| Bisphenol A epoxy resin | OECD 453 Combined Chronic Toxicity/ Carcinogenicity Studies | Rat - Male, Female | 15 mg/kg | 2 years; 7 days per week | Negative - Oral - NOAEL |
| | OECD 453 Combined Chronic Toxicity/ Carcinogenicity Studies | Rat - Female | 1 mg/kg | 2 years; 5 days per week | Negative - Dermal - NOEL |
| | OECD 453 Combined Chronic Toxicity/ Carcinogenicity Studies | Mouse - Male | 0.1 mg/kg | 2 years; 3 days per week | Negative - Dermal - NOEL |

Reproductive toxicity

| Product/ingredient name | Test | Species | Maternal toxicity | - | Developmental effects |
|-------------------------|---|-----------------------|----------------------|----------|--------------------------|
| Bisphenol A epoxy resin | OECD 416 Two- Generation Reproduction Toxicity Study | Rat - Male, Female | Negative | Negative | Negative |

Teratogenicity

| Product/ingredient name | Test | Species | Result/Result type |
|-------------------------|---|------------------------------------|--------------------------------------|
| Bisphenol A epoxy resin | OECD 414 Prenatal Developmental Toxicity Study | | Negative - Oral |
| | EPA CFR OECD 414 Prenatal Developmental Toxicity Study | Rabbit - Female Rabbit - Female | Negative - Dermal Negative - Oral |

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely : Not available. routes of exposure



| Eye contact | : | Causes serious eye irritation. |
|--------------------------------|---------------|--|
| Inhalation | : | No known significant effects or critical hazards. |
| Skin contact | : | Causes skin irritation. May cause an allergic skin reaction. |
| Ingestion | : | Irritating to mouth, throat and stomach. |
| Symptoms related to th | <u>ie phy</u> | vsical, chemical and toxicological characteristics |
| Eye contact | : | Adverse symptoms may include the following: pain or irritation watering redness |
| Inhalation | : | No specific data. |
| Skin contact | : | Adverse symptoms may include the following: irritation redness |
| Ingestion | : | No specific data. |
| Delayed and immediate | effec | cts and also chronic effects from short and long term exposure |
| Short term exposure | | |
| Potential immediate effects | : | Not available. |
| Potential delayed effects | : | Not available. |
| Long term exposure | | |
| Potential immediate effects | : | Not available. |
| Potential delayed | : | Not available. |

Potential chronic health effects

effects

| Product/ingredient name | | Test | Endpoint | Species | Result | |
|----------------------------|---|---|-----------------------------|-----------------------|--------------------|--|
| Bisphenol A epoxy resin | | OECD 408 Repeated Dose 90-Day Oral Toxicity Study in Rodents | Sub-chronic NOAEL Oral | Rat - Male, Female | 50 mg/kg | |
| | | OECD 411 Subchronic Dermal Toxicity: 90-day Study | Sub-chronic NOEL Dermal | Rat - Male, Female | 10 mg/kg | |
| | | OECD 411 Subchronic Dermal Toxicity: 90-day Study | Sub-chronic NOAEL Dermal | Mouse - Male | 100 mg/kg | |
| Butanedioldiglycidyl ether | | OECD 407 Repeated Dose 28-day Oral Toxicity Study in Rodents | Sub-chronic NOAEL Oral | Rat - Male, Female | 200 mg/kg | |
| General | : | Once sensitized, a seve very low levels. | ere allergic reaction may | occur when subse | quently exposed to | |
| Carcinogenicity | : | No known significant ef | fects or critical hazards. | | | |
| Mutagenicity | ÷ | No known significant effects or critical hazards. | | | | |
| Teratogenicity | ÷ | No known significant effects or critical hazards. | | | | |
| Developmental effects | : | No known significant ef | fects or critical hazards. | | | |



Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

| <u>Acute toxicity estimates</u> | |
|---------------------------------|-----------------------------|
| Route | ATE value |
| | 12324.9 mg/kg 16.81 mg/l |

Other information

: Not available.

Section 12. Ecological information

Toxicity

| Product/ingredient name | Test | Endpoint | | Exposure | Species | Result | |
|----------------------------|---|----------|------|------------------------|----------|--------|------|
| Bisphenol A epoxy resin | EPA CFR | Acute | EC50 | 72 hours Static | Algae | 9.4 | mg/l |
| | OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test | Acute | EC50 | 48 hours Static | Daphnia | 1.7 | mg/l |
| | Unknown guidelines | Acute | IC50 | 3 hours Static | Bacteria | >100 | mg/l |
| | OECD 203 Fish, Acute Toxicity Test | Acute | LC50 | 96 hours Static | Fish | 1.5 | mg/l |
| | OECD 211 Daphnia Magna Reproduction Test | Chronic | NOEC | 21 days Semi-static | Daphnia | 0.3 | mg/l |
| Butanedioldiglycidyl ether | OECD 202 <i>Daphnia</i> sp. Acute Immobilisation Test | Acute | EC50 | 24 hours Static | Daphnia | 75 | mg/l |
| | OECD 201 Alga, Growth Inhibition Test | Acute | EL50 | 72 hours Static | Algae | >160 | mg/l |
| | OECD 209 Activated Sludge, Respiration Inhibition Test | Acute | IC50 | 3 hours Static | Bacteria | >100 | mg/l |
| | OECD 203 Fish, Acute Toxicity Test | Acute | LC50 | 96 hours Static | Fish | 24 | mg/l |

Persistence and degradability

| Test | Period | Result |
|--|--|--|
| OECD Derived from OECD 301F | 28 days | 5 % |
| OECD 301F Ready Biodegradability - Manometric Respirometry Test | 28 days | 43 % |
| | OECD Derived from OECD 301F (Biodegradation Test) OECD 301F Ready Biodegradability - | OECD Derived from OECD 301F 28 days (Biodegradation Test) OECD 301F Ready Biodegradability - 28 days |

Conclusion/Summary : Bisphenol A epoxy resin Not readily biodegradable.

| Product/ingredient name | Aquatic half-life | Photolysis | Biodegradability |
|----------------------------|--|------------|------------------|
| Bisphenol A epoxy resin | Fresh water 4.83 days Fresh water 3.58 days Fresh water 7.1 days | - | Not readily |
| Butanedioldiglycidyl ether | - | - | Not readily |



Bioaccumulative potentialProduct/ingredient nameLogPowBCFPotentialBisphenol A epoxy resin
Butanedioldiglycidyl ether3.242
-0.26931
-low
low

Mobility in soil

Not available.

| Other adverse effects | х. | No known significant effects or critical hazards. |
|-----------------------|----|---|
| Other auverse effects | | NO KHOWH SIGNIFICATIL ETTECTS OF CHILCAI HAZAIUS. |

| Other | eco | oq | ical | information | |
|--------------|-----|----|------|-------------|--|
| | | | | | |

| BOD5 | : Not determined. |
|------|-------------------|
| COD | : Not determined. |
| тос | : Not determined. |

Section 13. Disposal considerations

| Disposal methods The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. | | |
|--|------------------|---|
| • | Disposal methods | Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non- recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled |

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Section 14. Transport information

Proper shipping name

- **DOT** : Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A EPOXY RESIN). Marine pollutant
- **TDG** : Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A EPOXY RESIN). Marine pollutant
- IMDG : Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A EPOXY RESIN), Marine pollutant
- **IATA** : Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A EPOXY RESIN)



Section 14. Transport information

| Regulatory information | UN number | Classes | PG* | Label | Additional information |
|------------------------|-----------|---------|-----|-------|---|
| DOT Classification | UN3082 | 9 | 111 | | Marine pollutants are only regulated for bulk and vessel shipments, per 49CFR171.4 (c) Exceptions. Except when all or part of the transportation is by vessel, the requirements of this subchapter specific to marine pollutants do not apply to non-bulk packagings transported by motor vehicle, rail car or aircraft. |
| TDG Classification | UN3082 | 9 | 111 | | - |
| IMDG Classification | UN3082 | 9 | 111 | | <u>Emergency</u> <u>schedules (EmS)</u> F-A, S-F |
| IATA Classification | UN3082 | 9 | 111 | | Passenger and Cargo Aircraft Quantity limitation: 450 L Packaging instructions: 964 Cargo Aircraft Only Quantity limitation: 450 L Packaging instructions: 964 |

PG* : Packing group

Section 15. Regulatory information

| Safety, health and environmental regulations specific for the pr | oduct |
|--|-------|
| | |

United States Regulations

| TSCA 8(b) inventory | All components are listed or exempted. | |
|--|--|----------|
| TSCA 5(a)2 final significant new use rule (SNUR) | No ingredients listed. | |
| TSCA 5(e) substance consent order | No ingredients listed. | |
| TSCA 12(b) export notification | No ingredients listed. | |
| SARA 311/312 | Immediate (acute) health hazard | |
| | Product name Concentration % | |
| Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs) | Glass oxide 17.945 | |
| Clean Air Act - Ozone Depleting Substances (ODS) | This product does not contain nor is it manufactured with ozone depleting subs | stances. |
| SARA 313 | No ingredients listed. | |

| | Ingredient name | <u>%</u> | Section 304 CERCLA Hazardous Substance | <u>CERCLA</u> <u>Reportable</u> <u>Quantity</u> (<u>Lbs)</u> | <u>Product</u> <u>Reportable</u> <u>Quantity</u> (Lbs) |
|-----------------------------|-------------------------------|------------|---|--|---|
| CERCLA Hazardous substances | Glass oxide | 17.945 | Listed | No RQ assigned | |
| | 2-Butoxyethanol | 0.0995 | Listed | No RQ assigned | |
| | Copper compounds | 0.054 | Listed | No RQ assigned | |
| | 1-chloro-2, 3-epoxypropane | 0.00050698 | Listed | 100 | 19724644 |
| | ETHENĖ, TRICHLORO- | 0.000025 | Listed | 100 | 400000000 |

| State regulations | | | |
|--------------------|-----------------------------|------------------|--|
| PENNSYLVANIA - RTK | : LIMESTONE (NO QUARTZ) | | |
| California Prop 65 | California to cause cancer. | itains less thar | n 0.1% of a chemical known to the State of n 1% of a chemical known to the State of productive harm. |
| | Ingredient name | <u>Cancer</u> | Reproductive |

00066940



| REN-WELD 5008 A US | |
|--------------------|--|
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Section 15. Regulatory information

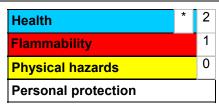
| 1-chloro-2,3-epoxypropane | Yes. | Yes. |
|---------------------------|------|------|
| ETHENE, TRICHLORO- | Yes. | Yes. |

| <u>Canadian regulations</u> CEPA DSL | : Not determined. |
|---|--|
| • | : Class D-2B: Material causing other toxic effects (Toxic). n classified in accordance with the hazard criteria of the Controlled Products MSDS contains all the information required by the Controlled Products Regulations. |
| Brazil Regulations Classification system used | : Norma ABNT-NBR 14725-2:2012 |
| International lists | Australia inventory (AICS): All components are listed or exempted. China inventory (IECSC): All components are listed or exempted. Japan inventory: Not determined. Korea inventory: Not determined. Malaysia Inventory (EHS Register): Not determined. New Zealand Inventory of Chemicals (NZIoC): At least one component is not listed. Philippines inventory (PICCS): Not determined. Taiwan inventory (CSNN): Not determined. |

Section 16. Other information

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Hazardous Material Information System (U.S.A.)



The customer is responsible for determining the PPE code for this material.

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National Fire Protection Association (U.S.A.)



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Section 16. Other information

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|------------------------|---|-------------------------|
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| Version | : | 1 |

Indicates information that has changed from previously issued version.

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Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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SAFETY DATA SHEET



REN-WELD 5008 B US

Section 1. Identification

| GHS product identifier : | REN-WELD 5008 B US |
|---------------------------------|--------------------|
| Product code : | 00070440 |
| Other means of identification : | Not available. |
| Product type : | Liquid. |

Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Not available.

| Uses advised against | Reason |
|----------------------|--------|
| Not available. | - |

| Supplier's details | : | Huntsman Advanced Materials Americas LLC P.O. Box 4980 The Woodlands, TX 77387 |
|---|---|--|
| | | Non-Emergency phone: (800) 257-5547 |
| e-mail address of person responsible for this SDS | : | MSDS@huntsman.com |
| Emergency telephone number (24h/7day) | : | Chemtrec: (800) 424-9300 or (703) 527-3887 |

Section 2. Hazards identification

| OSHA/HCS status | : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200). |
|--|---|
| Classification of the substance or mixture | : ACUTE TOXICITY: SKIN - Category 4 SKIN CORROSION/IRRITATION - Category 1B SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1 SKIN SENSITIZATION - Category 1 AQUATIC TOXICITY (CHRONIC) - Category 3 |
| GHS label elements | |
| Hazard pictograms | |
| Signal word | : Danger |
| Hazard statements | : |



Section 2. Hazards identification

Harmful in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Harmful to aquatic life with long lasting effects.

: Wear protective gloves: > 8 hours (breakthrough time): butyl rubber, Ethyl Vinyl **Precautionary statements** Alcohol Laminate (EVAL). Wear eye or face protection. Wear protective clothing. Avoid release to the environment. Avoid breathing vapor. Wash hands thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or physician. IF SWALLOWED: Immediately call a POISON CENTER or physician. Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. Wash contaminated clothing before reuse. Immediately call a POISON CENTER or physician. IF ON SKIN: Wash with plenty of soap and water. Call a POISON CENTER or physician if you feel unwell. If skin irritation or rash occurs: Get medical attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or physician. Store locked up. Dispose of contents and container in accordance with all local, regional, national and international regulations.

Other hazards which do not : None known. result in classification

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

| Ingredient name | % | CAS number |
|------------------------------------|---------|------------|
| triethylenetetramine, propoxylated | 30 - 60 | 26950-63-0 |
| Triethylenetetramine | 13 - 30 | 112-24-3 |
| tetraethylenepentamine | 1 - 3 | 112-57-2 |

Any concentration shown as a range is to protect confidentiality or is due to batch variation. Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

| Eye contact | : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. |
|--------------|---|
| Inhalation | Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours. |
| Skin contact | |

Section 4. First aid measures

| | Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse. |
|-----------|--|
| Ingestion | : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. |

Most important symptoms/effects, acute and delayed

| Potential acute health | |
|------------------------|--|
| Eye contact | : Causes serious eye damage. |
| Inhalation | May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure. |
| Skin contact | : Causes severe burns. Harmful in contact with skin. May cause an allergic skin reaction. |
| Ingestion | : May cause burns to mouth, throat and stomach. |
| Over-exposure signs/ | symptoms |
| Eye contact | : Adverse symptoms may include the following: pain watering redness |
| Inhalation | : No specific data. |
| Skin contact | : Adverse symptoms may include the following: pain or irritation redness blistering may occur |
| | · · · · · · · · · · · · · · · · · · · |

| Indication of immediate medical attention and special treatment needed, if necessary | | |
|--|---|---|
| Notes to physician | : | Symptomatic and supportive therapy as needed. Following severe exposure medical follow-up should be monitored for at least 48 hours. |
| Protection of first-aiders | | No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. |

See toxicological information (Section 11)



Section 5. Fire-fighting measures

| Flash point | : Closed cup: >118°C (>244.4°F) [PMCC] |
|--|--|
| Extinguishing media Suitable extinguishing media | : Use an extinguishing agent suitable for the surrounding fire. |
| Unsuitable extinguishing media | : None known. |
| Specific hazards arising from the chemical | : In a fire or if heated, a pressure increase will occur and the container may burst. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain. |
| Hazardous thermal decomposition products | : Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides |
| Special protective actions for fire-fighters | : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. |
| Special protective equipment for fire-fighters | : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. |

Section 6. Accidental release measures

| Personal precautions, protectiv | e equipment and emergency procedures |
|--|---|
| For non-emergency : personnel | No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment. |
| For emergency responders : | If specialised clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel". |
| Environmental precautions : | Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. |
| Methods and materials for : containment and cleaning up | Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal. |



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Section 7. Handling and storage

| Precautions for safe handling | l | |
|--|---|--|
| Protective measures | : | Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Avoid release to the environment. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container. |
| Advice on general occupational hygiene | : | Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures. |
| Conditions for safe storage, including any incompatibilities | : | Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. |

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

| Ingredient name | Exposure limits |
|--|---|
| Triethylenetetramine tetraethylenepentamine | AIHA WEEL (United States, 10/2011). Absorbed through skin. TWA: 1 ppm 8 hours. AIHA WEEL (United States, 10/2011). Absorbed through skin. Skin sensitizer. TWA: 5 mg/m ³ 8 hours. |

| Appropriate engineering controls | If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. |
|----------------------------------|---|
| Environmental exposure controls | Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels. |

Individual protection measures

| Hygiene measures | : Wash hands, forearms and face thoroughly after handling chemical products, before |
|------------------|---|
| | eating, smoking and using the lavatory and at the end of the working period. |
| | Appropriate techniques should be used to remove potentially contaminated clothing. |
| | Contaminated work clothing should not be allowed out of the workplace. Wash |
| | contaminated clothing before reusing. Ensure that eyewash stations and safety |
| | showers are close to the workstation location. |



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Section 8. Exposure controls/personal protection

| | · Safety eveness complying with an approved standard should be used when a rick |
|------------------------|---|
| Eye/face protection | : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead. |
| Hand protection | : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated. > 8 hours (breakthrough time): butyl rubber, Ethyl Vinyl Alcohol Laminate (EVAL) |
| Body protection | Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. |
| Other skin protection | Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. |
| Respiratory protection | : Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator. |
| Thermal hazards | : Not available. |

Section 9. Physical and chemical properties

| <u>Appearance</u> | | |
|--|--|---|
| Physical state | : Liquid. | |
| Color | : Amber. | |
| Odor | : Amine-like. | |
| Odor threshold | : Not available. | |
| рН | : Not available. | |
| Melting point/Freezing point | : Not available. | |
| Boiling/condensation point | : >200°C (>392°F) | |
| Flash point | : Closed cup: >118°C (>244.4°F) [PMCC] | |
| Evaporation rate | : Not available. | |
| Flammability (solid, gas) | : Not available. | |
| Lower and upper explosive (flammable) limits | : Not available. | |
| Vapor pressure | : <0.1 kPa (<0.75 mm Hg) [room temperature |) |
| Vapor density | : Not available. | |
| Relative density | : 0.95 to 1 | |
| Solubility in water | : partially soluble | |
| Partition coefficient: n- octanol/water | : Not available. | |
| Auto-ignition temperature | : Not available. | |
| Decomposition temperature | : >200°C (>392°F) | |



Section 9. Physical and chemical properties

Viscosity

: Dynamic (room temperature): 400 mPa·s (400 cP)

Section 10. Stability and reactivity

| Reactivity | : No specific test data related to reactivity available for this product or its ingredients. |
|------------------------------------|--|
| Chemical stability | : The product is stable. |
| Possibility of hazardous reactions | : Under normal conditions of storage and use, hazardous reactions will not occur. |
| Conditions to avoid | : No specific data. |
| Incompatible materials | : No specific data. |
| Hazardous decomposition products | : Under normal conditions of storage and use, hazardous decomposition products should not be produced. |

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

| Product/ingredient name | Test | Endpoint | Species | Result |
|-------------------------|-----------------------------------|-------------|--------------------------|------------|
| Triethylenetetramine | OECD 402 Acute Dermal Toxicity | LD50 Dermal | Rabbit - Male, Female | 1465 mg/kg |
| | - | LD50 Oral | Rat - Male, Female | 1716 mg/kg |
| tetraethylenepentamine | OECD 402 Acute Dermal Toxicity | LD50 Dermal | Rabbit - Male, Female | 1260 mg/kg |
| | No official guidelines | LD50 Oral | Rat - Male | 3250 mg/kg |

Irritation/Corrosion

| Product/ingredient name | Test | Species | Result |
|--|--|---------|--------------------------------------|
| Triethylenetetramine tetraethylenepentamine | - OECD 404 Acute Dermal Irritation/Corrosion | | Skin - Corrosive Skin - Corrosive |
| | Unknown guidelines | Rabbit | Eyes - Corrosive |

Conclusion/Summary

| Skin | triethylenetetramine, propoxylated Triethylenetetramine tetraethylenepentamine | No known significant effects or critical hazards. Corrosive to the skin. Corrosive to the skin. |
|-------------|---|---|
| Eyes | : triethylenetetramine, propoxylated | No known significant effects or critical hazards. |
| | Triethylenetetramine tetraethylenepentamine | No known significant effects or critical hazards. Corrosive to eyes. |
| Respiratory | : | |



triethylenetetramine, propoxylated Triethylenetetramine tetraethylenepentamine No known significant effects or critical hazards.

No known significant effects or critical hazards. No known significant effects or critical hazards.

Sensitization

| Product/ingredient name | Test | Route of exposure | Species | Result |
|-------------------------|--------------------------------|-------------------|------------|-------------|
| Triethylenetetramine | OECD 406 Skin Sensitization | skin | Guinea pig | Sensitizing |
| tetraethylenepentamine | OECD 406 Skin Sensitization | skin | Guinea pig | Sensitizing |

Mutagenicity

| Product/ingredient name | Test | Result |
|-------------------------|--|--|
| Triethylenetetramine | Experiment: In vivo Subject: Mammalian-Animal Cell: Somatic | Negative |
| tetraethylenepentamine | Experiment: In vitro Subject: Bacteria Metabolic activation: +/- | Positive |
| | Experiment: In vitro Subject: Mammalian-Animal Metabolic activation: +/- | Positive |
| | Experiment: In vitro Subject: Mammalian-Animal | Negative |
| | Experiment: In vivo Subject: Mammalian-Animal | Negative |
| Conclusion/Summary : | | |
| | Triethylenetetramine The weight | ght of the scientific evidence indicates that this |

tetraethylenepentamine

The weight of the scientific evidence indicates that this material is non-genotoxic.

The weight of the scientific evidence indicates that this material is non-genotoxic.

Carcinogenicity

| Product/ingredient name | Test | Species | Dose | Exposure | Result/Result type |
|-------------------------|--|--------------|-----------|------------------------------|------------------------------|
| Triethylenetetramine | OECD 451 Carcinogenicity Studies | Mouse - Male | 42 mg/kg | 3 days per week | Negative - Dermal - NOAEL |
| tetraethylenepentamine | OECD 451 Carcinogenicity Studies | Mouse - Male | >42 mg/kg | 627 days; 3 days per week | Negative - Dermal - NOAEL |

Conclusion/Summary

4

tetraethylenepentamine

In accordance with column 2 of Annex VII - X of Regulation (EC) No 1907/2006, the test for this property of the substance does not need to be conducted.

Reproductive toxicity

Conclusion/Summary :

Triethylenetetramine

In accordance with column 2 of Annex VII - X of Regulation (EC) No 1907/2006, the test for this property of the substance does not need to be conducted.

Teratogenicity

| Product/ingredient name | Test | Species | Result/Result type |
|-------------------------|--|-----------------|--------------------|
| Triethylenetetramine | OECD 414 Prenatal Developmental Toxicity Study | Rat | Negative - Oral |
| | OECD 414 Prenatal Developmental Toxicity Study | Rabbit | Negative - Dermal |
| tetraethylenepentamine | 5 5 | Rat - Female | Negative - Oral |
| | OECD 414 Prenatal Developmental Toxicity Study | Rabbit - Female | Negative - Dermal |

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely : Not available. routes of exposure

Potential acute health effects

| Eye contact | : Causes serious eye damage. |
|--------------|--|
| Inhalation | : May give off gas, vapor or dust that is very irritating or corrosive to the respiratory system. Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure. |
| Skin contact | : Causes severe burns. Harmful in contact with skin. May cause an allergic skin reaction. |
| Ingestion | : May cause burns to mouth, throat and stomach. |

Symptoms related to the physical, chemical and toxicological characteristics

| Eye contact | : | Adverse symptoms may include the following: pain watering redness |
|--------------|---|--|
| Inhalation | : | No specific data. |
| Skin contact | : | Adverse symptoms may include the following: pain or irritation redness blistering may occur |
| Ingestion | : | Adverse symptoms may include the following: stomach pains |

Delayed and immediate effects and also chronic effects from short and long term exposure

| Short term exposure | | |
|--------------------------------|---|----------------|
| Potential immediate effects | : | Not available. |
| Potential delayed effects | : | Not available. |
| Long term exposure | | |
| Potential immediate effects | : | Not available. |
| Potential delayed effects | : | Not available. |

Potential chronic health effects

| Product/ingredient name | Test | Endpoint | Species | Result | | |
|----------------------------|---|---------------------------|--------------------------|------------|--|--|
| Triethylenetetramine | - | Sub-chronic NOAEL Oral | Rat - Male, Female | 50 mg/kg/d | | |
| tetraethylenepentamine | No official guidelines | Sub-chronic NOAEL Oral | Rat - Male, Female | 50 mg/kg/d | | |
| | OECD 410 Repeated Dose Dermal Toxicity: 21/28-day Study | Sub-acute NOAEL Dermal | Rabbit - Male, Female | 50 mg/kg | | |
| General | Once sensitized, a sev very low levels. | | | | | |
| Carcinogenicity | No known significant effects or critical hazards. | | | | | |
| Mutagenicity | No known significant effects or critical hazards. | | | | | |
| Teratogenicity | No known significant effects or critical hazards. | | | | | |
| Developmental : effects | No known significant effects or critical hazards. | | | | | |
| Fertility effects | No known significant effects or critical hazards. | | | | | |
| Numerical measures of tox | <u>city</u> | | | | | |

Acute toxicity estimates

| Route | ATE value |
|--------|--------------|
| Oral | 5559.9 mg/kg |
| Dermal | 1972.5 mg/kg |

Other information

: Not available.

Section 12. Ecological information

Toxicity

| Product/ingredient name | Test | Endpoint | | Exposure | Species | Result | |
|-------------------------|--|----------|---------------------------|-------------------------|----------------|--------|------|
| Triethylenetetramine | - | Acute | EC50 | 30 minutes Static | Bacteria | 800 | mg/l |
| | - | Acute | EC50 | 48 hours Static | Daphnia | 31.1 | mg/l |
| | OECD 201 Alga, Growth Inhibition Test | Acute | ErC50 (growth rate) | 72 hours Semi-static | Algae | 20 | mg/l |
| | - | Acute | LC50 | 96 hours Static | Fish | 330 | mg/l |
| | OECD OECD 202: Part II (Daphnia sp., Reproduction Test | Chronic | EC50 | 21 days Semi-static | Daphnia | 10 | mg/l |
| tetraethylenepentamine | No official guidelines | Acute | EC50 | 2 hours Static | Bacteria | 97.3 | mg/l |
| | EU EC C.2 Acute Toxicity for Daphnia | Acute | EC50 | 48 hours Static | Daphnia | 24.1 | mg/l |
| | OECD 201 Alga, Growth Inhibition Test | Acute | ErC50 (growth rate) | 72 hours Static | Algae | 6.8 | mg/l |
| | EU EC C.1 Acute Toxicity for Fish | Acute | LC50 | 96 hours Semi-static | Fish | 420 | mg/l |
| | No official guidelines | Chronic | EC10 | 2 hours Static | Bacteria | 46 | mg/l |
| | OECD 201 Alga, Growth Inhibition Test | Chronic | NOEC | 72 hours Static | Algae | 0.5 | mg/l |

Persistence and degradability

| Product/ingredient name | Test | Period | Result |
|-------------------------|--|--|--------|
| Triethylenetetramine | OECD 302A Inherent Biodegrad Modified SCAS Test | dability: 84 days | 20 % |
| | OECD 301D Ready Biodegrada Closed Bottle Test | bility - 28 days | 0 % |
| tetraethylenepentamine | OECD 302A Inherent Biodegrad Modified SCAS Test | dability: 84 days | 17 % |
| Conclusion/Summary | | Not biodegradable Not biodegradable | |

| Product/ingredient name | Aquatic half-life | Photolysis | Biodegradability |
|-------------------------|-------------------|------------|------------------|
| Triethylenetetramine | - | - | Not readily |

Bioaccumulative potential

| Product/ingredient name | LogPow | BCF | Potential |
|-------------------------|-------------|-----|-----------|
| Triethylenetetramine | -1.4 to 2.9 | 99 | low |
| tetraethylenepentamine | -3.16 | - | low |

<u>Mobility in soil</u>

Not available.

Other adverse effects : No known significant effects or critical hazards.

Other ecological information



| BOD5 | : Not determined. |
|------|-------------------|
| COD | : Not determined. |
| тос | : Not determined. |

Section 13. Disposal considerations

| Disposal methods | : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non- recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled |
|------------------|--|
| | material and runoff and contact with soil, waterways, drains and sewers. |

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Section 14. Transport information

Proper shipping name

| DOT | : Polyamines, liquid, corrosive, n.o.s. (TRIETHYLENETETRAMINE, TETRAETHYLENEPENTAMINE) |
|------|--|
| TDG | : Polyamines, liquid, corrosive, n.o.s. (TRIETHYLENETETRAMINE, TETRAETHYLENEPENTAMINE) |
| IMDG | : Polyamines, liquid, corrosive, n.o.s. (TRIETHYLENETETRAMINE, TETRAETHYLENEPENTAMINE) |
| ΙΛΤΛ | · Polyamines liquid corrosive nos (TRIETHY) ENETETRAMINE TETRAETHY ENERENTAMINE) |

IATA : Polyamines, liquid, corrosive, n.o.s. (TRIETHYLENETETRAMINE, TETRAETHYLENEPENTAMINE)

| Regulatory information | UN number | Classes | PG* | Label | Additional information |
|------------------------|-----------|---------|-----|------------|--|
| DOT Classification | UN2735 | 8 | 111 | Controster | - |
| TDG Classification | UN2735 | 8 | | | - |
| IMDG Classification | UN2735 | 8 | III | | <u>Emergency</u> <u>schedules (EmS)</u> F-A, S-B |
| | | | | | |
| 12 | | 00070 | | | l |

Section 14. Transport information

| IATA Classification UN2735 8 III Passenger and Cargo Aircraft Quantity limitation: 5 L | | | | | | | |
|--|---------------------|--------|---|---|---------------------------------------|--|--|
| Cargo Aircraft Only Quantity limitation: 60 L Packaging instructions: 856 | IATA Classification | UN2735 | 8 | Ξ | e e e e e e e e e e e e e e e e e e e | Cargo Aircraft Quantity limitation: 5 L Packaging instructions: 852 Cargo Aircraft Only Quantity limitation: 60 L Packaging | |

PG* : Packing group

Section 15. Regulatory information

Safety, health and environmental regulations specific for the product

| United States Regulations | <u>5</u> |
|--|---|
| TSCA 8(b) inventory | : All components are listed or exempted. |
| TSCA 5(a)2 final significant new use rule (SNUR) | : No ingredients listed. |
| TSCA 5(e) substance consent order | : No ingredients listed. |
| TSCA 12(b) export notification | : No ingredients listed. |
| SARA 311/312 | : Immediate (acute) health hazard |
| Clean Air Act Section 112(b) Hazardous Air Pollutants (HAPs) | : No ingredients listed. |
| Clean Air Act - Ozone Depleting Substances (ODS) | : This product does not contain nor is it manufactured with ozone depleting substances. |
| SARA 313 | : No ingredients listed. |
| CERCLA Hazardous substances | : No ingredients listed. |
| State regulations | |
| PENNSYLVANIA - RTK | : Triethylenetetramine, tetraethylenepentamine |
| California Prop 65 | : This product contains no listed substances known to the State of California to cause cancer, birth defects or other reproductive harm, at levels which would require a warning under the statute. |
| Canadian regulations | |
| CEPA DSL | : All components are listed or exempted. |



Section 15. Regulatory information

| WHMIS CI | |
|----------|-------|
| | 13363 |

: Class D-2B: Material causing other toxic effects (Toxic). Class E: Corrosive material

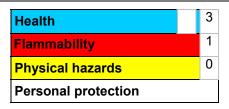
This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations.

| Brazil Regulations Classification system used | : Norma ABNT-NBR 14725-2:2012 |
|---|--|
| International lists | Australia inventory (AICS): All components are listed or exempted. China inventory (IECSC): All components are listed or exempted. Japan inventory: All components are listed or exempted. Korea inventory: All components are listed or exempted. Malaysia Inventory (EHS Register): Not determined. New Zealand Inventory of Chemicals (NZIoC): All components are listed or exempted. Philippines inventory (PICCS): At least one component is not listed. Taiwan inventory (CSNN): Not determined. |

Section 16. Other information

Hazardous Material

Information System (U.S.A.)



The customer is responsible for determining the PPE code for this material.

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks Although HMIS® ratings are not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.



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| Date of printing | : | 11/4/2013. |
|------------------|---|------------|
| Date of issue | : | 11/1/2013. |

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Section 16. Other information

Date of previous issue: 4/18/2013.Version: 2

Indicates information that has changed from previously issued version.

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