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Effective Date: 7/11/07

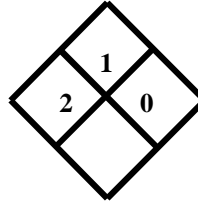
Material Safety Data Sheet

MSDS No: 5626

1. PRODUCT IDENTIFICATION

Trade Name: Araldite 2012/B

Chemical Family: Amine



NFPA RATING

Health:	2
Flammability:	1
Reactivity:	0
Personal Protection:	

HMIS RATING

Intended Use or Product Type: Rapid multi-purpose adhesive hardener

2. COMPOSITION / INFORMATION ON INGREDIENTS

O S H A	CAS No.	CHEMICAL IDENTITY	EXPOSURE LIMITS				CARCINOGEN STATUS			
			ACGIH		OSHA		MFR.	IARC	NTP	OSHA
			TWA	STEL	PEL	STEL				
*	10563-29-8	1,3-Propanediamine, N'-(3-aminopropyl)-N,N-dimethyl-Dimethylene Propylene Triamine Common Name: Concentration	NE	NE	NE	NE	NE	NR	NR	NR
*	123-86-4	Acetic Acid, Butyl Ester Common Name: Concentration	150 ppm	200 ppm	150 ppm	200 ppm	NE	NR	NR	NR
*	104-19-8	1-Piperazineethanamine, N,N,4-trimethyl-1-(Dimethylaminoethyl)-4-methyl piperazine Common Name: Concentration	NE	NE	NE	NE	NE	NR	NR	NR
*	118440-44-1	Polymer of epoxy phenolic novolac, epoxy resin, and triethylene glycol dimercaptan Aliphatic mercaptan epoxy resin polymer Common Name: Concentration	NE	NE	NE	NE	NE	NR	NR	NR
*	14970-87-7	Ethanthiol, 2,2'-[1,2-Ethanedylbis(oxy)]bis-Mercaptan Common Name: Concentration	NE	NE	NE	NE	NE	NR	NR	NR

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Emergency Overview: Can cause skin irritation, eye irritation, and allergic skin reaction. Can be harmful if absorbed through skin and may be harmful if swallowed.
NE = Not Established NR = Not Reviewed * = OSHA Hazardous Ingredient

Primary Route(s) of Entry: Dermal; heated product may produce inhalable vapors.

4. FIRST AID MEASURES

Ingestion: Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Seek immediate medical attention.

Skin: Immediately wash with soap and water. Remove contaminated clothing and launder before reuse. Destroy contaminated shoes. Seek immediate medical attention.

Inhalation: Remove to fresh air. Seek immediate medical attention.

Eyes: Immediately flush eyes with water for at least 15 minutes. Seek immediate medical attention.

Overexposure Effects: Can cause skin irritation, eye irritation, and allergic skin reaction. Can be harmful if absorbed through skin and may be harmful if swallowed.

Medical Conditions Aggravated by Exposure: Skin and eye conditions.

Additional Information: Referral to a physician is recommended if there is any question about the seriousness of any injury.

5. FIRE FIGHTING MEASURES

Flash Point:	> 200°F (> 93 °C)
Flash Point Method Used:	Estimated
Flammable Limits in Air (Lower - % by volume):	Not established
Flammable Limits in Air (Upper - % by volume):	Not established

Fire Fighting Extinguishing Media: Carbon dioxide, dry chemical, foam, water.

Fire Fighting Equipment: Use self-contained breathing apparatus.

Fire and Explosion Hazards: Decomposition and combustion products may be toxic.

6. ACCIDENTAL RELEASE MEASURES

3. HAZARDS IDENTIFICATION

Accidental Release Measures: Remove spillage by absorbing in absorbent material.

7. HANDLING AND STORAGE

Signal Word: Warning!

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Precautions: Can cause skin irritation, eye irritation, and allergic skin reaction. Can be harmful if absorbed through skin and may be harmful if swallowed. Avoid contact with eyes, skin, and clothing. Avoid tasting or swallowing. Wash thoroughly after handling.

Other Handling Information: Nuisance dust may be generated when sanding or sawing cured material.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Skin Protection: Wear impermeable gloves.

Respiratory Protection: Use NIOSH approved organic vapor cartridge respirator when vapor/mist exposure is likely.

Eye Protection: Wear splash-proof chemical goggles.

Engineering Controls: General mechanical and local exhaust in accordance with ACGIH recommendations.

9. PHYSICAL AND CHEMICAL PROPERTIES

Color:	Yellow
Odor:	Strong
Physical State:	High Viscosity Liquid
Solubility in Water:	Moderate
Vapor Pressure:	Not Determined
Specific Gravity:	1.17 (water = 1)
Boiling Point:	Not Determined
Melting Point:	Not Determined
Evaporation Rate:	Not Determined
Density:	Not Determined
Vapor Density:	Not Determined
pH:	Not Determined
Coefficient of water/oil:	Not Determined

Percent Volatile: Not determined.

10. STABILITY AND REACTIVITY

Conditions to Avoid: Excessive heat for prolonged periods of time.

Stability: Stable.

Incompatibility: Strong oxidizers, acids and bases.

Hazardous Decomposition Products: Combustion may form toxic materials, such as carbon dioxide, carbon monoxide.

Hazardous Polymerization: Will not occur.

11. TOXICOLOGICAL INFORMATION

Acute Oral Effects (LD50): Component(s) are slightly toxic, 500 - 5000 mg/kg (rat).

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1-(Dimethylaminoethyl)-4-methyl piperazine= 770 mg/kg (rat).
Dimethylene propylene triamine= 1670 mg/kg (rat)

Acute Dermal Toxicity (LD50): Component(s) are toxic, 200 - 1000 mg/kg (rabbit).

1-(Dimethylaminoethyl)-4-methyl piperazine= 510 mg/kg (rabbit).

Dimethylene propylene triamine= 1310 mg/kg (rabbit).

Sensitization: Possible in susceptible individuals.

Skin Irritation: Irritant.

Eye Irritation: Irritant.

12. ECOLOGICAL INFORMATION

13. DISPOSAL CONSIDERATIONS

Waste Disposal Method: Consult qualified local or corporate personnel for method that will comply with local, state and federal health and environmental regulations.

14. TRANSPORT INFORMATION

DOT: Non-Bulk

Proper Shipping Name: Not Regulated

IATA: Non-Bulk

Proper Shipping Name: Not Regulated

IMDG: Non-Bulk

Proper Shipping Name: Not Regulated

TDG: Non-Bulk

Proper Shipping Name: Not Regulated

15. REGULATORY INFORMATION

US Federal Regulations:

Occupational Safety and Health Act (OSHA): This Material Safety Data Sheet (MSDS) has been prepared in compliance with the federal OSHA Hazard Communication Standard 29 CFR 1910.1200. This product is considered to be a hazardous chemical under that standard.

Resource Conservation and Recovery Act (RCRA): Not a hazardous waste under RCRA (40 CFR 261).

SARA Title III: Section 313 Toxic Chemical List (TCL): This product does not contain any chemicals for routine annual toxic chemical release reporting under Section 313 (40 CFR 372).

TSCA Section 8(b) - Inventory Status: All chemical components of this product are in compliance with TSCA inventory requirements.

TSCA Section 12(b) - Export Notification: This product does not contain any chemical(s) that are subject to a Section 12(b) export notification.

International Regulations:

Canadian Inventory Status: This product contains one or more chemicals currently not on the Canadian Domestic Substance List.

Canadian WHMIS: This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations. D1B D2B

State Regulations:

California Proposition 65: This product does not contain any chemicals currently on the California list of Known Carcinogens and Reproductive Toxins.

Pennsylvania Right-to-Know: The following is required composition information:

Chemical Name: Polymer of epoxy phenolic novolac, epoxy resin, and triethylene glycol dimercaptan

Common Name: Aliphatic mercaptan epoxy resin polymer

CAS Number: 118440-44-1

Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: 1,3-Propanediamine, N'-(3-aminopropyl)-N,N-dimethyl-

Common Name: Dimethylene Propylene Triamine

CAS Number: 10563-29-8

Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Acetic Acid, Butyl Ester

Common Name: n-Butyl acetate

CAS Number: 123-86-4

Comment: Environmental Hazardous Substance

16. OTHER INFORMATION

MSDS No: 5626

Approved By: Dianne Blessing

Title: EH&S Specialist

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