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24-Hour Health/Environmental Emergency Phone: 1-888-354-3323

**Effective Date:** 3/31/03

**Material Safety Data Sheet**

MSDS No: 6042

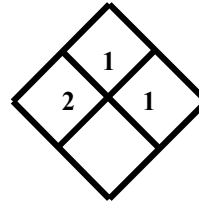
### 1. PRODUCT IDENTIFICATION

**Trade Name:** RenCast 306

**Chemical Family:** Epoxy

**Synonyms:**  
RP 306 Resin

**Intended Use or Product Type:** Casting resin



NFPA RATING

Health	2
Flammability	1
Reactivity	1
Protective Equipment	

HMIS RATING

### 2. COMPOSITION / INFORMATION ON INGREDIENTS

O S H A	CAS No.	CHEMICAL IDENTITY	EXPOSURE LIMITS				MFR.	CARCINOGEN STATUS		
			ACGIH		OSHA			IARC	NTP	OSHA
			TWA	STEL	PEL	STEL				
*	25068-38-6	Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl)oxirane Bisphenol A Diglycidyl Ether Polymer  Common Name:	NE	NE	NE	NE	NE	NR	NR	NR
*	3101-60-8	Oxirane, [[4-(1,1-dimethylethyl)phenoxy]me thyl]- Butylphenyl glycidyl ether  Common Name:	NE	NE	NE	NE	NE	NR	NR	NR
*	84-74-2	1,2-Benzenedicarboxylic acid, dibutyl ester Dibutyl phthalate  Common Name:	5 mg/m3	NE	5 mg/m3	NE	NE	NR	NR	NR

\* = OSHA Hazardous Ingredient

### 3. HAZARDS IDENTIFICATION

**Emergency Overview:** Causes skin and eye irritation. May cause allergic skin reaction.

**Primary Route(s) of Entry:** Dermal; heated product may produce inhalable vapors.

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**Chronic:** This product contains dibutyl phthalate which may cause adverse reproductive effects in laboratory animals. The relevance to humans is not known.

#### **4. FIRST AID MEASURES**

**Ingestion:** If conscious, give 2 - 4 glasses of water to drink. Do not induce vomiting. Call a physician.

**Skin:** Immediately wash with soap and water. Remove contaminated clothing and launder before reuse. Destroy contaminated shoes.

**Inhalation:** Remove to fresh air. Call a physician.

**Eyes:** Immediately flush eyes with water for at least 15 minutes. Call a physician.

**Overexposure Effects:** Causes skin and eye irritation. May cause allergic skin reaction.

**Medical Conditions Aggravated by Exposure:** Skin and eye conditions.

**Additional Information:** Referral to a physician is recommended if there is any question about the seriousness of any injury.

#### **5. FIRE FIGHTING MEASURES**

<b>Flash Point:</b>	> 300°F (> 149 °C)
<b>Flash Point Method Used:</b>	PMCC
<b>Flammable Limits in Air (Lower - % by volume):</b>	Not established
<b>Flammable Limits in Air (Upper - % by volume):</b>	Not established

**Fire Fighting Extinguishing Media:** Carbon dioxide, dry chemical, foam, water.

**Fire Fighting Equipment:** Use self-contained breathing apparatus.

**Fire and Explosion Hazards:** Decomposition and combustion products may be toxic.

#### **6. ACCIDENTAL RELEASE MEASURES**

**Accidental Release Measures:** Remove spillage by absorbing in absorbent material.

#### **7. HANDLING AND STORAGE**

**Signal Word:** Warning!

**Precautions:** Can cause skin irritation, eye irritation, and allergic skin reaction. Avoid contact with eyes, skin, and clothing. Wash thoroughly after handling.

**Other Handling Information:** Nuisance dust may be generated when sanding or sawing cured material.

#### **8. EXPOSURE CONTROLS / PERSONAL PROTECTION**

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**Skin Protection:** Wear impermeable gloves.

**Respiratory Protection:** Use NIOSH approved organic vapor cartridge respirator when vapor/mist exposure is likely.

**Eye Protection:** Wear splash-proof chemical goggles.

**Engineering Controls:** General mechanical and local exhaust in accordance with ACGIH recommendations.

## **9. PHYSICAL AND CHEMICAL PROPERTIES**

<b>Color:</b>	Tan
<b>Odor:</b>	Negilible
<b>Physical State:</b>	Viscous Liquid
<b>Solubility in Water:</b>	Insoluble
<b>Vapor Pressure:</b>	0.0016 mm Hg at 25°C (77 °F)
<b>Specific Gravity:</b>	0.86 - 0.96 (water = 1)
<b>Boiling Point:</b>	Not Determined
<b>Evaporation Rate:</b>	Not Determined
<b>Vapor Density:</b>	Not Determined
<b>VOC:</b>	0 g/L
<b>pH:</b>	Not Determined

**Percent Volatile:** Negligible.

## **10. STABILITY AND REACTIVITY**

**Conditions to Avoid:** Excessive heat for prolonged periods of time.

**Stability:** Stable.

**Incompatibility:** Strong oxidizers, acids and bases.

**Hazardous Decomposition Products:** Combustion may form toxic materials, such as carbon dioxide, carbon monoxide.

**Hazardous Polymerization:** Will not occur.

## **11. TOXICOLOGICAL INFORMATION**

**Sensitization:** Possible in susceptible individuals.

**Skin Irritation:** Irritant.

**Eye Irritation:** Irritant.

**Additional Information:** This product contains dibutyl phthalate which may cause adverse reproductive effects in laboratory animals. The relevance to humans is not known.

## **12. ECOLOGICAL INFORMATION**

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### **13. DISPOSAL CONSIDERATIONS**

**Waste Disposal Method:** Consult qualified local or corporate personnel for method that will comply with local, state and federal health and environmental regulations.

### **14. TRANSPORT INFORMATION**

**DOT: Non-Bulk**

**Proper Shipping Name:** Resin compounds, N.O.I.

**Department of Transportation:** Not regulated as a hazardous material by the U.S. Dept. of Transportation (DOT) 49 CFR 172.101 hazardous materials table.

### **15. REGULATORY INFORMATION**

#### **US Federal Regulations:**

**Occupational Safety and Health Act (OSHA):** This Material Safety Data Sheet (MSDS) has been prepared in compliance with the federal OSHA Hazard Communication Standard 29 CFR 1910.1200. This product is considered to be a hazardous chemical under that standard.

**Resource Conservation and Recovery Act (RCRA):** Not a hazardous waste under RCRA (40 CFR 261).

**SARA Title III: Section 313 Toxic Chemical List (TCL):** This product contains a toxic chemical(s) for routine annual toxic chemical release reporting under section 313 (40 CFR 372). This information must be included in all MSDS's copied or distributed for this material.

Chemical Name: Aluminum

Percent in Composition: 24.498 % by wt

Comment:

Chemical Name: 1,2-Benzenedicarboxylic acid, dibutyl ester

Common Name: Dibutyl phthalate

Percent in Composition: 1.44 % by wt

Comment:

**TSCA Section 8(b) - Inventory Status:** Chemical components listed on TSCA Inventory.

**TSCA Section 12(b) - Export Notification:** This product contains the following chemical(s) that are subject to a Section 12(b) export notification:

Chemical Name: Oxirane, 2,2'-[(1-Methylethylidene)bis(4,1-Phenyleneoxymethylene)]bis-

Common Name: Diglycidyl ether of bisphenol A

CAS Number: 1675-54-3

#### **State Regulations:**

**Pennsylvania Right-to-Know:** The following is required composition information:

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Chemical Name: Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl)oxirane  
Common Name: Bisphenol A Diglycidyl Ether Polymer  
CAS Number: 25068-38-6  
Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Aluminum  
CAS Number: 7429-90-5  
Comment: Environmental Hazardous Substance

Chemical Name: Polyester Resin  
CAS Number: Held confidential by our supplier  
Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Phenol, polymer with formaldehyde  
Common Name: Phenol Novolac Resin  
CAS Number: 9003-35-4  
Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Titanium Oxide  
Common Name: Titanium dioxide  
CAS Number: 13463-67-7  
Comment: Hazardous Substance

Chemical Name: 1,2-Benzenedicarboxylic acid, dibutyl ester  
Common Name: Dibutyl phthalate  
CAS Number: 84-74-2  
Comment: Environmental Hazardous Substance

## **16. OTHER INFORMATION**

**MSDS No:** 6042  
**Approved By:** Kenneth L. Payne  
**Title:** E,H&S Manager

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