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Effective Date: 8/8/05

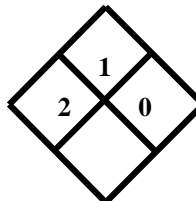
Material Safety Data Sheet

MSDS No: 6069

1. PRODUCT IDENTIFICATION

Trade Name: RenCast 3266

Chemical Family: Epoxy



NFPA RATING

Health:	2
Flammability:	1
Reactivity:	0
Personal Protection:	

HMIS RATING

Synonyms:

RP 3266 Resin

Intended Use or Product Type:

Casting resin

2. COMPOSITION / INFORMATION ON INGREDIENTS

O S H A	CAS No.	CHEMICAL IDENTITY	EXPOSURE LIMITS				CARCINOGEN STATUS			
			ACGIH		OSHA		MFR.	IARC	NTP	OSHA
			TWA	STEL	PEL	STEL				
*	101-02-0	Phosphorous acid, triphenyl ester	NE	NE	NE	NE	TLV 0.1 mg/m3	NR	NR	NR
	Common Name:	Triphenyl phosphite								
*	2426-08-6	Oxirane, (Butoxymethyl)-	25 ppm	NE	50 ppm	NE	Table Z1A TWA 25 ppm	NR	NR	NR
	Common Name:	Butyl glycidyl ether								
*	25068-38-6	Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl)oxirane	NE	NE	NE	NE	NE	NR	NR	NR
	Common Name:	Bisphenol A diglycidyl ether polymer								

* = OSHA Hazardous Ingredient

3. HAZARDS IDENTIFICATION

Emergency Overview: Causes skin and eye irritation. May cause allergic skin and respiratory reactions.

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Primary Route(s) of Entry: Dermal; heated product may produce inhalable vapors.

4. FIRST AID MEASURES

Ingestion: If conscious, give 2 - 4 glasses of water to drink. Do not induce vomiting. Call a physician.

Skin: Immediately wash with soap and water. Remove contaminated clothing and launder before reuse. Destroy contaminated shoes.

Inhalation: Remove to fresh air. Call a physician.

Eyes: Immediately flush eyes with water for at least 15 minutes. Call a physician.

Overexposure Effects: Causes skin and eye irritation. May cause allergic skin and respiratory reactions.

Medical Conditions Aggravated by Exposure: Skin, eye and pulmonary conditions.

Additional Information: Referral to a physician is recommended if there is any question about the seriousness of any injury.

5. FIRE FIGHTING MEASURES

Flash Point: 234°F (112 °C)

Flash Point Method Used: Closed Cup

Flammable Limits in Air (Lower - % by volume): Not established

Flammable Limits in Air (Upper - % by volume): Not established

Fire Fighting Extinguishing Media: Carbon dioxide, dry chemical, foam, water.

Fire Fighting Equipment: Use self-contained breathing apparatus.

Fire and Explosion Hazards: Decomposition and combustion products may be toxic.

6. ACCIDENTAL RELEASE MEASURES

Accidental Release Measures: Remove spillage by absorbing in absorbent material.

7. HANDLING AND STORAGE

Signal Word: Warning!

Precautions: Can cause skin irritation, eye irritation, allergic respiratory reaction, and allergic skin reaction. Avoid contact with eyes, skin, and clothing. Avoid prolonged or repeated breathing of vapor or mist. Keep container closed when not in use. Use with adequate ventilation. Wash thoroughly after handling.

Other Handling Information: Nuisance dust may be generated when sanding or sawing cured material.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

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Skin Protection: Wear impermeable gloves.

Respiratory Protection: Use NIOSH approved organic vapor cartridge respirator when vapor/mist exposure is likely.

Eye Protection: Wear splash-proof chemical goggles.

Engineering Controls: General mechanical and local exhaust in accordance with ACGIH recommendations.

9. PHYSICAL AND CHEMICAL PROPERTIES

Color:	Amber
Physical State:	Liquid
Solubility in Water:	Insoluble
Vapor Pressure:	2.5 mm Hg at 60°C (140 °F)
Specific Gravity:	1.15 - 1.17 (water = 1)
Boiling Point:	Not Determined
Evaporation Rate:	Not Determined
Vapor Density:	Not Determined
VOC:	46.4 g/L
pH:	Not Determined

Percent Volatile: Negligible.

10. STABILITY AND REACTIVITY

Conditions to Avoid: Excessive heat for prolonged periods of time.

Stability: Stable.

Incompatibility: Strong oxidizers, acids and bases.

Hazardous Decomposition Products: Combustion may form toxic materials, such as carbon dioxide, carbon monoxide.

Hazardous Polymerization: Will not occur.

11. TOXICOLOGICAL INFORMATION

Sensitization: May cause allergic skin reaction and respiratory sensitivity in some people.

Skin Irritation: Irritant.

Eye Irritation: Irritant.

12. ECOLOGICAL INFORMATION

13. DISPOSAL CONSIDERATIONS

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Waste Disposal Method: Consult qualified local or corporate personnel for method that will comply with local, state and federal health and environmental regulations.

14. TRANSPORT INFORMATION

DOT: Non-Bulk

Proper Shipping Name: Resin compounds, N.O.I.

Department of Transportation: Not regulated as a hazardous material by the U.S. Dept. of Transportation (DOT) 49 CFR 172.101 hazardous materials table.

15. REGULATORY INFORMATION

US Federal Regulations:

Occupational Safety and Health Act (OSHA): This Material Safety Data Sheet (MSDS) has been prepared in compliance with the federal OSHA Hazard Communication Standard 29 CFR 1910.1200. This product is considered to be a hazardous chemical under that standard.

Resource Conservation and Recovery Act (RCRA): Not a hazardous waste under RCRA (40 CFR 261).

SARA Title III: Section 313 Toxic Chemical List (TCL): This product does not contain any chemicals for routine annual toxic chemical release reporting under Section 313 (40 CFR 372).

TSCA Section 8(b) - Inventory Status: All chemical components of this product are in compliance with TSCA inventory requirements.

TSCA Section 12(b) - Export Notification: This product does not contain any chemical(s) that are subject to a Section 12(b) export notification.

State Regulations:

California Proposition 65: This product does not contain any chemicals currently on the California list of Known Carcinogens and Reproductive Toxins.

Pennsylvania Right-to-Know: The following is required composition information:

Chemical Name: Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl)oxirane
Common Name: Bisphenol A Diglycidyl Ether Polymer
CAS Number: 25068-38-6
Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Polyester Resin
CAS Number: Held confidential by our supplier
Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Phosphorous acid, triphenyl ester
Common Name: Triphenyl phosphite
CAS Number: 101-02-0

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Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Oxirane, (Butoxymethyl)-

Common Name: Butyl glycidyl ether

CAS Number: 2426-08-6

Comment: Hazardous Substance

16. OTHER INFORMATION

MSDS No:	6069
Approved By:	Dianne Blessing
Title:	EHS Specialist

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