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Effective Date: 10/18/06

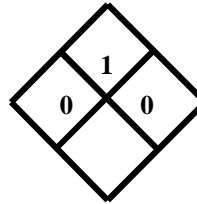
Material Safety Data Sheet

MSDS No: 5968

1. PRODUCT IDENTIFICATION

Trade Name: RenShape 460

Chemical Family: Cured Polyurethane



NFPA RATING

Health:	0
Flammability:	1
Reactivity:	0
Personal Protection:	

HMIS RATING

Intended Use or Product Type: Modeling Stock.

2. COMPOSITION / INFORMATION ON INGREDIENTS

OSHA Hazardous Ingredients: The components of this product are not considered to be hazardous as defined by the OSHA Hazard Communication Standard (CFR 1910.1200).

3. HAZARDS IDENTIFICATION

Emergency Overview: Dust hazard. Avoid dusty conditions. Avoid breathing dust. Use with adequate ventilation. In accord with good industrial practice, handle with due care.

Primary Route(s) of Entry: Machining may produce inhalable dust.

4. FIRST AID MEASURES

Eyes: In case of contact with dust, flush eyes with plenty of water.

Medical Conditions Aggravated by Exposure: None known.

Additional Information: Referral to a physician is recommended if there is any question about the seriousness of any injury.

5. FIRE FIGHTING MEASURES

Flash Point:	Not established
Flash Point Method Used:	Not Applicable
Flammable Limits in Air (Lower - % by volume):	Not established

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Flammable Limits in Air (Upper - % by volume): Not established**Fire Fighting Extinguishing Media:** Carbon dioxide, dry chemical, foam, water.**Fire Fighting Equipment:** Use self-contained breathing apparatus.**Fire and Explosion Hazards:** Decomposition and combustion products may be toxic.

6. ACCIDENTAL RELEASE MEASURES

Accidental Release Measures: Remove spillage by absorbing in absorbent material.

7. HANDLING AND STORAGE

Signal Word: Caution!**Precautions:** Dust hazard. Avoid dusty conditions. Avoid breathing dust. Use with adequate ventilation. Use normal industrial hygiene practices. Avoid contact with eyes, skin, and clothing. Wash thoroughly after handling.**Other Handling Information:** Nuisance dust may be generated when sanding or sawing cured material.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Skin Protection: Wear canvas gloves as a standard handling procedure.**Respiratory Protection:** Use NIOSH approved dust mask, if required during machining.**Eye Protection:** Wear safety glasses to protect against dust particles during machining.**Engineering Controls:** General mechanical and local exhaust in accordance with ACGIH recommendations.

9. PHYSICAL AND CHEMICAL PROPERTIES

Color:	Brown
Physical State:	Solid
Solubility in Water:	Insoluble
Vapor Pressure:	Not Determined
Specific Gravity:	0.77 (water = 1)
Boiling Point:	Not Determined
Evaporation Rate:	Not Determined
Vapor Density:	Not Determined
pH:	Not Determined

Percent Volatile: Negligible.

10. STABILITY AND REACTIVITY

Conditions to Avoid: Excessive heat for prolonged periods of time.

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Stability: Stable.**Incompatibility:** Strong oxidizers, acids and bases.**Hazardous Decomposition Products:** Combustion may form toxic materials. Carbon monoxide, carbon dioxide, benzene, oxides of nitrogen, hydrogen cyanide.**Hazardous Polymerization:** Will not occur.

11. TOXICOLOGICAL INFORMATION

Eye Irritation: Dust due to machining may cause irritation.

12. ECOLOGICAL INFORMATION

13. DISPOSAL CONSIDERATIONS

Waste Disposal Method: Consult qualified local or corporate personnel for method that will comply with local, state and federal health and environmental regulations.

14. TRANSPORT INFORMATION

DOT: Non-Bulk**Proper Shipping Name:**

Solid plastic mass, n.o.i.

Department of Transportation: Not regulated as a hazardous material by the U.S. Dept. of Transportation (DOT) 49 CFR 172.101 hazardous materials table.

15. REGULATORY INFORMATION

US Federal Regulations:

Occupational Safety and Health Act (OSHA): This Material Safety Data Sheet (MSDS) has been prepared in compliance with the federal OSHA hazard Communication Standard 29 CFR 1910.1200. This product is not considered to be a hazardous chemical under that standard.**Resource Conservation and Recovery Act (RCRA):** Not a hazardous waste under RCRA (40 CFR 261).**SARA Title III: Section 313 Toxic Chemical List (TCL):** This product contains a toxic chemical(s) for routine annual toxic chemical release reporting under section 313 (40 CFR 372). This information must be included in all MSDS's copied or distributed for this material.Chemical Name: Aluminum oxide (Al₂O₃)

Common Name: Alumina

Percent in Composition: 1.2682 % by wt

Comment:

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TSCA Section 8(b) - Inventory Status: Chemical components listed on TSCA Inventory.

State Regulations:

Pennsylvania Right-to-Know: The following is required composition information:

Chemical Name: Cured Polyurethane
CAS Number: Confidential
Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Carbonic acid calcium salt (1:1)
Common Name: Calcium Carbonate
CAS Number: 471-34-1
Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: Silica
Common Name: Fumed Silica
CAS Number: 7631-86-9
Comment: Hazardous Substance

Chemical Name: Aluminum oxide (Al₂O₃)
Common Name: Alumina
CAS Number: 1344-28-1
Comment: Environmental Hazardous Substance

16. OTHER INFORMATION

MSDS No:	5968
Approved By:	Dianne Blessing
Title:	EH&S Specialist

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