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Effective Date: 7/23/08

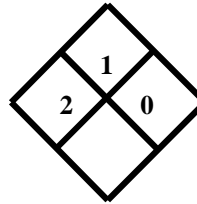
Material Safety Data Sheet

MSDS No: 6099

1. PRODUCT IDENTIFICATION

Trade Name: Ren 6402-1

Chemical Family: Polyol



NFPA RATING

Health:	2
Flammability:	1
Reactivity:	0
Personal Protection:	

HMIS RATING

Synonyms:

RP 6402-1 Hardener
TDT 178-75 Hardener

Intended Use or Product Type: Polyol hardener

2. COMPOSITION / INFORMATION ON INGREDIENTS

O S H A	CAS No.	CHEMICAL IDENTITY	EXPOSURE LIMITS				CARCINOGEN STATUS			
			ACGIH		OSHA		MFR.	IARC	NTP	OSHA
			TWA	STEL	PEL	STEL				
*	110-63-4 Common Name: Concentration	1,4- Butanediol 1,4-Butanediol 3.00 - 7.00 % by wt	NE	NE	NE	NE	NE	NR	NR	NR
*	120-07-0 Common Name: Concentration	Ethanol, 2,2'-(Phenylimino)bis- N,N-Hydroxyethyl aniline 1.00 - 5.00 % by wt	NE	NE	NE	NE	NE	NR	NR	NR

* = OSHA Hazardous Ingredient

3. HAZARDS IDENTIFICATION

Emergency Overview: Causes skin and eye irritation.

Primary Route(s) of Entry: Dermal; heated product may produce inhalable vapors.

4. FIRST AID MEASURES

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Ingestion: Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Seek immediate medical attention.

Skin: Immediately wash with soap and water. Remove contaminated clothing and launder before reuse. Destroy contaminated shoes. Seek immediate medical attention.

Inhalation: Remove to fresh air. Seek immediate medical attention.

Eyes: Immediately flush eyes with water for at least 15 minutes. Seek immediate medical attention.

Overexposure Effects: Causes skin and eye irritation.

Medical Conditions Aggravated by Exposure: Skin and eye conditions.

Additional Information: Referral to a physician is recommended if there is any question about the seriousness of any injury.

5. FIRE FIGHTING MEASURES

Flash Point:	> 200°F (> 93 °C)
Flash Point Method Used:	Estimated
Flammable Limits in Air (Lower - % by volume):	Not established
Flammable Limits in Air (Upper - % by volume):	Not established

Fire Fighting Extinguishing Media: Carbon dioxide, dry chemical, foam, water.

Fire Fighting Equipment: Use self-contained breathing apparatus.

Fire and Explosion Hazards: Decomposition and combustion products may be toxic.

6. ACCIDENTAL RELEASE MEASURES

Accidental Release Measures: Remove spillage by absorbing in absorbent material.

7. HANDLING AND STORAGE

Signal Word: Warning!

Precautions: Can cause skin and eye irritation. Avoid contact with eyes, skin, and clothing. Wash thoroughly after handling.

Other Handling Information: Nuisance dust may be generated when sanding or sawing cured material.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Skin Protection: Wear impermeable gloves.

Respiratory Protection: Use NIOSH approved organic vapor cartridge respirator when vapor/mist exposure is likely.

Eye Protection: Wear splash-proof chemical goggles.

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Engineering Controls: General mechanical and local exhaust in accordance with ACGIH recommendations.

9. PHYSICAL AND CHEMICAL PROPERTIES

Color:	Off White
Physical State:	Liquid
Solubility in Water:	Slight
Vapor Pressure:	Not Determined
Specific Gravity:	1.04 (water = 1)
Boiling Point:	Not Determined
Melting Point:	Not Determined
Evaporation Rate:	Not Determined
Density:	Not Determined
Vapor Density:	Not Determined
VOC:	0.0853 g/L
pH:	Not Determined
Coefficient of water/oil:	Not Determined

Percent Volatile: Not determined.

10. STABILITY AND REACTIVITY

Conditions to Avoid: Excessive heat for prolonged periods of time.

Stability: Stable.

Incompatibility: Strong oxidizers, acids and bases.

Hazardous Decomposition Products: Combustion may form toxic materials, such as carbon dioxide, carbon monoxide.

Hazardous Polymerization: Will not occur.

11. TOXICOLOGICAL INFORMATION

Skin Irritation: Irritant.

Eye Irritation: Irritant.

12. ECOLOGICAL INFORMATION

13. DISPOSAL CONSIDERATIONS

Waste Disposal Method: Consult qualified local or corporate personnel for method that will comply with local, state and federal health and environmental regulations.

Additional Information: Disposal of Cured Product: This product when cured may contain very small quantities of organic mercury compounds. It is the responsibility of the user to determine if the selected disposal method complies with applicable regulations.

14. TRANSPORT INFORMATION

DOT: Non-Bulk	
Proper Shipping Name:	Not Regulated
IATA: Non-Bulk	
Proper Shipping Name:	Not Regulated
IMDG: Non-Bulk	
Proper Shipping Name:	Not Regulated
TDG: Non-Bulk	
Proper Shipping Name:	Not Regulated

Motor Freight Classification Resin compounds, N.O.I.

15. REGULATORY INFORMATION**US Federal Regulations:**

Occupational Safety and Health Act (OSHA): This Material Safety Data Sheet (MSDS) has been prepared in compliance with the federal OSHA Hazard Communication Standard 29 CFR 1910.1200. This product is considered to be a hazardous chemical under that standard.

Resource Conservation and Recovery Act (RCRA): D 009 contains mercury.

SARA Title III: Section 313 Toxic Chemical List (TCL): This product does not contain any chemicals for routine annual toxic chemical release reporting under Section 313 (40 CFR 372).

TSCA Section 8(b) - Inventory Status: All chemical components of this product are in compliance with TSCA inventory requirements.

TSCA Section 12(b) - Export Notification: This product does not contain any chemical(s) that are subject to a Section 12(b) export notification.

International Regulations:

Canadian Inventory Status: This product contains only chemicals that are currently listed on the Canadian Domestic Substance List.

Canadian WHMIS: This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations and the MSDS contains all the information required by the Controlled Products Regulations. D2B

State Regulations:

California Proposition 65: The following is required composition information. This product contains the following chemical(s) which are currently listed on the California list of Known Carcinogens and Reproductive Toxins:

Chemical Name: Mercury catalyst

CAS Number: Held confidential by our supplier

Percent in Composition: 0.2 % by wt

Comment: Warning! This chemical is known to the State of California to cause birth defects or other reproductive harm.

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Chemical Name: 2- Propenenitrile
Common Name: Acrylonitrile
CAS Number: 107-13-1
Percent in Composition: 0.0023 % by wt
Comment: Warning! This chemical is known to the State of California to cause cancer.

Pennsylvania Right-to-Know: The following is required composition information:

Chemical Name: Polymer Polyol
CAS Number: Confidential
Comment: Not on Pennsylvania Hazardous Substance List

Chemical Name: 1,4- Butanediol
Common Name: 1,4-Butanediol
CAS Number: 110-63-4
Comment: Not on Pennsylvania Hazardous Substance List

16. OTHER INFORMATION

MSDS No: 6099
Approved By: Dianne Blessing
Title: EH&S Specialist

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**Huntsman Advanced Materials
Americas Inc. (EL)**

MATERIAL FROM THIS DATA SHEET SHOULD BE DIRECTED TO HUNTSMAN, MANAGER, PRODUCT SAFETY AT THE ABOVE ADDRESS.