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Effective Date: 1/20/04

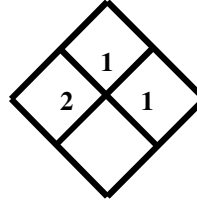
Material Safety Data Sheet

MSDS No: 34645

1. PRODUCT IDENTIFICATION

Trade Name: RenCast 6494

Chemical Family: Isocyanate



NFPA RATING

Health:	2*
Flammability:	1
Reactivity:	1
Personal Protection:	

HMIS RATING

Intended Use or Product Type: Polyurethane casting system

2. COMPOSITION / INFORMATION ON INGREDIENTS

O S H A	CAS No.	CHEMICAL IDENTITY	EXPOSURE LIMITS				CARCINOGEN STATUS			
			ACGIH		OSHA		MFR.	IARC	NTP	OSHA
			TWA	STEL	PEL	STEL				
*	101-68-8	Benzene, 1,1'-Methylenebis[4-Isocyanato-MDI Common Name:	0.005 ppm	NE	0.02 ppm	NE	NE	NR	NR	NR
*	26447-40-5	Benzene, 1,1'-Methylenebis[Isocyanato-Diphenylmethane diisocyanate Common Name:	NE	NE	NE	NE	NE	NR	NR	NR
*	39310-05-9	Benzene, 1,1'-Methylenebis(Isocyanato-, homopolymer Diphenylmethane diisocyanate homopolymer Common Name:	NE	NE	NE	NE	NE	NR	NR	NR
*	78-40-0	Phosphoric Acid, Triethyl Ester	NE	NE	NE	NE	NE	NR	NR	NR

* = OSHA Hazardous Ingredient

3. HAZARDS IDENTIFICATION

Emergency Overview: Causes skin, eye, and respiratory irritations. May cause allergic skin and respiratory reactions.

Primary Route(s) of Entry: Dermal; heated product may produce inhalable vapors.

4. FIRST AID MEASURES

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Ingestion: If conscious, give 2 - 4 glasses of water to drink. Do not induce vomiting. Call a physician.

Skin: Immediately wash with soap and water. Remove contaminated clothing and launder before reuse. Destroy contaminated shoes.

Inhalation: Remove to fresh air. Call a physician.

Eyes: Immediately flush eyes with water for at least 15 minutes. Call a physician.

Overexposure Effects: Contact with liquid causes eye and skin irritation. If inhaled causes breathlessness, chest discomfort, and reduced pulmonary function. May cause allergic skin and respiratory reactions in some individuals, leading to asthma type spasms of the bronchial tubes and difficulty in breathing.

Medical Conditions Aggravated by Exposure: Persons with asthmatic-type conditions, chronic bronchitis, other chronic respiratory diseases, eye conditions or recurrent skin eczema or sensitization should be excluded from working with isocyanates.

Additional Information: Referral to a physician is recommended if there is any question about the seriousness of any injury.

5. FIRE FIGHTING MEASURES

Flash Point:	> 200°F (> 93 °C)
Flash Point Method Used:	Estimated
Flammable Limits in Air (Lower - % by volume):	Not established
Flammable Limits in Air (Upper - % by volume):	Not established

Fire Fighting Extinguishing Media: Carbon dioxide, dry chemical, foam, water.

Fire Fighting Equipment: Use self-contained breathing apparatus.

Fire and Explosion Hazards: Decomposition and combustion products may be toxic.

6. ACCIDENTAL RELEASE MEASURES

Accidental Release Measures: Remove spillage by absorbing in absorbent material.

7. HANDLING AND STORAGE

Signal Word: Warning!

Precautions: Causes irritation if inhaled and can cause skin irritation, eye irritation, allergic respiratory reaction, and allergic skin reaction. Avoid breathing vapor or mist. Avoid contact with eyes, skin, and clothing. Keep container closed when not in use. Use with adequate ventilation. Wash thoroughly after handling.

Other Handling Information: Nuisance dust may be generated when sanding or sawing cured material.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Skin Protection: Wear impermeable gloves.

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Respiratory Protection: If a person is concerned with exposure to isocyanates, an organic respirator can provide protection at less than the TLV. It is not a requirement at an exposure level less than the TLV. For exposures in excess of the TLV, an air supplied respirator would be required. Conditions that may create exposures above the TLV are spray applications, the material being strongly heated in excess of 125F before application, or the use of material in poorly ventilated areas.

Eye Protection: Wear splash-proof chemical goggles.

Engineering Controls: General mechanical and local exhaust in accordance with ACGIH recommendations.

9. PHYSICAL AND CHEMICAL PROPERTIES

Color:	Pale Amber
Odor:	Typical
Physical State:	Liquid
Solubility in Water:	Reacts with water
Vapor Pressure:	Not Determined
Specific Gravity:	1.18 (water = 1)
Boiling Point:	Not Determined
Evaporation Rate:	Not Determined
Vapor Density:	Not Determined
pH:	Not Determined

Percent Volatile: Not Determined

10. STABILITY AND REACTIVITY

Conditions to Avoid: Excessive heat for prolonged periods of time.

Stability: Stable.

Incompatibility: Strong oxidizers, acids and bases.

Hazardous Decomposition Products: Combustion may form toxic materials, such as carbon dioxide, carbon monoxide.

Hazardous Polymerization: Will not occur.

11. TOXICOLOGICAL INFORMATION

Acute Inhalation Exposure Effects: Respiratory irritant.

Sensitization: May cause allergic skin reaction and respiratory sensitivity in some people.

Skin Irritation: Irritant.

Eye Irritation: Irritant.

Sub-Chronic: Butyl benzyl phthalate (BBP) produced liver necrosis and pancreatic lesions at a dose of approximately 675 mg/kg/day and 275 mg/kg/day, respectively, during a 90-day oral administration study with rats. The no observable effect levels (NOEL) were approximately 275 and 110 mg/kg/day, respectively.

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12. ECOLOGICAL INFORMATION**13. DISPOSAL CONSIDERATIONS**

Waste Disposal Method: Consult qualified local or corporate personnel for method that will comply with local, state and federal health and environmental regulations.

14. TRANSPORT INFORMATION**DOT: Non-Bulk****Proper Shipping Name:** Resin compounds, N.O.I.

Department of Transportation: Not regulated as a hazardous material by the U.S. Dept. of Transportation (DOT) 49 CFR 172.101 hazardous materials table.

15. REGULATORY INFORMATION**US Federal Regulations:**

Occupational Safety and Health Act (OSHA): This Material Safety Data Sheet (MSDS) has been prepared in compliance with the federal OSHA Hazard Communication Standard 29 CFR 1910.1200. This product is considered to be a hazardous chemical under that standard.

Resource Conservation and Recovery Act (RCRA): Not specifically listed as hazardous waste under RCRA (40 CFR 261). However, it is strongly recommended that compound be treated as a hazardous waste and disposed of accordingly.

SARA Title III: Section 313 Toxic Chemical List (TCL): This product contains a toxic chemical(s) for routine annual toxic chemical release reporting under section 313 (40 CFR 372). This information must be included in all MSDS's copied or distributed for this material.

Chemical Name: Benzene, 1,1'-Methylenebis[4-Isocyanato-

Common Name: MDI

Percent in Composition: 47.5 % by wt

Comment:

TSCA Section 8(b) - Inventory Status: All chemical components of this product are in compliance with TSCA inventory requirements.

TSCA Section 12(b) - Export Notification: This product does not contain any chemical(s) that are subject to a Section 12(b) export notification.

State Regulations:

Pennsylvania Right-to-Know: The following is required composition information:

Chemical Name: Benzene, 1,1'-Methylenebis[4-Isocyanato-

Common Name: MDI

CAS Number: 101-68-8

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Comment: Environmental Hazardous Substance

Chemical Name: 1,2- Benzenedicarboxylic acid, butyl phenylmethyl ester

Common Name: Butyl benzyl phthalate

CAS Number: 85-68-7

Comment: Environmental Hazardous Substance

Chemical Name: Benzene, 1,1'-Methylenebis(Isocyanato-, homopolymer

Common Name: Diphenylmethane diisocyanate homopolymer

CAS Number: 39310-05-9

Comment: Not on Pennsylvania Hazardous Substance List

16. OTHER INFORMATION

MSDS No:	34645
Approved By:	Dianne Blessing
Title:	EH&S Specialist

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