

MATERIAL SAFETY 3M  
 DATA SHEET 3M Center  
 St. Paul, Minnesota  
 55144-1000  
 1-800-364-3577 or (651) 737-6501 (24 hours)

Copyright, 2001, Minnesota Mining and Manufacturing Company.  
 All rights reserved. Copying and/or downloading of this  
 information for the purpose of properly utilizing 3M products  
 is allowed provided that:  
 1) the information is copied in full with no changes unless  
 prior agreement is obtained from 3M, and  
 2) neither the copy nor the original is resold or otherwise  
 distributed with the intention of earning a profit thereon.

DIVISION: COATED ABRASIVES DIVISION  
 TRADE NAME:  
 Roloc(TM) Discs (Coated Abrasives) - All types and sizes  
 ISSUED: November 07, 2001  
 SUPERSEDES: August 27, 1999  
 DOCUMENT: 06-8516-4

1. INGREDIENT	C.A.S. NO.	PERCENT
COATED ABRASIVE.....	Unknown	28 - 97
PLASTIC BUTTON.....	Unknown	3 - 70
CURED ADHESIVE.....	Unknown	.2 - 5

2. PHYSICAL DATA

BOILING POINT:..... N/A  
 VAPOR PRESSURE:..... N/A  
 VAPOR DENSITY:..... N/A  
 EVAPORATION RATE:..... N/A  
 SOLUBILITY IN WATER:..... N/A  
 SPECIFIC GRAVITY:..... N/A  
 PERCENT VOLATILE:..... N/A  
 pH:..... N/A  
 VISCOSITY:..... N/A  
 MELTING POINT:..... N/A

APPEARANCE AND ODOR:  
 Coated abrasive product adhered to a plastic button.

3. FIRE AND EXPLOSION HAZARD DATA

FLASH POINT:..... N/A  
 FLAMMABLE LIMITS - LEL:..... N/A  
 FLAMMABLE LIMITS - UEL:..... N/A  
 AUTOIGNITION TEMPERATURE:..... N/A

Abbreviations: N/D - Not Determined N/A - Not Applicable CA - Approximately

-----  
3. FIRE AND EXPLOSION HAZARD DATA (continued)  
-----

EXTINGUISHING MEDIA:

Water, Carbon dioxide, Dry chemical, Foam

SPECIAL FIRE FIGHTING PROCEDURES:

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

UNUSUAL FIRE AND EXPLOSION HAZARDS:

Not applicable.

NFPA HAZARD CODES: HEALTH: 1 FIRE: 0 REACTIVITY: 0  
UNUSUAL REACTION HAZARD: none

-----  
4. REACTIVITY DATA  
-----

STABILITY: Stable

INCOMPATIBILITY - MATERIALS/CONDITIONS TO AVOID:

Not applicable.

HAZARDOUS POLYMERIZATION: Hazardous polymerization will not occur.

HAZARDOUS DECOMPOSITION PRODUCTS:

Carbon Monoxide and Carbon Dioxide.

-----  
5. ENVIRONMENTAL INFORMATION  
-----

SPILL RESPONSE:

Observe precautions from other sections. Collect spilled material.

RECOMMENDED DISPOSAL:

Dispose of waste product in a sanitary landfill. Disposal alternative: Incinerate in an industrial or commercial facility in the presence of a combustible material.

Combustion products may include HF. Facility must be capable of handling halogenated materials.

Washing wastes from the use of this product to a sewer could result in fluoride concentrations in the wastewater.

-----  
Abbreviations: N/D - Not Determined N/A - Not Applicable CA - Approximately

-----  
5. ENVIRONMENTAL INFORMATION (continued)  
-----

ENVIRONMENTAL DATA:  
Not determined.

REGULATORY INFORMATION:  
Volatile Organic Compounds: N/A.  
VOC Less H2O & Exempt Solvents: N/A.

Since regulations vary, consult applicable regulations or authorities before disposal. U.S. EPA Hazardous Waste Number = None (Not U.S. EPA Hazardous).

OTHER ENVIRONMENTAL INFORMATION:  
The substrate that was abraded must be considered as a factor in the disposal method for this product.

EPCRA HAZARD CLASS:  
FIRE HAZARD: No PRESSURE: No REACTIVITY: No ACUTE: No CHRONIC: No

-----  
6. SUGGESTED FIRST AID  
-----

EYE CONTACT:  
Immediately flush eyes with large amounts of water. Get immediate medical attention.

SKIN CONTACT:  
Flush skin with large amounts of water. If irritation persists, get medical attention.

INHALATION:  
If signs/symptoms occur, remove person to fresh air. If signs/symptoms continue, call a physician.

IF SWALLOWED:  
No need for first aid is anticipated.

-----  
7. PRECAUTIONARY INFORMATION  
-----

EYE PROTECTION:  
Wear safety glasses to prevent eye contact with dust created from grinding substrate.

SKIN PROTECTION:  
Wear gloves to prevent skin contact with dust created from grinding substrate.

-----  
Abbreviations: N/D - Not Determined N/A - Not Applicable CA - Approximately

-----  
7. PRECAUTIONARY INFORMATION (continued)  
-----

RECOMMENDED VENTILATION:

Provide appropriate local exhaust for grinding, cutting or sanding cured material. If exhaust ventilation is not adequate, use appropriate respiratory protection.

RESPIRATORY PROTECTION:

Avoid breathing of dust created by cutting, sanding or grinding. Select one of the following NIOSH approved respirators based on airborne concentration of contaminants and in accordance with OSHA regulations: half-mask dust respirator, full-face dust respirator.

PREVENTION OF ACCIDENTAL INGESTION:

Wash hands after handling and before eating.

RECOMMENDED STORAGE:

Store under normal warehouse conditions.

FIRE AND EXPLOSION AVOIDANCE:

Keep away from heat, sparks, open flame, and other sources of ignition.

EXPOSURE LIMITS

INGREDIENT	VALUE	UNIT	TYPE	AUTH	SKIN*
COATED ABRASIVE.....	NONE	NONE	NONE	NONE	
PLASTIC BUTTON.....	NONE	NONE	NONE	NONE	
CURED ADHESIVE.....	NONE	NONE	NONE	NONE	

\* SKIN NOTATION: Listed substances indicated with 'Y' under SKIN refer to the potential contribution to the overall exposure by the cutaneous route including mucous membrane and eye, either by airborne or, more particularly, by direct contact with the substance. Vehicles can alter skin absorption.

SOURCE OF EXPOSURE LIMIT DATA:

- NONE: None Established

-----  
8. HEALTH HAZARD DATA  
-----

EYE CONTACT:

Mechanical eye irritation: signs/symptoms can include irritation, redness, scratching of the cornea and tearing.

Dust created by cutting, grinding, sanding, or machining may cause eye irritation.

-----  
Abbreviations: N/D - Not Determined N/A - Not Applicable CA - Approximately

-----  
8. HEALTH HAZARD DATA (continued)  
-----

SKIN CONTACT:

Mechanical skin irritation: signs/symptoms can include itching and redness.

INHALATION:

Irritation (upper respiratory): signs/symptoms can include soreness of the nose and throat, coughing and sneezing.

Dust from cutting, grinding, sanding or machining may cause irritation of the respiratory system.

IF SWALLOWED:

Ingestion is not a likely route of exposure to this product.

OTHER HEALTH HAZARD INFORMATION:

This product, when used under reasonable conditions or in accordance with the 3M directions for use, should not present a health and safety hazard. However, use or processing of the product in a manner not in accordance with the product's directions for use may affect the performance of the product and may present potential health and safety hazards.

When determining the degree of health hazards, the material being abraded must be considered.

-----  
SECTION CHANGE DATES  
-----

ENVIRONMENTAL INFO. SECTION CHANGED SINCE August 27, 1999 ISSUE

-----  
Abbreviations: N/D - Not Determined N/A - Not Applicable CA - Approximately  
-----

-----  
The information in this Material Safety Data Sheet (MSDS) is believed to be correct as of the date issued. 3M MAKES NO WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR COURSE OF PERFORMANCE OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's method of use or application. Given the variety of factors that can affect the use and application of a 3M product, some of which are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for user's method of use or application.

3M provides information in electronic form as a service to its customers. Due to the remote possibility that electronic transfer may have resulted in errors, omissions or alterations in this information, 3M makes no representations as to its completeness or accuracy. In addition, information obtained from a database may not be as current as the information in the MSDS available directly from 3M.