

## DATA SHEET

### RELEASE ALL® SAFELEASE 20L

Water Based, Liquid Wax Mold Release Agent

#### General Information

**Safelease 20L** is an all purpose, water based, liquid wax that contains no silicones or silanes. **Safelease 20L** is easy to apply and is an ideal mold release wax for composite or metal tools. **Safelease 20L** can be used for cure cycles up to 350°F (177°C).

#### Application

Note: Shake well prior to application.

1. Thoroughly clean and dry mold surface.
2. Apply one to three coats with a lint free cloth. Allow 5 - 10 minutes drying time between coats.
3. Allow the final coat to dry for approximately 30 minutes at room temperature and apply a light buff with a lint free cloth.

#### Cycles

**Safelease 20L** is capable of multiple release cycles with most resin systems.

#### Removal

In the event of mold release buildup, **Safelease 20L** can be easily removed using Release Off 826. Refer to the Data Sheet for application instructions.

#### Safety Data

Material Safety Data Sheets are available for all Airtech products and should be consulted prior to use of product.

#### Packaging

1 gallon containers (3.8 liters)

#### Shelf Life

1 year when stored at 72°F (22°C).  
DO NOT FREEZE

CATALOG POSITION: **RELEASE LIQUIDS**



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