



PRODUCT DATA

Mold Cleaner 201B

Mold Cleaner

Mold Cleaner 201B is a powerful stripping agent that attacks resinous buildup and removes it from molds. Mold Cleaner 201B is the most effective, easy-to-handle resin remover available for removing most common thermoset and thermoplastic polymers from molds.

Typical Properties

Density, lbs/gal; kg/l	8.60; 1.03
Flash Point, °F/°C	204/94
Auto Ignition Temperature, °F/°C	655/346
Compatibility	Completely miscible with water and most organic solvents including chlorinated hydrocarbons
Storage	24 months

Application

Mold Cleaner 201B effectively removes most flame-retardant plastic deposits and thermoset and thermoplastic polymers. Simply spray Mold Cleaner 201B into the mold cavity and fill the mold immediately, with mold temperature at 180-200°F/82-93°C. The deposits will be removed by the ejected part.

Soaking is an effective method for buildup removal. Where polymer buildup is not excessive, spray generous amounts of Mold Cleaner 201B on the surface and allow them to sit overnight at room temperature. Additional time or application may be necessary to remove heavier buildup. Brushing areas of the machinery, which are not amenable to soaking, with Mold Cleaner 201B has been found to be effective.

Mold Cleaner 201B is recommended for cleaning all metal molds. Do not use Mold Cleaner 201B for cleaning polymeric molds (unless the mold has been carefully checked for resistance).

Storage

Store Mold Cleaner 201B in a cool, dry area.

Handling

We believe Mold Cleaner 201B has a low degree of hazard when used as intended. For more information, request a copy of Chem-Trend's Material Safety Data Sheet.

Packaging

Mold Cleaner 201B is available in 5-gallon (20-liter) and 55-gallon (208-liter) containers.

While the technical information and suggestions for use contained herein are believed to be accurate and reliable, nothing stated in this bulletin is to be taken as a warranty either expressed or implied.

Further Information

Request information on our complete range of materials: custom-formulated release agents for polyurethane molding; tire lubes and bladder coatings; Mono-Coat® semi-permanent release coatings; aerosol formulations; mold cleaners and sealers; specialized coatings and application equipment.