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Freeman Manufacturing & Supply Co.
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PRODUCT DATA

PRC-787

Solvent-Based Paste Wax

PRC-787, a solvent-based paste wax, is a finely balanced combination of waxes and proprietary parting agents especially effective for molding high-resilient automotive seating parts. This product provides **good release** coupled with **minimal buildup** and **surface scrunge**, particularly on difficult-to-coat surfaces.

PRC-787 can be used with all standard foam systems and mold release systems. It is recommended for molding operations with temperatures between 113-174°F/45-79°C at pouring.

Typical Properties

| | |
|---------------------------------|------------------------|
| Appearance | Off-white creamy paste |
| Density, lbs/gal; kg/l | 6.67; 0.80 |
| Flash Point, °F/°C | 103/39 |
| Viscosity @ 70°F/21°C | 22 |
| VOC ¹ , lbs/gal; g/l | 5.0 |
| Storage Stability, unopened | Excellent |

¹Volatile Organic Content

Application

PRC-787 can be brushed on or wiped on with a cotton cloth.

1. Thoroughly clean the mold with a Chem-Trend mold cleaner to remove the previous release agent or other contamination. Wipe dry with a clean cloth or towel. Then wipe with a clean solvent or naphtha and let air dry.
2. Apply a generous coat of PRC-787 to paste areas such as pin, bracket and seal areas.
3. Begin molding.
4. Reapply an even coat after every shot to ensure adequate release ease.

Storage

For best results, store between 68-100°F/20-38°C. Keep container tightly sealed to prevent contamination. If stored in cold temperatures, allow product to warm to room temperature prior to use.

Handling

We believe PRC-787 has a low degree of hazard when used as intended. For more information, request a copy of Chem-Trend's Material Safety Data Sheet.

Packaging

PRC-787 is available in 5-gallon (20-liter) and 55-gallon (208-liter) containers.

While the technical information and suggestions for use contained herein are believed to be accurate and reliable, nothing stated in this bulletin is to be taken as a warranty either expressed or implied.

Further Information

Request information on our complete range of materials: custom-formulated release agents for polyurethane molding; tire lubes and bladder coatings; Mono-Coat[®] semi-permanent release coatings; aerosol formulations; mold cleaners and sealers; specialized coatings and application equipment.