



## Freeman 5075 Foundry Board Adhesive

### Description

Freeman 5075 adhesive is a room temperature curing epoxy designed specifically for the gluing of red foundry boards.

### Physical Properties

Color	Red
Mix Ratio (by weight)	100:20
Mix Ratio (by volume)	100:22
Viscosity, Mixed (cps)	3,500
Hardness (Shore D)	85
Gel Time (minutes @ 77°F)	15
Light Handling Time (hours @ 77°F)	3-4
Cure Time (hours @ 77°F)	24
Specific Gravity (g/cc)	1.14

The user shall determine the suitability of this product for their application and assumes all risks and liabilities associated with the use of this product. The exclusive remedy for all proven claims is replacement of our materials only and in no event shall Freeman Mfg. & Supply Co. be liable for special, incidental, or consequential claims.

READ SAFETY DATA SHEETS AND PRODUCT LABELS BEFORE USING PRODUCT