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#### **TECHNICAL BULLETIN**

ERISYS<sup>®</sup> GE-8 C12-C14 Glycidyl Ether Aliphatic Monofunctional Epoxy Reactive Diluent CAS NO. 68609-97-2

#### **DESCRIPTION**

ERISYS GE-8 is the monoglycidyl ether of a naturally occurring C12-C14 aliphatic alcohol. The primary use of GE-8 is as a reactive diluent for high viscosity epoxy resin. GE-8 is compatible at all concentrations with those resins and the blends can be cured using any epoxy resin curing agent.

GE-8 poses relatively low health risks due to its low vapor pressure and exceptionally low residual epichlorohydrin level. Formulations containing GE-8 are therefore recommended for use in poorly ventilated areas. A typical application of GE-8 would be as a diluent in the Part A of an 100% solids floor coating formulation. GE-8 is approved, under CFR 175-105, for potable water applications.

As with all monofunctional aliphatic epoxides, increasing levels of GE-8 in epoxy resins will lengthen gel times and modify cured properties. See the following table and graphs for the extent of the modifications.

#### **APPLICATIONS**

- □ Flooring
- ☐ Decorative Gravel Surfaces/Structures
- □ Potting & Encapsulation
- ☐ General Purpose Adhesives

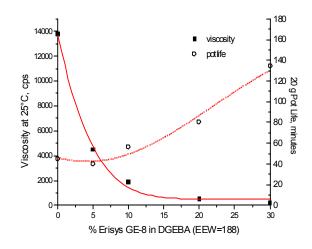
#### **TYPICAL PROPERTIES**

Appearance	Clear, Clean
Viscosity @ 25° C, cps	5 – 10
Epoxide Equivalent Weight, g/eq	275 - 300
APHA Color, max	100
Residual Epichlorohydrin, max ppm	10
Hydrolyzable Chloride, max %	0.05
Weight per Gallon, @ 25°C, lbs.	7.4 <u>+</u> 0.1
Flash Point, °C (°F)	>94(>200)

#### **HANDLING PROPERTIES**

The use of ERISYS GE-8 will effect the handling and cured properties of resin formulations. The effects of these changes are shown below.

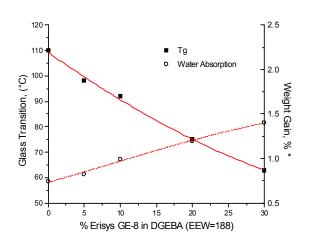
#### **VISCOSITY AND POT LIFE**



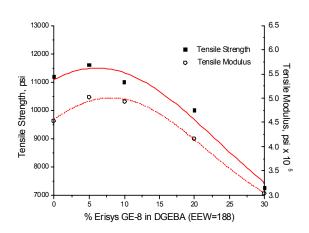


#### **HANDLING PROPERTIES (Continued)**

#### Tg and MOISTURE PICKUP



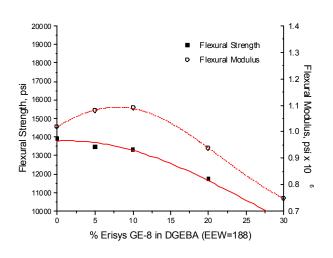
#### **TENSILE PROPERTIES**



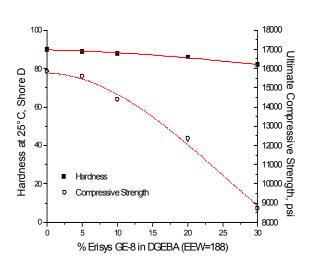
\*After 2 hours in boiling water

## THE EFFECT OF ERISYS GE-8 ON THE CURED PROPERTIES OF LIQUID EPOXY RESIN (EEW 188) CURED WITH TETA

#### **FLEXURAL PROPERTIES**



### HARDNESS and COMPRESSIVE STRENGTH





PROPERTIES OF DGEBA/GE-8/TETA SYSTEMS						
FORMULATION, pbw	Α	В	С	D	E	
DGEBA (EEW-188)	100.0	95.0	90.0	80.0	70.0	
ERISYS GE-8	0	5.0	10.0	20.0	30.0	
Triethylenetetramine	13.0	12.7	12.4	11.8	11.3	
RESULTS						
HANDLING PROPERTIES						
Viscosity @ 25° C of resin						
portion only, cps	13,800	4,500	1,908	513	197	
20 g Pot Life, hours:minutes	0:45	0:40	0:56	1:20	2:14	
CURED PROPERTIES*						
TENSILE						
Strength, psi	11,165	11,600	11,000	10,005	7,250	
MPa	77	80	80	69	50	
Elongation, %	4.2	5	6	6.8	5.7	
Modulus, psi	4.53E + 05	5.02E + 05	4.92E + 05	4.16E + 05	3.04E + 05	
MPa	3,127	3,465	3,391	2,870	2,098	
FLEXURAL						
Strength, psi	13,920	13,485	13,340	11,745	9,425	
MPa	96	93	92	81	65	
Modulus, psi	1.02E + 06	1.08E + 06	1.09E + 06	9.38E+05	7.47E + 05	
MPa	7,063	7,446	7,484	6,470	5,152	
COMPRESSIVE						
Strength at yield, psi	7,067	8,800	8,667	7,433	5,300	
MPa	49	61	60	51	37	
Ultimate strength, psi	15,833	15,567	14,370	12,333	8,733	
MPa	109	107	99	85	60	
HARDNESS @ 25°C,						
D durometer	90	89	88	86	82	
GLASS TRANSITION TEMPER	RATURE,					
° C	110	98	92	75	63	
° F	230	208	198	167	145	
WATER ABSORPTION, WEIGHT GAIN AFTER:						
28 Days in 25°C water, %	0.77	0.80	0.83	1.0	1.4	
2 Hours in boiling water, %	0.74	0.83	0.99	1.2	1.4	

\*Cure: gel at R.T. + 2 hours at 100°C



#### **HEALTH & SAFETY PRECAUTIONS**

ERISYS GE-8 is not a primary irritant and sensitizer. However, as with any epoxy material, irritation can resultfrom repeated or prolonged contact. The symptoms of this irritation may appear as a mild reddening or a more pronounced rash. It is, therefore, important to avoid skin contact where possible. Rubber gloves, full eye protection, and protective clothing are recommended.

Refer to the **CVC SPECIALTY CHEMICALS**, **INC**. Material Safety Data Sheet on ERISYS GE-8 for additional safety & handling information. The MSDS is revised as new data becomes available.

#### **PACKAGING & AVAILABILITY**

ERISYS GE-8 is available in 55 gallon steel non-returnable drums (410 lbs. net) and 5 gallon plastic pails (35 lbs. net). Bulk deliveries are available on special request.

#### **DISCLAIMER**

While the information and precautions outlined here are believed to be accurate and complete, CVC Specialty Chemicals makes no warranty regarding these precautions. User assumes full responsibility for determining appropriate application of the product and the necessary precautions to be taken.