

# Rhodorsil® Vicure

## Cure Accelerator

**Description** Rhodorsil® Vicure #2 is a Stannous Octoate tin complex. It is a cure accelerator when used in conjunction with a Condensation base and Catalyst combination.

**Applications** • Cure accelerator for use with Condensation (Tin) rubber compounds

### Typical Properties

#### TYPICAL PROPERTIES - AS SUPPLIED

• Color	Clear, yellowish liquid
• Consistency	Liquid, very pourable
• Specific Gravity	1.26
• Flash Point, Cleveland open cup °C (°F)	121 (250)

#### MIX RATIO

Materials accelerated with Rhodorsil® Vicure #2 will cure very rapidly. Experimentation is recommended to determine mix ratio and cure rate desired. Twenty (20) drops equals approximately 1 gram. Addition of 0.1%, by weight, will reduce pot life and Demold time by >50%

Please note: The typical properties listed in this bulletin are not intended for use in preparing specifications for any particular application of Rhodorsil® silicone materials. Please contact our Technical Service Department for assistance in writing specifications.

**Storage and shelf life** When stored in its original unopened packaging, at a temperature of 24°C (75°F), Rhodorsil® Vicure #2 may be stored for 24 months from the date of manufacture. Beyond this date, Bluestar Silicones no longer guarantees that the product meets the sales specifications.

**Safety** Please consult the Safety Data Sheet. The curing agent for this material can generate a flammable gas upon contact with acidic, basic, or oxidizing materials. Precautions to avoid contact of this curing agent with these materials should be exercised. Keep product away from children. To obtain a material safety data sheet for this product contact Bluestar at 800-356-7560.

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#### Warning to the users

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