



# BLUESIL™ VICURE #2

Distributed By  
 Freeman Manufacturing & Supply Co.  
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## Cure Accelerator

**Description** **BLUESIL™ VICURE #2** is a Stannous Octoate tin complex. It is a cure accelerator when used in conjunction with a Condensation base and Catalyst combination.

**Applications** • Cure accelerator for use with Condensation (tin) rubber compounds

### Typical Properties

• Color	Clear, yellowish liquid
• Consistency	Pourable
• Specific Gravity	1.26
• Flash Point, open cup, °C (°F)	121 (250)

Please note: The typical properties listed in this bulletin are not intended for use in preparing specifications for any particular application of BLUESIL™ silicone materials. Please contact our Technical Service Department for assistance in writing specifications.

**Mix Ratio** Materials accelerated with **BLUESIL™ VICURE #2** will cure very rapidly. Experimentation is recommended to determine mix ratio and cure rate desired. Twenty (20) drops equals approximately 1 gram. Addition of 0.1%, by weight, will reduce pot life and Demold time by 50%.

**Storage and shelf life** When stored in its original unopened packaging, at a temperature of 24°C (75°F), **BLUESIL™ VICURE #2** may be stored for 24 months from the date of manufacture.

**Safety** This rubber system uses an organometallic tin catalyst, which may irritate or burn skin and eyes upon contact. If eye contact occurs, flushing with water for at least 15 minutes should relieve discomfort. If irritation or discomfort persists, obtain medical attention. To obtain a MSDS for this product, contact Bluestar Silicones at (866) 474-6342.

**Packaging** **BLUESIL™ VICURE #2** is available in 110 gram containers.

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