



Freeman High Viscosity Gold Wood Glue

Description

Freeman High Viscosity Gold Wood Glue has a moderate set speed with good heat resistance and low minimum use temperatures. Meets ASTM D4317-86 Type III Specification. This adhesive is designed for face gluing of wood or similar porous materials, doweling, and laminating of veneer or high pressure laminates.

Physical Properties

Color (wet)	Gold
Freeze Thaw Stable	Yes
Min Use Temperature	53°F
Solids (~)	56%
Specific Gravity (~)	1.09
Viscosity (cps)	5,000

Directions:

Use freshly machined stock free from dirt or oil. Apply to one side of stock with brush roller or roll spreader. Assembly time is 15-30 minutes depending on temperature, moisture content, species, and porosity. Clamp time is 45-120 minutes depending on conditions. Allow to cure 24 hours before machining.

Clean Up and Storage:

Cleans up easily with warm water while wet. Store between 55°-80°F. Use polyurethane, aluminum, or fiberglass containers.

Ordering Information

SKU	Description	Size	Net wt.
022635	Gold Wood Glue – High Viscosity	Gallon	9 lbs
022636	Gold Wood Glue – High Viscosity	5 Gallon	45 lbs

The user shall determine the suitability of this product for their application and assumes all risks and liabilities associated with the use of this product. The exclusive remedy for all proven claims is replacement of our materials only and in no event shall Freeman Mfg. & Supply Co. be liable for

