

A Quality Product from Hawkeye Industries Inc.



## Duratec® Polyester Surfacing Primer

**The ultimate high-gloss surface primer for wood, MDF, foam and composite plugs, patterns and models**

### Usage

For composite plugs and patterns and to prime a growing number of wood products—including furniture, musical instruments and architectural applications..

### Features

All in one coat! Duratec Polyester Surfacing Primer provides rapid coat buildup and a smooth surface with high gloss, when required.

Here's why you should choose Duratec Polyester Surfacing Primer—

**Low porosity**—provides a super fine leveling and filling system on a variety of substrates with superior release properties.

**Adhesion to most epoxies**—with heat distortion level of 201°F, 94°C, the primer also adheres to fiberglass, properly prepared metal, wood, MDF, brick, concrete and polyurethane foam.

**Rapid coat buildup**—to 40 mils, 1000 microns, wet on wet, on composite plugs and master mold surfaces; saves time and labor cost.

**Easy sanding**—also saves time and labor. The primer cures to a surface that polishes to a high gloss, when required.

**Duratec Polyester Surfacing Primer**

[702-003 Black](#)

[707-002 Gray](#)

[714-002 White](#)

(Link to MSDS)



Hawkeye Industries Inc.

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800-321-8511

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**Product Nos. 702-003 Black  
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**Data Sheet  
Continued**

**Pg. 2**

## **Duratec Polyester Surfacing Primer**

### **Product Properties**

*All time calculations are based on temperatures of 77°F, 25°C*

#### **Viscosity**

*As measured on a Brookfield Viscometer  
Model RVF, Spindle #5 at 2.5 rpm*

2700 cps

#### **Thixotropic Index**

5

#### **Gel Time**

*Sample based on a 100 g mass,  
catalyzed at 2 percent with mekP*

16-18 min

#### **Weight per Gallon**

10.90 lb., 4.95 kg

#### **Coverage per Gallon**

*10 mil thickness*

110-115 ft<sup>2</sup>

*250 micron thickness*

10.2-10.7 m<sup>2</sup>

### **Link to Application Guides for Duratec Polyester Surfacing Primer**

- [In-Mold Application: \*Post-Painted Parts\*](#)
- [Priming and Leveling Application: \*Wood and MDF Surfaces\*](#)
- [Priming and Surfacing Application: \*Finished Products\*](#)
- [Sealing, Fairing, Priming and Surfacing Application: \*Plugs, Patterns and Models\*](#)
- [Surfacing Application: \*Clay Models and Patterns\*](#)
- [Surfacing Application: \*Plaster Plugs and Molds\*](#)

Duratec Polyester Surfacing Primer is among the many fine Duratec products marketed worldwide by Hawkeye Industries Inc.

[📁 Contents/Literature CD](#)   [📁 Trouble Shooting Guide](#)

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