



Ferris 2283-A Water Soluble Wax

Description

Ferris 2283-A is a water soluble, non-filled investment casting wax specifically formulated for the jewelry industry. It is ideal for making any design where a hollow area in the finished pattern is desired.

- Melted over a low flame or wax pot
- Injected or gravity poured into a mold
- Capable of capturing intricate details when injected
- Easily dissolved by water immersion or rapidly by immersing in 5-10% muriatic acid solution.

Physical Properties

Color	Green
Melting Temperature	140-150°F
Hardness (Shore D)	54
Specific Gravity	1.21
Viscosity at Various Temperatures	Viscosity (cPs)
150°F	2,900
160°F	2,250
170°F	1,750

*Do not heat material above 200°F

The user shall determine the suitability of this product for their application and assumes all risks and liabilities associated with the use of this product. The exclusive remedy for all proven claims is replacement of our materials only and in no event shall Freeman Mfg. & Supply Co. be liable for special, incidental, or consequential claims.

READ SAFETY DATA SHEETS AND PRODUCT LABELS BEFORE USING PRODUCT