

## Blehm<sup>®</sup> Liquid Tooling Specifications

|                | Mix Ratio<br>(by weight) | Pot Life<br>(minutes) | Cure Time<br>(hours) | Hardness<br>(Shore D) | Volume Yield<br>(in <sup>3</sup> /lb) | Viscosity   |
|----------------|--------------------------|-----------------------|----------------------|-----------------------|---------------------------------------|-------------|
| <b>BP 2022</b> | 100/20                   | 35                    | 16                   | 85                    | -                                     | 1,900 cps   |
| <b>BP 3042</b> | 100/15                   | 30                    | 16                   | 85                    | 16.9                                  | Thixotropic |
| <b>BP 5001</b> | 70/10                    | 45                    | 16                   | 70                    | 22.4                                  | Clay        |
| <b>BP 5403</b> | 100/20                   | 70                    | 16                   | 68                    | 26.5                                  | Putty       |

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