1. Identification

Product identifier: DEVCON® Aluminum Putty (F) Resin

SKU#: 0102

Recommended use: Not available.

Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information:

Manufacturer:
- Company name: ITW Performance Polymers
- Address: 30 Endicott Street, Danvers, MA 01923, United States
- Telephone: Customer Service 978-777-1100, International 703-527-3887
- Website: www.itwperformancepolymers.com
- Contact person: EHS Department

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards:
- Skin corrosion/irritation: Category 2
- Serious eye damage/eye irritation: Category 2A
- Sensitization, skin: Category 1

Environmental hazards: Not classified.

OSHA defined hazards: Not classified.

Label elements:

Signal word: Warning

Hazard statement: Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.

Precautionary statement:


Response: If on skin: Wash with plenty of water. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation or rash occurs: Get medical advice/attention. If eye irritation persists: Get medical advice/attention. Take off contaminated clothing and wash it before reuse.

Storage: Store away from incompatible materials.

Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.

Supplemental information: None known.

3. Composition/information on ingredients

Mixtures

Material name: DEVCON® Aluminum Putty (F) Resin
### Chemical names and synonyms

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum Flake</td>
<td></td>
<td>7429-90-5</td>
<td>40 - 70</td>
</tr>
<tr>
<td>Epoxy Resin:--reaction Product Of Bisphenol A And Epichlorohydrin (refer To Epichlorohydrin)</td>
<td></td>
<td>25068-38-6</td>
<td>15 - 40</td>
</tr>
<tr>
<td>Calcium Carbonate</td>
<td></td>
<td>1317-65-3</td>
<td>10 - 30</td>
</tr>
</tbody>
</table>

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

### 4. First-aid measures

**Inhalation**
Move to fresh air. Call a physician if symptoms develop or persist.

**Skin contact**
Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions. Wash contaminated clothing before reuse.

**Eye contact**
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

**Ingestion**
Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction. Dermatitis. Rash. Rinse mouth. Get medical attention if symptoms occur.

**Most important symptoms/effects, acute and delayed**
Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

**Indication of immediate medical attention and special treatment needed**
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

### 5. Fire-fighting measures

**Suitable extinguishing media**
Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

**Unsuitable extinguishing media**
Do not use water jet as an extinguisher, as this will spread the fire.

**Specific hazards arising from the chemical**
During fire, gases hazardous to health may be formed.

**Special protective equipment and precautions for firefighters**
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**Fire fighting equipment/instructions**
Use water spray to cool unopened containers.

**Specific methods**
Use standard firefighting procedures and consider the hazards of other involved materials.

**General fire hazards**
No unusual fire or explosion hazards noted.

### 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up**
Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

**Environmental precautions**
Avoid discharge into drains, water courses or onto the ground.

### 7. Handling and storage

**Precautions for safe handling**
Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact with eyes, skin, and clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities**
Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).
8. Exposure controls/personal protection

Occupational exposure limits

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum Flake (CAS 7429-90-5)</td>
<td>PEL</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td>Calcium Carbonate (CAS 1317-65-3)</td>
<td>PEL</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m³</td>
<td>Total dust.</td>
</tr>
</tbody>
</table>

US. OSHA Table Z-3 (29 CFR 1910.1000)

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum Flake (CAS 7429-90-5)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>50 mppcf</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mppcf</td>
<td>Respirable fraction.</td>
</tr>
</tbody>
</table>

US. ACGIH Threshold Limit Values

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum Flake (CAS 7429-90-5)</td>
<td>TWA</td>
<td>1 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
</tbody>
</table>

US. NIOSH: Pocket Guide to Chemical Hazards

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aluminum Flake (CAS 7429-90-5)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Welding fume or pyrophoric powder.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>5 mg/m³</td>
<td>Respirable.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>10 mg/m³</td>
<td>Total</td>
</tr>
<tr>
<td>Calcium Carbonate (CAS 1317-65-3)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Respirable.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>10 mg/m³</td>
<td>Total</td>
</tr>
</tbody>
</table>

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station and safety shower.

Individual protection measures, such as personal protective equipment

Eye/face protection

Face shield is recommended. Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection

Wear appropriate chemical resistant gloves.

Other

Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.

Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

<table>
<thead>
<tr>
<th>Appearance</th>
<th>Paste.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Solid.</td>
</tr>
<tr>
<td>Form</td>
<td>Paste.</td>
</tr>
<tr>
<td>Color</td>
<td>Grey.</td>
</tr>
</tbody>
</table>
Odor: Slight.
Odor threshold: Not available.

pH: Not available.

Melting point/freezing point: Not available.

Initial boiling point and boiling range: 608 °F (320 °C) estimated

Flash point: > 399.9 °F (> 204.4 °C)

Evaporation rate: Not available.

Flammability (solid, gas): Not available.

Upper/lower flammability or explosive limits:
- Flammability limit - lower (%): Not available.
- Flammability limit - upper (%): Not available.
- Explosive limit - lower (%): Not available.
- Explosive limit - upper (%): Not available.

Vapor pressure: Not available.

Vapor density: Not available.

Relative density: Not available.

Solubility(ies):
- Solubility (water): Not available.
- Partition coefficient (n-octanol/water): Not available.

Auto-ignition temperature: Not available.

Decomposition temperature: Not available.

Viscosity: Not available.

Other information:
- Density: 2.17 g/cm3 estimated
- Explosive properties: Not explosive.
- Oxidizing properties: Not oxidizing.
- Specific gravity: 2.17 estimated
- VOC: 0 g/l

10. Stability and reactivity

Reactivity: The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability: Material is stable under normal conditions.

Possibility of hazardous reactions: No dangerous reaction known under conditions of normal use.

Conditions to avoid: Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. Contact with incompatible materials.

Incompatible materials: Strong oxidizing agents.

Hazardous decomposition products: No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure:
- Inhalation: No adverse effects due to inhalation are expected.
- Skin contact: Causes skin irritation. May cause an allergic skin reaction.
- Eye contact: Causes serious eye irritation.
- Ingestion: Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics:
- Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain. May cause an allergic skin reaction.
- Dermatitis. Rash.
Information on toxicological effects

Acute toxicity
Not known.

Skin corrosion/irritation
Causes skin irritation.

Serious eye damage/eye irritation
Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization
Not a respiratory sensitizer.

Skin sensitization
May cause an allergic skin reaction.

Germ cell mutagenicity
No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Carcinogenicity
Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity
Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)
Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens
Not listed.

Reproductive toxicity
This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure
Not classified.

Specific target organ toxicity - repeated exposure
Not classified.

Aspiration hazard
Not an aspiration hazard.

12. Ecological information

Ecotoxicity
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability
No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential
No data available.

Mobility in soil
No data available.

Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions
Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations
Dispose in accordance with all applicable regulations.

Hazardous waste code
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products
Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable.
15. Regulatory information

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: De minimis concentration

Aluminum Flake (CAS 7429-90-5)  1.0

US EPCRA (SARA Title III) Section 313 - Toxic Chemical: Listed substance

Aluminum Flake (CAS 7429-90-5)  Listed.

Toxic Substances Control Act (TSCA)

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)

Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical

Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitization

SARA 313 (TRI reporting)

Chemical name  CAS number  % by wt.

Aluminum Flake  7429-90-5  40 - 70

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Not regulated.

US state regulations

California Proposition 65

WARNING: This product can expose you to Quartz, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

California Proposition 65 - CRT: Listed date/Carcinogenic substance

Quartz (CAS 14808-60-7)  Listed: October 1, 1988

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Aluminum Flake (CAS 7429-90-5)

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>No</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>No</td>
</tr>
</tbody>
</table>

Material name: DEVCON® Aluminum Putty (F) Resin

SDS US 0102  Version #: 01  Issue date: 05-29-2019

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<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>No</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A “Yes” indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A “No” indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

<table>
<thead>
<tr>
<th>Issue date</th>
<th>05-29-2019</th>
</tr>
</thead>
<tbody>
<tr>
<td>Version #</td>
<td>01</td>
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<tr>
<td>HMIS® ratings</td>
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<tr>
<td>Health: 2</td>
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<tr>
<td>Flammability: 1</td>
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</tr>
<tr>
<td>Physical hazard: 0</td>
<td></td>
</tr>
<tr>
<td>NFPA ratings</td>
<td></td>
</tr>
<tr>
<td>Health: 2</td>
<td></td>
</tr>
<tr>
<td>Flammability: 1</td>
<td></td>
</tr>
<tr>
<td>Instability: 0</td>
<td></td>
</tr>
</tbody>
</table>

Disclaimer
ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.
SAFETY DATA SHEET

1. Identification

Product identifier: Putty Hardener
Other means of identification
SKU#: 0200C
Recommended use: Not available.
Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information
Manufacturer
Company name: ITW Performance Polymers
Address: 30 Endicott Street
Danvers, MA 01923
United States
Telephone: Customer Service 978-777-1100
Website: www.itwperformancepolymers.com
E-mail: Not available.
Contact person: EHS Department
Emergency phone number
Chemtrec 800-424-9300
International 703-527-3887

2. Hazard(s) identification

Physical hazards: Not classified.
Health hazards
Acute toxicity, oral Category 4
Acute toxicity, dermal Category 4
Skin corrosion/irritation Category 1
Serious eye damage/eye irritation Category 1
Sensitization, skin Category 1

Environmental hazards: Not classified.
OSHA defined hazards: Not classified.

Label elements

Signal word: Danger
Hazard statement: Harmful if swallowed. Harmful in contact with skin. Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage.

Precautionary statement
Prevention: Avoid breathing dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves/protective clothing/eye protection/face protection.
Response: If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. If inhaled: Remove person to fresh air and keep comfortable for breathing. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a poison center/doctor. If skin irritation or rash occurs: Get medical advice/attention.

Storage: Store locked up.
Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise classified (HNOC): None known.

Supplemental information: None.
3. Composition/information on ingredients

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Aliphatic Amines</td>
<td>N/A</td>
<td>100-51-6</td>
<td>40 - 60</td>
</tr>
<tr>
<td>Benzyl Alcohol</td>
<td>TETA</td>
<td>112-24-3</td>
<td>20 - 40</td>
</tr>
<tr>
<td>TRIETHYLENETETRAMINE</td>
<td>Silica, amorphous, fumed, cryst.-free</td>
<td>112945-52-5</td>
<td>2.5 - 10</td>
</tr>
<tr>
<td>Silicon Dioxide</td>
<td>TITANIUM DIOXIDE</td>
<td>13463-67-7</td>
<td>0.1 - 1</td>
</tr>
<tr>
<td>Other components below reportable levels</td>
<td></td>
<td></td>
<td>0.1 - 1</td>
</tr>
</tbody>
</table>

4. First-aid measures

**Inhalation**: Move to fresh air. Call a physician if symptoms develop or persist.

**Skin contact**: Remove contaminated clothing immediately and wash skin with soap and water. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.

**Eye contact**: Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician or poison control center immediately. Chemical burns must be treated by a physician. Wash contaminated clothing before reuse.

**Ingestion**: Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

**Most important symptoms/effects, acute and delayed**: Provide general supportive measures and treat symptomatically. Chemical burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

**Indication of immediate medical attention and special treatment needed**: Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

**Suitable extinguishing media**: Water spray. Alcohol resistant foam. Powder. Carbon dioxide (CO2).

**Unsuitable extinguishing media**: Do not use water jet as an extinguisher, as this will spread the fire.

**Special hazards arising from the chemical**: During fire, gases hazardous to health may be formed.

**Special protective equipment and precautions for firefighters**: Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**Fire fighting equipment/instructions**: Use water spray to cool unopened containers.

**Specific methods**: Use standard firefighting procedures and consider the hazards of other involved materials.

**General fire hazards**: No unusual fire or explosion hazards noted.

6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**: Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up**: Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

**Environmental precautions**: Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Material name: Putty Hardener
0200C    Version #: 03    Revision date: 05-01-2020    Issue date: 07-03-2019

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7. Handling and storage

**Precautions for safe handling**
Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Avoid breathing dust/fume/gas/mist/vapors/spray. When using, do not eat, drink or smoke. Provide adequate ventilation. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Wash contaminated clothing before reuse. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities**
Store locked up. Store in tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

**Occupational exposure limits**
The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

**US. OSHA Table Z-1 Limits for Air Contaminants (29 CFR 1910.1000)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>PEL</td>
<td>15 mg/m³</td>
<td>Total dust.</td>
</tr>
</tbody>
</table>

**US. OSHA Table Z-3 (29 CFR 1910.1000)**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
<th>Form</th>
</tr>
</thead>
<tbody>
<tr>
<td>Silicon Dioxide (CAS 112945-52-5)</td>
<td>TWA</td>
<td>0.8 mg/m³</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>20 mppcf</td>
<td></td>
</tr>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>5 mg/m³</td>
<td>Respirable fraction.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mg/m³</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>50 mppcf</td>
<td>Total dust.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>15 mppcf</td>
<td>Respirable fraction.</td>
</tr>
</tbody>
</table>

**US. ACGIH Threshold Limit Values**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Titanium Dioxide (CAS 13463-67-7)</td>
<td>TWA</td>
<td>10 mg/m³</td>
</tr>
</tbody>
</table>

**US. NIOSH: Pocket Guide to Chemical Hazards**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Silicon Dioxide (CAS 112945-52-5)</td>
<td>TWA</td>
<td>6 mg/m³</td>
</tr>
</tbody>
</table>

**US. Workplace Environmental Exposure Level (WEEL) Guides**

<table>
<thead>
<tr>
<th>Components</th>
<th>Type</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Benzyl Alcohol (CAS 100-51-6)</td>
<td>TWA</td>
<td>44.2 mg/m³</td>
</tr>
<tr>
<td>TRIETHYLENETETRAMINE (CAS 112-24-3)</td>
<td>TWA</td>
<td>6 mg/m³</td>
</tr>
<tr>
<td></td>
<td></td>
<td>10 ppm</td>
</tr>
</tbody>
</table>

**Biological limit values**
No biological exposure limits noted for the ingredient(s).

**Exposure guidelines**
Occupational Exposure Limits are not relevant to the current physical form of the product.

**US WEEL Guides: Skin designation**

TRIETHYLENETETRAMINE (CAS 112-24-3) Can be absorbed through the skin.

**Appropriate engineering controls**
Good general ventilation should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash facilities and emergency shower must be available when handling this product.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection**
Wear safety glasses with side shields (or goggles) and a face shield. Face shield is recommended.
Skin protection
Hand protection Wear appropriate chemical resistant gloves.
Other Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.
Respiratory protection In case of insufficient ventilation, wear suitable respiratory equipment.
Thermal hazards Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Paste.</td>
</tr>
<tr>
<td>Physical state</td>
<td>Solid.</td>
</tr>
<tr>
<td>Form</td>
<td>Paste.</td>
</tr>
<tr>
<td>Color</td>
<td>White</td>
</tr>
<tr>
<td>Odor</td>
<td>Ammoniacal.</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>Not available.</td>
</tr>
<tr>
<td>pH</td>
<td>Not available.</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>4.64 °F (-15.2 °C) estimated</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>420.8 °F (216 °C) estimated</td>
</tr>
<tr>
<td>Flash point</td>
<td>&gt; 199.9 °F (&gt; 93.3 °C)</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability limit - lower (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability limit - upper (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit - lower (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit - upper (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>5.73 hPa estimated</td>
</tr>
<tr>
<td>Vapor density</td>
<td>Not available.</td>
</tr>
<tr>
<td>Relative density</td>
<td>Not available.</td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td></td>
</tr>
<tr>
<td>Solubility (water)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Partition coefficient</td>
<td></td>
</tr>
<tr>
<td>(n-octanol/water)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>640 °F (337.78 °C) estimated</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>Not available.</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not available.</td>
</tr>
<tr>
<td>Other information</td>
<td></td>
</tr>
<tr>
<td>Density</td>
<td>1.00 g/cm³ estimated</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>Not explosive.</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>Not oxidizing.</td>
</tr>
<tr>
<td>Specific gravity</td>
<td>1 estimated</td>
</tr>
</tbody>
</table>

10. Stability and reactivity

Reactivity The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability Material is stable under normal conditions.
Possibility of hazardous reactions Hazardous polymerization does not occur.
Conditions to avoid Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials: Peroxides. Phenols.
Hazardous decomposition products: No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation: May cause irritation to the respiratory system.
Skin contact: Causes severe skin burns. Harmful in contact with skin. May cause an allergic skin reaction.
Eye contact: Causes serious eye damage.
Ingestion: Causes digestive tract burns. Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics: Burning pain and severe corrosive skin damage. Causes serious eye damage. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Permanent eye damage including blindness could result.

Information on toxicological effects

Acute toxicity: Harmful in contact with skin. Harmful if swallowed.

<table>
<thead>
<tr>
<th>Components</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>Benzyl Alcohol (CAS 100-51-6)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dermal</td>
<td>Rabbit</td>
<td>2000 mg/kg</td>
</tr>
<tr>
<td>Inhalation</td>
<td>Rat</td>
<td>1000 mg/l, 8 Hours</td>
</tr>
<tr>
<td>Oral</td>
<td>Rat</td>
<td>1230 - 3100 mg/kg</td>
</tr>
<tr>
<td>Silicon Dioxide (CAS 112945-52-5)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Oral</td>
<td>Rat</td>
<td>&gt; 22500 mg/kg</td>
</tr>
<tr>
<td>TRIETHYLENETETRAMINE (CAS 112-24-3)</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Acute</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dermal</td>
<td>Liquid</td>
<td>Rat</td>
</tr>
<tr>
<td>Oral</td>
<td>Liquid</td>
<td>Rat</td>
</tr>
</tbody>
</table>

Skin corrosion/irritation: Causes severe skin burns and eye damage.
Serious eye damage/eye irritation: Causes serious eye damage.

Respiratory or skin sensitization

Respiratory sensitization: Due to partial or complete lack of data the classification is not possible.
Skin sensitization: May cause an allergic skin reaction.

Germ cell mutagenicity: Due to partial or complete lack of data the classification is not possible.

Carcinogenicity

IARC Monographs. Overall Evaluation of Carcinogenicity

Silicon Dioxide (CAS 112945-52-5) 3 Not classifiable as to carcinogenicity to humans.
Titanium Dioxide (CAS 13463-67-7) 2B Possibly carcinogenic to humans.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)
Not listed.

US. National Toxicology Program (NTP) Report on Carcinogens
Not listed.

Reproductive toxicity: Due to partial or complete lack of data the classification is not possible.
Specific target organ toxicity -
- single exposure
  Due to partial or complete lack of data the classification is not possible.
Specific target organ toxicity -
- repeated exposure
  Due to partial or complete lack of data the classification is not possible.
Aspiration hazard
  Due to partial or complete lack of data the classification is not possible.

12. Ecological information

Ecotoxicity
  The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability
  No data is available on the degradability of any ingredients in the mixture.

Bioaccumulative potential
  Partition coefficient n-octanol / water (log Kow)
    Benzyl Alcohol: 1.1

Mobility in soil
  No data available.

Other adverse effects
  No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions
  Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Incinerate the material under controlled conditions in an approved incinerator. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations
  Dispose in accordance with all applicable regulations.

Hazardous waste code
  D002: Waste Corrosive material [pH <=2 or =>12.5, or corrosive to steel]

Waste from residues / unused products
  Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging
  Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT
  UN number: UN3259
  UN proper shipping name: Amines, solid, corrosive, n.o.s., or Polyamines, solid, corrosive n.o.s. (TRIETHYLENETETRAMINE, Aliphatic Amines), Limited Quantity
  Transport hazard class(es)
    Class: 8
    Subsidiary risk: -
    Label(s): 8
    Packing group: III
  Special precautions for user
    Read safety instructions, SDS and emergency procedures before handling.
  Special provisions
    IB8, IP3, T1, TP33
  Packaging exceptions
    154
  Packaging non bulk
    213
  Packaging bulk
    240

IATA
  UN number: UN3259
  UN proper shipping name: Amines, solid, corrosive, n.o.s. (TRIETHYLENETETRAMINE, Aliphatic Amines), Limited Quantity
  Transport hazard class(es)
    Class: 8
    Subsidiary risk: -
    Packing group: III
    Environmental hazards: No.
    ERG Code: 8L
  Special precautions for user
    Read safety instructions, SDS and emergency procedures before handling.
  Other information
    Passenger and cargo aircraft: Allowed with restrictions.
Cargo aircraft only Allowed with restrictions.

IMDG
UN number UN3259
UN proper shipping name AMINES, SOLID, CORROSIVE, N.O.S. or POLYAMINES, SOLID, CORROSIVE, N.O.S. (TRIETHYLENETETRAMINE, Aliphatic Amines), Limited Quantity

Transport hazard class(es)
Class 8
Subsidiary risk -
Packing group III

Environmental hazards
Marine pollutant No.

EmS F-A, S-B
Special precautions for user Read safety instructions, SDS and emergency procedures before handling.
Not applicable.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
DOT; IMDG

IATA

15. Regulatory information

US federal regulations
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Toxic Substances Control Act (TSCA)
TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1053)
Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical Yes
### Classified hazard categories

- Acute toxicity (any route of exposure)
- Skin corrosion or irritation
- Serious eye damage or eye irritation
- Respiratory or skin sensitization

### SARA 313 (TRI reporting)
Not regulated.

### Other federal regulations

- **Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**
  Not regulated.

- **Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)**
  Not regulated.

- **Safe Drinking Water Act (SDWA)**
  Not regulated.

### US state regulations

**California Proposition 65**

**WARNING:** This product can expose you to Titanium Dioxide, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

**California Proposition 65 - CRT: Listed date/Carcinogenic substance**

Titanium Dioxide (CAS 13463-67-7)  Listed: September 2, 2011

**US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))**

Titanium Dioxide (CAS 13463-67-7)

### International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Chemical Substance Inventory (TCSI)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A “Yes” indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A “No” indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

### 16. Other information, including date of preparation or last revision

| Issue date | 07-03-2019 |
| Revision date | 05-01-2020 |
| Version # | 03 |

**HMIS® ratings**

- Health: 3
- Flammability: 1
- Physical hazard: 0

**NFPA ratings**

- Health: 3
- Flammability: 1
- Instability: 0

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Material name: Putty Hardener

0200C   Version #: 03   Revision date: 05-01-2020   Issue date: 07-03-2019

SDS US
8 / 9
ITW Performance Polymers cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release.