H.B. Fuller® QT-004 1%

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SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

| Product name Product code | : | H.B. Fuller® QT-004 1% 10000006963 |
|-------------------------------------------------------------|------|----------------------------------------|
| Manufacturer or supplier's | deta | ails |
| Company | : | H.B. Fuller Engineering Adhesives |
| Address | : | 9001 W Fey Drive |
| Telephone | : | Frankfort, IL, 60423 1-815-464-5606 |
| Medical Emergency Phone Number (24 Hours): 1-888-853-1758 | | |
| Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300 | | |
| Recommended use of the chemical and restrictions on use | | |
| D 11 | | |

| Recommended use | : | Accelerator |
|---------------------|---|--------------------------|
| Restrictions on use | : | For industrial use only. |

SECTION 2. HAZARDS IDENTIFICATION

Emergency Overview

| Appearance | liquid |
|------------|----------------------------------------------------|
| Color | Clear liquid, light yellow to light green in color |
| Odor | characteristic |

GHS Classification

| Flammable liquids Skin irritation | : Category 2 : Category 2 |
|----------------------------------------------------|-----------------------------------|
| Specific target organ toxicity - single exposure | : Category 3 (Respiratory system) |
| Specific target organ toxicity - repeated exposure | : Category 2 |
| Aspiration hazard | : Category 1 |
| GHS label elements | |
| Hazard pictograms | |
| Signal Word | : Danger |
| | |

Hazard Statements:

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H225 Highly flammable liquid and vapor. H304 May be fatal if swallowed and enters airways. H315 Causes skin irritation. H335 May cause respiratory irritation. H373 May cause damage to organs through prolonged or repeated exposure.

Precautionary Statements:

Prevention: P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. P233 Keep container tightly closed. P240 Ground/bond container and receiving equipment. P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment. P242 Use only non-sparking tools. P243 Take precautionary measures against static discharge. P260 Do not breathe dust/ fume/ gas/ mist/ vapors/ spray. P264 Wash skin thoroughly after handling. P271 Use only outdoors or in a well-ventilated area. P280 Wear protective gloves/ eye protection/ face protection.

Response: P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/ doctor. P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower. P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell. P314 Get medical advice/ attention if you feel unwell. P331 Do NOT induce vomiting. P332 + P313 If skin irritation occurs: Get medical advice/ attention. P362 Take off contaminated clothing and wash before reuse. P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish. **Storage:** P403 + P233 Store in a well-ventilated place. Keep container tightly closed. P403 + P235 Store in a well-ventilated place. Keep container tightly closed. P403 + P235

Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.

Potential Health Effects

Carcinogenicity:

| IARC | Group 2B: Possibly carcinogenic Naphtha (petroleum), hydrotreated light | to humans 64742-49-0 |
|-------------|-------------------------------------------------------------------------------|-------------------------|
| | N,N-dimethyl-p-toluidine | 99-97-8 |
| OSHA NTP | equal to 0.1% is on OSHA's lis No ingredient of this product pr | v |

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous ingredients

| Chemical name | CAS-No. | Concentration [%] |
|----------------------------------------------------|------------|-------------------|
| Naphtha (petroleum), hydrotreated light | 64742-49-0 | 90 - 100 |
| N,N-dimethyl-p-toluidine | 99-97-8 | 1 - 5 |
| Actual concentration is withheld as a trade secret | | |

SECTION 4. FIRST AID MEASURES

General advice

: Show this material safety data sheet to the doctor in

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| | |
| | attendance. |
| If inhaled | Move to fresh air. Keep patient warm and at rest. Consult a physician after significant exposure. |
| In case of skin contact | : Wash off immediately with soap and plenty of water. Call a physician if irritation develops or persists. |
| In case of eye contact | : Rinse immediately with plenty of water, also under the eyelids. Seek medical advice. |
| If swallowed | If swallowed, call a poison control center or doctor immediately. Do not induce vomiting without medical advice. |

SECTION 5. FIRE-FIGHTING MEASURES

| Suitable extinguishing media | : Carbon dioxide (CO2) Sand Foam | |
|-----------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------|---|
| Unsuitable extinguishing media | : Water | |
| Hazardous combustion products Specific extinguishing methods | : No hazardous combustion products are known | |
| Further information | : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. | |
| Special protective equipment for fire-fighters | : Wear an approved positive pressure self-contained breathin apparatus in addition to standard fire fighting gear. | g |

SECTION 6. ACCIDENTAL RELEASE MEASURES

| Personal precautions, protective equipment and emergency procedures | : Refer to protective measures listed in sections 7 and 8. Ensure adequate ventilation. |
|---------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------|
| Environmental precautions | : Prevent product from entering drains. Do not flush into surface water or sanitary sewer system. |
| Methods and materials for containment and cleaning up | Ventilate the area. Soak up with inert absorbent material. Shovel or sweep up. |

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SECTION 7. HANDLING AND STORAGE

| Local/Total ventilation | : Use only with adequate ventilation. |
|-----------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Advice on safe handling | : Wear personal protective equipment. Do not get on skin or clothing. Keep away from heat and flame. |
| Conditions for safe storage | Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50 °C. Do not pierce or burn, even after use. Keep in a cool, well-ventilated place. |
| Materials to avoid | : Do not store together with oxidizing and self-igniting products. |

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

| Components | CAS-No. | Value type (Form of exposure) | Control parameters / Permissible concentration | Basis |
|--------------------------------------------|------------|-------------------------------------|---------------------------------------------------------|----------|
| Naphtha (petroleum), hydrotreated light | 64742-49-0 | TWA | 500 ppm 2,000 mg/m3 | OSHA Z-1 |
| | | TWA | 400 ppm 1,600 mg/m3 | OSHA P0 |

| Personal protective equipment | | |
|-------------------------------|---|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Respiratory protection | : | Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines. |
| Filter type | : | Combined particulates and organic vapor type |
| Hand protection | | |
| Material | : | Nitrile rubber |
| Eye protection | : | Tightly fitting safety goggles Ensure that eyewash stations and safety showers are close to the workstation location. |
| Skin and body protection | : | Long sleeved clothing Preventive skin protection |
| Protective measures | : | Avoid contact with skin. |
| Hygiene measures | : | Avoid contact with skin, eyes and clothing. |
| 4/9 | | |

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SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

| Appearance Color Odor Odor Threshold | liquid Clear liquid, light yellow to light green in color characteristic no data available |
|-----------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------|
| рН | : is not determined |
| Melting point/freezing point | : is not determined |
| Boiling point/boiling range | : is not determined |
| Flash point Evaporation rate | 21 °C Not applicable is not determined Not classified as a flammability bazard |
| Flammability (solid, gas) | : Not classified as a flammability hazard |
| Upper explosion limit | : Upper flammability limit is not determined |
| Lower explosion limit | : Lower flammability limit is not determined |
| Vapor pressure | : is not determined |
| Density Solubility(ies) | : 0.68 g/cm3 |
| Water solubility | : is not determined |
| Partition coefficient: n- octanol/water | : no data available |
| Autoignition temperature | : is not determined |
| Viscosity Viscosity, kinematic | : is not determined |

SECTION 10. STABILITY AND REACTIVITY

| Chemical stability | : The product is chemically stable. |
|----------------------------------|------------------------------------------|
| Hazardous decomposition products | : Nitrogen oxides (NOx) Sulfur oxides |

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Product:

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| Acute oral toxicity | : Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method |
| Acute inhalation toxicity | : Acute toxicity estimate : 34.7 mg/l Exposure time: 4 h Test atmosphere: vapor Method: Calculation method |
| Acute dermal toxicity | : Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method |
| Skin corrosion/irritation | |
| No data available | |
| Serious eye damage/eye irritat | tion |
| No data available | |
| Respiratory or skin sensitizati | on |
| No data available | |
| Germ cell mutagenicity | |
| No data available | |
| Carcinogenicity | |
| No data available | |
| Reproductive toxicity | |
| No data available | |
| STOT-single exposure | |
| No data available | |
| STOT-repeated exposure | |
| No data available | |
| Aspiration toxicity | |
| No data available | |
| SECTION 12. ECOLOGICAL IN | FORMATION |
| Ecotoxicity | |
| - | |

<u>Components:</u> N,N-dimethyl-p-toluidine :

Toxicity to fish

: LC50 (Pimephales promelas (fathead minnow)): 42 - 50.5 mg/l Exposure time: 96 h Test Method: flow-through test

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Persistence and degradability

No data available Bioaccumulative potential

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

| Waste from residues | : Do not dispose of together with household waste. Do not dispose of waste into sewer. To the best of our knowledge, this product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Disposal via incineration at an approved facility is recommended, as industry best practice. Consult state, local or provincial authorities for more |
|---------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| | restrictive requirements. |

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA-DGR : UN 1206 UN/ID No. Proper shipping name Heptanes solution : Class : 3 Packing group : 11 Labels Flammable Liquids : Packing instruction (cargo 364 : aircraft) Packing instruction : 353 (passenger aircraft) IMDG-Code UN 1206 **UN** number : **HEPTANES SOLUTION** Proper shipping name : Class ÷ 3 Packing group Ш : Labels : 3 EmS Code : F-E, S-D Marine pollutant : no

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Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

| 49 CFR UN/ID/NA number Proper shipping name | : UN 1206 : Heptanes solution |
|----------------------------------------------------------|----------------------------------|
| Class | : 3 |
| Packing group | : II |
| Labels | : FLAMMABLE LIQUID |
| ERG Code | : 128 |
| Marine pollutant | : no |

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

| SARA 311/312 Hazards | : | Flammable (gases, aerosols, liquids, or solids) Specific target organ toxicity (single or repeated exposure) Aspiration hazard Skin corrosion or irritation |
|----------------------|---|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| SARA 302 | : | This material does not contain any components with a section 302 EHS TPQ. |
| SARA 313 | : | This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313. |

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

| US State Regulations | |
|----------------------|-------------------|
| California Prop 65 | Please contact Su |

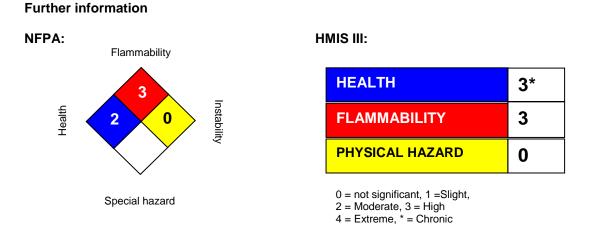
Please contact Supplier for more information.

The ingredients of this product are reported in the following inventories:

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|------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
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| | | |
| TSCA | All substances listed as active on the TSCA inventory | |
| DSL | All components of this product are on the Canadian DSL | |
| AIIC | On the inventory, or in compliance with the inventory | |
| KECI | On the inventory, or in compliance with the inventory | |
| PICCS | On the inventory, or in compliance with the inventory | |
| IECSC | On the inventory, or in compliance with the inventory | |
| - | On the inventory, or in compliance with the inventory A), DSL (Canada), REACH(Europe), AIIC (Australia), NZIoC (New (Korea), PICCS (Philippines), IECSC (China), TWINV (Taiwan) | |

SECTION 16. OTHER INFORMATION

Prepared by: Global Regulatory Office - phone: 1-651-236-5842 - email: msds.request@hbfuller.com



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