

SAFETY DATA SHEET

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H.B. Fuller® SI GEL

Version 1.4

Revision Date 01/05/2022

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : H.B. Fuller® SI GEL
Product code : 100000008483

Manufacturer or supplier's details

Company : H.B. Fuller Engineering Adhesives
Address : 9001 W Fey Drive
Frankfort, IL, 60423
Telephone : 1-815-464-5606

Medical Emergency Phone Number (24 Hours): 1-888-853-1758

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

Recommended use of the chemical and restrictions on use

Recommended use : Cyanoacrylate Adhesive
Restrictions on use : For industrial use only.

SECTION 2. HAZARDS IDENTIFICATION


Emergency Overview

Appearance	liquid
Color	Clear to light yellow
Odor	characteristic

GHS Classification

Flammable liquids : Category 4
Skin irritation : Category 2
Eye irritation : Category 2A
Specific target organ toxicity - single exposure : Category 3 (Respiratory system)

GHS label elements

Hazard pictograms : 

Signal Word : Warning

Hazard Statements:

H227 Combustible liquid. H315 Causes skin irritation. H319 Causes serious eye irritation. H335 May cause respiratory irritation.

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Precautionary Statements:

Prevention: P210 Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray. P264 Wash skin thoroughly after handling. P271 Use only outdoors or in a well-ventilated area. P280 Wear protective gloves/ eye protection/ face protection.

Response: P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell. P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P332 + P313 If skin irritation occurs: Get medical advice/ attention. P337 + P313 If eye irritation persists: Get medical advice/ attention. P362 Take off contaminated clothing and wash before reuse. P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage: P403 + P233 Store in a well-ventilated place. Keep container tightly closed. P403 + P235 Store in a well-ventilated place. Keep cool. P405 Store locked up.

Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.

Potential Health Effects

Carcinogenicity:

IARC	No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
OSHA	No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.
NTP	No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous ingredients

Chemical name	CAS-No.	Concentration [%]
ethyl 2-cyanoacrylate	7085-85-0	90 - 100

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

General advice	: Show this material safety data sheet to the doctor in attendance.
If inhaled	: Move to fresh air. If not breathing, give artificial respiration. Keep patient warm and at rest. Consult a physician after significant exposure.
In case of skin contact	: Wash off immediately with soap and plenty of water. Call a physician if irritation develops or persists. Cyanoacrylate. Danger. Bonds skin and eyes in seconds.

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Keep out of the reach of children.

In case of eye contact : Rinse immediately with plenty of water, also under the eyelids.
Seek medical advice.

If swallowed : If swallowed, call a poison control center or doctor immediately.
Do not induce vomiting without medical advice.

SECTION 5. FIRE-FIGHTING MEASURES

Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

Unsuitable extinguishing media : Water spray jet

Hazardous combustion products : Nitrogen oxides (NO_x)

Specific extinguishing methods :

Further information : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Special protective equipment for fire-fighters : Wear an approved positive pressure self-contained breathing apparatus in addition to standard fire fighting gear.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Refer to protective measures listed in sections 7 and 8.
Ensure adequate ventilation.

Environmental precautions : Prevent product from entering drains.
Do not flush into surface water or sanitary sewer system.

Methods and materials for containment and cleaning up : Allow to solidify.
Pick up and transfer to properly labeled containers.
Ventilate the area.

SECTION 7. HANDLING AND STORAGE

Local/Total ventilation : Use only with adequate ventilation.

Advice on safe handling : Wear personal protective equipment.
Do not get on skin or clothing.
Use only in an area equipped with a safety shower.

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- Conditions for safe storage : Keep containers tightly closed in a dry, cool and well-ventilated place.
Store in original container.
- Materials to avoid : Do not store together with oxidizing and self-igniting products.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
ethyl 2-cyanoacrylate	7085-85-0	PEL	0.2 ppm 1.02 mg/m ³	CAL PEL
		TWA	0.2 ppm	ACGIH
		STEL	1 ppm	ACGIH

Personal protective equipment

- Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.
- Filter type : Combined particulates and organic vapor type
- Hand protection
Material : Nitrile rubber
Remarks : Do not wear cotton or natural fiber gloves.
- Eye protection : Tightly fitting safety goggles
Ensure that eyewash stations and safety showers are close to the workstation location.
- Skin and body protection : Long sleeved clothing
Preventive skin protection
- Protective measures : Avoid contact with skin.
- Hygiene measures : Avoid contact with skin, eyes and clothing.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : liquid
Color : Clear to light yellow
Odor : characteristic
Odor Threshold : no data available

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pH	: is not determined
Melting point/freezing point	: is not determined
Boiling point/boiling range	: is not determined
Flash point	: 80 °C Method: closed cup Not applicable
Evaporation rate	: is not determined
Flammability (solid, gas)	: Not classified as a flammability hazard
Upper explosion limit	: Upper flammability limit is not determined
Lower explosion limit	: Lower flammability limit is not determined
Vapor pressure	: is not determined
Density	: 1.1 g/cm ³
Solubility(ies)	
Water solubility	: is not determined
Partition coefficient: n-octanol/water	: no data available
Autoignition temperature	: is not determined
Viscosity	
Viscosity, kinematic	: is not determined

SECTION 10. STABILITY AND REACTIVITY

Chemical stability	: The product is chemically stable.
Hazardous decomposition products	: Stable under normal conditions.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

No data available

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

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No data available

Carcinogenicity

No data available

Reproductive toxicity

No data available

STOT-single exposure

No data available

STOT-repeated exposure

No data available

Aspiration toxicity

No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

No data available

Persistence and degradability

No data available

Bioaccumulative potential

Mobility in soil

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues

: Do not dispose of together with household waste.
Do not dispose of waste into sewer.
To the best of our knowledge, this product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Disposal via incineration at an approved facility is recommended, as industry best practice. Consult state, local or provincial authorities for more restrictive requirements.

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SECTION 14. TRANSPORT INFORMATION

International Regulations

UNRTDG

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

49 CFR

Not regulated as a dangerous good

SECTION 15. REGULATORY INFORMATION

SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)
Skin corrosion or irritation
Serious eye damage or eye irritation
Specific target organ toxicity (single or repeated exposure)

SARA 302 : This material does not contain any components with a section 302 EHS TPQ.

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

US State Regulations

California Prop 65 : Please contact Supplier for more information.

The ingredients of this product are reported in the following inventories:

TSCA All substances listed as active on the TSCA inventory

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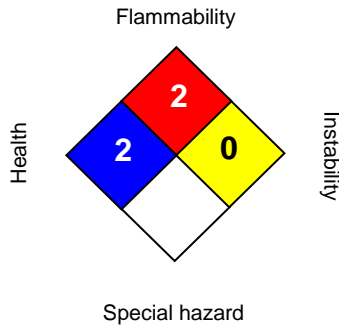
Inventories Legend TSCA (USA), DSL (Canada), REACH(Europe), AIC (Australia), NZIoC (New Zealand), ENCS (Japan), KECI (Korea), PICCS (Philippines), IECSC (China), TWINV (Taiwan)

SECTION 16. OTHER INFORMATION

Prepared by: Global Regulatory Office - phone: 1-651-236-5842 - email: msds.request@hbfuller.com

Further information

NFPA:



HMIS III:

HEALTH	2
FLAMMABILITY	2
PHYSICAL HAZARD	0

0 = not significant, 1 =Slight,
2 = Moderate, 3 = High
4 = Extreme, * = Chronic

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