

Section 1 Identification

Product identifiers

Product name: Freeman 605 Laminating Resin

Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Epoxy mixture

Details of the supplier of the safety data sheet

Freeman Manufacturing and Supply Company
 1101 Moore Road, Avon, OH 44011
 Phone (440) 934-1902
 FAX (440) 934-7200

HMIS	
H	2
F	1
R	0
PPE	
Sec. 8	

24 Hour Emergency Phone Number: (800) 424-9300

Section 2 Hazards Identification

GHS classification in accordance with 29 CFR 1910.1200 (OSHA HCS)

- Eye Irritation, Category 2A
- Skin Irritation, Category 2
- Skin Sensitization, Category 1
- Acute Toxicity, Oral, Category 4

Hazard pictograms



Signal word: Warning

Hazard statements

Causes eye irritation. Causes skin irritation. Causes skin sensitization. Harmful if swallowed.

Precautionary statements

Prevention

- Use only in a well ventilated area.
- Keep container tightly closed when not in use.
- Wear protective gloves/eye protection/face protection.
- Do not eat, drink or smoke when using this product.

Response

- If in eyes: Rinse continuously with water for at least 15 minutes. Remove contact lenses, if present and easy to do. If eye irritation persists: Get medical advice/attention.
- If on skin: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical advice/attention.
- If inhaled, remove victim to fresh air.
- If swallowed, do not induce vomiting. Call physician immediately.

Disposal

Dispose of contents/container according to local, regional, national, and international regulations.

Freeman 605 Laminating Resin

Section 3 Composition/Information on Ingredients

Ingredient Name	CAS Number	Weight Concentration (%)
Diglycidyl Ether	17557-23-2	<80
Epoxy Resin	25068-38-6	>40
Talc	14807-96-6	>20

Section 4 First Aid Measures

If inhaled

Move person into fresh air. If not breathing, give artificial respiration.

In case of skin contact

Wash off with soap and plenty of water. Remove contaminated clothing. Launder contaminated articles before re-use. Get medical attention if irritation occurs.

In case of eye contact

Flush eyes with water for at least 15 minutes. Get medical attention if irritation occurs.

If swallowed

Do not induce vomiting. Immediately call for medical help.

Section 5 Fire-Fighting Measures

Suitable extinguishing media

Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

Special hazards arising from the substance or mixture

May liberate large quantities of dense, foul-smelling smoke which may contain unidentified toxic gasses.

Advice for firefighters

Wear self-contained breathing apparatus for firefighting if necessary.

Hazardous combustion products

Oxides of carbon and nitrogen, and undetermined organics

Section 6 Accidental Release Measures

Personal precautions, protective equipment and emergency procedures

For personal protection see section 8.

Environmental precautions

Do not allow product to enter sewers, surface or ground water.

Methods and materials for containment and cleaning up

For large spills absorb onto inert absorbent material and keep in suitable, closed containers for disposal.

Section 7 Handling and Storage

Precautions for safe handling

Ensure good ventilation at the workplace. Empty containers retain product residue, so obey hazard warnings and handle empty containers as if they were full.

Conditions for safe storage, including any incompatibilities

Store at or below 72°F (22°C). Keep containers tightly closed in a cool, well-ventilated area away from heat and incompatible materials.

Section 8 Exposure Controls/Personal Protection

Components with workplace control parameters

None

Appropriate engineering controls

Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of mists and/or vapors below the recommended exposure limits. An eye wash station and safety shower should be located near the workstation.

Personal protective equipment

Eye/face protection

With product at ambient temperatures, use safety glasses equipped with side shields.

Hand Protection

With product at ambient temperatures, use disposable nitrile gloves. Contaminated gloves should be replaced.

Body Protection

Prevent skin contact when handling material

Respiratory Protection

The need for respiratory protection is not anticipated under normal use conditions and with adequate ventilation. If elevated airborne concentrations above applicable workplace exposure levels are anticipated, a NIOSH-approved organic vapor respirator equipped with a dust/mist prefilter should be used.

General Hygienic Practices

Avoid breathing vapor or mist. Avoid contamination of food, beverages, or smoking materials. Wash thoroughly after handling, and before eating, drinking or smoking. Remove contaminated clothing promptly and clean thoroughly before reuse.

Section 9 Physical and Chemical Properties

Appearance	Opaque white liquid
Odor	Mild
Odor threshold	No data available
pH	No data available
Melting point	No data available
Initial boiling point/boiling range	>400°F (204°C)
Flash Point	>300°F (>149°C)
Evaporation rate	No data available
Flammability (solid, gas)	No data available
Upper/lower flammability	No data available
Vapor pressure at 72°F	<0.01 mm Hg
Vapor density	No data available
Density at 72°F	11.12 lb./gal
Specific gravity	1.34
Solubility	Slightly miscible in water
Coefficient: n-octanol/ water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Viscosity	No data available
Danger of explosion	Not applicable
% Volatile	0%

Section 10 Stability and Reactivity

Stability

Stable under recommended storage conditions.

Reactivity

No specific test data related to reactivity available for this product or its ingredients.

Hazardous reactions

Under normal conditions of storage and use, hazardous reactions should not occur.

Conditions to avoid

Avoid mixing resin with hardener unless you plan to use immediately. Failure to observe this precaution may result in excessive exotherm.

Incompatible materials

Strong oxidizing agents, strong Lewis or mineral acids, amines

Hazardous decomposition products

Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons and undetermined organics.

Section 11 Toxicological Information

Relevant routes of exposure

Inhalation	May cause respiratory tract irritation
Skin contact	May cause irritation to the skin
Eye contact	May cause irritation to the eyes
Ingestion	May cause gastrointestinal irritation, nausea, vomiting and diarrhea

Information on toxicological effects

Acute Oral toxicity	Low toxicity
Acute Inhalation toxicity	Irritation
Acute Dermal toxicity	Low toxicity
Skin corrosion/irritation	Mild skin irritant, may cause an allergic skin reaction
Serious eye damage/eye irritation	Mild eye irritant
Respiratory or skin sensitization	No data available
Germ cell mutagenicity	No data available
Carcinogenicity	No component identified as a carcinogen
Reproductive toxicity	Not expected to be a hazard
Specific target organ toxicity	
- single exposure	None expected
Specific target organ toxicity	
- repeated exposure	None expected

Section 12 Ecological Information

Ecotoxicity	No data available
Persistence and degradability	No data available
Bioaccumulative potential	No data available
Mobility in soil	No data available
Results of PBT & vPvB assessment	No data available

Section 13 Disposal Considerations

Use safety containers for disposal. Contact a licensed contractor for detailed recommendations. Follow applicable Federal, State, and local regulations.

Section 14 Transport Information

DOT: Not Regulated
IMDG: Not Regulated
IATA: Not Regulated

Section 15 Regulatory Information

US Federal Regulations

TSCA 8 (b) Inventory Status: All ingredients listed or are exempt from listing on the Toxic Substance Control Act Inventory

TSCA 12 (b) Export Notification: No reportable components

CERCLA/SARA 302 EHS: No reportable components

CERCLA/SARA 311/312 Codes: Immediate Health, Delayed Health

CERCAL/SARA 313: No reportable components

US State Regulations

California Proposition 65: No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substance List.

Section 16 Other Information

Disclaimer

The following supersedes Buyer's documents. SELLER MAKES NO REPRESENTATION OR WARRANTY, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. No statements herein are to be construed as inducements to infringe any relevant patent. Under no circumstances shall Seller be liable for incidental, consequential or indirect damages for alleged negligence, breach of warranty, strict of liability arising in connection with the product(s). Buyer's sole remedy and Seller's sole liability for any claims shall be Buyer's purchase price. Data and results are based on controlled lab work and must be confirmed by Buyer by testing for its intended conditions of use. The product(s) has not been tested for, and is therefore not recommended for, uses for which prolonged contact with mucous membranes, abraded skin, or blood is intended; or for uses for which implantation within the human body is intended.

Freeman 605-15 Laminating Hardener

Section 1 Identification

Product identifiers

Product name: Freeman 605-15 Laminating Hardener

Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Catalyst mixture

Details of the supplier of the safety data sheet

Freeman Manufacturing and Supply Company

1101 Moore Road, Avon, OH 44011

Phone (440) 934-1902

FAX (440) 934-7200

HMIS	
H	2
F	1
R	0
PPE	
Sec. 8	

24 Hour Emergency Phone Number: (800) 424-9300

Section 2 Hazards Identification

GHS Classification in accordance with 29 CFR 1910.1200 (OSHA HCS)

Eye Irritation, Category 2A

Skin Irritation, Category 2

Skin Sensitization, Category 1

Acute Toxicity, oral, Category 4

Hazard pictograms



Signal word: Warning

Hazard statements

Causes eye irritation. Causes skin irritation. Causes skin sensitization. Harmful if swallowed.

Precautionary statements

Prevention

Do not eat, drink or smoke when using this product.

Use only in a well ventilated area.

Keep container tightly closed when not in use.

Wear protective gloves/eye protection/face protection.

Response

If on skin: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

If in eyes: Rinse continuously with water for at least 15 minutes.

Remove contact lenses, if present and easy to do.

If eye irritation persists: Get medical advice/attention.

Disposal

Dispose of contents/container according to local, regional, national, and international regulations.

Freeman 605-15 Laminating Hardener

Section 3 Composition/Information on Ingredients

Ingredient Name	CAS Number	Weight Concentration (%)
Safety Adducted Polyamine	68610-56-0	<90
Ethylene Amine	140-31-8	>20

Section 4 First Aid Measures

If inhaled

Move person into fresh air. If not breathing, give artificial respiration.

In case of skin contact

Wash off with soap and plenty of water. Remove contaminated clothing. Launder contaminated articles before re-use. Get medical attention if irritation occurs.

In case of eye contact

Flush eyes with water for at least 15 minutes. Get medical attention if irritation occurs.

If swallowed

Do not induce vomiting. Immediately call for medical help.

Section 5 Fire-Fighting Measures

Suitable extinguishing media

Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

Special hazards arising from the substance or mixture

May liberate large quantities of dense, foul-smelling smoke which may contain unidentified toxic gasses.

Advice for firefighters

Wear self-contained breathing apparatus for firefighting if necessary.

Hazardous combustion products

Oxides of carbon and nitrogen, and undetermined organics

Section 6 Accidental Release Measures

Personal precautions, protective equipment and emergency procedures

For personal protection see section 8.

Environmental precautions

Do not allow product to enter sewers, surface or ground water.

Methods and materials for containment and cleaning up

For large spills absorb onto inert absorbent material and keep in suitable, closed containers for disposal.

Section 7 Handling and Storage

Precautions for safe handling

Ensure good ventilation at the workplace. Empty containers retain product residue, so obey hazard warnings and handle empty containers as if they were full.

Conditions for safe storage, including any incompatibilities

Store at or below 72°F (22°C). Keep containers tightly closed in a cool, well-ventilated area away from heat and incompatible materials.

Section 8 Exposure Controls/Personal Protection

Components with workplace control parameters

None

Appropriate engineering controls

Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of mists and/or vapors below the recommended exposure limits. An eye wash station and safety shower should be located near the workstation.

Personal protective equipment

Eye/face protection

With product at ambient temperatures, use safety glasses equipped with side shields.

Hand Protection

With product at ambient temperatures, use disposable nitrile gloves. Contaminated gloves should be replaced.

Body Protection

Prevent skin contact when handling material

Respiratory Protection

The need for respiratory protection is not anticipated under normal use conditions and with adequate ventilation. If elevated airborne concentrations above applicable workplace exposure levels are anticipated, a NIOSH-approved organic vapor respirator equipped with a dust/mist prefilter should be used.

General Hygienic Practices

Avoid breathing vapor or mist. Avoid contamination of food, beverages, or smoking materials. Wash thoroughly after handling, and before eating, drinking or smoking. Remove contaminated clothing promptly and clean thoroughly before reuse.

Section 9 Physical and Chemical Properties

Appearance	Amber liquid
Odor	Slight
Odor threshold	No data available
pH	No data available
Melting point	No data available
Initial boiling point/boiling range	No data available
Flash point	104°C (220°F)
Evaporation rate	No data available
Flammability (solid, gas)	No data available
Upper/lower flammability	No data available
Vapor Pressure	No data available
Vapor density	No data available
Density at 72°F	8.88 lb./gal
Specific gravity	1.02
Solubility	Slightly miscible in water
Coefficient: n-octanol/ water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Viscosity	No data available
Danger of explosion	Not applicable
% Volatile	0%

Section 10 Stability and Reactivity

Stability

Stable under recommended storage conditions.

Reactivity

No specific test data related to reactivity available for this product or its ingredients.

Hazardous reactions

Under normal conditions of storage and use, hazardous reactions should not occur.

Conditions to avoid

Avoid mixing resin with hardener unless you plan to use immediately. Failure to observe this precaution may result in excessive exotherm.

Incompatible materials

Strong oxidizing agents, strong Lewis or mineral acids, amines

Hazardous decomposition products

Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons and undetermined organics.

Section 11 Toxicological Information

Relevant routes of exposure

Inhalation	May cause respiratory tract irritation
Skin contact	May cause irritation to the skin
Eye contact	May cause irritation to the eyes
Ingestion	May cause gastrointestinal irritation, nausea, vomiting and diarrhea

Information on toxicological effects

Acute Oral toxicity	Low toxicity
Acute Inhalation toxicity	Irritation
Acute Dermal toxicity	Low toxicity
Skin corrosion/irritation	Mild skin irritant, may cause an allergic skin reaction
Serious eye damage/eye irritation	Mild eye irritant
Respiratory or skin sensitization	No data available
Germ cell mutagenicity	No data available
Carcinogenicity	No component identified as a carcinogen
Reproductive toxicity	Not expected to be a hazard
Specific target organ toxicity	
- single exposure	None expected
Specific target organ toxicity	
- repeated exposure	None expected

Section 12 Ecological Information

Ecotoxicity	No data available
Persistence and degradability	No data available
Bioaccumulative potential	No data available
Mobility in soil	No data available
Results of PBT & vPvB assessment	No data available

Freeman 605-15 Laminating Hardener

Section 13 Disposal Considerations

Use safety containers for disposal. Contact a licensed contractor for detailed recommendations. Follow applicable Federal, State, and local regulations.

Section 14 Transport Information

DOT: Not Regulated
IATA: Not Regulated
IMDG: Not Regulated

Section 15 Regulatory Information

US Federal Regulations

TSCA 8 (b) Inventory Status: All ingredients listed or are exempt from listing on the Toxic Substance Control Act Inventory

TSCA 12 (b) Export Notification: No reportable components

CERCLA/SARA 302 EHS: No reportable components

CERCLA/SARA 311/312 Codes: Immediate Health, Delayed Health

CERCAL/SARA 313: No reportable components

US State Regulations

California Proposition 65: No California Proposition 65 listed chemicals are known to be present.

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Canadian Domestic Substance List.

Section 16 Other Information

Disclaimer

The following supersedes Buyer's documents. SELLER MAKES NO REPRESENTATION OR WARRANTY, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. No statements herein are to be construed as inducements to infringe any relevant patent. Under no circumstances shall Seller be liable for incidental, consequential or indirect damages for alleged negligence, breach of warranty, strict of liability arising in connection with the product(s). Buyer's sole remedy and Seller's sole liability for any claims shall be Buyer's purchase price. Data and results are based on controlled lab work and must be confirmed by Buyer by testing for its intended conditions of use. The product(s) has not been tested for, and is therefore not recommended for, uses for which prolonged contact with mucous membranes, abraded skin, or blood is intended; or for uses for which implantation within the human body is intended.

Freeman 605-45 Laminating Hardener

Section 1 Identification

Product identifiers

Product name: Freeman 605-45 Laminating Hardener

Relevant identified uses of the substance or mixture and uses advised against

Identified uses: Catalyst mixture

Details of the supplier of the safety data sheet

Freeman Manufacturing and Supply Company

1101 Moore Road, Avon, OH 44011

Phone (440) 934-1902

FAX (440) 934-7200

HMIS

H	2
F	1
R	0
PPE	
Sec. 8	

24 Hour Emergency Phone Number: (800) 424-9300

Section 2 Hazards Identification

GHS Classification in accordance with 29 CFR 1910.1200 (OSHA HCS)

Eye Irritation, Category 2A

Skin Irritation, Category 2

Skin Sensitization, Category 1

Acute Toxicity, oral, Category 4

Hazard pictograms



Signal word: Warning

Hazard statements

Causes eye irritation. Causes skin irritation. Causes skin sensitization. Harmful if swallowed.

Precautionary statements

Prevention

Do not eat, drink or smoke when using this product.

Use only in a well ventilated area.

Keep container tightly closed when not in use.

Wear protective gloves/eye protection/face protection.

Response

If on skin: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

Wash contaminated clothing before reuse.

If in eyes: Rinse continuously with water for at least 15 minutes.

Remove contact lenses, if present and easy to do.

If eye irritation persists: Get medical advice/attention.

Disposal

Dispose of contents/container according to local, regional, national, and international regulations.

Section 3 Composition/Information on Ingredients

Ingredient Name	CAS Number	Weight Concentration (%)
Imidazole	0931-36-2	<75
Amino Ethanolamine	00111-41-1	<50
Safety Modified Polyamine Adduct	00112-24-3	>40
Safety Modified Polyamine Adduct	0011-40-0	>40

Section 4 First Aid Measures

If inhaled

Move person into fresh air. If not breathing, give artificial respiration.

In case of skin contact

Wash off with soap and plenty of water. Remove contaminated clothing. Launder contaminated articles before re-use. Get medical attention if irritation occurs.

In case of eye contact

Flush eyes with water for at least 15 minutes. Get medical attention if irritation occurs.

If swallowed

Do not induce vomiting. Immediately call for medical help.

Section 5 Fire-Fighting Measures

Suitable extinguishing media

Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

Special hazards arising from the substance or mixture

May liberate large quantities of dense, foul-smelling smoke which may contain unidentified toxic gasses.

Advice for firefighters

Wear self-contained breathing apparatus for firefighting if necessary.

Hazardous combustion products

Oxides of carbon and nitrogen, and undetermined organics

Section 6 Accidental Release Measures

Personal precautions, protective equipment and emergency procedures

For personal protection see section 8.

Environmental precautions

Do not allow product to enter sewers, surface or ground water.

Methods and materials for containment and cleaning up

For large spills absorb onto inert absorbent material and keep in suitable, closed containers for disposal.

Section 7 Handling and Storage

Precautions for safe handling

Ensure good ventilation at the workplace. Empty containers retain product residue, so obey hazard warnings and handle empty containers as if they were full.

Conditions for safe storage, including any incompatibilities

Store at or below 72°F (22°C). Keep containers tightly closed in a cool, well-ventilated area away from heat and incompatible materials.

Section 8 Exposure Controls/Personal Protection

Components with workplace control parameters

None

Appropriate engineering controls

Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of mists and/or vapors below the recommended exposure limits. An eye wash station and safety shower should be located near the workstation.

Personal protective equipment

Eye/face protection

With product at ambient temperatures, use safety glasses equipped with side shields.

Hand Protection

With product at ambient temperatures, use disposable nitrile gloves. Contaminated gloves should be replaced.

Body Protection

Prevent skin contact when handling material

Respiratory Protection

The need for respiratory protection is not anticipated under normal use conditions and with adequate ventilation. If elevated airborne concentrations above applicable workplace exposure levels are anticipated, a NIOSH-approved organic vapor respirator equipped with a dust/mist prefilter should be used.

General Hygienic Practices

Avoid breathing vapor or mist. Avoid contamination of food, beverages, or smoking materials. Wash thoroughly after handling, and before eating, drinking or smoking. Remove contaminated clothing promptly and clean thoroughly before reuse.

Section 9 Physical and Chemical Properties

Appearance	Amber liquid
Odor	Slight
Odor threshold	No data available
pH	No data available
Melting point	No data available
Initial boiling point/boiling range	No data available
Flash point	121°C (>250°F)
Evaporation rate	No data available
Flammability (solid, gas)	No data available
Upper/lower flammability	No data available
Vapor Pressure	No data available
Vapor density	No data available
Density at 72°F	8.50 lb./gal
Specific gravity	1.02
Solubility	Slightly miscible in water
Coefficient: n-octanol/ water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Viscosity	No data available
Danger of explosion	Not applicable
% Volatile	0%

Section 10 Stability and Reactivity

Stability

Stable under recommended storage conditions.

Reactivity

No specific test data related to reactivity available for this product or its ingredients.

Hazardous reactions

Under normal conditions of storage and use, hazardous reactions should not occur.

Conditions to avoid

Avoid mixing resin with hardener unless you plan to use immediately. Failure to observe this precaution may result in excessive exotherm.

Incompatible materials

Strong oxidizing agents, strong Lewis or mineral acids, amines

Hazardous decomposition products

Upon decomposition, this product emits carbon monoxide, carbon dioxide and/or low molecular weight hydrocarbons and undetermined organics.

Section 11 Toxicological Information

Relevant routes of exposure

Inhalation	May cause respiratory tract irritation
Skin contact	May cause irritation to the skin
Eye contact	May cause irritation to the eyes
Ingestion	May cause gastrointestinal irritation, nausea, vomiting and diarrhea

Information on toxicological effects

Acute Oral toxicity	Low toxicity
Acute Inhalation toxicity	Irritation
Acute Dermal toxicity	Low toxicity
Skin corrosion/irritation	Mild skin irritant, may cause an allergic skin reaction
Serious eye damage/eye irritation	Mild eye irritant
Respiratory or skin sensitization	No data available
Germ cell mutagenicity	No data available
Carcinogenicity	No component identified as a carcinogen
Reproductive toxicity	Not expected to be a hazard
Specific target organ toxicity	
- single exposure	None expected
Specific target organ toxicity	
- repeated exposure	None expected

Section 12 Ecological Information

Ecotoxicity	No data available
Persistence and degradability	No data available
Bioaccumulative potential	No data available
Mobility in soil	No data available
Results of PBT & vPvB assessment	No data available

Freeman 605-45 Laminating Hardener

Section 13 Disposal Considerations

Use safety containers for disposal. Contact a licensed contractor for detailed recommendations. Follow applicable Federal, State, and local regulations.

Section 14 Transport Information

DOT: Not Regulated
IATA: Not Regulated
IMDG: Not Regulated

Section 15 Regulatory Information

US Federal Regulations

TSCA 8 (b) Inventory Status: All ingredients listed or are exempt from listing on the Toxic Substance Control Act Inventory

TSCA 12 (b) Export Notification: No reportable components

CERCLA/SARA 302 EHS: No reportable components

CERCLA/SARA 311/312 Codes: Immediate Health, Delayed Health

CERCLA/SARA 313: No reportable components

US State Regulations

California Proposition 65: No California Proposition 65 listed chemicals are known to be present.

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Section 16 Other Information

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