

Section 1 Identification

Product Identifiers

Product name: Freeman 955 Hi-Temp Surface Coat – Part A (Resin)

Relevant Identified Uses of the Substance or Mixture

Epoxy resin for epoxy system. For Industrial/Professional use only.

Details of the supplier of the safety data sheet

Freeman Manufacturing & Supply Company

1101 Moore Road, Avon, OH 44011-4043 US

Telephone +1 (440) 934-1902

24 Hour emergency telephone number: CHEMTREC (800) 424-9300, Customer Number 8849

Section 2 Hazards Identification

GHS Classification in accordance with 29 CFR 1910.1200 (OSHA HCS)

Skin Irritation, Category 2

Serious Eye Damage, Category 1

Skin Sensitizer, Category 1

Carcinogenicity, Category 1A

Specific Target Organ Toxicity Repeated Exposure, Category 2

Hazardous to the Aquatic Environment Chronic Hazard, Category 2

GHS Label elements, including precautionary statements



Signal word: Danger

Hazard Statements

Causes skin irritation.

May cause an allergic skin reaction.

Causes serious eye damage.

May cause cancer.

May cause damage to organs through prolonged or repeated exposure.

Toxic to aquatic life with long lasting effects.

Precautionary Statements

Prevention

Obtain, read, and follow all safety instructions before use.

Do not breathe vapors.

Avoid breathing vapors.

Wash thoroughly after handling.

Contaminated work clothing must not be allowed out of the workplace.

Avoid release to the environment.

Wear protective gloves and eye protection.

Response

IF ON SKIN: Wash with plenty of soap and water.

Safety Data Sheet

Freeman 955 – Part A (Resin)

Section 2 Hazards Identification continued

IF IN EYES: Immediately rinse with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical help.

If exposed or concerned, get medical advice.

Get medical help if you feel unwell.

If skin irritation or rash occurs: Get medical help.

Take off contaminated clothing and wash it before reuse.

Collect spillage.

Storage

Store locked up.

Disposal

Dispose of contents and container in accordance with local, regional, and national regulations.

Supplemental Information

This is one part of a two-part system. Read and understand the hazard information on Part B Hardener before using.

Section 3 Composition/Information on Ingredients

Ingredient Name	CAS Number	Concentration (%)
Propane, 2,2-bis[p(2,3-epoxypropoxy)phenyl]-, polymers	25085-99-8	30 - 40
2,2'-[1,4-butanediylbis(oxymethylene)]bis[oxirane]	2425-79-8	5-10
Crystalline Silica, quartz	14808-60-7	0-5

Section 4 First Aid Measures

Description of First Aid Measures

Eye Contact: Rinse thoroughly with water, holding the eyelids open to be sure the material is washed out. Remove contact lenses if safe and easy to do. Continue rinsing. Get medical attention if irritation persists.

Skin Contact: Remove contaminated clothing. Wash contact area thoroughly with soap and water. Get medical attention if irritation persists.

Inhalation: Remove person to fresh air. Get medical attention if symptoms persist.

Ingestion: Do not induce vomiting. Rinse mouth. Get medical attention.

Most Important Symptoms/Effects

May cause an allergic skin reaction.

Indication of Immediate Medical Attention/Special Treatment

Treat symptoms.

Section 5 Fire-Fighting Measures

Extinguishing media

Suitable extinguishing media: Dry chemical. Do not use solid water stream. Solid stream of water into hot product may cause violent steam generation or spread fire.

Specific Hazards

Not classified as flammable or combustible. Product will burn under fire conditions. Combustion products include oxides of carbon, phenolics, aldehydes, and other toxic organic compounds.

Special Protective Equipment and Precautions for Fire-Fighters

Wear positive pressure, self-contained breathing apparatus, and full-body protective clothing.

Section 6 Accidental Release Measures

Personal Precautions, Protective Equipment, and Emergency Procedures

Clear unnecessary, unprotected personnel from the area. Wear appropriate protective clothing to prevent eye and skin contact and avoid breathing vapors.

Methods and Materials for Containment and Cleanup

Cover with an inert absorbent material and collect into an appropriate container for disposal. Avoid releases to the environment.

Section 7 Handling and Storage

Precautions for Safe Handling

Do not breathe vapors. Avoid exposure. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Persons susceptible to skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Conditions for Safe Storage

Keep containers tightly closed in a dry and well-ventilated place. Carefully reseal opened containers after use.

Safe Handling

Use with adequate ventilation. Avoid contact with eyes, skin, and clothing. Wash thoroughly after handling. Do not eat, drink, or smoke in the work area. Keep container closed when not in use.

Safe Storage

Store indoors at temperatures below 120°F (49°C). Store in original containers. Avoid getting moisture into containers. Keep containers tightly closed.

Section 8 Exposure Controls/Personal Protection

Occupational Exposure Limits

Ingredient	OSHA		ACGIH	
	PEL	STEL	TWA	STEL
Crystalline silica, quartz (CAS14808-60-7)	0.05 mg/m ³	Not established	0.05 mg/m ³	Not established

Ventilation

Use with properly positioned local exhaust ventilation to prevent exposure and maintain air levels below the occupational exposure limits.

Personal Protective Equipment (PPE)

Respiratory protection: If needed, an approved respirator with organic vapor cartridges may be used. Respirator selection and use should be based on contaminant type, form, and concentration. For higher exposures or in an emergency, use a supplied-air respirator.

Skin Protection: Wear impervious gloves, such as butyl rubber or nitrile rubber.

Eye Protection: Wear chemical safety glasses/goggles.

Other Protective Measures

Wear impervious clothing to prevent skin contact and contamination of personal clothing. An eye wash facility and washing facility should be available in the work area. Follow applicable regulations and good Industrial Hygiene practice.

Section 9 Physical and Chemical Properties

Appearance	Liquid
Odor	Epoxy
Odor Threshold	No data available
pH	Not determined
Melting Point	No data available
Boiling Point	No data available
Flash Point	No data available
Evaporation Rate	No data available
Upper/Lower Flammability Limits	No data available
Vapor Pressure	No data available
Vapor Density	No data available
Relative Density	No data available
Solubility	Nil slightly soluble in water
Coefficient: n-octanol/water	No data available
Coefficient: n-Octanol/ Water	No data available
Auto-Ignition Temperature	No data available
Decomposition Temperature	No data available
Volatile Organic Content	<0.01%
VOC Classification	Zero VOC
Viscosity	No data available

Section 10 Stability and Reactivity

Reactivity

Not normally reactive.

Chemical Stability

Stable under recommended conditions.

Possibility of Hazardous Reactions

Masses of ≥ 1 lb. (0.5 kg) plus aliphatic amine will cause irreversible polymerization with considerable heat build-up. Material will polymerize with sodium hydroxide.

Conditions to Avoid

Avoid excessive heat.

Incompatible Materials

Avoid contact with strong oxidizing agents, acids, alkalis, amines, and mercaptans.

Hazardous Decomposition Products

Uncontrolled exothermic reaction of epoxy resin releases carbon monoxide, carbon dioxide, phenolics, and aldehydes.

Section 11 Toxicological Information

Eye Contact

Causes serious eye damage.

Skin Contact

Causes skin irritation. May cause sensitization.

Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Inhalation

Vapors from heated product may cause respiratory irritation.

Ingestion

No data available.

Chronic Health Effects

Allergic skin reaction.

Section 11 Toxicological Information continued

Acute Toxicity

Acute Toxicity Values	No data available
Respiratory Sensitization	Components are not respiratory sensitizers.
Skin Sensitization	Causes allergic skin reaction
Germ Cell Mutagenicity	Components are not mutagens.
Carcinogenicity	This product contains crystalline silica, quartz (CAS 14808-60-7), a chemical suspected of causing cancer.
Reproductive Toxicity	Components are not reproductive toxins.
Specific Target Organ Toxicity	
Single Exposure	No data available
Repeated Exposure	May damage organs through prolonged or repeated exposure.

Section 12 Ecological Information

Ecotoxicity

No data available

Persistence and Degradability

No data available.

Bioaccumulative Potential

No data available.

Mobility in Soil

No data available.

Section 13 Disposal Considerations

The product should not be allowed to enter drains, water courses, or the soil.
Contact a licensed contractor for detailed recommendations.
Follow applicable Federal, State, and local regulations.

Section 14 Transport Information

DOT/IATA/IMDG

ID No.:	UN3082
Shipping Name:	Environmentally hazardous substances, liquid, n.o.s. (epoxy resin)
Hazard Class:	9
Packing Group: III

Not regulated as a hazardous material by DOT in containers of 55-gal or less.
Excepted from IMDG and IATA regulations in containers of 5 liters or less
(see IATA SP A197 and IMDG 2.10.2.7).

Section 15 Regulatory Information

US Federal Regulations

CERCLA 103 Reportable Quantity

This product is not subject to reporting under CERCLA.

Section 15 Regulatory Information continued

SARA TITLE III Section 313 Toxic Chemicals


This product contains no chemicals subject to SARA Title III Section 313 Reporting requirements.

Section 302 Extremely Hazardous Substances (TPQ)

None

US State Regulations

California Proposition 65

WARNING:  This product contains crystalline silica, quartz (CAS 14808-60-7), a chemical known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Section 16 Other Information

Training Advice

All personnel using/handling this product should be trained in proper chemical handling and the need for and use of engineering controls and protective equipment.

Recommended Uses and Restrictions

This product is intended for industrial/professional use only.

Disclaimer

The following supersedes Buyer's documents. SELLER MAKES NO REPRESENTATION OR WARRANTY, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. No statements herein are to be construed as inducements to infringe any relevant patent. Under no circumstances shall Seller be liable for incidental, consequential or indirect damages for alleged negligence, breach of warranty, strict of liability arising in connection with the product(s). Buyer's sole remedy and Seller's sole liability for any claims shall be Buyer's purchase price. Data and results are based on controlled lab work and must be confirmed by Buyer by testing for its intended conditions of use. The product(s) has not been tested for, and is therefore not recommended for, uses for which prolonged contact with mucous membranes, abraded skin, or blood is intended; or for uses for which implantation within the human body is intended.

Date of initial release: August 6, 2021

Date of previous revision: August 6, 2021

Date of current revision: September 25, 2024

Freeman 955 - Part B (Hardener)

Section 1 Identification

Product Identifiers

Product name: Freeman 955 Hi-Temp Surface Coat – Part B (Hardener)

Relevant Identified Uses of the Substance or Mixture

Identified uses: Epoxy Curing Agent. For Industrial/Professional use only.

Details of the Supplier of the Safety Data Sheet

Freeman Manufacturing & Supply Company

1101 Moore Road, Avon, OH 44011-4043 US

Telephone +1 (440) 934-1902

24 Hour emergency telephone number: CHEMTREC (800) 424-9300, Customer Number 8849

Section 2 Hazards Identification

GHS Classification in accordance with 29 CFR 1910.1200 (OSHA HCS)

Acute Toxicity (Oral), Category 4

Acute Toxicity (Dermal), Category 4

Skin Corrosion, Category 1B

Serious Eye Damage, Category 1

Skin Sensitization, Category 1

Specific Target Organ Toxicity, Single Exposure Category 1 (Oral)

Hazardous to the Aquatic Environment, Acute Hazard Category 2

GHS Label elements, including precautionary statements



Signal word: Danger

Hazard Statements

Harmful if swallowed.

Harmful in contact with skin.

Causes severe skin burns and eye damage.

May cause an allergic skin reaction.

Causes serious eye damage.

Causes damage to organs.

Harmful to aquatic life.

Precautionary Statements

Prevention

Do not breathe vapors.

Avoid breathing vapors.

Wash thoroughly after handling.

Do not eat, drink, or smoke when using this product.

Contaminated work clothing should not be allowed out of the workplace.

Avoid release to the environment.

Wear protective gloves.

Freeman 955 – Part B (Hardener)

Section 2 Hazards Identification continued

Response

IF SWALLOWED: Get medical help. Rinse mouth. Do NOT induce vomiting.

IF ON SKIN: Wash with plenty of water. Immediately take off all contaminated clothing. Immediately rinse with water for several minutes.

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

IF IN EYES: Immediately rinse with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

If exposed or concerned: Get emergency medical help immediately.

If skin irritation or rash occurs: Get medical help.

Take off contaminated clothing and wash before reuse.

Storage

Store locked up.

Disposal

Dispose of contents and container in accordance with all local, regional, national, and international regulations.

Supplemental Information

This is one part of a two-part system. Read and understand the hazard information on Part A Resin before using.

Section 3 Composition/Information on Ingredients

Ingredient Name	CAS Number	Concentration (%)
Methylenebis(cyclohexanamine, 4,4'-	1761-71-3	50-60
Triethylenetetramine	112-24-3	35-45
1H-Imidazole, 1-Methyl-	616-47-7	1-10
1,3-Benzenediol	108-46-3	1-10

Section 4 First Aid Measures

Description of First Aid Measures

Eye Contact: Rinse thoroughly with water for at least 15 minutes, holding the eyelids open to be sure the material is washed out. Remove contact lenses if present and easy to do. Get medical attention if irritation develops or persists.

Skin Contact: Remove contaminated clothing. Wash contact area thoroughly with soap and water. Get medical attention if irritation or symptoms of exposure develop. Launder clothing before re-use. Discard items that cannot be decontaminated.

Inhalation: If inhaled, remove person to fresh air. Give artificial respiration if needed. If breathing is difficult, oxygen should be administered by qualified personnel. Get medical attention if symptoms develop or persist.

Ingestion: Rinse mouth. Do not induce vomiting. Get medical attention if you feel unwell.

Most Important Symptoms/Effects

Harmful if swallowed, in contact with skin, or if inhaled. Causes severe skin burns and eye damage. May cause an allergic skin reaction. May cause respiratory irritation. Suspected of damaging fertility or the unborn child. Suspected of causing genetic defects.

Indication of Immediate Medical Attention/Special Treatment

Provide general supportive measures and treat symptomatically. Keep victim under observation as symptoms may be delayed.

Freeman 955 – Part B (Hardener)

Section 5 Fire-Fighting Measures

Extinguishing Media

Use alcohol-resistant foam, carbon dioxide, water fog, or dry chemical.

Special Hazards

Not classified as flammable or combustible.

Special Protective Equipment and Precautions for Fire-Fighters

Wear positive pressure, self-contained breathing apparatus, and full-body protective clothing. Cool fire-exposed containers with water.

Section 6 Accidental Release Measures

Personal Precautions, Protective Equipment, and Emergency Procedures

Remove all ignition sources. Clear non-emergency personnel from the area. Wear appropriate protective clothing to prevent eye and skin contact and avoid breathing vapors. Ventilate area.

Methods and Materials for Containment and Cleanup

Do not discharge material into waterways. Cover with an inert absorbent material and collect into an appropriate container for disposal.

Section 7 Handling and Storage

Precautions for Safe Handling

Do not breathe vapors. Avoid exposure. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Persons susceptible to skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Conditions for Safe Storage

Keep containers tightly closed in a dry and well-ventilated place. Carefully reseal opened containers after use. No known incompatible materials.

Safe Handling

Avoid contact with eyes, skin, and clothing. When using, do not eat, drink, or smoke. Use with properly positioned local exhaust ventilation to prevent exposure. Wash thoroughly after handling. Keep container closed when not in use.

Safe Storage

Store indoors at temperatures between 40°F and 95°F. Store in original, unopened containers away from incompatible materials, open flames, and high temperatures.

Section 8 Exposure Controls/Personal Protection

Occupational Exposure Limits

Ingredient	ACGIH TWA
1,3-Benzenediol (CAS 106-46-3)	10 ppm

Ventilation

Use with properly positioned local exhaust ventilation to prevent exposure and maintain air levels below the occupational exposure limits.

Freeman 955 – Part B (Hardener)
Section 8 Exposure Controls/Personal Protection
Personal Protective Equipment (PPE)

Respiratory protection: If needed, an approved respirator with organic vapor cartridges may be used. Respirator selection and use should be based on contaminant type, form, and concentration. For higher exposures or in an emergency, use a supplied-air respirator.

Skin Protection: Wear impervious gloves, such as butyl rubber or nitrile rubber.

Eye Protection: Wear chemical safety glasses/goggles.

Other Protective Measures

Prevent skin contact and contamination of personal clothing. An eyewash facility and washing facility should be available in the work area. Follow applicable regulations and good Industrial Hygiene practice.

Other Protective Measures

Wear impervious clothing to prevent skin contact and contamination of personal clothing. An eye wash facility and washing facility should be available in the work area. Follow applicable regulations and good Industrial Hygiene practice.

Section 9 Physical and Chemical Properties

Appearance	Liquid
Odor	Epoxy
Odor Threshold	No data available
pH	No data available
Melting/Freezing Point	No data available
Boiling Point	No data available
Flash Point	No data available
Evaporation Rate	No data available
Flammability Limits	No data available
Vapor Pressure	No data available
Vapor Density	No data available
Relative Density	1.0 g/cm ³
Solubility	Insoluble in water
Coefficient: n-Octanol/ Water	No data available
Auto-Ignition Temperature	No data available
Decomposition Temperature	No data available
Volatile Organic Content	<0.01%
VOC Classification	Zero VOC
Viscosity	No data available

Section 10 Stability and Reactivity
Reactivity

Not normally reactive.

Chemical Stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

No data available.

Conditions to Avoid

Keep away from open flames, hot surfaces, sources of ignition.

Section 10 Stability and Reactivity

Incompatible Materials

Avoid strong acids, carbon dioxide, acid chlorides, and acid anhydrides.

Hazardous Decomposition Products

Carbon monoxide, carbon dioxide, nitrogen oxides, ammonia, nitrosamine.

Section 11 Toxicological Information

Eye Contact

Causes serious eye damage.

Skin Contact

Causes skin burns and irritation.

Inhalation

May cause respiratory irritation.

Ingestion

Harmful if ingested.

Chronic Health Effects

No data available.

Acute Toxicity

Ingredient	CAS Number	Oral LD ₅₀ Rat	Dermal LD ₅₀
Methylenebiscyclohexanamine, 4,4'	1761-71-3	>1,200 mg/kg	Rabbit: >2,000 mg/kg
Triethylenetetramine	112-24-3	2,500 mg/kg	Rat: 550 mg/kg
1,3-Benzenediol	108-46-3	510 mg/kg	Rat: 2,830 mg/kg
1H-Imidazole, I-Methyl-	616-47-7	1,130 mg/kg	Rat: 400-640 mg/kg

Respiratory Sensitization

This product is not considered a respiratory sensitizer.

Skin Sensitization

This product is classified as a skin sensitizer.

Germ Cell Mutagenicity

This product is not a mutagen.

Carcinogenicity

Product has not been tested for carcinogenicity.

No ingredients are designated as carcinogens by NTP, IARC, or OSHA.

Reproductive Toxicity

This product does not contain chemicals suspected of causing damage to fertility or the unborn child.

Specific Target Organ Toxicity

Single Exposure

May cause damage to organs through single exposure.

Repeated Exposure

No data available.

Section 12 Ecological Information

Ecotoxicity

Harmful to aquatic life. Do not release to waterways.

Persistence and Degradability

No data available.

Bioaccumulative Potential

No data available.

Mobility in Soil

No data available.

Section 13 Disposal Considerations

Do not allow product to enter drains, water courses, or soil. Do not re-use empty containers. Contact a licensed waste management company for detailed recommendations.
Follow applicable Federal, State, and local regulations.

Section 14 Transport Information

DOT/IATA/IMDG

ID No.: UN1760
Shipping Name: Corrosive, liquid, n.o.s. (Triethylenetetramine, 1H-Imidazole, I-Methyl-, cycloaliphatic amine)
Hazard Class: 8
Packing Group: II
Labels: Marine Pollutant

Section 15 Regulatory Information

US Federal Regulations

CERCLA 103 Reportable Quantity

There are no reportable quantities for this product.

SARA TITLE III Section 313 Toxic Chemicals

This product contains no chemicals subject to SARA Title III Section 313 Reporting requirements.

Section 302 Extremely Hazardous Substances (TPQ)

None

EPA Toxic Substances Control Act (TSCA) Status

All of the components of this product are listed on TSCA.

US State Regulations

California Proposition 65

This product does not contain chemicals known to the State of California to cause cancer, birth defects, or any other reproductive harm. www.P65Warnings.ca.gov.

Section 16 Other Information

Training Advice

All personnel using/handling this product should be trained in proper chemical handling and the need for and use of engineering controls and protective equipment.

Recommended Uses and Restrictions

This product is intended for industrial use only.

Disclaimer

The following supersedes Buyer's documents. SELLER MAKES NO REPRESENTATION OR WARRANTY, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. No statements herein are to be construed as inducements to infringe any relevant patent. Under no circumstances shall Seller be liable for incidental, consequential or indirect damages for alleged negligence, breach of warranty, strict of liability arising in connection with the product(s). Buyer's sole remedy and Seller's sole liability for any claims shall be Buyer's purchase price. Data and results are based on controlled lab work and must be confirmed by Buyer by testing for its intended conditions of use. The product(s) has not been tested for, and is therefore not recommended for, uses for which prolonged contact with mucous membranes, abraded skin, or blood is intended; or for uses for which implantation within the human body is intended.

Date of initial release: August 6, 2021

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