EPOCAST® 1626 A US

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	08/07/2017	400001009406	Date of first issue: 08/07/2017

SECTION 1. IDENTIFICATION

Product name : EPOCAST® 1626 A US

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC
Address : P.O. Box 4980
The Woodlands,
TX 77387
United States of America (USA)
Telephone : Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS : MSDS@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Epoxy constituents

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Skin irritation : Category 2

Eye irritation : Category 2A

Skin sensitisation : Category 1

Acute aquatic toxicity : Category 2

Chronic aquatic toxicity : Category 2

GHS label elements

Hazard pictograms :

Signal word : Warning

Hazard statements : H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of

the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/ eye protection/ face protection.
Response:
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P362 Take off contaminated clothing and wash before reuse.
P391 Collect spillage.
Storage:
Not available
Disposal:
P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane	25068-38-6	30 - 50
Aliphatic polyepoxide	–	10 - 20
Formaldehyde, oligomeric reaction products with phenol	9003-35-4	5 - 10

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.

If inhaled : If unconscious, place in recovery position and seek medical advice.
If symptoms persist, call a physician.

In case of skin contact : If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes.

In case of eye contact	:	Immediately flush eye(s) with plenty of water. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.
Most important symptoms and effects, both acute and delayed	:	None known.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	:	No data is available on the product itself.
Unsuitable extinguishing media	:	High volume water jet
Specific hazards during firefighting	:	Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	:	No data is available on the product itself.
Specific extinguishing methods	:	No data is available on the product itself.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for firefighters	:	Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Use personal protective equipment.
Environmental precautions	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods and materials for containment and cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
		Normal measures for preventive fire protection.
Advice on safe handling	:	Do not breathe vapours/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations. Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Conditions for safe storage	:	Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Electrical installations / working materials must comply with the technological safety standards.
Recommended storage temperature	:	2 - 40 °C
Further information on storage stability	:	No decomposition if stored and applied as directed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

Personal protective equipment

Respiratory protection	:	No personal respiratory protective equipment normally required.
Hand protection Remarks	:	The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Eye protection	:	Eye wash bottle with pure water Tightly fitting safety goggles Wear face-shield and protective suit for abnormal processing problems.
Skin and body protection	:	Impervious clothing Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	paste
Colour	:	light brown
Odour	:	slight
Odour Threshold	:	No data is available on the product itself.
pH	:	No data is available on the product itself.
Freezing point	:	No data is available on the product itself.
Melting point		No data is available on the product itself.
Boiling point		No data is available on the product itself.
Flash point	:	143 °C Method: Pensky-Martens closed cup
Evaporation rate	:	No data is available on the product itself.
Flammability (solid, gas)	:	No data is available on the product itself.
Flammability (liquids)	:	No data is available on the product itself.
Upper explosion limit / Upper flammability limit	:	No data is available on the product itself.
Lower explosion limit / Lower flammability limit	:	No data is available on the product itself.
Vapour pressure	:	< 1 hPa (20 °C)
Relative vapour density	:	No data is available on the product itself.
Relative density	:	0.65
Density	:	No data is available on the product itself.
Solubility(ies)		
Water solubility	:	slightly soluble (20 °C)
Solubility in other solvents	:	No data is available on the product itself.
Partition coefficient: n-octanol/water	:	No data is available on the product itself.
Auto-ignition temperature	:	No data is available on the product itself.

Thermal decomposition	:	No data is available on the product itself.
Self-Accelerating decomposition temperature (SADT)	:	No data is available on the product itself.
Viscosity	:	No data is available on the product itself.
Explosive properties	:	No data is available on the product itself.
Oxidizing properties	:	No data is available on the product itself.
Particle size	:	No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No decomposition if stored and applied as directed.
Chemical stability	:	No decomposition if stored and applied as directed.
Possibility of hazardous reactions	:	No decomposition if stored and applied as directed.
Conditions to avoid	:	No data available
Hazardous decomposition products	:	Carbon oxides Burning produces noxious and toxic fumes.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : No data is available on the product itself.

Acute toxicity

Acute oral toxicity - Product : Acute toxicity estimate : > 5,000 mg/kg
Method: Calculation method

Acute inhalation toxicity : No data available

Acute dermal toxicity - Product : Acute toxicity estimate : > 5,000 mg/kg
Method: Calculation method

Acute toxicity (other routes of administration) : No data available

Skin corrosion/irritation

Product:

Remarks: The product is not considered as being a skin irritant.

Remarks: May cause skin irritation and/or dermatitis.

Serious eye damage/eye irritation

Product:

Remarks: According to the classification criteria of the European Union, the product is not considered as being an eye irritant.

Remarks: May cause irreversible eye damage.

Respiratory or skin sensitisation

Product:

Remarks: No data available

Remarks: Causes sensitisation.

Assessment: No data available

Germ cell mutagenicity

Components:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane:
Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: positive

Concentration: 0 - 5000 ug/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive

Components:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane:
Genotoxicity in vivo : Cell type: Germ
Application Route: Oral
Method: OECD Test Guideline 478
Result: negative

Cell type: Somatic
Application Route: Oral
Dose: 0 - 5000 mg/kg
Method: OPPTS 870.5395
Result: negative

Components:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane:
Germ cell mutagenicity-Assessment : Weight of evidence does not support classification as a germ cell mutagen.

Germ cell mutagenicity-Assessment : No data available

Carcinogenicity

Components:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane**:**
Species: Rat, (male and female)
Application Route: Oral
Exposure time: 24 month(s)
Dose: 15 mg/kg
Frequency of Treatment: 7 days/week
Method: OECD Test Guideline 453
Result: negative

Species: Mouse, (male)
Application Route: Dermal
Exposure time: 24 month(s)
Dose: 0.1 mg/kg
Frequency of Treatment: 3 days/week
Method: OECD Test Guideline 453
Result: negative

Species: Rat, (female)
Application Route: Dermal
Exposure time: 24 month(s)
Dose: 1 mg/kg
Frequency of Treatment: 5 days/week
Method: OECD Test Guideline 453
Result: negative

Carcinogenicity - Assessment : No data available

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Components:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane**:**
Effects on fertility : Test Type: Two-generation study
Species: Rat, male and female
Application Route: Oral
Dose: >750 milligram per kilogram
General Toxicity - Parent: No-observed-effect level: 540 mg/kg body weight

General Toxicity F1: No-observed-effect level: 540 mg/kg body weight
Symptoms: No adverse effects
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

Components:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane**:**

Effects on foetal development : Species: Rabbit, female
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level: 30 mg/kg body weight
Method: Other guidelines
Result: No teratogenic effects

Species: Rabbit, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 60 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rat, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 180 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Reproductive toxicity - Assessment : No data available

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane**:**
Species: Rat, male and female
NOAEL: 50 mg/kg
Application Route: Ingestion
Exposure time: 14 Weeks
Number of exposures: 7 d
Method: Subchronic toxicity

Species: Rat, male and female
NOEL: 10 mg/kg
Application Route: Skin contact

Exposure time: 13 Weeks
Number of exposures: 5 d
Method: Subchronic toxicity

Species: Mouse, male
NOAEL: 100 mg/kg
Application Route: Skin contact
Exposure time: 13 Weeks
Number of exposures: 3 d
Method: Subchronic toxicity

Repeated dose toxicity - Assessment : No data available

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Product:

Remarks: No data available

Remarks: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 1.5 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

Components:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 2.7 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water

Components:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane:

Toxicity to algae : EC50 (Selenastrum capricornutum (green algae)): 9.4 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: EPA-660/3-75-009

M-Factor (Acute aquatic toxicity) : No data available

Toxicity to fish (Chronic toxicity) : No data available

Components:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane:

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 0.3 mg/l
Exposure time: 21 d
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 211

M-Factor (Chronic aquatic toxicity) : No data available

Components:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane:

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water

Toxicity to soil dwelling : No data available

organisms

Plant toxicity	:	No data available
Sediment toxicity	:	No data available
Toxicity to terrestrial organisms	:	No data available
Ecotoxicology Assessment Acute aquatic toxicity	:	No data available
Chronic aquatic toxicity	:	No data available
Toxicity Data on Soil	:	No data available
Other organisms relevant to the environment	:	No data available

Persistence and degradability

Components:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane**:**

Biodegradability	:	Inoculum: Sewage (STP effluent) Concentration: 20 mg/l Result: Not readily biodegradable. Biodegradation: 5 % Exposure time: 28 d Method: OECD Test Guideline 301F
Biochemical Oxygen Demand (BOD)	:	No data available
Chemical Oxygen Demand (COD)	:	No data available
BOD/COD	:	No data available
ThOD	:	No data available
BOD/ThOD	:	No data available
Dissolved organic carbon (DOC)	:	No data available
Physico-chemical removability	:	No data available

Components:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane**:**

Stability in water	:	Degradation half life(DT50): 4.83 d (25 °C) pH: 4 Method: OECD Test Guideline 111 Remarks: Fresh water

Degradation half life(DT50): 7.1 d (25 °C) pH: 9
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life(DT50): 3.58 d (25 °C) pH: 7
Method: OECD Test Guideline 111
Remarks: Fresh water

Photodegradation : No data available

Impact on Sewage Treatment : No data available

Bioaccumulative potential

Components:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane:
Bioaccumulation : Bioconcentration factor (BCF): 31
Remarks: Does not bioaccumulate.

Components:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane:
Partition coefficient: n-octanol/water : log Pow: 3.242 (25 °C)
pH: 7.1
Method: OECD Test Guideline 117

Mobility in soil

Mobility : No data available

Components:

4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane:
Distribution among environmental compartments : Koc: 445
Stability in soil : No data available

Other adverse effects

Environmental fate and pathways : No data available

Results of PBT and vPvB assessment : No data available

Endocrine disrupting potential : No data available

Adsorbed organic bound halogens (AOX) : No data available

Hazardous to the ozone layer

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances

Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information - Product : There is no data available for this product.

An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

Global warming potential (GWP) : No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA

UN/ID No. : UN 3082
Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.
(BISPHENOL A EPOXY RESIN)
Class : 9
Packing group : III
Labels : Miscellaneous
Packing instruction (cargo aircraft) : 964
Packing instruction (passenger aircraft) : 964

IMDG

UN number : UN 3082
Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(BISPHENOL A EPOXY RESIN)
Class : 9

Packing group	:	III
Labels	:	9
EmS Code	:	F-A, S-F
Marine pollutant	:	yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

DOT Classification

UN/ID/NA number	:	UN 3082
Proper shipping name	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN)
Class	:	9
Packing group	:	III
Labels	:	CLASS 9
ERG Code	:	171
Marine pollutant	:	yes(BISPHENOL A EPOXY RESIN)

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

SARA 311/312 Hazards : No SARA Hazards

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

WARNING: This product can expose you to chemicals including methanol, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

The components of this product are reported in the following inventories:

CH INV	:	The formulation contains substances listed on the Swiss Inventory, On the inventory, or in compliance with the inventory
DSL	:	This product contains one or several components listed in the Canadian NDSL.
AICS	:	Not in compliance with the inventory
NZIoC	:	Not in compliance with the inventory
ENCS	:	Not in compliance with the inventory
KECI	:	Not in compliance with the inventory
PICCS	:	Not in compliance with the inventory
IECSC	:	Not in compliance with the inventory
TCSI	:	Not in compliance with the inventory

TSCA : On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

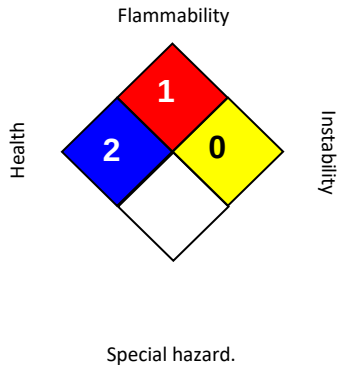
TSCA - 5(a) Significant New Use Rule List of Chemicals
No substances are subject to a Significant New Use Rule.

US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)
No substances are subject to TSCA 12(b) export notification requirements.

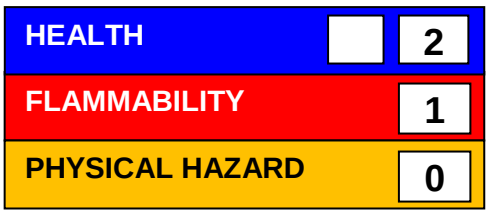
SECTION 16. OTHER INFORMATION

Further information

NFPA:



HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Revision Date : 08/07/2017

The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

EPOCAST® 1626 B US

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	01/10/2019	400001008614	Date of first issue: 01/10/2019

SECTION 1. IDENTIFICATION

Product name : EPOCAST® 1626 B US

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC
Address : P.O. Box 4980
The Woodlands,
TX 77387
United States of America (USA)
Telephone : Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS : SDS@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Hardener

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Skin corrosion : Category 1B

Serious eye damage : Category 1

Skin sensitisation : Category 1

GHS label elements

Hazard pictograms :

Signal word : Danger

Hazard statements : H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.

Precautionary statements : **Prevention:**
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing must not be allowed out of the workplace.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
Response:
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT

induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P363 Wash contaminated clothing before reuse.
Storage:
P405 Store locked up.
Disposal:
P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
4,7,10-trioxatridecane-1,13-diamine	4246-51-9	70 - 90

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.

If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.

In case of skin contact : Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
If on skin, rinse well with water.
If on clothes, remove clothes.

In case of eye contact : Small amounts splashed into eyes can cause irreversible

tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.
Do NOT induce vomiting.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital.

Most important symptoms and effects, both acute and delayed : None known.

Notes to physician : Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media : High volume water jet

Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : No hazardous combustion products are known

Specific extinguishing methods : No data is available on the product itself.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Refer to protective measures listed in sections 7 and 8.

Environmental precautions : Prevent product from entering drains.

Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling : Do not breathe vapours/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
To avoid spills during handling keep bottle on a metal tray.
Dispose of rinse water in accordance with local and national regulations.
Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Observe label precautions.
Keep in properly labelled containers.

Materials to avoid : For incompatible materials please refer to Section 10 of this SDS.

Further information on storage stability : Stable under normal conditions.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

Personal protective equipment

Respiratory protection : No personal respiratory protective equipment normally required.

Hand protection
Material : butyl-rubber
Break through time : > 8 h

Material : Solvent-resistant gloves (butyl-rubber)
Material : Nitrile rubber
Break through time : 10 - 480 min

Remarks	:	The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Eye protection	:	Eye wash bottle with pure water Tightly fitting safety goggles Wear face-shield and protective suit for abnormal processing problems.
Skin and body protection	:	Impervious clothing Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Hygiene measures	:	When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	paste
Colour	:	off-white
Odour	:	amine-like
Odour Threshold	:	No data is available on the product itself.
pH	:	No data is available on the product itself.
Freezing point	:	No data is available on the product itself.
Melting point	:	No data is available on the product itself.
Boiling point	:	No data is available on the product itself.
Flash point	:	261 °F / 127 °C Method: Pensky-Martens closed cup
Evaporation rate	:	No data is available on the product itself.
Flammability (solid, gas)	:	No data is available on the product itself.
Flammability (liquids)	:	No data is available on the product itself.
Upper explosion limit / Upper flammability limit	:	No data is available on the product itself.
Lower explosion limit / Lower flammability limit	:	No data is available on the product itself.
Vapour pressure	:	< 0.1 hPa (68 °F / 20 °C)
Relative vapour density	:	No data is available on the product itself.
Relative density	:	1.05

Density	:	No data is available on the product itself.
Solubility(ies)		
Water solubility	:	partly soluble (68 °F / 20 °C)
Solubility in other solvents	:	No data is available on the product itself.
Partition coefficient: n-octanol/water	:	No data is available on the product itself.
Auto-ignition temperature	:	No data is available on the product itself.
Thermal decomposition	:	No data is available on the product itself.
Self-Accelerating decomposition temperature (SADT)	:	No data is available on the product itself.
Viscosity	:	No data is available on the product itself.
Explosive properties	:	No data is available on the product itself.
Oxidizing properties	:	No data is available on the product itself.
Particle size	:	No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions	:	No hazards to be specially mentioned.
Conditions to avoid	:	None known.
Incompatible materials	:	None known.
Hazardous decomposition products	:	No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure	:	No data is available on the product itself.

Acute toxicity

Acute oral toxicity - Product	:	Acute toxicity estimate : 3,026 mg/kg Method: Calculation method
Acute inhalation toxicity	:	No data available

Acute dermal toxicity - Product : Acute toxicity estimate : 2,653 mg/kg
Method: Calculation method

Acute toxicity (other routes of administration) : No data available

Skin corrosion/irritation

Components:

4,7,10-trioxatridecane-1,13-diamine**:**
Species: Rabbit
Method: Other guidelines
Result: Corrosive after 3 minutes to 1 hour of exposure

Serious eye damage/eye irritation

Components:

4,7,10-trioxatridecane-1,13-diamine**:**
Species: Rabbit
Result: Risk of serious damage to eyes.
Assessment: Risk of serious damage to eyes.

Respiratory or skin sensitisation

Components:

4,7,10-trioxatridecane-1,13-diamine**:**
Exposure routes: Skin
Species: Other
Result: May cause sensitisation by skin contact.

Components:

4,7,10-trioxatridecane-1,13-diamine**:**
Assessment: May be harmful if swallowed or in contact with skin., Causes severe skin burns and eye damage.
May cause an allergic skin reaction.

Germ cell mutagenicity

Components:

4,7,10-trioxatridecane-1,13-diamine**:**
Genotoxicity in vitro : Test Type: Ames test
Test system: Salmonella typhimurium
Concentration: 5000 ug/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

Test Type: Micronucleus test
Test system: Chinese hamster fibroblasts
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 487
Result: negative

Test Type: In vitro mammalian cell gene mutation test
Test system: Chinese hamster ovary cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

Genotoxicity in vivo : No data available

Components:

4,7,10-trioxatridecane-1,13-diamine**:**

Germ cell mutagenicity-Assessment : In vitro tests did not show mutagenic effects

Germ cell mutagenicity-Assessment : No data available

Carcinogenicity

No data available

Carcinogenicity - Assessment : No data available

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Components:

4,7,10-trioxatridecane-1,13-diamine**:**

Effects on fertility : Species: Rat, male and female
Application Route: Oral
Dose: 100,300,1000 (600 day7) mg/kg
Frequency of Treatment: 7 days/week
General Toxicity - Parent: No observed adverse effect level: 600 mg/kg body weight
Fertility: No observed adverse effect level: 600 mg/kg body weight
Early Embryonic Development: No observed adverse effect level: 600 mg/kg body weight
Method: OECD Test Guideline 422

Effects on foetal : No data available

development

Components:

4,7,10-trioxatridecane-1,13-diamine**:**

Reproductive toxicity - Assessment : No evidence of adverse effects on sexual function and fertility, or on development, based on animal experiments.

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

4,7,10-trioxatridecane-1,13-diamine**:**
Species: Rat, male and female
NOAEL: < 100 mg/kg
Application Route: oral (gavage)
Number of exposures: daily
Dose: 100, 300, 1000(600,day7)mg/kg
Group: yes
Method: OECD Test Guideline 422

Components:

4,7,10-trioxatridecane-1,13-diamine**:**

Repeated dose toxicity - Assessment : May be harmful if swallowed or in contact with skin., Causes severe skin burns and eye damage.
No adverse effect has been observed in chronic toxicity tests.

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Ingestion: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

4,7,10-trioxatridecane-1,13-diamine**:**

Toxicity to fish : LC50 (Leuciscus idus (Golden orfe)): > 1,000 mg/l
Exposure time: 96 h
Test Type: static test
Method: DIN 38412

Components:

4,7,10-trioxatridecane-1,13-diamine**:**

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 218.16 mg/l
Exposure time: 48 h
Test Type: static test
Method: Directive 67/548/EEC, Annex V, C.2.

Components:

4,7,10-trioxatridecane-1,13-diamine**:**

Toxicity to algae/aquatic plants : EC50 (Desmodesmus subspicatus (green algae)): > 500 mg/l
Exposure time: 72 h
Test Type: static test
Method: DIN 38412

M-Factor (Acute aquatic toxicity) : No data available

Toxicity to fish (Chronic toxicity) : No data available

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : No data available

M-Factor (Chronic aquatic toxicity) : No data available

Components:

4,7,10-trioxatridecane-1,13-diamine**:**

Toxicity to microorganisms	:	(Pseudomonas putida): 221.9 mg/l End point: Growth rate Exposure time: 17 h Test Type: static test Method: DIN 38412
Toxicity to soil dwelling organisms	:	No data available
Plant toxicity	:	No data available
Sediment toxicity	:	No data available
Toxicity to terrestrial organisms	:	No data available
Ecotoxicology Assessment Acute aquatic toxicity	:	No data available
Chronic aquatic toxicity	:	No data available
Toxicity Data on Soil	:	No data available
Other organisms relevant to the environment	:	No data available

Persistence and degradability

Components:

4,7,10-trioxatridecane-1,13-diamine**:**

Biodegradability	:	Inoculum: activated sludge Concentration: 30 mg/l Result: Not readily biodegradable. Biodegradation: < 10 % Exposure time: 60 d Method: OECD Test Guideline 301B
Biochemical Oxygen Demand (BOD)	:	No data available
Chemical Oxygen Demand (COD)	:	No data available
BOD/COD	:	No data available
ThOD	:	No data available
BOD/ThOD	:	No data available
Dissolved organic carbon (DOC)	:	No data available
Physico-chemical removability	:	No data available

Stability in water	:	No data available
Photodegradation	:	No data available
Impact on Sewage Treatment	:	No data available

Bioaccumulative potential

Bioaccumulation	:	No data available

Components:

4,7,10-trioxatridecane-1,13-diamine**:**

Partition coefficient: n-octanol/water	:	log Pow: -1.25 (77 °F / 25 °C) pH: 11.1 Method: OECD Test Guideline 107

Mobility in soil

Mobility	:	No data available
Distribution among environmental compartments	:	No data available
Stability in soil	:	No data available

Other adverse effects

Environmental fate and pathways	:	No data available
Results of PBT and vPvB assessment	:	No data available
Endocrine disrupting potential	:	No data available
Adsorbed organic bound halogens (AOX)	:	No data available

Hazardous to the ozone layer

Ozone-Depletion Potential	:	Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).
Additional ecological information	:	No data available
Global warming potential (GWP)	:	No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : Do not dispose of waste into sewer.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.
Dispose of as hazardous waste in compliance with local and national regulations.
Dispose of contents/ container to an approved waste disposal plant.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA

UN/ID No.	:	UN 2735
Proper shipping name	:	Amines, liquid, corrosive, n.o.s. (TRIOXATRIDECANEDIAMINE)
Class	:	8
Packing group	:	II
Labels	:	Corrosive
Packing instruction (cargo aircraft)	:	855
Packing instruction (passenger aircraft)	:	851

IMDG

UN number	:	UN 2735
Proper shipping name	:	AMINES, LIQUID, CORROSIVE, N.O.S. (TRIOXATRIDECANEDIAMINE)
Class	:	8
Packing group	:	II
Labels	:	8
EmS Code	:	F-A, S-B
Marine pollutant	:	no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

DOT Classification

UN/ID/NA number : UN 2735

Proper shipping name	:	AMINES, LIQUID, CORROSIVE, N.O.S. (TRIOXATRIDECANEDIAMINE)
Class	:	8
Packing group	:	II
Labels	:	CORROSIVE
ERG Code	:	153
Marine pollutant	:	no

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

This material does not contain any components with a CERCLA RQ.

SARA 311/312 Hazards	:	Skin corrosion or irritation Serious eye damage or eye irritation Respiratory or skin sensitisation
SARA 313	:	This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

This product contains a chemical that is at or below California Propositions 65's "safe harbor level" as determined via a risk assessment. Therefore, the chemical is not required to be listed as a Prop 65 chemical on the SDS or label.

The components of this product are reported in the following inventories:

CH INV	:	The formulation contains substances listed on the Swiss Inventory
DSL	:	All components of this product are on the Canadian DSL
AICS	:	On the inventory, or in compliance with the inventory
NZIoC	:	Not in compliance with the inventory
ENCS	:	On the inventory, or in compliance with the inventory
KECI	:	On the inventory, or in compliance with the inventory
PICCS	:	On the inventory, or in compliance with the inventory
IECSC	:	On the inventory, or in compliance with the inventory

TCSI	:	On the inventory, or in compliance with the inventory
TSCA	:	On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

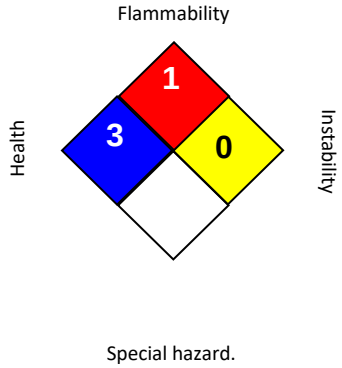
TSCA - 5(a) Significant New Use Rule List of Chemicals
No substances are subject to a Significant New Use Rule.

US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)
No substances are subject to TSCA 12(b) export notification requirements.

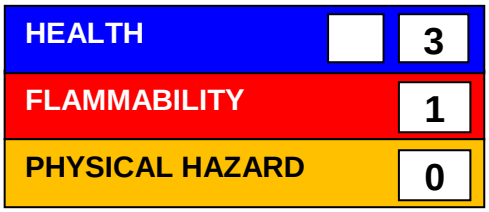
SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard

Revision Date	:	01/10/2019

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IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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