



RENCAST® 140 US

Version Revision Date: SDS Number: Date of last issue: -

1.0 04/03/2019 400001012651 Date of first issue: 04/03/2019

Print Date 04/29/2019

SECTION 1. IDENTIFICATION

Product name : RENCAST® 140 US

360°
Account
Become a
member!

Manufacturer or supplier's details

Company name of supplier

: Huntsman Advanced Materials Americas LLC

Address

Telephone

P.O. Box 4980
 The Woodlands.

TX 77387

United States of America (USA)
: Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS

: SDS@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Resin

Restrictions on use : For industrial use only.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Skin corrosion : Category 1B

Serious eye damage : Category 1

Skin sensitisation : Category 1

Reproductive toxicity : Category 2

Short-term (acute) aquatic

hazard

: Category 1

Long-term (chronic) aquatic

hazard

: Category 1

GHS label elements

Hazard pictograms









Signal word : Danger

Hazard statements : H314 Causes severe skin burns and eye damage.





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H317 May cause an allergic skin reaction.

H361 Suspected of damaging fertility or the unborn child. H410 Very toxic to aquatic life with long lasting effects.

.....

Precautionary statements : Prevention:

P201 Obtain special instructions before use.

P202 Do not handle until all safety precautions have been read and understood.

P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.

P264 Wash skin thoroughly after handling.

P272 Contaminated work clothing must not be allowed out of the workplace.

P273 Avoid release to the environment.

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.

P308 + P313 IF exposed or concerned: Get medical advice/ attention.

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P363 Wash contaminated clothing before reuse.

P391 Collect spillage.

Storage:

P405 Store locked up.

Disposal:

P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
2,2'-[(1-methylethylidene)bis(4,1-	1675-54-3	70 - 90
phenyleneoxymethylene)]bisoxirane		
Phenol, 4-nonyl-, branched	84852-15-3	10 - 20

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.





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Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of bisphenol A and epichlorohydrin

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.

Consult a physician.

Show this safety data sheet to the doctor in attendance.

Treat symptomatically.

Get medical attention if symptoms occur.

If inhaled : If inhaled, remove to fresh air.

Get medical attention if symptoms occur.

In case of skin contact : Immediate medical treatment is necessary as untreated

wounds from corrosion of the skin heal slowly and with

difficulty.

If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact : Small amounts splashed into eyes can cause irreversible

tissue damage and blindness.

In the case of contact with eyes, rinse immediately with plenty

of water and seek medical advice.

Continue rinsing eyes during transport to hospital.

Remove contact lenses.

Keep eye wide open while rinsing.

If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.

Do NOT induce vomiting.

Never give anything by mouth to an unconscious person.

If symptoms persist, call a physician. Take victim immediately to hospital.

Most important symptoms and effects, both acute and

delayed

None known.

Notes to physician : Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Use extinguishing measures that are appropriate to local

circumstances and the surrounding environment.

Unsuitable extinguishing

media

High volume water jet

Specific hazards during : Do not allow run-off from fire fighting to enter drains or water





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firefighting

courses.

Hazardous combustion

products

: Carbon oxides

Halogenated compounds

Specific extinguishing

methods

: No data is available on the product itself.

Further information : Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations.

Special protective equipment

for firefighters

: Wear self-contained breathing apparatus for firefighting if

necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures Use personal protective equipment.

Refer to protective measures listed in sections 7 and 8.

Environmental precautions :

: Prevent product from entering drains.

Prevent further leakage or spillage if safe to do so.

If the product contaminates rivers and lakes or drains inform

respective authorities.

Methods and materials for containment and cleaning up Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against

fire and explosion

Normal measures for preventive fire protection.

Advice on safe handling : Do not breathe vapours/dust.

Avoid exposure - obtain special instructions before use.

Avoid contact with skin and eyes. For personal protection see section 8.

Smoking, eating and drinking should be prohibited in the

application area.

To avoid spills during handling keep bottle on a metal tray. Dispose of rinse water in accordance with local and national

regulations.

Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

used.

Conditions for safe storage

Keep container tightly closed in a dry and well-ventilated place.
 Containers which are opened must be carefully resealed and kept

upright to prevent leakage. Observe label precautions.





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Keep in properly labelled containers.

Materials to avoid : For incompatible materials please refer to Section 10 of this

SDS.

Recommended storage

temperature

Further information on

storage stability

: 36 - 104 °F / 2 - 40 °C

Stable under normal conditions.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to

maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided

by air purifying respirators against exposure to any

hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other

circumstance where air purifying respirators may not provide

adequate protection.

Hand protection

Remarks : The suitability for a specific workplace should be discussed

with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water

Tightly fitting safety goggles

Wear face-shield and protective suit for abnormal processing

problems.

Skin and body protection : Impervious clothing

Choose body protection according to the amount and

concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.

When using do not smoke.

Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Colour : Clear

Odour : mild





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Odour Threshold : No data is available on the product itself.

pH : No data is available on the product itself.

Freezing point : No data is available on the product itself.

Melting point : No data is available on the product itself.

Boiling point : No data is available on the product itself.

Flash point : > 199 °F / > 93 °C

Method: closed cup

Evaporation rate : No data is available on the product itself.

Flammability (solid, gas) : No data is available on the product itself.

Flammability (liquids) : No data is available on the product itself.

Upper explosion limit / Upper

flammability limit

: No data is available on the product itself.

Lower explosion limit / Lower

flammability limit

: No data is available on the product itself.

Vapour pressure : No data is available on the product itself.

Relative vapour density : No data is available on the product itself.

Relative density : 1.13

Density : No data is available on the product itself.

Solubility(ies)

Water solubility : insoluble

Solubility in other solvents : No data is available on the product itself.

Partition coefficient: n-

octanol/water

No data is available on the product itself.

Auto-ignition temperature : No data is available on the product itself.

Thermal decomposition : No data is available on the product itself.

Self-Accelerating

decomposition temperature

(SADT)

No data is available on the product itself.

Viscosity : No data is available on the product itself.

Explosive properties : No data is available on the product itself.

Oxidizing properties : No data is available on the product itself.





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Particle size : No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability Stable under normal conditions.

Possibility of hazardous No hazards to be specially mentioned.

reactions Conditions to avoid : None known.

Incompatible materials : None known.

Hazardous decomposition carbon dioxide

products

carbon monoxide

Halogenated compounds

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of : No data is available on the product itself.

exposure

Acute toxicity

Acute oral toxicity - Product : Acute toxicity estimate : > 5,000 mg/kg

Method: Calculation method

Acute inhalation toxicity No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Acute dermal toxicity : LD50 (Rat, male and female): > 2,000 mg/kg

Method: OECD Test Guideline 402

Assessment: The substance or mixture has no acute dermal

toxicity

Phenol, 4-nonyl-, branched:

: LD50 (Rabbit, male): 2,031 mg/kg Acute dermal toxicity

Assessment: The substance or mixture has no acute dermal

toxicity

Acute toxicity (other routes of : No data available

administration)

Skin corrosion/irritation

Components:





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2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rabbit

Assessment: Mild skin irritant Method: OECD Test Guideline 404

Result: Irritating to skin.

Phenol, 4-nonyl-, branched:

Species: Rabbit

Assessment: Causes burns. Result: Causes burns.

Serious eye damage/eye irritation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rabbit

Result: Irritating to eyes. Assessment: Mild eye irritant

Method: OECD Test Guideline 405

Phenol, 4-nonyl-, branched:

Result: Risk of serious damage to eyes.

Respiratory or skin sensitisation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Exposure routes: Skin Species: Mouse

Assessment: May cause sensitisation by skin contact.

Method: OECD Test Guideline 429

Result: Causes sensitisation.

Phenol, 4-nonyl-, branched: Exposure routes: Skin Species: Guinea pig

Method: OECD Test Guideline 406 Result: Does not cause skin sensitisation.

Components:

Phenol, 4-nonyl-, branched:

Assessment: Causes severe skin burns and eye damage.

Germ cell mutagenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: positive

Concentration: 0 - 5000 ug/plate

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: positive





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2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vivo : Cell type: Germ

Application Route: Oral

Method: OECD Test Guideline 478

Result: negative

Cell type: Somatic Application Route: Oral Dose: 0 - 5000 mg/kg Method: OPPTS 870.5395

Result: negative

Carcinogenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rat, male and female Application Route: Oral Exposure time: 24 month(s)

Dose: 15 mg/kg

Frequency of Treatment: 7 days/week Method: OECD Test Guideline 453

Result: negative

Species: Mouse, male Application Route: Dermal Exposure time: 24 month(s)

Dose: 0.1 mg/kg

Frequency of Treatment: 3 days/week Method: OECD Test Guideline 453

Result: negative

Species: Rat, female Application Route: Dermal Exposure time: 24 month(s)

Dose: 1 mg/kg

Frequency of Treatment: 5 days/week Method: OECD Test Guideline 453

Result: negative

Carcinogenicity - : No data available

Assessment

IARC No component of this product present at levels greater than or

equal to 0.1% is identified as probable, possible or confirmed

human carcinogen by IARC.

ACGIH No component of this product present at levels greater than or

equal to 0.1% is identified as a carcinogen or potential

carcinogen by ACGIH.

OSHA No component of this product present at levels greater than or

equal to 0.1% is on OSHA's list of regulated carcinogens.





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NTP No component of this product present at levels greater than or

equal to 0.1% is identified as a known or anticipated carcinogen

by NTP.

Reproductive toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Effects on fertility : Test Type: Two-generation study

Species: Rat, male and female

Application Route: Oral

Dose: >750 milligram per kilogram

General Toxicity - Parent: No-observed-effect level: 540

mg/kg body weight

General Toxicity F1: No-observed-effect level: 540 mg/kg

body weight

Symptoms: No adverse effects Method: OECD Test Guideline 416

Result: No effects on fertility and early embryonic

development were detected.

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Effects on foetal : Species: Rabbit, female development Application Route: Dermal

General Toxicity Maternal: No observed adverse effect level:

30 mg/kg body weight Method: Other guidelines Result: No teratogenic effects

Species: Rabbit, female Application Route: Oral

General Toxicity Maternal: No observed adverse effect level:

60 mg/kg body weight

Method: OECD Test Guideline 414 Result: No teratogenic effects

Species: Rat, female Application Route: Oral

General Toxicity Maternal: No observed adverse effect level:

180 mg/kg body weight

Method: OECD Test Guideline 414 Result: No teratogenic effects

Phenol, 4-nonyl-, branched:

Species: Rat, female Application Route: Oral

General Toxicity Maternal: No observed adverse effect level:

75 mg/kg body weight

Method: OECD Test Guideline 414 Result: No teratogenic effects

Components:





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Phenol, 4-nonyl-, branched:

Reproductive toxicity -

Assessment

: Suspected human reproductive toxicant

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rat, male and female

NOAEL: 50 mg/kg

Application Route: Ingestion Exposure time: 14 Weeks Number of exposures: 7 d Method: Subchronic toxicity

Species: Rat, male and female

NOEL: 10 mg/kg

Application Route: Skin contact Exposure time: 13 Weeks Number of exposures: 5 d Method: Subchronic toxicity

Species: Mouse, male NOAEL: 100 mg/kg

Application Route: Skin contact Exposure time: 13 Weeks Number of exposures: 3 d Method: Subchronic toxicity

Phenol, 4-nonyl-, branched: Species: Rat, male and female

NOAEL: 100 mg/kg

Application Route: Ingestion Exposure time: 672 h Number of exposures: 7 d Method: Subacute toxicity

Species: Rat, male and female

NOAEL: 50 mg/kg

Application Route: Ingestion Exposure time: 2,160 h Number of exposures: 7 d Method: Subchronic toxicity

Components:

Phenol, 4-nonyl-, branched:

Repeated dose toxicity - : Causes severe skin burns and eye damage.





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Assessment

Aspiration toxicity

No data available

Experience with human exposure

General Information:

No data available

Inhalation:

No data available

Skin contact:

No data available

Eye contact:

No data available

Ingestion:

No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Ingestion: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to fish

: LC50 (Oncorhynchus mykiss (rainbow trout)): 1.5 mg/l

Exposure time: 96 h Test Type: static test

Test substance: Fresh water Method: OECD Test Guideline 203

Phenol, 4-nonyl-, branched:

Toxicity to fish

: LC50 (Pimephales promelas (fathead minnow)): 0.128 mg/l

Exposure time: 96 h

Test Type: flow-through test Test substance: Fresh water Method: ASTM Method, other

LC50 (Lepomis macrochirus (Bluegill sunfish)): 0.209 mg/l

Exposure time: 96 h





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Test Type: flow-through test Test substance: Fresh water Method: ASTM Method, other

LC50 (Oncorhynchus mykiss (rainbow trout)): 0.221 mg/l

Exposure time: 96 h

Test Type: flow-through test Test substance: Fresh water Method: ASTM Method, other

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

aquatic invertebrates

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 2.7 mg/l

Exposure time: 48 h Test Type: static test

Test substance: Fresh water

Phenol, 4-nonyl-, branched:

Toxicity to daphnia and other

aquatic invertebrates

: EC50 (Daphnia magna (Water flea)): 0.085 mg/l

Exposure time: 48 h Test Type: static test

Test substance: Fresh water Method: ASTM Method, other

EC50 (Daphnia magna (Water flea)): 0.14 mg/l

Exposure time: 48 h

Test substance: Fresh water

Method: Directive 67/548/EEC, Annex V, C.2.

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to algae/aquatic

plants

: EC50 (Selenastrum capricornutum (green algae)): 9.4 mg/l

Exposure time: 72 h Test Type: static test Test substance: Fresh water

Method: EPA-660/3-75-009

Phenol, 4-nonyl-, branched:

Toxicity to algae/aquatic

plants

: EbC50 (Desmodesmus subspicatus (green algae)): 1.3 mg/l

Exposure time: 72 h Test Type: static test

Test substance: Fresh water

ErC50 (Selenastrum capricornutum (green algae)): 0.41 mg/l

Exposure time: 96 h Test Type: static test

Test substance: Fresh water Method: Algal Toxicity, Tiers I and II

Components:

Phenol, 4-nonyl-, branched:

M-Factor (Acute aquatic

toxicity)

: 10





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Components:

Phenol, 4-nonyl-, branched:

Toxicity to fish (Chronic

toxicity)

: NOEC (Oncorhynchus mykiss (rainbow trout)): 0.006 mg/l

Exposure time: 91 d

Test Type: flow-through test Test substance: Fresh water

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to daphnia and other : NOEC (Daphnia magna (Water flea)): 0.3 mg/l

aquatic invertebrates

aquatic invertebrates (Chronic toxicity)

Exposure time: 21 d

Test Type: semi-static test Test substance: Fresh water Method: OECD Test Guideline 211

Components:

Phenol, 4-nonyl-, branched:

M-Factor (Chronic aquatic

toxicity)

: 10

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane: Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l

Exposure time: 3 h
Test Type: static test

Test substance: Fresh water

Phenol, 4-nonyl-, branched:

Toxicity to microorganisms : EC50 (activated sludge): 950 mg/l

Exposure time: 3 h Test Type: static test

Test substance: Fresh water Method: OECD Test Guideline 209

Components:

Phenol, 4-nonyl-, branched:

Toxicity to soil dwelling

organisms

: EC10: 3.44 mg/kg

Exposure time: 504 h

EC50 (Other): 906.7 mg/kg Exposure time: 4 Weeks Test substance: Synthetic

Plant toxicity : No data available

Sediment toxicity : No data available

Components:

Phenol, 4-nonyl-, branched:

Toxicity to terrestrial organisms : EC10: 63.2 mg/kg Exposure time: 672 h Test substance: Synthetic





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Ecotoxicology Assessment

Acute aquatic toxicity : No data available

Chronic aquatic toxicity : No data available

Toxicity Data on Soil : No data available

Other organisms relevant to

the environment

: No data available

Persistence and degradability

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Biodegradability : Inoculum: Sewage (STP effluent)

Concentration: 20 mg/l

Result: Not readily biodegradable.

Biodegradation: 5 % Exposure time: 28 d

Method: OECD Test Guideline 301F

Phenol, 4-nonyl-, branched:

Biodegradability : Inoculum: activated sludge

Concentration: 13 mg/l

Result: Inherently biodegradable. Biodegradation: ca. 48.2 %

Exposure time: 35 d

Method: OECD Test Guideline 301B

Inoculum: Sediment Concentration: 2

Result: Inherently biodegradable.

Biodegradation: 100 % Exposure time: 63 - 84 d

Method: Anaerobic Biodegradability in the Subsurface

Inoculum: Marine water Concentration: 11 Biodegradation: 50 % Exposure time: 56 - 112 d

Method: OECD Test Guideline 309

Biochemical Oxygen

Demand (BOD)

: No data available

Chemical Oxygen Demand

(COD)

: No data available

BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon : No data available





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(DOC)

Physico-chemical

removability

: No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Stability in water : Degradation half life(DT50): 4.83 d (77 °F / 25 °C) pH: 4

Method: OECD Test Guideline 111

Remarks: Fresh water

Degradation half life(DT50): 7.1 d (77 °F / 25 °C) pH: 9

Method: OECD Test Guideline 111

Remarks: Fresh water

Degradation half life(DT50): 3.58 d (77 °F / 25 °C) pH: 7

Method: OECD Test Guideline 111

Remarks: Fresh water

Photodegradation : No data available

Impact on Sewage

Treatment

: No data available

Bioaccumulative potential

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Bioaccumulation
: Bioconcentration factor (BCF): 31
Remarks: Does not bioaccumulate.

Phenol, 4-nonyl-, branched:

Bioaccumulation : Species: Lepomis macrochirus (Bluegill sunfish)

Bioconcentration factor (BCF): 231 Remarks: Does not bioaccumulate.

Species: Pimephales promelas (fathead minnow)

Bioconcentration factor (BCF): 740 Remarks: Bioaccumulation is unlikely.

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Partition coefficient: n- : log Pow: 3.242 (77 °F / 25 °C)

octanol/water pH: 7.1

Method: OECD Test Guideline 117

Phenol, 4-nonyl-, branched:

Partition coefficient: n- : log Pow: 5.4 (73 °F / 23 °C)

octanol/water pH: 5.7

Method: OECD Test Guideline 117

Mobility in soil

Mobility : No data available





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Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Distribution among : Koc: 445

environmental compartments Phenol, 4-nonyl-, branched:

Distribution among : Koc: 23000 - 489000

environmental compartments

Stability in soil : No data available

Other adverse effects

Environmental fate and

pathways

: No data available

Results of PBT and vPvB

assessment

: No data available

Endocrine disrupting

potential

: No data available

Adsorbed organic bound

halogens (AOX)

: No data available

Hazardous to the ozone layer

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82

Protection of Stratospheric Ozone - CAA Section 602 Class I

Substances

Remarks: This product neither contains, nor was

manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A +

B).

Additional ecological

information - Product

An environmental hazard cannot be excluded in the event of

unprofessional handling or disposal.

Very toxic to aquatic life with long lasting effects.

Global warming potential

(GWP)

No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : The product should not be allowed to enter drains, water

courses or the soil.

Do not contaminate ponds, waterways or ditches with

chemical or used container.

Send to a licensed waste management company.

Dispose of as hazardous waste in compliance with local and

national regulations.

Dispose of contents/ container to an approved waste disposal

plant.

Contaminated packaging : Empty remaining contents.

Dispose of as unused product.





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Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA

UN/ID No. : UN 3145

Proper shipping name : Alkylphenols, liquid, n.o.s.

(NONYL PHENOL)

Class : 8 Packing group : II

Labels : Corrosive

Packing instruction (cargo

aircraft)

Packing instruction : 851

(passenger aircraft)

IMDG

UN number : UN 3145

Proper shipping name : ALKYLPHENOLS, LIQUID, N.O.S.

: 855

(NONYL PHENOL)

Class : 8
Packing group : II
Labels : 8
EmS Code : F-A, S-B

Marine pollutant : yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

DOT Classification

UN/ID/NA number : UN 3145

Proper shipping name : ALKYLPHENOLS, LIQUID, N.O.S.

(NONYL PHENOL)

Class : 8 Packing group : II

Labels : CORROSIVE

ERG Code : 153

Marine pollutant : yes(NONYL PHENOL)

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.





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SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act CERCLA Reportable Quantity

Components	CAS-No.	Component RQ	Calculated product RQ
-		(lbs)	(lbs)
benzyl butyl phthalate	85-68-7	100	*
phenol	108-95-2	1000	*
1-chloro-2,3-epoxypropane	106-89-8	100	*
dibutyl phthalate	84-74-2	10	*

^{*:} Calculated RQ exceeds reasonably attainable upper limit.

SARA 311/312 Hazards : Skin corrosion or irritation

Serious eye damage or eye irritation Respiratory or skin sensitisation

Reproductive toxicity

SARA 313 : The following components are subject to reporting levels

established by SARA Title III, Section 313:

Phenol, 4-nonyl-, branched 84852-15-3 >= 10 - < 20 %

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

WARNING: This product can expose you to chemicals including benzyl butyl phthalate, 4,4'isopropylidenediphenol, which is/are known to the State of California to cause birth defects or
other reproductive harm. For more information go to www.P65Warnings.ca.gov.

The components of this product are reported in the following inventories:

CH INV : The formulation contains substances listed on the Swiss

Inventory

DSL : This product contains one or several components listed in the

Canadian NDSL.

AICS : On the inventory, or in compliance with the inventory

NZIoC : Not in compliance with the inventory

ENCS : Not in compliance with the inventory

KECI : Not in compliance with the inventory

PICCS : On the inventory, or in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

TCSI : On the inventory, or in compliance with the inventory

TSCA : On the inventory, or in compliance with the inventory





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Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

TSCA - 5(a) Significant New Use Rule List of Chemicals

This product is subject under TSCA 5(a) to Significant New Use Restrictions (SNUR). Phenol, 4-nonyl-, branched 84852-15-3

US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

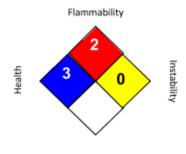
US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

Phenol, 4-nonyl-, branched 84852-15-3

SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



Special hazard.

HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard

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IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.





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Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

The trademarks above are the property of Huntsman Corporation or an affiliate thereof.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE.





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SECTION 1. IDENTIFICATION

Product name : REN® 140 US

Manufacturer or supplier's details

Company name of supplier

: Huntsman Advanced Materials Americas LLC

Address

P.O. Box 4980 The Woodlands, TX 77387

United States of America

Telephone : Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS : MSDS@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Hardener

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Skin corrosion ; Category 1C

Serious eye damage ; Category 1

Acute aquatic toxicity : Category 3

Chronic aquatic toxicity : Category 3

GHS label elements

Hazard pictograms



Signal word : Danger

Hazard statements : H314 Causes severe skin burns and eye damage.

H412 Harmful to aquatic life with long lasting effects.

Precautionary statements : Prevention:

P264 Wash skin thoroughly after handling. P273 Avoid release to the environment.

P280 Wear protective gloves/ protective clothing/ eye protection/

face protection.

Response:

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT





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induce vomiting.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately

all contaminated clothing. Rinse skin with water/shower. P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON

CENTER/doctor.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON

CENTER/doctor.

P363 Wash contaminated clothing before reuse.

Storage:

P405 Store locked up.

Disposal:

P501 Dispose of contents/ container to an approved waste

disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
Polyoxypropylene diamine	9046-10-0	60 - 100

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.

Consult a physician.

Show this safety data sheet to the doctor in attendance.

Do not leave the victim unattended.

If inhaled : If unconscious place in recovery position and seek medical

advice.

If symptoms persist, call a physician.

In case of skin contact : Immediate medical treatment is necessary as untreated

wounds from corrosion of the skin heal slowly and with

difficulty.

If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact : Small amounts splashed into eyes can cause irreversible

tissue damage and blindness.

In the case of contact with eyes, rinse immediately with plenty

of water and seek medical advice.

Continue rinsing eyes during transport to hospital.





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Remove contact lenses. Protect unharmed eye.

Keep eye wide open while rinsing.

If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.

Do NOT induce vomiting.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

If symptoms persist, call a physician. Take victim immediately to hospital.

Most important symptoms and effects, both acute and

delayed

: None known.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : No data is available on the product itself.

Unsuitable extinguishing

media

: High volume water jet

Specific hazards during

firefighting

: Do not allow run-off from fire fighting to enter drains or water

courses.

Hazardous combustion

products

: No data is available on the product itself.

Specific extinguishing

methods

: No data is available on the product itself.

Further information : Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations.

Special protective equipment

for firefighters

Wear self-contained breathing apparatus for firefighting if

necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.

Environmental precautions : Prevent product from entering drains.

Prevent further leakage or spillage if safe to do so.

If the product contaminates rivers and lakes or drains inform

respective authorities.

Methods and materials for containment and cleaning up : Neutralise with acid.

Soak up with inert absorbent material (e.g. sand, silica gel,





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acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against

fire and explosion

: Normal measures for preventive fire protection.

Advice on safe handling : Do not breathe vapours/dust.

Avoid contact with skin and eyes. For personal protection see section 8.

Smoking, eating and drinking should be prohibited in the

application area.

To avoid spills during handling keep bottle on a metal tray. Dispose of rinse water in accordance with local and national

regulations.

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.

Containers which are opened must be carefully resealed and kept

upright to prevent leakage. Observe label precautions.

Electrical installations / working materials must comply with the

technological safety standards.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

Personal protective equipment

Respiratory protection : No personal respiratory protective equipment normally

required.

Hand protection

Material : butyl-rubber

Break through time : > 8 h

Solvent-resistant gloves (butyl-rubber)

Nitrile rubber 10 - 480 min

Remarks : The suitability for a specific workplace should be discussed

with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water

Tightly fitting safety goggles

Wear face-shield and protective suit for abnormal processing

problems.

Skin and body protection : Impervious clothing

Choose body protection according to the amount and

concentration of the dangerous substance at the work place.





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Hygiene measures : When using do not eat or drink.

When using do not smoke.

Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Colour : clear

colourless

Odour : ammoniacal

Odour Threshold : No data is available on the product itself.

pH : 12.4

Boiling point : 260 °C

Flash point : 124 °CMethod: Pensky-Martens closed cup, closed cup

Evaporation rate : No data is available on the product itself.

Flammability (solid, gas) : No data is available on the product itself.

Flammability (liquids) : No data is available on the product itself.

Upper explosion limit : No data is available on the product itself.

Lower explosion limit : No data is available on the product itself.

Vapour pressure : 1.333 hPa (100 °C)

Relative vapour density : No data is available on the product itself.

Relative density : 0.948

Density : No data is available on the product itself.

Solubility(ies)

Water solubility : slightly soluble

Solubility in other solvents : No data is available on the product itself.

Partition coefficient: n-

octanol/water

Auto-ignition temperature

: No data is available on the product itself.

: No data is available on the product itself.

Thermal decomposition : No data is available on the product itself.

Self-Accelerating

decomposition temperature

(SADT)

: No data is available on the product itself.





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Viscosity : No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

: No decomposition if stored and applied as directed. Reactivity Chemical stability No decomposition if stored and applied as directed. Possibility of hazardous : No decomposition if stored and applied as directed.

reactions

Conditions to avoid : No data available

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of : No data is available on the product itself.

exposure

Acute toxicity

Acute oral toxicity - Product : Acute toxicity estimate : 3,069 mg/kg

Method: Calculation method

Components:

Polyoxypropylene diamine:

Acute inhalation toxicity : LC50 (Rat, male and female): > 0.74 mg/l

> Exposure time: 8 h Test atmosphere: vapour

Method: OECD Test Guideline 403

Acute dermal toxicity -

Product

: Acute toxicity estimate : 2,946 mg/kg

Method: Calculation method

Acute toxicity (other routes of : No data available

administration)

Skin corrosion/irritation

Product:

Result: Corrosive after 1 to 4 hours of exposure

Remarks: Extremely corrosive and destructive to tissue.

Serious eye damage/eye irritation

Product:

Remarks: May cause irreversible eye damage.

Respiratory or skin sensitisation

No data available

No data available Assessment:





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Germ cell mutagenicity

Components:

Polyoxypropylene diamine:

Genotoxicity in vitro

: Concentration: 0 - 10000 ug/plate

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

Components:

Polyoxypropylene diamine:

Genotoxicity in vivo : Application Route: Oral

Dose: 500 mg/kg

Method: OECD Test Guideline 474

Result: negative

Carcinogenicity

No data available

Carcinogenicity -

Assessment

: No data available

Reproductive toxicity

Components:

Polyoxypropylene diamine:

Effects on fertility : Species: Rat, male and female

Application Route: Dermal

Method: OECD Test Guideline 421

Result: Animal testing did not show any effects on fertility.

Effects on foetal development

petal : No data available

Reproductive toxicity -

Assessment

: No data available

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

Polyoxypropylene diamine: Species: Rat, male and female

NOAEL: 250 mg/kg/d





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Application Route: Skin contact

Exposure time: 2,160 h Number of exposures: 5 d Method: Subchronic toxicity

Species: Rat, male and female

NOAEL: 239 mg/kg/d Application Route: Ingestion Exposure time: 744 h Method: Subchronic toxicity

Repeated dose toxicity -

Assessment

: No data available

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Product:

Remarks: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Polyoxypropylene diamine:

Toxicity to fish : EC50 (Oncorhynchus mykiss (rainbow trout)): > 15 mg/l





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> Exposure time: 96 h Test Type: semi-static test Test substance: Fresh water Method: OECD Test Guideline 203

LC50: 772.14 mg/l Exposure time: 96 h Test Type: static test

Test substance: Marine water Method: OECD Test Guideline 203

Components:

Polyoxypropylene diamine:

Toxicity to daphnia and other aquatic invertebrates

: EC50 (Daphnia magna (Water flea)): 80 mg/l

Exposure time: 48 h Test Type: static test Test substance: Fresh water Method: OECD Test Guideline 202

EC50 (Acartia tonsa): 418.34 mg/l

Exposure time: 48 h Test Type: static test

Test substance: Marine water

Components:

Polyoxypropylene diamine:

Toxicity to algae : ErC50 (Selenastrum capricornutum (green algae)): 15 mg/l

> Exposure time: 72 h Test Type: static test

Test substance: Fresh water Method: OECD Test Guideline 201

M-Factor (Acute aquatic

toxicity)

: No data available

Toxicity to fish (Chronic

toxicity)

: No data available

Toxicity to daphnia and other : No data available

aquatic invertebrates (Chronic toxicity)

M-Factor (Chronic aquatic

toxicity)

: No data available

Toxicity to bacteria : No data available

Toxicity to soil dwelling

organisms

: No data available

: No data available Plant toxicity

No data available Sediment toxicity

Toxicity to terrestrial : No data available





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organisms

Ecotoxicology Assessment

Acute aquatic toxicity : No data available

Components:

Polyoxypropylene diamine:

Chronic aquatic toxicity : Harmful to aquatic life with long lasting effects.

Toxicity Data on Soil : No data available

Other organisms relevant to

the environment

: No data available

Further information: No data available

Persistence and degradability

Components:

Polyoxypropylene diamine:

Biodegradability : Inoculum: Mixture

Result: Not biodegradable Biodegradation: 0 % Exposure time: 28 d

Method: OECD Test Guideline 301B

Biochemical Oxygen

Demand (BOD)

: No data available

Chemical Oxygen Demand

(COD)

: No data available

BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon

(DOC)

: No data available

Physico-chemical

removability

: No data available

Components:

Polyoxypropylene diamine:

Stability in water : Degradation half life(DT50): 12 Months (25 °C) pH: 6.5

Method: No information available. GLP: No information available.

Remarks: Fresh water





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Components:

Polyoxypropylene diamine:

Photodegradation : Test Type: Air

Impact on Sewage

Treatment

: No data available

Bioaccumulative potential

Bioaccumulation : No data available

Components:

Polyoxypropylene diamine:

Partition coefficient: n-

octanol/water

: log Pow: 1.34 (25 °C)

Mobility in soil

Mobility : No data available

Distribution among

environmental compartments

: No data available

Stability in soil : No data available

Other adverse effects

Environmental fate and

pathways

: No data available

Results of PBT and vPvB

assessment

: No data available

Endocrine disrupting

potential

: No data available

Adsorbed organic bound

halogens (AOX)

: No data available

Hazardous to the ozone layer

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82

Protection of Stratospheric Ozone - CAA Section 602 Class I

Substances

Remarks: This product neither contains, nor was

manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A +

B).

Additional ecological information - Product : An environmental hazard cannot be excluded in the event of

unprofessional handling or disposal.

Toxic to aquatic life with long lasting effects.

Global warming potential

(GWP)

: No data available





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SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : The product should not be allowed to enter drains, water

courses or the soil.

Do not contaminate ponds, waterways or ditches with

chemical or used container.

Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.

> Dispose of as unused product. Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulation

IATA

UN/ID No. : UN 2735

Proper shipping name Amines, liquid, corrosive, n.o.s.

(POLYOXYPROPYLENEDIAMINE)

: 8 Class

III Packing group : Corrosive

Packing instruction (cargo

aircraft)

Labels

: 852 Packing instruction

(passenger aircraft)

IMDG

UN number UN 2735

Proper shipping name AMINES, LIQUID, CORROSIVE, N.O.S.

856

(POLYOXYPROPYLENEDIAMINE)

Class 8 Packing group 111 Labels 8

EmS Code F-A, S-B Marine pollutant yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

DOT Classification

UN/ID/NA number : UN 2735

: AMINES, LIQUID, CORROSIVE, N.O.S. Proper shipping name

(POLYOXYPROPYLENEDIAMINE)





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Class : 8 Packing group : III

Labels : CORROSIVE

ERG Code : 153

Marine pollutant : yes(POLYOXYPROPYLENEDIAMINE)

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

SARA 311/312 Hazards : No SARA Hazards

SARA 313 : This material does not contain any chemical components with

known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

The components of this product are reported in the following inventories:

CH INV : The formulation contains substances listed on the Swiss

Inventory, On the inventory, or in compliance with the

inventory

TSCA : On the inventory, or in compliance with the inventory
DSL : All components of this product are on the Canadian DSL
AICS : On the inventory, or in compliance with the inventory

NZIoC : Not in compliance with the inventory

ENCS : On the inventory, or in compliance with the inventory KECI : On the inventory, or in compliance with the inventory PICCS : On the inventory, or in compliance with the inventory IECSC : On the inventory, or in compliance with the inventory TCSI : On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

TSCA - 5(a) Significant New Use Rule List of Chemicals

No substances are subject to a Significant New Use Rule.

US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

No substances are subject to TSCA 12(b) export notification requirements.





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SECTION 16. OTHER INFORMATION

Further information

Health Flammability Instability

Special hazard.

HMIS III:

HEALTH	3
FLAMMABILITY	1
PHYSICAL HAZARD	0

0 = not significant, 1 = Slight,

2 = Moderate, 3 = High

4 = Extreme, * = Chronic

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