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RENCAST® 1774 US

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SECTION 1. IDENTIFICATION

Product name : RENCAST® 1774 US

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC
Address : P.O. Box 4980
The Woodlands,
TX 77387
United States of America (USA)
Telephone : Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS : SDS@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Restrictions on use : For industrial use only.

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Skin irritation : Category 2

Eye irritation : Category 2A

Skin sensitisation : Category 1

Reproductive toxicity : Category 1B

Short-term (acute) aquatic hazard : Category 2

Long-term (chronic) aquatic hazard : Category 2

GHS label elements

Hazard pictograms :

Signal word : Danger

Hazard statements : H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.

H360 May damage fertility or the unborn child.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing must not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
Response:
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P362 Take off contaminated clothing and wash before reuse.
P391 Collect spillage.
Storage:
P405 Store locked up.
Disposal:
P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1675-54-3	50 - 70
limestone	1317-65-3	30 - 50
dibutyl phthalate	84-74-2	5 - 10
p-tert-butylphenyl 1-(2,3-epoxy)propyl ether	3101-60-8	0.25 - 1
titanium dioxide	13463-67-7	0.1 - 1

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of bisphenol A and epichlorohydrin

SECTION 4. FIRST AID MEASURES

General advice	:	Move out of dangerous area. Show this safety data sheet to the doctor in attendance. Treat symptomatically. Get medical attention if symptoms occur.
If inhaled	:	If inhaled, remove to fresh air. Get medical attention if symptoms occur.
In case of skin contact	:	If skin irritation persists, call a physician. If on skin, rinse well with water. If on clothes, remove clothes.
In case of eye contact	:	Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Induce vomiting immediately and call a physician. Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.
Most important symptoms and effects, both acute and delayed	:	None known.
Notes to physician	:	Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	:	High volume water jet
Specific hazards during firefighting	:	Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	:	Carbon oxides Halogenated compounds
Specific extinguishing methods	:	No data is available on the product itself.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Refer to protective measures listed in sections 7 and 8.

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling : Do not breathe vapours or spray mist.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Dispose of rinse water in accordance with local and national regulations.
Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Observe label precautions.
Keep in properly labelled containers.

Materials to avoid : For incompatible materials please refer to Section 10 of this SDS.

Recommended storage temperature : 36 - 104 °F / 2 - 40 °C

Further information on storage stability : Stable under normal conditions.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
limestone	1317-65-3	TWA (total dust)	15 mg/m3	OSHA Z-1
		TWA (respirable fraction)	5 mg/m3	OSHA Z-1
dibutyl phthalate	84-74-2	TWA	5 mg/m3	ACGIH
		TWA	5 mg/m3	OSHA Z-1
titanium dioxide	13463-67-7	TWA (total dust)	15 mg/m3	OSHA Z-1
		TWA	10 mg/m3 (Titanium dioxide)	ACGIH

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Colour	:	white, opaque
Odour	:	slight
Odour Threshold	:	No data is available on the product itself.
pH	:	No data is available on the product itself.
Freezing point	:	No data is available on the product itself.
Melting point	:	No data is available on the product itself.
Boiling point	:	> 199.99 °F / > 93.33 °C
Flash point	:	> 199.99 °F / > 93.33 °C Method: estimated, closed cup
Evaporation rate	:	No data is available on the product itself.
Flammability (solid, gas)	:	No data is available on the product itself.
Flammability (liquids)	:	No data is available on the product itself.
Upper explosion limit / Upper flammability limit	:	No data is available on the product itself.
Lower explosion limit / Lower flammability limit	:	No data is available on the product itself.
Vapour pressure	:	0.002666 hPa (154.99 °F / 68.33 °C)
Relative vapour density	:	No data is available on the product itself.
Relative density	:	1.45 - 1.55
Density	:	No data is available on the product itself.
Solubility(ies)		
Water solubility	:	slightly soluble
Solubility in other solvents	:	No data is available on the product itself.
Partition coefficient: n-octanol/water	:	No data is available on the product itself.
Auto-ignition temperature	:	No data is available on the product itself.
Thermal decomposition	:	No data is available on the product itself.
Self-Accelerating decomposition temperature (SADT)	:	No data is available on the product itself.
Viscosity	:	No data is available on the product itself.

Explosive properties	:	No data is available on the product itself.
Oxidizing properties	:	No data is available on the product itself.
Particle size	:	No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions	:	No hazards to be specially mentioned.
Conditions to avoid	:	None known.
Incompatible materials	:	None known.
Hazardous decomposition products	:	carbon dioxide carbon monoxide Halogenated compounds

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : No data is available on the product itself.

Acute toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Acute oral toxicityComponents	:	LD50 (Rat, female): > 2,000 mg/kg Method: OECD Test Guideline 420 Assessment: The substance or mixture has no acute oral toxicity

limestone:

Acute oral toxicityComponents	:	LD50 (Rat): 6,450 mg/kg

dibutyl phthalate:

Acute oral toxicityComponents	:	LD50 (Rat, male and female): 6,279 mg/kg Method: OECD Test Guideline 401

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Acute oral toxicityComponents	:	LD50 (Rat, female): > 2,000 mg/kg Method: OECD Test Guideline 425 Assessment: The substance or mixture has no acute oral toxicity

titanium dioxide:
Acute oral toxicityComponents : LD50 (Rat, female): > 5,000 mg/kg
Method: OECD Test Guideline 425
Assessment: The substance or mixture has no acute oral toxicity

Components:

dibutyl phthalate:
Acute inhalation toxicity : LC50 (Rat, male and female): >= 15.68 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Assessment: The substance or mixture has no acute inhalation toxicity

titanium dioxide:
Acute inhalation toxicity : LC50 (Rat, male and female): 3.43 - 5.09 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: OECD Test Guideline 403
Assessment: The substance or mixture has no acute inhalation toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Acute dermal toxicity : LD50 (Rat, male and female): > 2,000 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity

dibutyl phthalate:
Acute dermal toxicity : LD50 (Rabbit): > 20,000 mg/kg

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:
Acute dermal toxicity : LD50 (Rat, male and female): > 2,000 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity

titanium dioxide:
Acute dermal toxicity : LD50 Dermal (Rabbit): > 10,000 mg/kg

Acute toxicity (other routes of administration) : No data available

Skin corrosion/irritation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Species: Rabbit
Assessment: Mild skin irritant
Method: OECD Test Guideline 404
Result: Irritating to skin.

dibutyl phthalate:
Species: Rabbit
Assessment: No skin irritation
Method: OECD Test Guideline 404
Result: No skin irritation

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:
Species: Rat
Assessment: No skin irritation
Method: OECD Test Guideline 402
Result: No skin irritation

titanium dioxide:
Species: Rabbit
Assessment: No skin irritation
Method: OECD Test Guideline 404
Result: Normally reversible injuries

Serious eye damage/eye irritation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Species: Rabbit
Result: Irritating to eyes.
Assessment: Mild eye irritant
Method: OECD Test Guideline 405

limestone:
Species: Rabbit
Result: Mechanical irritation of the eyes is possible.
Assessment: No eye irritation

dibutyl phthalate:
Species: Rabbit
Result: Normally reversible injuries
Assessment: No eye irritation
Method: OECD Test Guideline 405

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:
Species: Rabbit
Result: No eye irritation
Assessment: No eye irritation
Method: OECD Test Guideline 405

titanium dioxide:
Species: Rabbit
Result: Normally reversible injuries

Assessment: No eye irritation
Method: OECD Test Guideline 405

Respiratory or skin sensitisation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Exposure routes: Skin
Species: Mouse
Assessment: May cause sensitisation by skin contact.
Method: OECD Test Guideline 429
Result: Causes sensitisation.

limestone:
Exposure routes: Skin
Species: Guinea pig
Method: OECD Test Guideline 406
Result: Does not cause skin sensitisation.

dibutyl phthalate:
Exposure routes: Skin
Species: Guinea pig
Method: OECD Test Guideline 406
Result: Does not cause skin sensitisation.

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:
Exposure routes: Skin
Species: Mouse
Method: OECD Test Guideline 429
Result: The product is a skin sensitiser, sub-category 1A.

titanium dioxide:
Test Type: Local lymph node assay (LLNA)
Exposure routes: Skin
Species: Mouse
Assessment: Does not cause skin sensitisation.
Method: OECD Test Guideline 429
Result: Does not cause skin sensitisation.

Exposure routes: Skin
Species: Guinea pig
Assessment: Does not cause skin sensitisation.
Method: OECD Test Guideline 406
Result: Does not cause skin sensitisation.

Components:

titanium dioxide:
Assessment: No skin irritation, No eye irritation
Does not cause skin sensitisation., Does not cause respiratory sensitisation.

Germ cell mutagenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: positive

Concentration: 0 - 5000 ug/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive

dibutyl phthalate:
Genotoxicity in vitro : Concentration: 100 - 2000 ug/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:
Genotoxicity in vitro : Test Type: Chromosome aberration test in vitro
Test system: Chinese hamster ovary cells
Concentration: 50 ug/plate
Metabolic activation: negative
Method: OECD Test Guideline 473
Result: positive

Test Type: Ames test
Test system: Salmonella typhimurium
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive

titanium dioxide:
Genotoxicity in vitro : Test Type: Ames test
Concentration: 100 - 200 ug/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

Test Type: In vitro mammalian cell gene mutation test
Concentration: 31 - 500 µg/L
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

Test Type: Chromosome aberration test in vitro
Concentration: 125 - 2500 µg/L
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: negative

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Genotoxicity in vivo : Cell type: Germ
Application Route: Oral
Method: OECD Test Guideline 478
Result: negative

Cell type: Somatic

Application Route: Oral
Dose: 0 - 5000 mg/kg
Method: OPPTS 870.5395
Result: negative

dibutyl phthalate:
Genotoxicity in vivo : Exposure time: 13 Weeks
Dose: 163 - 4278 mg/kg
Result: negative

titanium dioxide:
Genotoxicity in vivo : Test Type: Micronucleus test
Species: Mouse (males)
Application Route: Inhalation
Exposure time: 5 consecutive days
Dose: 0.8, 7.2, and 28.5 mg/m³
Method: OECD Test Guideline 474
Result: negative

Test Type: Micronucleus test
Species: Rat (male and female)
Application Route: Oral
Exposure time: once
Dose: 500, 1000, and 2000 mg/kg bw
Method: OECD Test Guideline 474
Result: negative

Components:

titanium dioxide:
Germ cell mutagenicity-Assessment : Tests on bacterial or mammalian cell cultures did not show mutagenic effects., Animal testing did not show any mutagenic effects.

Germ cell mutagenicity-Assessment : No data available

Carcinogenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Species: Rat, male and female
Application Route: Oral
Exposure time: 24 month(s)
Dose: 15 mg/kg
Frequency of Treatment: 7 days/week
Method: OECD Test Guideline 453
Result: negative

Species: Mouse, male
Application Route: Dermal
Exposure time: 24 month(s)
Dose: 0.1 mg/kg
Frequency of Treatment: 3 days/week
Method: OECD Test Guideline 453

Result: negative

Species: Rat, female
Application Route: Dermal
Exposure time: 24 month(s)
Dose: 1 mg/kg
Frequency of Treatment: 5 days/week
Method: OECD Test Guideline 453
Result: negative

titanium dioxide:
Species: Rat, male and female
Application Route: Oral
Exposure time: 103 weeks
Dose: 0, 25000, 50000 ppm
Frequency of Treatment: 7 days/week
NOAEL: > 50.000 ppm

Method: No information available.
Remarks: Titanium Dioxide: based on the results of chronic inhalation studies (with positive results only in a single species - rat), IARC has concluded that: "There is inadequate evidence in humans for the carcinogenicity of titanium dioxide. " but that : "There is sufficient evidence in experimental animals for carcinogenicity of titanium dioxide". IARCs overall evaluation was that "titanium dioxide is possibly carcinogenic to humans (Group 2B)."

Huntsman has examined all of the available animal carcinogenicity and mechanistic data together with workplace epidemiology data for titanium dioxide and concludes that the weight of scientific evidence indicates that there is no causative link between titanium dioxide exposure and cancer risk in humans and that workplace exposures in compliance with applicable exposure standards will not result in lung cancer or chronic respiratory diseases in humans.

Components:

titanium dioxide:

Carcinogenicity - Assessment	: Not classifiable as a human carcinogen.
IARC	Group 2B: Possibly carcinogenic to humans titanium dioxide
ACGIH	No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.
OSHA	No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.
NTP	No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Effects on fertility	: Test Type: Two-generation study

Species: Rat, male and female
Application Route: Oral
Dose: >750 milligram per kilogram
General Toxicity - Parent: No-observed-effect level: 540 mg/kg body weight
General Toxicity F1: No-observed-effect level: 540 mg/kg body weight
Symptoms: No adverse effects
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

dibutyl phthalate:

Species: Rat, male and female
Application Route: Oral
General Toxicity - Parent: No observed adverse effect level: 385 mg/kg body weight
Target Organs: Reproductive organs

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Effects on foetal development : Species: Rabbit, female
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level: 30 mg/kg body weight
Method: Other guidelines
Result: No teratogenic effects

Species: Rabbit, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 60 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rat, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 180 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

dibutyl phthalate:

Species: Rat, male and female
Application Route: Oral
General Toxicity Maternal: Lowest observed adverse effect level: 10,000 ppm
Result: Teratogenic effects

Species: Mouse
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 100 mg/kg body weight
Result: Teratogenic effects

titanium dioxide:

Species: Rat, male and female
Application Route: Oral
Dose: 100, 300, and 1000 mg/kg bw/
Duration of Single Treatment: 20 d
Frequency of Treatment: 7 days/week
General Toxicity Maternal: No observed adverse effect level: 1,000 mg/kg body weight
Developmental Toxicity: No observed adverse effect level: 1,000 mg/kg body weight
Method: OECD Test Guideline 414
Result: No adverse effects

Components:

dibutyl phthalate:
Reproductive toxicity - Assessment : Clear evidence of adverse effects on sexual function and fertility, and/or on development, based on animal experiments

titanium dioxide:
Reproductive toxicity - Assessment : No evidence of adverse effects on sexual function and fertility, or on development, based on animal experiments.

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Species: Rat, male and female
NOAEL: 50 mg/kg
Application Route: Ingestion
Exposure time: 14 Weeks
Number of exposures: 7 d
Method: Subchronic toxicity

Species: Rat, male and female
NOEL: 10 mg/kg
Application Route: Skin contact
Exposure time: 13 Weeks
Number of exposures: 5 d
Method: Subchronic toxicity

Species: Mouse, male
NOAEL: 100 mg/kg
Application Route: Skin contact
Exposure time: 13 Weeks
Number of exposures: 3 d
Method: Subchronic toxicity

dibutyl phthalate:

Species: Rat, male and female
: 509 mg/m3
Application Route: Ingestion
Test atmosphere: dust/mist
Exposure time: 4 Weeks
Number of exposures: 6 h
Method: OECD Test Guideline 412

titanium dioxide:
Species: Rat, male and female
: 3500 mg/m3
Application Route: Ingestion
Test atmosphere: dust/mist
Exposure time: 2 yr
Number of exposures: 5 d
Method: Chronic toxicity

Species: Rat, male and female
: 10 - 50 mg/m3
Application Route: Inhalation
Exposure time: 2 yr
Number of exposures: 6 hours/day, 5 days/week
Method: Chronic toxicity

Components:

titanium dioxide:
Repeated dose toxicity - Assessment : No skin irritation, No eye irritation
No adverse effect has been observed in chronic toxicity tests.

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Ingestion: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 1.5 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

limestone:

Toxicity to fish : LC50: > 56,000 mg/l
Exposure time: 96 h

dibutyl phthalate:

Toxicity to fish : LC50 (Lepomis macrochirus (Bluegill sunfish)): 0.48 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 7.5 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

titanium dioxide:

Toxicity to fish : LC50 (Cyprinodon variegatus (sheepshead minnow)): > 10,000 mg/l
Exposure time: 96 h
Test Type: semi-static test
Test substance: Marine water
Method: OECD Test Guideline 203

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 2.7 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water

dibutyl phthalate:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 2.99 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: Gammarid Acute Toxicity Test

LC50 (Gammarus salinus (seawater shrimp)): 0.5 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Marine water
Method: Mysid Acute Toxicity Test

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:
Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): ca. 67.9 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Toxicity to algae/aquatic plants : EC50 (Selenastrum capricornutum (green algae)): 9.4 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: EPA-660/3-75-009

dibutyl phthalate:
Toxicity to algae/aquatic plants : EC50 (Selenastrum capricornutum (green algae)): 0.75 mg/l
Exposure time: 240 h
Test Type: static test
Test substance: Fresh water

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:
Toxicity to algae/aquatic plants : EbC50 (Selenastrum capricornutum (green algae)): ca. 9 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

Components:

dibutyl phthalate:
M-Factor (Acute aquatic toxicity) : 1

Components:

dibutyl phthalate:
Toxicity to fish (Chronic toxicity) : NOEC (Oncorhynchus mykiss (rainbow trout)): 0.1 mg/l
Exposure time: 99 d

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Toxicity to daphnia and other aquatic invertebrates : NOEC (Daphnia magna (Water flea)): 0.3 mg/l
Exposure time: 21 d

(Chronic toxicity)
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 211

limestone:
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : EC50 (Daphnia magna (Water flea)): > 350 mg/l
Exposure time: 125 d
Test Type: semi-static test
Test substance: Fresh water

dibutyl phthalate:
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia pulex (Water flea)): 0.1 mg/l
Exposure time: 10 d

M-Factor (Chronic aquatic toxicity) : No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water

dibutyl phthalate:
Toxicity to microorganisms : EC50 (Bacteria): 2.2 mg/l
Exposure time: 24 h

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:
Toxicity to microorganisms : EC50: > 1,000 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 209

Components:

dibutyl phthalate:
Toxicity to soil dwelling organisms : LC50: 10 mg/kg
Exposure time: 504 h

NOEC: 0.5 mg/kg
Exposure time: 504 h

Components:

dibutyl phthalate:
Plant toxicity : NOEC: 200 mg/l
Exposure time: 3 Weeks
Test substance: Natural

EC50: 387 mg/kg
Exposure time: 168 h
Method: Terrestrial Plants Test: Seedling Emergence and Seedling Growth Test

titanium dioxide:
Plant toxicity : NOEC: 100,000 mg/kg
Exposure time: 480 h

Components:

dibutyl phthalate:
Sediment toxicity : (Gammarus pulex (Amphipod)): 826 mg/kgsedimentdw
Study: Acute
Test Type: Other guidelines
Water: Fresh water
Exposure duration: 10 d

100 mg/kgsedimentdw
Study: Chronic
Water: Marine water
Exposure duration: 8 Weeks

titanium dioxide:
Sediment toxicity : (Gammarus pulex (Amphipod)): > 100000 mg/kgsedimentdw
Study: Acute
Test Type: semi-static test
Water: Fresh water
Exposure duration: 28 d
Method: ASTM Method, other

(Gammarus pulex (Amphipod)): 100000 mg/kgsedimentdw
Study: Chronic
Test Type: semi-static test
Water: Fresh water
Exposure duration: 28 d
Method: ASTM Method, other

(Gammarus pulex (Amphipod)): 14989 mg/kgsedimentdw
Study: Acute
Test Type: semi-static test
Water: Marine water
Exposure duration: 10 d

Components:

dibutyl phthalate:
Toxicity to terrestrial organisms : NOEC: 0.472 mg/kg
Exposure time: 360 h

titanium dioxide:
Toxicity to terrestrial organisms : NOEC: 10,000 mg/kg
Exposure time: 672 h

Ecotoxicology Assessment
Acute aquatic toxicity : No data available

Chronic aquatic toxicity : No data available

Toxicity Data on Soil : No data available

Other organisms relevant to : No data available

the environment

Persistence and degradability

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Biodegradability : Inoculum: Sewage (STP effluent)
Concentration: 20 mg/l
Result: Not readily biodegradable.
Biodegradation: 5 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

dibutyl phthalate:

Biodegradability : Inoculum: activated sludge
Concentration: 21.7 mg/l
Result: Readily biodegradable.
Biodegradation: 81 %
Exposure time: 28 d
Method: Directive 67/548/EEC Annex V, C.4.C.

Inoculum: activated sludge
Result: Readily biodegradable.
Biodegradation: > 97 %
Exposure time: 21 d

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Biodegradability : Test Type: aerobic
Inoculum: activated sludge
Concentration: 5 mg/l
Result: Not readily biodegradable.
Biodegradation: ca. 1.1 %
Exposure time: 28 d
Method: OECD Test Guideline 301D

Biochemical Oxygen Demand (BOD) : No data available

Chemical Oxygen Demand (COD) : No data available

BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon (DOC) : No data available

Physico-chemical removability : No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Stability in water : Degradation half life(DT50): 4.83 d (77 °F / 25 °C) pH: 4
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life(DT50): 7.1 d (77 °F / 25 °C) pH: 9
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life(DT50): 3.58 d (77 °F / 25 °C) pH: 7
Method: OECD Test Guideline 111
Remarks: Fresh water

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Stability in water : Degradation half life(DT50): ca. 17 d (77 °F / 25 °C) pH: 7
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life(DT50): ca. 7.98 d (77 °F / 25 °C) pH: 4
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life(DT50): ca. 10.8 d (77 °F / 25 °C) pH: 9
Method: OECD Test Guideline 111
Remarks: Fresh water

Components:

dibutyl phthalate:

Photodegradation : Test Type: Air
Rate constant: < .00001

Impact on Sewage Treatment : No data available

Bioaccumulative potential

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Bioaccumulation : Bioconcentration factor (BCF): 31
Remarks: Does not bioaccumulate.

dibutyl phthalate:

Bioaccumulation : Bioconcentration factor (BCF): 0.81
Test substance: Marine water

Bioconcentration factor (BCF): < 1

titanium dioxide:

Bioaccumulation : Species: Oncorhynchus mykiss (rainbow trout)
Bioconcentration factor (BCF): 19 - 352
Exposure time: 14 d
Test substance: Fresh water
Method: semi-static test
Remarks: Does not bioaccumulate.

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Partition coefficient: n-octanol/water	:	log Pow: 3.242 (77 °F / 25 °C) pH: 7.1 Method: OECD Test Guideline 117

limestone:

Partition coefficient: n-octanol/water	:	log Pow: < 1

dibutyl phthalate:

Partition coefficient: n-octanol/water	:	log Pow: 4.46 (86 °F / 30 °C) pH: 5 - 8 Method: Partition coefficient

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Partition coefficient: n-octanol/water	:	log Pow: 3.59 (68 °F / 20 °C) pH: 7 Method: OECD Test Guideline 107

Mobility in soil

Mobility	:	No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Distribution among environmental compartments	:	Koc: 445

dibutyl phthalate:

Distribution among environmental compartments	:	Koc: 1.4

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Distribution among environmental compartments	:	OECD Test Guideline 121 Koc: ca. 755, log Koc: ca. 2.88 Method: OECD Test Guideline 121
Stability in soil	:	No data available

Other adverse effects

Environmental fate and pathways	:	No data available
Results of PBT and vPvB assessment	:	No data available
Endocrine disrupting potential	:	No data available
Adsorbed organic bound halogens (AOX)	:	No data available

Hazardous to the ozone layer

Ozone-Depletion Potential	:	Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I

Substances
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information - Product : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

Global warming potential (GWP) : No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.
Dispose of as hazardous waste in compliance with local and national regulations.
Dispose of contents/ container to an approved waste disposal plant.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA

UN/ID No.	:	UN 3082
Proper shipping name	:	Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A EPOXY RESIN, DIBUTYL PHTHALATE)
Class	:	9
Packing group	:	III
Labels	:	Miscellaneous
Packing instruction (cargo aircraft)	:	964
Packing instruction (passenger aircraft)	:	964
Environmentally hazardous	:	yes

IMDG

UN number	:	UN 3082

Proper shipping name	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN, DIBUTYL PHTHALATE)
Class	:	9
Packing group	:	III
Labels	:	9
EmS Code	:	F-A, S-F
Marine pollutant	:	yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

DOT Classification

UN/ID/NA number	:	UN 3082
Proper shipping name	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN, DIBUTYL PHTHALATE)
Class	:	9
Packing group	:	III
Labels	:	CLASS 9
ERG Code	:	171
Marine pollutant	:	yes(BISPHENOL A EPOXY RESIN, DIBUTYL PHTHALATE)
Remarks	:	Shipment by ground under DOT is non-regulated; however it may be shipped per the applicable hazard classification to facilitate multi-modal transport involving ICAO (IATA) or IMO.

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
dibutyl phthalate	84-74-2	10	168
1-chloro-2,3-epoxypropane	106-89-8	100	*

*: Calculated RQ exceeds reasonably attainable upper limit.

SARA 311/312 Hazards	:	Skin corrosion or irritation Serious eye damage or eye irritation Respiratory or skin sensitisation Reproductive toxicity
SARA 313	:	The following components are subject to reporting levels established by SARA Title III, Section 313:

dibutyl phthalate	84-74-2	>= 5 - < 10 %

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 12 (40 CFR 61):

dibutyl phthalate 84-74-2

California Prop. 65

WARNING: This product can expose you to chemicals including titanium dioxide, silicon dioxide, which is/are known to the State of California to cause cancer, and dibutyl phthalate, 4,4'-isopropylidenediphenol, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

The components of this product are reported in the following inventories:

CH INV	:	The formulation contains substances listed on the Swiss Inventory
DSL	:	This product contains one or several components listed in the Canadian NDSL.
AICS	:	On the inventory, or in compliance with the inventory
NZIoC	:	Not in compliance with the inventory
ENCS	:	On the inventory, or in compliance with the inventory
KECI	:	On the inventory, or in compliance with the inventory
PICCS	:	On the inventory, or in compliance with the inventory
IECSC	:	On the inventory, or in compliance with the inventory
TCSI	:	On the inventory, or in compliance with the inventory
TSCA	:	On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

TSCA - 5(a) Significant New Use Rule List of Chemicals

No substances are subject to a Significant New Use Rule.

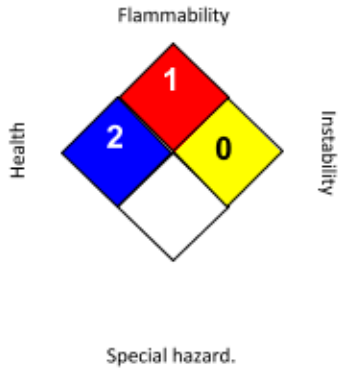
US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

No substances are subject to TSCA 12(b) export notification requirements.

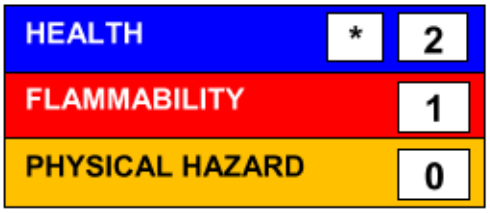
SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard

Revision Date	:	03/28/2019
ACGIH	:	USA. ACGIH Threshold Limit Values (TLV)
OSHA Z-1	:	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
ACGIH / TWA	:	8-hour, time-weighted average
OSHA Z-1 / TWA	:	8-hour time weighted average

The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN

PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE.

HUNTSMAN
Enriching lives through innovation

REN® 1774 US

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	12/15/2017	400001012659	Date of first issue: 12/15/2017

SECTION 1. IDENTIFICATION

Product name : REN® 1774 US

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC
Address : P.O. Box 4980
The Woodlands,
TX 77387
United States of America (USA)
Telephone : Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS : MSDS@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Hardener

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Skin corrosion : Category 1B

Serious eye damage : Category 1

Skin sensitisation : Category 1

Acute aquatic toxicity : Category 2

Chronic aquatic toxicity : Category 2

GHS label elements

Hazard pictograms :

Signal word : Danger

Hazard statements : H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.

P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
Response:
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P363 Wash contaminated clothing before reuse.
P391 Collect spillage.
Storage:
P405 Store locked up.
Disposal:
P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	68082-29-1	30 - 50
Triethylenetetramine	112-24-3	5 - 10
Amines, polyethylenepoly-, tetraethylenepentamine fraction	112-57-2	2.5 - 3

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.

If inhaled	:	If inhaled, remove to fresh air. Get medical attention if symptoms occur.
In case of skin contact	:	Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty. If on skin, rinse well with water. If on clothes, remove clothes.
In case of eye contact	:	Small amounts splashed into eyes can cause irreversible tissue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Keep respiratory tract clear. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.
Most important symptoms and effects, both acute and delayed	:	None known.
Notes to physician	:	Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	:	High volume water jet
Specific hazards during firefighting	:	Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	:	Carbon oxides Nitrogen oxides (NOx)
Specific extinguishing methods	:	No data is available on the product itself.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for firefighters	:	Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Use personal protective equipment.
Environmental precautions	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods and materials for containment and cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Advice on safe handling	:	Do not breathe vapours/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. To avoid spills during handling keep bottle on a metal tray. Dispose of rinse water in accordance with local and national regulations. Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Conditions for safe storage	:	Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Keep in properly labelled containers.
Recommended storage temperature	:	2 - 40 °C
Further information on storage stability	:	Stable under normal conditions.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

Personal protective equipment

Respiratory protection	:	No personal respiratory protective equipment normally required.
Hand protection Remarks	:	The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Eye protection	:	Eye wash bottle with pure water Tightly fitting safety goggles Wear face-shield and protective suit for abnormal processing problems.
Skin and body protection	:	Impervious clothing Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Hygiene measures	:	When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Colour	:	amber, clear
Odour	:	slight, amine-like
Odour Threshold	:	No data is available on the product itself.
pH	:	No data is available on the product itself.
Freezing point	:	No data is available on the product itself.
Melting point		No data is available on the product itself.
Boiling point		No data is available on the product itself.
Flash point	:	> 148.89 °C Method: Pensky-Martens closed cup, closed cup
Evaporation rate	:	No data is available on the product itself.
Flammability (solid, gas)	:	No data is available on the product itself.
Flammability (liquids)	:	No data is available on the product itself.
Upper explosion limit / Upper flammability limit	:	No data is available on the product itself.
Lower explosion limit / Lower flammability limit	:	No data is available on the product itself.
Vapour pressure	:	0.003999 Pa (51.67 °C)

Relative vapour density	:	No data is available on the product itself.
Relative density	:	0.965
Density	:	No data is available on the product itself.
Solubility(ies)		
Water solubility	:	partly soluble
Solubility in other solvents	:	No data is available on the product itself.
Partition coefficient: n-octanol/water	:	No data is available on the product itself.
Auto-ignition temperature	:	No data is available on the product itself.
Thermal decomposition	:	No data is available on the product itself.
Self-Accelerating decomposition temperature (SADT)	:	No data is available on the product itself.
Viscosity	:	No data is available on the product itself.
Explosive properties	:	No data is available on the product itself.
Oxidizing properties	:	No data is available on the product itself.
Particle size	:	No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions	:	No hazards to be specially mentioned.
Conditions to avoid	:	None known.
Incompatible materials	:	None known.
Hazardous decomposition products	:	carbon dioxide carbon monoxide Nitrogen oxides

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : No data is available on the product itself.

Acute toxicity

Acute oral toxicity - Product	:	Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method
Acute inhalation toxicity	:	No data available
Acute dermal toxicity - Product	:	Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method
Acute toxicity (other routes of administration)	:	No data available

Skin corrosion/irritation

Components:

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:
Species: human skin
Method: OECD Test Guideline 431
Result: Non-corrosive

Species: human skin
Exposure time: 1 h
Assessment: Irritating to skin.
Method: OECD Test Guideline 439
Result: irritating

Triethylenetetramine:
Species: Rabbit
Assessment: Causes burns.
Method: OECD Test Guideline 404
Result: Causes burns.

Amines, polyethylenepoly-, tetraethylenepentamine fraction:
Species: Rabbit
Method: OECD Test Guideline 404
Result: Causes burns.

Serious eye damage/eye irritation

Components:

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:
Species: Rabbit
Result: Severe eye irritation
Assessment: Risk of serious damage to eyes.
Method: OECD Test Guideline 405

Triethylenetetramine:
Species: Rabbit
Result: Corrosive
Assessment: Corrosive
Method: OECD Test Guideline 405

Amines, polyethylenepoly-, tetraethylenepentamine fraction:

Species: Rabbit
Result: Risk of serious damage to eyes.

Respiratory or skin sensitisation

Components:

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:
Test Type: Local lymph node assay (LLNA)
Exposure routes: Skin contact
Species: Mouse
Assessment: May cause sensitisation by skin contact.
Method: OECD Test Guideline 429
Result: May cause sensitisation by skin contact.

Triethylenetetramine:
Exposure routes: Skin
Species: Guinea pig
Method: OECD Test Guideline 406
Result: May cause sensitisation by skin contact.

Exposure routes: Skin
Species: Guinea pig
Method: OECD Test Guideline 406
Result: May cause sensitisation by skin contact.

Amines, polyethylenepoly-, tetraethylenepentamine fraction:
Exposure routes: Skin
Species: Guinea pig
Method: OECD Test Guideline 406
Result: May cause sensitisation by skin contact.

Components:

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:
Assessment: May cause an allergic skin reaction.

Germ cell mutagenicity

Components:

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:
Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test
Test system: mouse lymphoma cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

Test Type: Micronucleus test
Test system: Human lymphocytes
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 487
Result: negative

Test Type: Ames test

Test system: Salmonella typhimurium
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

Triethylenetetramine:
Genotoxicity in vitro : Concentration: 0 - 200 µg/L
Metabolic activation: negative
Method: OECD Test Guideline 482
Result: negative

Amines, polyethylenepoly-, tetraethylenepentamine fraction:
Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 479
Result: positive

Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive

Metabolic activation: negative
Method: OECD Test Guideline 482
Result: negative

Components:

Triethylenetetramine:
Genotoxicity in vivo : Application Route: Intraperitoneal injection
Dose: 0 - 600 mg/kg
Method: OECD Test Guideline 474
Result: negative

Amines, polyethylenepoly-, tetraethylenepentamine fraction:
Genotoxicity in vivo : Application Route: Intraperitoneal injection
Method: OECD Test Guideline 474
Result: negative

Components:

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:
Germ cell mutagenicity-Assessment : In vitro tests did not show mutagenic effects

Germ cell mutagenicity-Assessment : No data available

Carcinogenicity

Components:

Triethylenetetramine:
Species: Mouse, (male)
Application Route: Dermal
Dose: 42 mg/kg
Frequency of Treatment: 3 days/week
Method: OECD Test Guideline 451

Result: negative

Species: Mouse, (male)
Application Route: Dermal
Exposure time: 104 weeks
Dose: 16.8 mg/kg
Frequency of Treatment: 3 days/week
Method: OECD Test Guideline 451

Carcinogenicity - Assessment : No data available

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Components:

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:
Effects on fertility : Species: Rat, male and female
Application Route: Oral
Dose: 0, 100, 300, 1000 mg/kg bw/d
Frequency of Treatment: 7 days/week
General Toxicity - Parent: No observed adverse effect level: 1,000 mg/kg body weight
Method: OECD Test Guideline 422
Result: Animal testing did not show any effects on fertility.

Components:

Triethylenetetramine:
Effects on foetal development : Species: Rat
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: > 750 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rabbit
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level: 125 mg/kg body weight
Method: OECD Test Guideline 414

Result: No teratogenic effects

Amines, polyethylenepoly-, tetraethylenepentamine fraction:
Species: Rabbit, female
Application Route: Dermal
General Toxicity Maternal: No-observed-effect level: 50 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rat, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 750 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Reproductive toxicity - Assessment : No data available

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:
Species: Rat, male and female
NOAEL: 1000 mg/kg
NOAEL: 1,000 mg/kg
Application Route: Oral
Exposure time: 14 days
Number of exposures: Once daily
Dose: 0, 100, 300, 1000 mg/kg bw/d
Group: yes
Method: OECD Test Guideline 422
Target Organs: Liver

Triethylenetetramine:
Species: Rat, male and female
NOAEL: 50 mg/kg/d
Application Route: Ingestion
Exposure time: 26 Weeks
Number of exposures: 7 d
Method: Subchronic toxicity

Amines, polyethylenepoly-, tetraethylenepentamine fraction:
Species: Rat, male and female

NOAEL: 50 mg/kg/d
Application Route: Ingestion
Exposure time: 26 Weeks
Method: Subchronic toxicity

Species: Rabbit, male and female
NOAEL: 50 mg/kg/d
Application Route: Skin contact
Exposure time: 744 h
Number of exposures: 5 d
Method: Subacute toxicity

Components:

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Repeated dose toxicity - Assessment : No adverse effect has been observed in chronic toxicity tests.

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Ingestion: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): 7.07 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Triethylenetetramine:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 330 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: Fish Acute Toxicity Test

Amines, polyethylenepoly-, tetraethylenepentamine fraction:

Toxicity to fish : LC50 (Poecilia reticulata (guppy)): 420 mg/l
Exposure time: 96 h
Test Type: semi-static test
Test substance: Fresh water
Method: Directive 67/548/EEC, Annex V, C.1.

Components:

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 7.07 mg/l
Exposure time: 48 h
Test Type: static test
Method: OECD Test Guideline 202

Triethylenetetramine:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 31.1 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: Directive 67/548/EEC, Annex V, C.2.

Amines, polyethylenepoly-, tetraethylenepentamine fraction:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 24.1 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: Tested according to Annex V of Directive 67/548/EEC.

Components:

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Toxicity to algae : EC50 (Selenastrum capricornutum (green algae)): 4.34 mg/l
Exposure time: 72 h
Test Type: static test

Test substance: Fresh water
Method: OECD Test Guideline 201

EC10 (Selenastrum capricornutum (green algae)): 1.78 mg/l
Exposure time: 72 h
Test Type: static test
Method: OECD Test Guideline 201

Triethylenetetramine:
Toxicity to algae : ErC50 (Selenastrum capricornutum (green algae)): 20 mg/l
Exposure time: 72 h
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 201

Amines, polyethylenepoly-, tetraethylenepentamine fraction:
Toxicity to algae : ErC50 (Selenastrum capricornutum (green algae)): 6.8 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

M-Factor (Acute aquatic toxicity) : No data available

Toxicity to fish (Chronic toxicity) : No data available

Components:

Triethylenetetramine:
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : EC10 (Daphnia magna (Water flea)): 1.9 mg/l
Exposure time: 21 d
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 202

M-Factor (Chronic aquatic toxicity) : No data available

Components:

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:
Toxicity to microorganisms : EC50 (activated sludge): 384 mg/l
Exposure time: 3 h
Test Type: static test
Method: OECD Test Guideline 209

Triethylenetetramine:
Toxicity to microorganisms : EC50 (activated sludge): 800 mg/l
Exposure time: 0.5 h
Test Type: static test
Test substance: Fresh water

Amines, polyethylenepoly-, tetraethylenepentamine fraction:
Toxicity to microorganisms : EC50: 97.3 mg/l

Exposure time: 2 h
Test Type: static test
Test substance: Fresh water

Toxicity to soil dwelling organisms : No data available

Plant toxicity : No data available

Sediment toxicity : No data available

Toxicity to terrestrial organisms : No data available

Ecotoxicology Assessment
Acute aquatic toxicity : No data available

Chronic aquatic toxicity : No data available

Toxicity Data on Soil : No data available

Other organisms relevant to the environment : No data available

Persistence and degradability

Components:

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:
Biodegradability : Test Type: aerobic
Inoculum: activated sludge
Result: Not readily biodegradable.
Biodegradation: 0 - 70 %
Exposure time: 74 d
Method: OECD Test Guideline 301B

Triethylenetetramine:
Biodegradability : Inoculum: activated sludge
Result: Not readily biodegradable.
Biodegradation: 0 %
Exposure time: 162 d
Method: OECD Test Guideline 301D

Inoculum: activated sludge
Result: Not readily biodegradable.
Biodegradation: 20 %
Exposure time: 84 d
Method: Inherent Biodegradability: Modified SCAS Test

Amines, polyethylenepoly-, tetraethylenepentamine fraction:
Biodegradability : Inoculum: activated sludge
Result: Not biodegradable
Biodegradation: 17 %
Exposure time: 84 d
Method: Inherent Biodegradability: Modified SCAS Test

Biochemical Oxygen Demand (BOD)	:	No data available
Chemical Oxygen Demand (COD)	:	No data available
BOD/COD	:	No data available
ThOD	:	No data available
BOD/ThOD	:	No data available
Dissolved organic carbon (DOC)	:	No data available
Physico-chemical removability	:	No data available
Stability in water	:	No data available
Photodegradation	:	No data available
Impact on Sewage Treatment	:	No data available

Bioaccumulative potential

Components:

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Bioaccumulation	:	Bioconcentration factor (BCF): 77.4 Remarks: Does not bioaccumulate.

Components:

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Partition coefficient: n-octanol/water	:	log Pow: 10.34 Method: OECD Test Guideline 117

Triethylenetetramine:

Partition coefficient: n-octanol/water	:	log Pow: -2.65 (20 °C) Method: OECD Test Guideline 117

Amines, polyethylenepoly-, tetraethylenepentamine fraction:

Partition coefficient: n-octanol/water	:	log Pow: -3.16

Mobility in soil

Mobility	:	No data available

Components:

Triethylenetetramine:

Distribution among environmental compartments	:	Koc: 1584.9 - 5012 Method: OECD Test Guideline 106

Amines, polyethylenepoly-, tetraethylenepentamine fraction:

Distribution among environmental compartments	:	Koc: 3.2 - 3.7 Method: OECD Test Guideline 106
Stability in soil	:	No data available

Other adverse effects

Environmental fate and pathways	:	No data available
Results of PBT and vPvB assessment	:	No data available
Endocrine disrupting potential	:	No data available
Adsorbed organic bound halogens (AOX)	:	No data available

Hazardous to the ozone layer

Ozone-Depletion Potential	:	Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).
Additional ecological information - Product	:	An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Toxic to aquatic life with long lasting effects.
Global warming potential (GWP)	:	No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues	:	The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.
Contaminated packaging	:	Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA

UN/ID No.	:	UN 2735
Proper shipping name	:	Amines, liquid, corrosive, n.o.s. (TRIETHYLENE TETRAMINE, TETRAETHYLENE PENTAMINE)
Class	:	8
Packing group	:	III
Labels	:	Corrosive
Packing instruction (cargo aircraft)	:	856
Packing instruction (passenger aircraft)	:	852

IMDG

UN number	:	UN 2735
Proper shipping name	:	AMINES, LIQUID, CORROSIVE, N.O.S. (TRIETHYLENE TETRAMINE, TETRAETHYLENE PENTAMINE)
Class	:	8
Packing group	:	III
Labels	:	8
EmS Code	:	F-A, S-B
Marine pollutant	:	yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

DOT Classification

UN/ID/NA number	:	UN 2735
Proper shipping name	:	AMINES, LIQUID, CORROSIVE, N.O.S. (TRIETHYLENE TETRAMINE, TETRAETHYLENE PENTAMINE)
Class	:	8
Packing group	:	III
Labels	:	CORROSIVE
ERG Code	:	153
Marine pollutant	:	yes(POLYAMIDE RESIN, TETRAETHYLENE PENTAMINE)

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

SARA 311/312 Hazards : Skin corrosion or irritation

Serious eye damage or eye irritation
Respiratory or skin sensitisation

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

CH INV	:	The formulation contains substances listed on the Swiss Inventory, On the inventory, or in compliance with the inventory
DSL	:	All components of this product are on the Canadian DSL
AICS	:	On the inventory, or in compliance with the inventory
NZIoC	:	Not in compliance with the inventory
ENCS	:	On the inventory, or in compliance with the inventory
KECI	:	On the inventory, or in compliance with the inventory
PICCS	:	On the inventory, or in compliance with the inventory
IECSC	:	On the inventory, or in compliance with the inventory
TCSI	:	On the inventory, or in compliance with the inventory
TSCA	:	On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

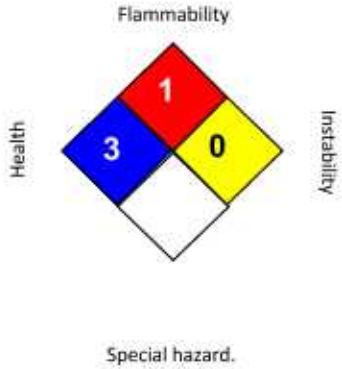
TSCA - 5(a) Significant New Use Rule List of Chemicals
No substances are subject to a Significant New Use Rule.

US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)
No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Further information

NFPA:



HMIS® IV:

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Revision Date : 12/15/2017

The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE.

HUNTSMAN
Enriching lives through innovation

REN® 1774 ADDITIVE US

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	01/19/2018	400001012702	Date of first issue: 01/19/2018

SECTION 1. IDENTIFICATION

Product name : REN® 1774 ADDITIVE US

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC
Address : P.O. Box 4980
The Woodlands,
TX 77387
United States of America (USA)
Telephone : Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS : MSDS@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Foaming agent

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Flammable liquids : Category 4

GHS label elements

Signal word : Warning

Hazard statements : H227 Combustible liquid.

Precautionary statements : **Prevention:**
P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
P280 Wear protective gloves/ eye protection/ face protection.
Response:
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
Storage:
P403 + P235 Store in a well-ventilated place. Keep cool.
Disposal:
P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.
No hazardous ingredients

SECTION 4. FIRST AID MEASURES

General advice	:	Treat symptomatically. Get medical attention if symptoms occur.
If inhaled	:	If inhaled, remove to fresh air. Get medical attention if symptoms occur.
In case of skin contact	:	If skin irritation persists, call a physician. If on skin, rinse well with water. If on clothes, remove clothes.
In case of eye contact	:	Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.
Most important symptoms and effects, both acute and delayed	:	None known.
Notes to physician	:	Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	:	Carbon dioxide (CO_2)
Unsuitable extinguishing media	:	High volume water jet
Specific hazards during firefighting	:	Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	:	Carbon oxides Silicon oxides Formaldehyde
Specific extinguishing methods	:	No data is available on the product itself.

Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. For safety reasons in case of fire, cans should be stored separately in closed containments. Use a water spray to cool fully closed containers.
Special protective equipment for firefighters	:	Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Use personal protective equipment.
Environmental precautions	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods and materials for containment and cleaning up	:	Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	:	Do not spray on a naked flame or any incandescent material. Keep away from open flames, hot surfaces and sources of ignition.
Advice on safe handling	:	Avoid formation of aerosol. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Provide sufficient air exchange and/or exhaust in work rooms. Dispose of rinse water in accordance with local and national regulations.
Conditions for safe storage	:	No smoking. Keep in a well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Keep in properly labelled containers.
Further information on storage stability	:	Stable under normal conditions.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

Personal protective equipment

Respiratory protection	:	No personal respiratory protective equipment normally required.
Hand protection Remarks	:	The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Eye protection	:	Eye wash bottle with pure water Tightly fitting safety goggles
Skin and body protection	:	Impervious clothing Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Hygiene measures	:	When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Colour	:	clear
Odour	:	slight
Odour Threshold	:	No data is available on the product itself.
pH	:	No data is available on the product itself.
Freezing point	:	No data is available on the product itself.
Melting point		No data is available on the product itself.
Boiling point	:	> 65 °C
Flash point	:	66.1 °C Method: estimated, closed cup
Evaporation rate	:	No data is available on the product itself.
Flammability (solid, gas)	:	No data is available on the product itself.
Flammability (liquids)	:	No data is available on the product itself.
Upper explosion limit / Upper flammability limit	:	No data is available on the product itself.

Lower explosion limit / Lower flammability limit	:	No data is available on the product itself.
Vapour pressure	:	< 6.665 hPa
Relative vapour density	:	No data is available on the product itself.
Relative density	:	0.997
Density	:	No data is available on the product itself.
Solubility(ies)		
Water solubility	:	< 0.1 g/l
Solubility in other solvents	:	No data is available on the product itself.
Partition coefficient: n-octanol/water	:	No data is available on the product itself.
Auto-ignition temperature	:	No data is available on the product itself.
Thermal decomposition	:	No data is available on the product itself.
Self-Accelerating decomposition temperature (SADT)	:	No data is available on the product itself.
Viscosity		
Viscosity, dynamic	:	30 mPa.s
Viscosity, kinematic	:	30 mm2/s (25 °C)
Explosive properties	:	No data is available on the product itself.
Oxidizing properties	:	No data is available on the product itself.
Particle size	:	No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions	:	Vapours may form explosive mixture with air.
Conditions to avoid	:	Heat, flames and sparks.
Incompatible materials	:	Oxidizing agents
Hazardous decomposition products	:	Carbon oxides Silicon oxides Formaldehyde

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : No data is available on the product itself.

Acute toxicity

Acute oral toxicity : No data available

Acute inhalation toxicity : No data available

Acute dermal toxicity : No data available

Acute toxicity (other routes of administration) : No data available

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitisation

No data available

Assessment: No data available

Germ cell mutagenicity

Genotoxicity in vitro : No data available

Genotoxicity in vivo : No data available

Carcinogenicity

No data available

Carcinogenicity - Assessment : No data available

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Effects on fertility : No data available

Effects on foetal development	:	No data available
Reproductive toxicity - Assessment	:	No data available

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

No data available

Repeated dose toxicity - Assessment	:	No data available

Aspiration toxicity

No data available

Experience with human exposure

General Information:	No data available
Inhalation:	No data available
Skin contact:	No data available
Eye contact:	No data available
Ingestion:	No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Ingestion:	No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Toxicity to fish	:	No data available
Toxicity to daphnia and other aquatic invertebrates	:	No data available
Toxicity to algae	:	No data available
M-Factor (Acute aquatic toxicity)	:	No data available
Toxicity to fish (Chronic toxicity)	:	No data available
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity)	:	No data available
M-Factor (Chronic aquatic toxicity)	:	No data available
Toxicity to microorganisms	:	No data available
Toxicity to soil dwelling organisms	:	No data available
Plant toxicity	:	No data available
Sediment toxicity	:	No data available
Toxicity to terrestrial organisms	:	No data available
Ecotoxicology Assessment Acute aquatic toxicity	:	No data available
Chronic aquatic toxicity	:	No data available
Toxicity Data on Soil	:	No data available
Other organisms relevant to the environment	:	No data available

Persistence and degradability

Biodegradability	:	No data available
Biochemical Oxygen Demand (BOD)	:	No data available
Chemical Oxygen Demand	:	No data available

(COD)

BOD/COD	:	No data available
ThOD	:	No data available
BOD/ThOD	:	No data available
Dissolved organic carbon (DOC)	:	No data available
Physico-chemical removability	:	No data available
Stability in water	:	No data available
Photodegradation	:	No data available
Impact on Sewage Treatment	:	No data available

Bioaccumulative potential

Bioaccumulation	:	No data available
Partition coefficient: n-octanol/water	:	No data available

Mobility in soil

Mobility	:	No data available
Distribution among environmental compartments	:	No data available
Stability in soil	:	No data available

Other adverse effects

Environmental fate and pathways	:	No data available
Results of PBT and vPvB assessment	:	No data available
Endocrine disrupting potential	:	No data available
Adsorbed organic bound halogens (AOX)	:	No data available

Hazardous to the ozone layer

Ozone-Depletion Potential	:	Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances

Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information - Product : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Harmful to aquatic life with long lasting effects.

Global warming potential (GWP) : No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.
Do not burn, or use a cutting torch on, the empty drum.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA
Not regulated as dangerous goods

IMDG
Not regulated as dangerous goods

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable for product as supplied.

National Regulations

DOT Classification
Not regulated as dangerous goods
Remarks : Above applies only to containers over 119 gallons or 450 liters. Not regulated if shipped in packages less than or equal to 119 gallons (450 liters).

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

CH INV	:	The formulation contains substances listed on the Swiss Inventory, On the inventory, or in compliance with the inventory
DSL	:	All components of this product are on the Canadian DSL
AICS	:	On the inventory, or in compliance with the inventory
NZIoC	:	Not in compliance with the inventory
ENCS	:	On the inventory, or in compliance with the inventory
KECI	:	On the inventory, or in compliance with the inventory
PICCS	:	On the inventory, or in compliance with the inventory
IECSC	:	On the inventory, or in compliance with the inventory
TCSI	:	On the inventory, or in compliance with the inventory
TSCA	:	On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

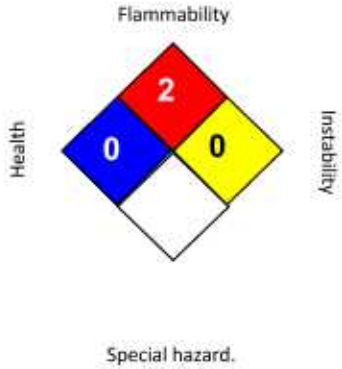
TSCA - 5(a) Significant New Use Rule List of Chemicals
No substances are subject to a Significant New Use Rule.

US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)
No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Further information

NFPA:



HMIS® IV:

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Revision Date : 01/19/2018

The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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