

SAFETY DATA SHEET

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RENCAST® 3215-1 US

Version	Revision Date:	SDS Number:	Date of last issue:
1.1	01/30/2019	400001012663	01/19/2018
			Date of first issue: 01/19/2018

SECTION 1. IDENTIFICATION

Product name : RENCAST® 3215-1 US

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC
Address : P.O. Box 4980
The Woodlands,
TX 77387
United States of America (USA)
Telephone : Non-Emergency: (800) 257-5547
E-mail address of person responsible for the SDS : SDS@huntsman.com
Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Epoxy constituents



SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Skin irritation : Category 2
Eye irritation : Category 2A
Skin sensitisation : Category 1
Short-term (acute) aquatic hazard : Category 2
Long-term (chronic) aquatic hazard : Category 2

GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**

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P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.

P264 Wash skin thoroughly after handling.

P272 Contaminated work clothing should not be allowed out of the workplace.

P273 Avoid release to the environment.

P280 Wear protective gloves/ eye protection/ face protection.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P337 + P313 If eye irritation persists: Get medical advice/ attention.

P362 Take off contaminated clothing and wash before reuse.

P391 Collect spillage.

Storage:

Not available

Disposal:

P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
limestone	1317-65-3	30 - 50
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1675-54-3	30 - 50
aluminium hydroxide	21645-51-2	5 - 10
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	68609-97-2	2.5 - 5
p-tert-butylphenyl 1-(2,3-epoxy)propyl ether	3101-60-8	2.5 - 5

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of bisphenol A and epichlorohydrin

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Treat symptomatically.

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Get medical attention if symptoms occur.

If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.

In case of skin contact : If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes.

In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

Most important symptoms and effects, both acute and delayed : None known.

Notes to physician : Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media : High volume water jet

Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : Carbon oxides
Halogenated compounds
Metal oxides

Specific extinguishing methods : No data is available on the product itself.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

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- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
- Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : Do not breathe vapours/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Dispose of rinse water in accordance with local and national regulations.
Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Keep in properly labelled containers.
- Further information on storage stability : Stable under normal conditions.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Components with workplace control parameters**

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
limestone	1317-65-3	TWA (total dust)	15 mg/m ³	OSHA Z-1
		TWA (respirable fraction)	5 mg/m ³	OSHA Z-1
aluminium hydroxide	21645-51-2	TWA (Respirable)	1 mg/m ³ (Aluminium)	ACGIH

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		fraction)		
		TWA (Respirable fraction)	1 mg/m3 (Aluminium)	ACGIH

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Colour : black

Odour : No data is available on the product itself.

Odour Threshold : No data is available on the product itself.

pH : No data is available on the product itself.

Freezing point : No data is available on the product itself.

Melting point : No data is available on the product itself.

Boiling point : 293 °F / 145 °C

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Flash point	: > 199 °F / > 93 °C Method: estimated, closed cup
Evaporation rate	: No data is available on the product itself.
Flammability (solid, gas)	: No data is available on the product itself.
Flammability (liquids)	: No data is available on the product itself.
Upper explosion limit / Upper flammability limit	: No data is available on the product itself.
Lower explosion limit / Lower flammability limit	: No data is available on the product itself.
Vapour pressure	: 0.07998 hPa (70 °F / 21 °C)
Relative vapour density	: No data is available on the product itself.
Relative density	: 1.88
Density	: No data is available on the product itself.
Solubility(ies)	
Water solubility	: No data is available on the product itself.
Solubility in other solvents	: No data is available on the product itself.
Partition coefficient: n-octanol/water	: No data is available on the product itself.
Auto-ignition temperature	: No data is available on the product itself.
Thermal decomposition	: No data is available on the product itself.
Self-Accelerating decomposition temperature (SADT)	: No data is available on the product itself.
Viscosity	: No data is available on the product itself.
Explosive properties	: No data is available on the product itself.
Oxidizing properties	: No data is available on the product itself.
Particle size	: No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: Stable under normal conditions.
Possibility of hazardous reactions	: No hazards to be specially mentioned.
Conditions to avoid	: None known.

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Incompatible materials : None known.

Hazardous decomposition products : carbon dioxide
carbon monoxide
Halogenated compounds
Metal oxides

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : No data is available on the product itself.

Acute toxicity**Components:**

limestone:

Acute oral : LD50 (Rat): 6,450 mg/kg
toxicityComponents

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Acute oral : LD50 (Rat, female): > 2,000 mg/kg
toxicityComponents Method: OECD Test Guideline 420
Assessment: The substance or mixture has no acute oral toxicity

aluminium hydroxide:

Acute oral : LD50 (Rat, female): > 2,000 mg/kg
toxicityComponents Method: OECD Test Guideline 423
Assessment: The substance or mixture has no acute oral toxicity

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:

Acute oral : LD50 (Rat, male): ca. 26.8 g/kg
toxicityComponents Method: Other guidelines

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Acute oral : LD50 (Rat, female): > 2,000 mg/kg
toxicityComponents Method: OECD Test Guideline 425
Assessment: The substance or mixture has no acute oral toxicity

Components:

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:

Acute inhalation toxicity : LC0 (Rat): > 0.15 mg/l
Exposure time: 7 h
Test atmosphere: vapour

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Method: Other guidelines

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Acute dermal toxicity : LD50 (Rat, male and female): > 2,000 mg/kg

Method: OECD Test Guideline 402

Assessment: The substance or mixture has no acute dermal toxicity

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:

Acute dermal toxicity : (Rabbit, male): > 4,000 mg/kg, 4,5 ml/kg

Assessment: The substance or mixture has no acute dermal toxicity

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Acute dermal toxicity : LD50 (Rat, male and female): > 2,000 mg/kg

Method: OECD Test Guideline 402

Assessment: The substance or mixture has no acute dermal toxicity

Acute toxicity (other routes of administration) : No data available

Skin corrosion/irritation**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rabbit

Assessment: Mild skin irritant

Method: OECD Test Guideline 404

Result: Irritating to skin.

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:

Species: Rabbit

Exposure time: 24 h

Method: Acute Dermal Toxicity

Result: Irritating to skin.

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Species: Rat

Assessment: No skin irritation

Method: OECD Test Guideline 402

Result: No skin irritation

Serious eye damage/eye irritation**Components:**

limestone:

Species: Rabbit

Result: Mechanical irritation of the eyes is possible.

Assessment: No eye irritation

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2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rabbit

Result: Irritating to eyes.

Assessment: Mild eye irritant

Method: OECD Test Guideline 405

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:

Species: Rabbit

Result: slight irritation

Assessment: No eye irritation

Method: OECD Test Guideline 405

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Species: Rabbit

Result: No eye irritation

Assessment: No eye irritation

Method: OECD Test Guideline 405

Respiratory or skin sensitisation**Components:**

limestone:

Exposure routes: Skin

Species: Guinea pig

Method: OECD Test Guideline 406

Result: Does not cause skin sensitisation.

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Exposure routes: Skin

Species: Mouse

Assessment: May cause sensitisation by skin contact.

Method: OECD Test Guideline 429

Result: Causes sensitisation.

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:

Test Type: Buehler Test

Exposure routes: Skin

Species: Guinea pig

Method: OPPTS 870.2600

Result: May cause sensitisation by skin contact.

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Exposure routes: Skin

Species: Mouse

Method: OECD Test Guideline 429

Result: The product is a skin sensitizer, sub-category 1A.

Assessment: No data available

Germ cell mutagenicity**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

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Result: positive

Concentration: 0 - 5000 ug/plate

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: positive

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:

Genotoxicity in vitro

: Test Type: Ames test

Test system: Salmonella typhimurium

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: positive

Test Type: In vitro mammalian cell gene mutation test

Test system: Chinese hamster ovary cells

Concentration: 0,5 - 5.000 µg/mL

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Genotoxicity in vitro

: Test Type: Chromosome aberration test in vitro

Test system: Chinese hamster ovary cells

Concentration: 50 ug/plate

Metabolic activation: negative

Method: OECD Test Guideline 473

Result: positive

Test Type: Ames test

Test system: Salmonella typhimurium

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: positive

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vivo

: Cell type: Germ

Application Route: Oral

Method: OECD Test Guideline 478

Result: negative

Cell type: Somatic

Application Route: Oral

Dose: 0 - 5000 mg/kg

Method: OPPTS 870.5395

Result: negative

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:

Genotoxicity in vivo

: Test Type: In vivo micronucleus test

Species: Mouse (male and female)

Cell type: Bone marrow

Application Route: Intraperitoneal injection

Exposure time: 24 hr, 48 hr, and 72 hr

Method: OECD Test Guideline 474

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Result: negative

Carcinogenicity**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rat, male and female

Application Route: Oral

Exposure time: 24 month(s)

Dose: 15 mg/kg

Frequency of Treatment: 7 days/week

Method: OECD Test Guideline 453

Result: negative

Species: Mouse, male

Application Route: Dermal

Exposure time: 24 month(s)

Dose: 0.1 mg/kg

Frequency of Treatment: 3 days/week

Method: OECD Test Guideline 453

Result: negative

Species: Rat, female

Application Route: Dermal

Exposure time: 24 month(s)

Dose: 1 mg/kg

Frequency of Treatment: 5 days/week

Method: OECD Test Guideline 453

Result: negative

Carcinogenicity - Assessment : No data available

IARC

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH

No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Effects on fertility

: Test Type: Two-generation study

Species: Rat, male and female

Application Route: Oral

Dose: >750 milligram per kilogram

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General Toxicity - Parent: No-observed-effect level: 540 mg/kg body weight
 General Toxicity F1: No-observed-effect level: 540 mg/kg body weight
 Symptoms: No adverse effects
 Method: OECD Test Guideline 416
 Result: No effects on fertility and early embryonic development were detected.

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:

Species: Rat, male and female
 Application Route: Dermal
 Duration of Single Treatment: 13 Weeks
 Frequency of Treatment: 5 days/week
 General Toxicity - Parent: No observed adverse effect level: 100 mg/kg body weight
 Method: OECD Test Guideline 411

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Effects on foetal development : Species: Rabbit, female
 Application Route: Dermal
 General Toxicity Maternal: No observed adverse effect level: 30 mg/kg body weight
 Method: Other guidelines
 Result: No teratogenic effects

Species: Rabbit, female
 Application Route: Oral
 General Toxicity Maternal: No observed adverse effect level: 60 mg/kg body weight
 Method: OECD Test Guideline 414
 Result: No teratogenic effects

Species: Rat, female
 Application Route: Oral
 General Toxicity Maternal: No observed adverse effect level: 180 mg/kg body weight
 Method: OECD Test Guideline 414
 Result: No teratogenic effects

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:

Species: Rat, female
 Application Route: Dermal
 Duration of Single Treatment: 6 h
 General Toxicity Maternal: No observed adverse effect level: 200 mg/kg body weight
 Developmental Toxicity: No observed adverse effect level: 200 mg/kg body weight
 Method: OECD Test Guideline 414
 Result: No teratogenic effects

Reproductive toxicity - Assessment : No data available

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STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rat, male and female

NOAEL: 50 mg/kg

Application Route: Ingestion

Exposure time: 14 Weeks

Number of exposures: 7 d

Method: Subchronic toxicity

Species: Rat, male and female

NOEL: 10 mg/kg

Application Route: Skin contact

Exposure time: 13 Weeks

Number of exposures: 5 d

Method: Subchronic toxicity

Species: Mouse, male

NOAEL: 100 mg/kg

Application Route: Skin contact

Exposure time: 13 Weeks

Number of exposures: 3 d

Method: Subchronic toxicity

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:

Species: Rat, male and female

NOEL: 1 mg/kg

LOAEL: 10 mg/kg

Application Route: Skin contact

Exposure time: 13 Weeks

Number of exposures: 5 days/week for 13 weeks

Method: OECD Test Guideline 411

Repeated dose toxicity - : No data available
Assessment

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

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Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Ingestion: No data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Components:**

limestone:

Toxicity to fish : LC50: > 56,000 mg/l
Exposure time: 96 h

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 1.5 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

aluminium hydroxide:

Toxicity to fish : LC50: > 10,000 mg/l
Exposure time: 96 h

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:

Toxicity to fish : LL50 (Oncorhynchus mykiss (rainbow trout)): > 100 mg/l
Exposure time: 96 h
Test Type: semi-static test
Method: OECD Test Guideline 203

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 7.5 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water

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Method: OECD Test Guideline 203

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 2.7 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water

aluminium hydroxide:

Toxicity to daphnia and other aquatic invertebrates : EC50: > 10,000 mg/l
Exposure time: 48 h

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:

Toxicity to daphnia and other aquatic invertebrates : EL50 (Daphnia magna (Water flea)): 7.2 mg/l
Exposure time: 48 h
Test Type: static test
Method: OECD Test Guideline 202

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): ca. 67.9 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to algae/aquatic plants : EC50 (Selenastrum capricornutum (green algae)): 9.4 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: EPA-660/3-75-009

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:

Toxicity to algae/aquatic plants : IC50 (Selenastrum capricornutum (green algae)): 843.75 mg/l
Exposure time: 72 h
Test Type: static test
Method: OECD Test Guideline 201

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Toxicity to algae/aquatic plants : EbC50 (Selenastrum capricornutum (green algae)): ca. 9 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

M-Factor (Acute aquatic toxicity) : No data available

Toxicity to fish (Chronic toxicity) : No data available

Components:

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limestone:

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : EC50 (Daphnia magna (Water flea)): > 350 mg/l
Exposure time: 125 d
Test Type: semi-static test
Test substance: Fresh water

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 0.3 mg/l
Exposure time: 21 d
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 211

M-Factor (Chronic aquatic toxicity) : No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Method: OECD Test Guideline 209

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Toxicity to microorganisms : EC50: > 1,000 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 209

Toxicity to soil dwelling organisms : No data available

Plant toxicity : No data available

Sediment toxicity : No data available

Toxicity to terrestrial organisms : No data available

Ecotoxicology Assessment
Acute aquatic toxicity : No data available

Chronic aquatic toxicity : No data available

Toxicity Data on Soil : No data available

Other organisms relevant to the environment : No data available

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Persistence and degradability**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Biodegradability : Inoculum: Sewage (STP effluent)
 Concentration: 20 mg/l
 Result: Not readily biodegradable.
 Biodegradation: 5 %
 Exposure time: 28 d
 Method: OECD Test Guideline 301F

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:

Biodegradability : Test Type: aerobic
 Inoculum: activated sludge
 Concentration: 100 mg/l
 Result: Readily biodegradable.
 Biodegradation: 87 %
 Exposure time: 28 d
 Method: OECD Test Guideline 301F

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Biodegradability : Test Type: aerobic
 Inoculum: activated sludge
 Concentration: 5 mg/l
 Result: Not readily biodegradable.
 Biodegradation: ca. 1.1 %
 Exposure time: 28 d
 Method: OECD Test Guideline 301D

Biochemical Oxygen Demand (BOD) : No data available

Chemical Oxygen Demand (COD) : No data available

BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon (DOC) : No data available

Physico-chemical removability : No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Stability in water : Degradation half life(DT50): 4.83 d (77 °F / 25 °C) pH: 4
 Method: OECD Test Guideline 111
 Remarks: Fresh water

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Degradation half life(DT50): 7.1 d (77 °F / 25 °C) pH: 9
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life(DT50): 3.58 d (77 °F / 25 °C) pH: 7
Method: OECD Test Guideline 111
Remarks: Fresh water

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Stability in water : Degradation half life(DT50): ca. 17 d (77 °F / 25 °C) pH: 7
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life(DT50): ca. 7.98 d (77 °F / 25 °C) pH: 4
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life(DT50): ca. 10.8 d (77 °F / 25 °C) pH: 9
Method: OECD Test Guideline 111
Remarks: Fresh water

Photodegradation : No data available

Impact on Sewage Treatment : No data available

Bioaccumulative potential

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Bioaccumulation : Bioconcentration factor (BCF): 31
Remarks: Does not bioaccumulate.

Components:

limestone:

Partition coefficient: n-octanol/water : log Pow: < 1

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Partition coefficient: n-octanol/water : log Pow: 3.242 (77 °F / 25 °C)
pH: 7.1
Method: OECD Test Guideline 117

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:

Partition coefficient: n-octanol/water : log Pow: 3.77 (68 °F / 20 °C)
Method: OECD Test Guideline 107

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Partition coefficient: n-octanol/water : log Pow: 3.59 (68 °F / 20 °C)
pH: 7
Method: OECD Test Guideline 107

Mobility in soil

Mobility : No data available

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Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Distribution among : Koc: 445

environmental compartments

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Distribution among : OECD Test Guideline 121

environmental compartments Koc: ca. 755, log Koc: ca. 2.88

Method: OECD Test Guideline 121

Stability in soil : No data available

Other adverse effects

Environmental fate and pathways : No data available

Results of PBT and vPvB assessment : No data available

Endocrine disrupting potential : No data available

Adsorbed organic bound halogens (AOX) : No data available

Hazardous to the ozone layer

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82
Protection of Stratospheric Ozone - CAA Section 602 Class I
Substances
Remarks: This product neither contains, nor was
manufactured with a Class I or Class II ODS as defined by the
U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A +
B).

Additional ecological information - Product : An environmental hazard cannot be excluded in the event of
unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

Global warming potential (GWP) : No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Waste from residues : The product should not be allowed to enter drains, water
courses or the soil.
Do not contaminate ponds, waterways or ditches with
chemical or used container.
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.

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Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION**International Regulations****IATA**

UN/ID No.	: UN 3082
Proper shipping name	: Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A EPOXY RESIN, Butylphenylglycidylether)
Class	: 9
Packing group	: III
Labels	: Miscellaneous
Packing instruction (cargo aircraft)	: 964
Packing instruction (passenger aircraft)	: 964
Environmentally hazardous	: yes

IMDG

UN number	: UN 3082
Proper shipping name	: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN, Butylphenylglycidylether)
Class	: 9
Packing group	: III
Labels	: 9
EmS Code	: F-A, S-F
Marine pollutant	: yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations**DOT Classification**

UN/ID/NA number	: UN 3082
Proper shipping name	: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN, Butylphenylglycidylether)
Class	: 9
Packing group	: III
Labels	: CLASS 9
ERG Code	: 171
Marine pollutant	: yes(BISPHENOL A EPOXY RESIN, Butylphenylglycidylether)
Remarks	: Above applies only to containers over 119 gallons or 450 liters. Not regulated if shipped in packages less than or equal to 119 gallons (450 liters).

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Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION**EPCRA - Emergency Planning and Community Right-to-Know Act****CERCLA Reportable Quantity**

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
1-chloro-2,3-epoxypropane	106-89-8	100	*
ethyl acrylate	140-88-5	1000	*

*: Calculated RQ exceeds reasonably attainable upper limit.

SARA 311/312 Hazards : Skin corrosion or irritation
 Serious eye damage or eye irritation
 Respiratory or skin sensitisation

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

WARNING: This product can expose you to chemicals including quartz (SiO₂), 1-chloro-2,3-epoxypropane, ethyl acrylate, which is/are known to the State of California to cause cancer, and 1-chloro-2,3-epoxypropane, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

The components of this product are reported in the following inventories:

CH INV	: The formulation contains substances listed on the Swiss Inventory
DSL	: This product contains one or several components listed in the Canadian NDSL.
AICS	: On the inventory, or in compliance with the inventory
NZIoC	: Not in compliance with the inventory
ENCS	: Not in compliance with the inventory
KECI	: Not in compliance with the inventory
PICCS	: Not in compliance with the inventory
IECSC	: On the inventory, or in compliance with the inventory
TCSI	: Not in compliance with the inventory

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TSCA : On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

TSCA - 5(a) Significant New Use Rule List of Chemicals

No substances are subject to a Significant New Use Rule.

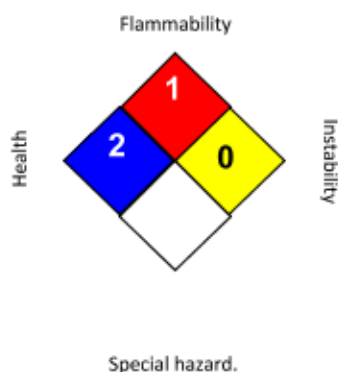
US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



HMIS® IV:

HEALTH		2
FLAMMABILITY		1
PHYSICAL HAZARD		0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "" represents a chronic hazard, while the "/" represents the absence of a chronic hazard

Revision Date : 01/30/2019

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1
Limits for Air Contaminants
ACGIH / TWA : 8-hour, time-weighted average
OSHA Z-1 / TWA : 8-hour time weighted average

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IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

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THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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SECTION 1. IDENTIFICATION

Product name : REN® 3215-3 US

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC
Address : P.O. Box 4980
The Woodlands,
TX 77387
United States of America
Telephone : Non-Emergency: (800) 257-5547
E-mail address of person responsible for the SDS : MSDS@huntsman.com
Emergency telephone : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Hardener

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Flammable liquids : Category 4
Skin corrosion : Category 2
Serious eye damage : Category 1
Skin sensitization : Category 1
Reproductive toxicity : Category 2
Specific target organ systemic toxicity - repeated exposure : Category 2
Aspiration hazard : Category 1
Acute aquatic toxicity : Category 2
Chronic aquatic toxicity : Category 2

GHS Label element

Hazard pictograms :



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Signal Word : Danger

Hazard Statements : H227 Combustible liquid.
H304 May be fatal if swallowed and enters airways.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H361 Suspected of damaging fertility or the unborn child.
H373 May cause damage to organs through prolonged or repeated exposure.
H411 Toxic to aquatic life with long lasting effects.

Precautionary Statements : **Prevention:**
P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.
P260 Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing must not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
Response:
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor/ physician.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/ physician.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P363 Wash contaminated clothing before reuse.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
P391 Collect spillage.
P301 + P330 + P331 + P310 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. Immediately call a POISON CENTER or doctor/ physician.
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
Storage:
P403 + P235 Store in a well-ventilated place. Keep cool.
P405 Store locked up.
Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards
None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

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Substance / Mixture : Mixture

Hazardous ingredients

Chemical Name	CAS-No.	Concentration (%)
Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine	68082-29-1	60 - 100
triethylenetetramine	112-24-3	13 - 30
Triethylenetetramine, propoxylated	26950-63-0	7 - 13
Pine oil	8002-09-3	3 - 7
Residues (petroleum), thermal cracked	64741-80-6	3 - 7
Distillates (petroleum), heavy thermal cracked	64741-81-7	3 - 7

SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Consult a physician.
Show this material safety data sheet to the doctor in attendance.
Do not leave the victim unattended.
- If inhaled : If unconscious place in recovery position and seek medical advice.
If symptoms persist, call a physician.
- In case of skin contact : If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.
Do NOT induce vomiting.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital.
- Most important symptoms and effects, both acute and delayed : None known.

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|--|---|
| Suitable extinguishing media | : No data is available on the product itself.

Carbon dioxide (CO ₂) |
| Unsuitable extinguishing media | : High volume water jet

No data is available on the product itself. |
| Specific hazards during fire fighting | : Do not allow run-off from fire fighting to enter drains or water courses. |
| Hazardous combustion products | : No data is available on the product itself. |
| Specific extinguishing methods | : No data is available on the product itself. |
| Further information | : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
For safety reasons in case of fire, cans should be stored separately in closed containments.
Use a water spray to cool fully closed containers. |
| Special protective equipment for fire-fighters | : Wear self-contained breathing apparatus for firefighting if necessary. |

SECTION 6. ACCIDENTAL RELEASE MEASURES

- | | |
|---|--|
| Personal precautions, protective equipment and emergency procedures | : Use personal protective equipment. |
| Environmental precautions | : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities. |
| Methods and materials for containment and cleaning up | : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).
Keep in suitable, closed containers for disposal. |

SECTION 7. HANDLING AND STORAGE

- | | |
|---|--|
| Advice on protection against fire and explosion | : Do not spray on a naked flame or any incandescent material.
Keep away from open flames, hot surfaces and sources of ignition. |
| Advice on safe handling | : Avoid formation of aerosol.
Do not breathe vapors/dust. |

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Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Provide sufficient air exchange and/or exhaust in work rooms.
To avoid spills during handling keep bottle on a metal tray.
Dispose of rinse water in accordance with local and national regulations.
Persons susceptible to skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Conditions for safe storage : No smoking.
Keep container tightly closed in a dry and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Observe label precautions.
Electrical installations / working materials must comply with the technological safety standards.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Ingredients with workplace control parameters**

Contains no substances with occupational exposure limit values.

Personal protective equipment

Respiratory protection	: No personal respiratory protective equipment normally required.
Hand protection	
Remarks	: The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Eye protection	: Eye wash bottle with pure water Tightly fitting safety goggles. Wear face-shield and protective suit for abnormal processing problems.
Skin and body protection	: impervious clothing Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Hygiene measures	: When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

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Color	: amber
Odor	: pleasant
Odor Threshold	: No data is available on the product itself.
pH	: No data is available on the product itself.
Flash point	: 89 °C Method: closed cup
Evaporation rate	: No data is available on the product itself.
Flammability (solid, gas)	: No data is available on the product itself.
Upper explosion limit	: No data is available on the product itself.
Lower explosion limit	: No data is available on the product itself.
Vapor pressure	: No data is available on the product itself.
Relative vapor density	: No data is available on the product itself.
Relative density	: No data is available on the product itself.
Density	: 0.95 - 0.99 g/cm3
Solubility(ies)	
Water solubility	: slightly soluble
Solubility in other solvents	: No data is available on the product itself.
Partition coefficient: n-octanol/water	: No data is available on the product itself.
Autoignition temperature	: No data is available on the product itself.
Thermal decomposition	: No data is available on the product itself.
Viscosity	: No data is available on the product itself.
Self-Accelerating decomposition temperature (SADT)	: No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: No decomposition if stored and applied as directed.
Chemical stability	: No decomposition if stored and applied as directed.
Possibility of hazardous reactions	: No decomposition if stored and applied as directed.
	Vapors may form explosive mixture with air.
Conditions to avoid	: Heat, flames and sparks.

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SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : No data is available on the product itself.

Acute toxicity

Acute oral toxicity - Product : Acute toxicity estimate : > 5,000 mg/kg
Method: Calculation method

Acute inhalation toxicity - Product : Acute toxicity estimate: > 40 mg/l
Exposure time: 4 h
Test atmosphere: vapor
Method: Calculation method

Acute dermal toxicity - Product : Acute toxicity estimate : > 5,000 mg/kg
Method: Calculation method

Acute toxicity (other routes of administration) : No data available

Skin corrosion/irritation**Product:**

Remarks: Extremely corrosive and destructive to tissue.

Serious eye damage/eye irritation**Product:**

Remarks: May cause irreversible eye damage.

Respiratory or skin sensitization**Product:**

Remarks: Causes sensitization.

Assessment: No data available

Germ cell mutagenicity**Ingredients:**

triethylenetetramine:

Genotoxicity in vitro : Concentration: 0 - 200 µg/L
Metabolic activation: negative
Method: OECD Test Guideline 482
Result: negative

Triethylenetetramine, propoxylated:

Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test
Species: Chinese hamster ovary cells
Method: OECD Test Guideline 476
Result: negative

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Test Type: Ames test
Species: Salmonella typhimurium
Method: OECD Test Guideline 471
Result: positive

Test Type: Chromosome aberration test in vitro
Species: Chinese hamster ovary cells
Method: OECD Test Guideline 473
Result: negative

Pine oil:
Genotoxicity in vitro

: Method: OECD Test Guideline 486
Result: negative

Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

Ingredients:

triethylenetetramine:
Genotoxicity in vivo

: Application Route: Intraperitoneal injection
Dose: 0 - 600 mg/kg
Method: OECD Test Guideline 474
Result: negative

Pine oil:
Genotoxicity in vivo

: Application Route: Intraperitoneal injection
Method: OECD Test Guideline 474
Result: negative

Ingredients:

Triethylenetetramine, propoxylated:

Germ cell mutagenicity-
Assessment : Tests on bacterial or mammalian cell cultures did not show
mutagenic effects.

Germ cell mutagenicity-
Assessment : No data available

Carcinogenicity

Ingredients:

triethylenetetramine:
Species: Mouse, (male)
Application Route: Dermal
Dose: 42 mg/kg
Frequency of Treatment: 3 days/week
Method: OECD Test Guideline 451
Result: negative

Species: Mouse, (male)
Application Route: Dermal
Exposure time: 104 weeks

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Dose: 16.8 mg/kg
Frequency of Treatment: 3 days/week
Method: OECD Test Guideline 451

Carcinogenicity - Assessment : No data available

IARC No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

NTP No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Ingredients:

Triethylenetetramine, propoxylated:

Effects on fertility : Test Type: Fertility
Species: Rat, male and female
Strain: wistar
Application Route: Ingestion
Dose: 100, 300 and 750 milligram per kilogram
General Toxicity Parent: No-observed-effect level: Measured 750 mg/kg body weight
General Toxicity F1: No-observed-effect level: Measured 750 mg/kg body weight
Method: OECD Test Guideline 422
GLP: yes

Ingredients:

triethylenetetramine:

Effects on fetal development : Species: Rat
Application Route: Oral
General Toxicity Maternal: NOAEL (No observed adverse effect level): > 750 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects.

Species: Rabbit
Application Route: Dermal
General Toxicity Maternal: NOAEL (No observed adverse effect level): 125 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects.

Triethylenetetramine, propoxylated:

Species: Rat, male and female
Strain: wistar
Application Route: Ingestion

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Dose: 100, 300 and 750 milligram per kilogram
General Toxicity Maternal: No-observed-effect level:
Measured 300 mg/kg body weight
Developmental Toxicity: NOAEL (No observed adverse effect level): Measured 750 mg/kg body weight
Method: OECD Test Guideline 422
GLP: yes

Pine oil:

Species: Rat
Application Route: Oral
General Toxicity Maternal: LOAEL (Lowest observed adverse effect level): 600 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects.

Ingredients:

Triethylenetetramine, propoxylated:

Reproductive toxicity - Assessment : No evidence of adverse effects on sexual function and fertility, or on development, based on animal experiments.

STOT-single exposure

No data available

STOT-repeated exposure

Ingredients:

Triethylenetetramine, propoxylated:

Routes of exposure: Ingestion

Target Organs: Kidney

Assessment: No significant health effects observed at a concentration of 300mg/kg bw/day.

Repeated dose toxicity

Ingredients:

triethylenetetramine:

Species: Rat, male and female

NOAEL (No observed adverse effect level): 50 mg/kg/d

Application Route: Ingestion

Exposure time: 26 Weeks

Number of exposures: 7 d

Method: Subchronic toxicity

Triethylenetetramine, propoxylated:

Species: Rat, male and female

NOAEL (No observed adverse effect level): 300 mg/kg

Application Route: Ingestion

Exposure time: 43 - 44 Days

Method: OECD Test Guideline 422

Repeated dose toxicity - Assessment : No data available

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Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Product:

Remarks: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Ingredients:

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): 7.07 mg/l
Exposure time: 96 h
Test substance: Fresh water
Method: OECD Test Guideline 203

triethylenetetramine:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 330 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: Fish Acute Toxicity Test

Triethylenetetramine, propoxylated:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): Measured 4.1 mg/l

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Exposure time: 96 h
Test Type: semi-static test
Analytical monitoring: yes
Method: OECD Test Guideline 203
GLP: yes

Pine oil:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 18 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Ingredients:

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 7.07 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

triethylenetetramine:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 31.1 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: Directive 67/548/EEC, Annex V, C.2.

Triethylenetetramine, propoxylated:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): Measured 48 mg/l
Exposure time: 48 h
Test Type: static test
Analytical monitoring: yes
Method: OECD Test Guideline 202
GLP: yes

Pine oil:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 24 mg/l
Exposure time: 48 h
Method: OECD Test Guideline 202

Ingredients:

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Toxicity to algae : EC50 (Selenastrum capricornutum (green algae)): 4.34 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

EC10 (Selenastrum capricornutum (green algae)): 1.78 mg/l
Exposure time: 72 h
Test Type: static test
Method: OECD Test Guideline 201

triethylenetetramine:

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Toxicity to algae : ErC50 (Selenastrum capricornutum (green algae)): 20 mg/l
Exposure time: 72 h
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 201

Triethylenetetramine, propoxylated:

Toxicity to algae : EC50 (Pseudokirchneriella subcapitata (algae)): Measured 4.1 mg/l
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Method: OECD Test Guideline 201
GLP: yes

M-Factor (Acute aquatic toxicity) : No data available

Toxicity to fish (Chronic toxicity) : No data available

Ingredients:

triethylenetetramine:

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : EC10 (Daphnia magna (Water flea)): 1.9 mg/l
Exposure time: 21 d
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 202

M-Factor (Chronic aquatic toxicity) : No data available

Ingredients:

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Toxicity to bacteria : EC50 (activated sludge): 384 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 209

triethylenetetramine:

Toxicity to bacteria : EC50 (activated sludge): 800 mg/l
Exposure time: 0.5 h
Test Type: static test
Test substance: Fresh water

Triethylenetetramine, propoxylated:

Toxicity to bacteria : EC10 (activated sludge): 38 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 209
GLP:

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Toxicity to soil dwelling organisms : No data available

Plant toxicity : No data available

Sediment toxicity : No data available

Toxicity to terrestrial organisms : No data available

Ecotoxicology Assessment
Acute aquatic toxicity : No data available

Chronic aquatic toxicity : No data available

Toxicity Data on Soil : No data available

Other organisms relevant to the environment : No data available

Further information:
No data available

Persistence and degradability

Ingredients:

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

Biodegradability : Inoculum: activated sludge
Result: Not readily biodegradable.
Biodegradation: 0 - 70 %
Exposure time: 74 d
Method: OECD Test Guideline 301B

triethylenetetramine:

Biodegradability : Inoculum: activated sludge
Result: Not readily biodegradable.
Biodegradation: 0 %
Exposure time: 162 d
Method: OECD Test Guideline 301D

Inoculum: activated sludge
Result: Not readily biodegradable.
Biodegradation: 20 %
Exposure time: 84 d
Method: Inherent Biodegradability: Modified SCAS Test

Triethylenetetramine, propoxylated:

Biodegradability : Inoculum: Domestic sewage
Concentration: 100 mg/l
Result: Not readily biodegradable.
Biodegradation: 4 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

Inoculum: activated sludge

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Result: Not inherently biodegradable.
Biodegradation: 8 %
Exposure time: 28 d
Method: OECD Test Guideline 302B

Pine oil:

Biodegradability : Result: Readily biodegradable.
Biodegradation: 50 %
Exposure time: 5 d

Biochemical Oxygen Demand (BOD) : No data available

Chemical Oxygen Demand (COD) : No data available

BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon (DOC) : No data available

Physico-chemical removability : No data available

Ingredients:

Triethylenetetramine, propoxylated:

Stability in water : Degradation half life(DT50): > 1 yr (25 °C) pH: 4
Method: OECD Test Guideline 111

Degradation half life(DT50): > 1 yr (25 °C) pH: 7
Method: OECD Test Guideline 111

Degradation half life(DT50): > 1 yr (25 °C) pH: 9
Method: OECD Test Guideline 111

Photodegradation : No data available

Impact on Sewage Treatment : No data available

Bioaccumulative potential

Ingredients:

Pine oil:

Bioaccumulation : Remarks: Bioaccumulation is unlikely.

Ingredients:

Fatty acids, C18-unsatd., dimers, oligomeric reaction products with tall-oil fatty acids and triethylenetetramine:

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Partition coefficient: n-octanol/water : log Pow: 10.34

triethylenetetramine:
Partition coefficient: n-octanol/water : log Pow: -2.65 (20 °C)
Method: OECD Test Guideline 117

Triethylenetetramine, propoxylated:
Partition coefficient: n-octanol/water : log Pow: -2.42
Method: see user defined free text

Pine oil:
Partition coefficient: n-octanol/water : log Pow: 2.98 (23.5 °C)

Mobility in soil

Mobility : No data available

Ingredients:

triethylenetetramine:
Distribution among environmental compartments : Koc: 1584.9 - 5012. Method: OECD Test Guideline 106
Stability in soil : No data available

Other adverse effects

Environmental fate and pathways : No data available

Ingredients:

Triethylenetetramine, propoxylated:
Results of PBT and vPvB assessment : This substance is not considered to be persistent, bioaccumulating and toxic (PBT).

Endocrine disrupting potential : No data available

Adsorbed organic bound halogens (AOX) : No data available

Hazardous to the ozone layer

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82
Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information - Product : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

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Global warming potential (GWP) : No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.
Do not burn, or use a cutting torch on, the empty drum.

SECTION 14. TRANSPORT INFORMATION

International Regulation

IATA

UN/ID No. : UN 3082
Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.
(DIMER FATTY ACID (C18) POLY AMIDO AMINE RESIN)
Class : 9
Packing group : III
Labels : Miscellaneous
Packing instruction (cargo aircraft) : 964
Packing instruction (passenger aircraft) : 964

IMDG

UN number : UN 3082
Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(DIMER FATTY ACID (C18) POLY AMIDO AMINE RESIN)
Class : 9
Packing group : III
Labels : 9
EmS Code : F-A, S-F
Marine pollutant : yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

Domestic regulation

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DOT Classification

UN/ID/NA number	: UN 3082
Proper shipping name	: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (DIMER FATTY ACID (C18) POLY AMIDO AMINE RESIN)
Class	: 9
Packing group	: III
Labels	: CLASS 9
ERG Code	: 171
Marine pollutant	: yes(DIMER FATTY ACID (C18) POLY AMIDO AMINE RESIN)

SECTION 15. REGULATORY INFORMATION

TSCA - 5(a) Significant New Use Rule List of Chemicals : Not relevant

EPCRA - Emergency Planning and Community Right-to-Know

CERCLA Reportable Quantity

Ingredients	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
ETHYL ACRYLATE	140-88-5	1000	*

*: Calculated RQ exceeds reasonably attainable upper limit.

SARA 311/312 Hazards : Fire Hazard
Acute Health Hazard

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 12 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM Intermediate or Final VOC's (40 CFR 60.489).

California Prop 65 WARNING! This product contains a chemical known in the State of California to cause cancer.

ethyl acrylate

140-88-5

The ingredients of this product are reported in the following inventories:

CH INV	: The mixture contains substances listed on the Swiss Inventory
TSCA	: On TSCA Inventory
DSL	: All components of this product are on the Canadian DSL.
AICS	: On the inventory, or in compliance with the inventory
NZIoC	: Not in compliance with the inventory
ENCS	: Not in compliance with the inventory

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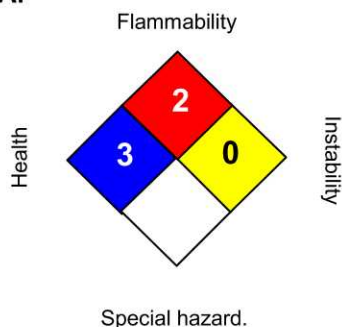
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ISHL	: Not in compliance with the inventory
KECI	: On the inventory, or in compliance with the inventory
PICCS	: Not in compliance with the inventory
IECSC	: On the inventory, or in compliance with the inventory

SECTION 16. OTHER INFORMATION

Further information

NFPA:



HMIS III:

HEALTH	3*
FLAMMABILITY	2
PHYSICAL HAZARD	0

0 = not significant, 1 = Slight,

2 = Moderate, 3 = High

4 = Extreme, * = Chronic

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