HUNTSMAN
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RENLAM® 1700-1 US

Version	Revision Date:	SDS Number:	Date of last issue: 11/20/2017
1.2	11/20/2018	400001012655	Date of first issue: 09/23/2016

SECTION 1. IDENTIFICATION

Product name : RENLAM® 1700-1 US

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC
Address : P.O. Box 4980
The Woodlands,
TX 77387
United States of America (USA)
Telephone : Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS : SDS@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Adhesives

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Skin irritation : Category 2

Eye irritation : Category 2A

Skin sensitisation : Category 1

Short-term (acute) aquatic hazard : Category 2

Long-term (chronic) aquatic hazard : Category 2

GHS label elements

Hazard pictograms :

Signal word : Warning

Hazard statements : H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**

P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/ eye protection/ face protection.
Response:
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P337 + P313 If eye irritation persists: Get medical advice/ attention.
P362 Take off contaminated clothing and wash before reuse.
P391 Collect spillage.
Storage:
Not available
Disposal:
P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1675-54-3	70 - 90
Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.	68609-97-2	10 - 20
p-tert-butylphenyl 1-(2,3-epoxy)propyl ether	3101-60-8	5 - 10

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of bisphenol A and epichlorohydrin

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.

If inhaled : If inhaled, remove to fresh air.

Get medical attention if symptoms occur.

In case of skin contact	:	If skin irritation persists, call a physician. If on skin, rinse well with water. If on clothes, remove clothes.
In case of eye contact	:	Immediately flush eye(s) with plenty of water. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.
Most important symptoms and effects, both acute and delayed	:	None known.
Notes to physician	:	Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	:	High volume water jet
Specific hazards during firefighting	:	Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	:	Carbon oxides Halogenated compounds
Specific extinguishing methods	:	No data is available on the product itself.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for firefighters	:	Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Use personal protective equipment.

Environmental precautions	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods and materials for containment and cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Advice on safe handling	:	Do not breathe vapours/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations. Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Conditions for safe storage	:	Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Keep in properly labelled containers.
Further information on storage stability	:	Stable under normal conditions.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

Personal protective equipment

Respiratory protection	:	General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection Remarks	:	The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Eye protection	:	Eye wash bottle with pure water Tightly fitting safety goggles Wear face-shield and protective suit for abnormal processing problems.
Skin and body protection	:	Impervious clothing Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Hygiene measures	:	When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Colour	:	light blue cloudy
Odour	:	slight
Odour Threshold	:	No data is available on the product itself.
pH	:	No data is available on the product itself.
Freezing point	:	No data is available on the product itself.
Melting point	:	No data is available on the product itself.
Boiling point	:	No data is available on the product itself.
Flash point	:	> 199 °F / > 93 °C Method: estimated, closed cup
Evaporation rate	:	No data is available on the product itself.
Flammability (solid, gas)	:	No data is available on the product itself.
Flammability (liquids)	:	No data is available on the product itself.
Upper explosion limit / Upper flammability limit	:	No data is available on the product itself.
Lower explosion limit / Lower flammability limit	:	No data is available on the product itself.
Vapour pressure	:	0.06665 hPa (300.00 °F / 148.89 °C)

Relative vapour density	:	No data is available on the product itself.
Relative density	:	1.12
Density	:	1.05 - 1.15 g/cm3
Solubility(ies)		
Water solubility	:	insoluble
Solubility in other solvents	:	No data is available on the product itself.
Partition coefficient: n-octanol/water	:	No data is available on the product itself.
Auto-ignition temperature	:	No data is available on the product itself.
Thermal decomposition	:	No data is available on the product itself.
Self-Accelerating decomposition temperature (SADT)	:	No data is available on the product itself.
Viscosity	:	No data is available on the product itself.
Explosive properties	:	No data is available on the product itself.
Oxidizing properties	:	No data is available on the product itself.
Particle size	:	No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions	:	No hazards to be specially mentioned.
Conditions to avoid	:	None known.
Incompatible materials	:	None known.
Hazardous decomposition products	:	No hazardous decomposition products are known.
Hazardous decomposition products	:	carbon dioxide carbon monoxide Halogenated compounds

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of	:	No data is available on the product itself.

exposure

Acute toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Acute oral toxicityComponents : LD50 (Rat, female): > 2,000 mg/kg
Method: OECD Test Guideline 420
Assessment: The substance or mixture has no acute oral toxicity

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:
Acute oral toxicityComponents : LD50 (Rat, male): ca. 26.8 g/kg
Method: Other guidelines

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:
Acute oral toxicityComponents : LD50 (Rat, female): > 2,000 mg/kg
Method: OECD Test Guideline 425
Assessment: The substance or mixture has no acute oral toxicity

Components:

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:
Acute inhalation toxicity : LC0 (Rat): > 0.15 mg/l
Exposure time: 7 h
Test atmosphere: vapour
Method: Other guidelines

Acute dermal toxicity - Product : Acute toxicity estimate : > 5,000 mg/kg
Method: Calculation method

Acute toxicity (other routes of administration) : No data available

Skin corrosion/irritation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Species: Rabbit
Assessment: Mild skin irritant
Method: OECD Test Guideline 404
Result: Irritating to skin.

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:
Species: Rabbit
Exposure time: 24 h
Method: Acute Dermal Toxicity
Result: Irritating to skin.

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:
Species: Rat

Assessment: No skin irritation
Method: OECD Test Guideline 402
Result: No skin irritation

Serious eye damage/eye irritation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Species: Rabbit
Result: Irritating to eyes.
Assessment: Mild eye irritant
Method: OECD Test Guideline 405

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:
Species: Rabbit
Result: slight irritation
Assessment: No eye irritation
Method: OECD Test Guideline 405

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:
Species: Rabbit
Result: No eye irritation
Assessment: No eye irritation
Method: OECD Test Guideline 405

Respiratory or skin sensitisation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Exposure routes: Skin
Species: Mouse
Assessment: May cause sensitisation by skin contact.
Method: OECD Test Guideline 429
Result: Causes sensitisation.

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:
Test Type: Buehler Test
Exposure routes: Skin
Species: Guinea pig
Method: OPPTS 870.2600
Result: May cause sensitisation by skin contact.

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:
Exposure routes: Skin
Species: Mouse
Method: OECD Test Guideline 429
Result: The product is a skin sensitiser, sub-category 1A.

Assessment: No data available

Germ cell mutagenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Genotoxicity in vitro : Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476
Result: positive

Concentration: 0 - 5000 ug/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:
Genotoxicity in vitro : Test Type: Ames test
Test system: Salmonella typhimurium
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive

Test Type: In vitro mammalian cell gene mutation test
Test system: Chinese hamster ovary cells
Concentration: 0,5 - 5.000 µg/mL
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:
Genotoxicity in vitro : Test Type: Chromosome aberration test in vitro
Test system: Chinese hamster ovary cells
Concentration: 50 ug/plate
Metabolic activation: negative
Method: OECD Test Guideline 473
Result: positive

Test Type: Ames test
Test system: Salmonella typhimurium
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Genotoxicity in vivo : Cell type: Germ
Application Route: Oral
Method: OECD Test Guideline 478
Result: negative

Cell type: Somatic
Application Route: Oral
Dose: 0 - 5000 mg/kg
Method: OPPTS 870.5395
Result: negative

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:
Genotoxicity in vivo : Test Type: In vivo micronucleus test
Species: Mouse (male and female)
Cell type: Bone marrow
Application Route: Intraperitoneal injection
Exposure time: 24 hr, 48 hr, and 72 hr

Method: OECD Test Guideline 474
Result: negative

Carcinogenicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Species: Rat, male and female
Application Route: Oral
Exposure time: 24 month(s)
Dose: 15 mg/kg
Frequency of Treatment: 7 days/week
Method: OECD Test Guideline 453
Result: negative

Species: Mouse, male
Application Route: Dermal
Exposure time: 24 month(s)
Dose: 0.1 mg/kg
Frequency of Treatment: 3 days/week
Method: OECD Test Guideline 453
Result: negative

Species: Rat, female
Application Route: Dermal
Exposure time: 24 month(s)
Dose: 1 mg/kg
Frequency of Treatment: 5 days/week
Method: OECD Test Guideline 453
Result: negative

Carcinogenicity - Assessment : No data available

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Effects on fertility : Test Type: Two-generation study
Species: Rat, male and female
Application Route: Oral

Dose: >750 milligram per kilogram
General Toxicity - Parent: No-observed-effect level: 540 mg/kg body weight
General Toxicity F1: No-observed-effect level: 540 mg/kg body weight
Symptoms: No adverse effects
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:
Species: Rat, male and female
Application Route: Dermal
Duration of Single Treatment: 13 Weeks
Frequency of Treatment: 5 days/week
General Toxicity - Parent: No observed adverse effect level: 100 mg/kg body weight
Method: OECD Test Guideline 411

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Effects on foetal development : Species: Rabbit, female
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level: 30 mg/kg body weight
Method: Other guidelines
Result: No teratogenic effects

Species: Rabbit, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 60 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rat, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 180 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:
Species: Rat, female
Application Route: Dermal
Duration of Single Treatment: 6 h
General Toxicity Maternal: No observed adverse effect level: 200 mg/kg body weight
Developmental Toxicity: No observed adverse effect level: 200 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Reproductive toxicity - Assessment : No data available

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Species: Rat, male and female
NOAEL: 50 mg/kg
Application Route: Ingestion
Exposure time: 14 Weeks
Number of exposures: 7 d
Method: Subchronic toxicity

Species: Rat, male and female
NOEL: 10 mg/kg
Application Route: Skin contact
Exposure time: 13 Weeks
Number of exposures: 5 d
Method: Subchronic toxicity

Species: Mouse, male
NOAEL: 100 mg/kg
Application Route: Skin contact
Exposure time: 13 Weeks
Number of exposures: 3 d
Method: Subchronic toxicity

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:
Species: Rat, male and female
NOEL: 1 mg/kg
LOAEL: 10 mg/kg
Application Route: Skin contact
Exposure time: 13 Weeks
Number of exposures: 5 days/week for 13 weeks
Method: OECD Test Guideline 411

Repeated dose toxicity - Assessment : No data available

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution
No data available

Neurological effects
No data available

Further information
Ingestion: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 1.5 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:
Toxicity to fish : LL50 (Oncorhynchus mykiss (rainbow trout)): > 100 mg/l
Exposure time: 96 h
Test Type: semi-static test
Method: OECD Test Guideline 203

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:
Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 7.5 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 2.7 mg/l
Exposure time: 48 h

Test Type: static test
Test substance: Fresh water

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:
Toxicity to daphnia and other aquatic invertebrates : EL50 (Daphnia magna (Water flea)): 7.2 mg/l
Exposure time: 48 h
Test Type: static test
Method: OECD Test Guideline 202

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:
Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): ca. 67.9 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Toxicity to algae : EC50 (Selenastrum capricornutum (green algae)): 9.4 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: EPA-660/3-75-009

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:
Toxicity to algae : IC50 (Selenastrum capricornutum (green algae)): 843.75 mg/l
Exposure time: 72 h
Test Type: static test
Method: OECD Test Guideline 201

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:
Toxicity to algae : EbC50 (Selenastrum capricornutum (green algae)): ca. 9 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

M-Factor (Acute aquatic toxicity) : No data available

Toxicity to fish (Chronic toxicity) : No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 0.3 mg/l
Exposure time: 21 d
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 211

M-Factor (Chronic aquatic toxicity) : No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Method: OECD Test Guideline 209

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Toxicity to microorganisms : EC50: > 1,000 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 209

Toxicity to soil dwelling organisms : No data available

Plant toxicity : No data available

Sediment toxicity : No data available

Toxicity to terrestrial organisms : No data available

Ecotoxicology Assessment

Acute aquatic toxicity : No data available

Chronic aquatic toxicity : No data available

Toxicity Data on Soil : No data available

Other organisms relevant to the environment : No data available

Persistence and degradability

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Biodegradability : Inoculum: Sewage (STP effluent)
Concentration: 20 mg/l
Result: Not readily biodegradable.
Biodegradation: 5 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:

Biodegradability : Test Type: aerobic
Inoculum: activated sludge
Concentration: 100 mg/l
Result: Readily biodegradable.

Biodegradation: 87 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Biodegradability : Test Type: aerobic
Inoculum: activated sludge
Concentration: 5 mg/l
Result: Not readily biodegradable.
Biodegradation: ca. 1.1 %
Exposure time: 28 d
Method: OECD Test Guideline 301D

Biochemical Oxygen Demand (BOD) : No data available

Chemical Oxygen Demand (COD) : No data available

BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon (DOC) : No data available

Physico-chemical removability : No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Stability in water : Degradation half life(DT50): 4.83 d (77 °F / 25 °C) pH: 4
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life(DT50): 7.1 d (77 °F / 25 °C) pH: 9
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life(DT50): 3.58 d (77 °F / 25 °C) pH: 7
Method: OECD Test Guideline 111
Remarks: Fresh water

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Stability in water : Degradation half life(DT50): ca. 17 d (77 °F / 25 °C) pH: 7
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life(DT50): ca. 7.98 d (77 °F / 25 °C) pH: 4
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life(DT50): ca. 10.8 d (77 °F / 25 °C) pH: 9
Method: OECD Test Guideline 111
Remarks: Fresh water

Photodegradation : No data available

Impact on Sewage Treatment : No data available

Bioaccumulative potential

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Bioaccumulation : Bioconcentration factor (BCF): 31
Remarks: Does not bioaccumulate.

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Partition coefficient: n-octanol/water : log Pow: 3.242 (77 °F / 25 °C)
pH: 7.1
Method: OECD Test Guideline 117

Oxirane, mono[(C12-14-alkyloxy)methyl] derivs.:
Partition coefficient: n-octanol/water : log Pow: 3.77 (68 °F / 20 °C)
Method: OECD Test Guideline 107

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:
Partition coefficient: n-octanol/water : log Pow: 3.59 (68 °F / 20 °C)
pH: 7
Method: OECD Test Guideline 107

Mobility in soil

Mobility : No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Distribution among environmental compartments : Koc: 445

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:
Distribution among environmental compartments : OECD Test Guideline 121
Koc: ca. 755, log Koc: ca. 2.88
Method: OECD Test Guideline 121

Stability in soil : No data available

Other adverse effects

Environmental fate and pathways : No data available

Results of PBT and vPvB assessment : No data available

Endocrine disrupting : No data available

potential

Adsorbed organic bound halogens (AOX) : No data available

Hazardous to the ozone layer

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information - Product : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

Global warming potential (GWP) : No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA

UN/ID No.	:	UN 3082
Proper shipping name	:	Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A EPOXY RESIN, Butylphenylglycidylether)
Class	:	9
Packing group	:	III
Labels	:	Miscellaneous
Packing instruction (cargo aircraft)	:	964
Packing instruction (passenger aircraft)	:	964

Environmentally hazardous : yes

IMDG

UN number : UN 3082
Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(BISPHENOL A EPOXY RESIN, Butylphenylglycidylether)
Class : 9
Packing group : III
Labels : 9
EmS Code : F-A, S-F
Marine pollutant : yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

DOT Classification

UN/ID/NA number : UN 3082
Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
(BISPHENOL A EPOXY RESIN, Butylphenylglycidylether)
Class : 9
Packing group : III
Labels : CLASS 9
ERG Code : 171
Marine pollutant : yes(BISPHENOL A EPOXY RESIN, Butylphenylglycidylether)
Remarks : Above applies only to containers over 119 gallons or 450 liters. Not regulated if shipped in packages less than or equal to 119 gallons (450 liters).

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
1-chloro-2,3-epoxypropane	106-89-8	100	*

*: Calculated RQ exceeds reasonably attainable upper limit.

SARA 311/312 Hazards : Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitisation

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

WARNING: This product can expose you to chemicals including 1-chloro-2,3-epoxypropane, which is/are known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

The components of this product are reported in the following inventories:

CH INV	:	The formulation contains substances listed on the Swiss Inventory, Not in compliance with the inventory
DSL	:	This product contains one or several components listed in the Canadian NDSL.
AICS	:	On the inventory, or in compliance with the inventory
NZIoC	:	Not in compliance with the inventory
ENCS	:	Not in compliance with the inventory
KECI	:	Not in compliance with the inventory
PICCS	:	On the inventory, or in compliance with the inventory
IECSC	:	On the inventory, or in compliance with the inventory
TCSI	:	On the inventory, or in compliance with the inventory
TSCA	:	On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

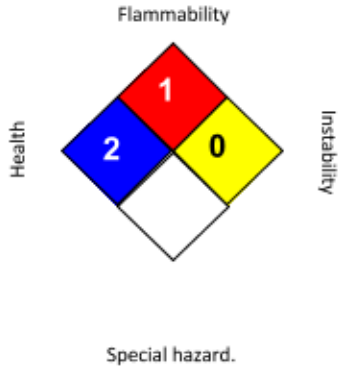
TSCA - 5(a) Significant New Use Rule List of Chemicals
No substances are subject to a Significant New Use Rule.

US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)
No substances are subject to TSCA 12(b) export notification requirements.

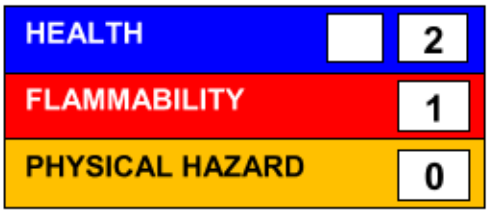
SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Revision Date : 11/20/2018

The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE.

HUNTSMAN
Enriching lives through innovation

REN® 1700-1 US

Version	Revision Date:	SDS Number:	Date of last issue: 10/03/2016
1.1	08/01/2018	400001012573	Date of first issue: 10/03/2016

SECTION 1. IDENTIFICATION

Product name : REN® 1700-1 US

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC
Address : P.O. Box 4980
The Woodlands,
TX 77387
United States of America (USA)
Telephone : Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS : MSDS@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Hardener

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Skin irritation : Category 2

Serious eye damage : Category 1

Skin sensitisation : Category 1

Reproductive toxicity : Category 2

Short-term (acute) aquatic hazard : Category 2

Chronic aquatic toxicity : Category 2

GHS label elements

Hazard pictograms :

Signal word : Danger

Hazard statements : H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H361 Suspected of damaging fertility or the unborn child.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**
P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing must not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
Response:
P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
P308 + P313 IF exposed or concerned: Get medical advice/ attention.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P362 Take off contaminated clothing and wash before reuse.
P391 Collect spillage.
Storage:
P405 Store locked up.
Disposal:
P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
Triethylenetetramine, propoxylated	26950-63-0	50 - 70
Triethylenetetramine	112-24-3	30 - 50
salicylic acid	69-72-7	10 - 20
Phenol, 4-nonyl-, branched	84852-15-3	0.25 - 1

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.

Consult a physician.
Show this safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.

If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.

In case of skin contact : If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes.

In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.
Do NOT induce vomiting.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital.

Most important symptoms and effects, both acute and delayed : None known.

Notes to physician : Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media : High volume water jet

Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : No hazardous combustion products are known

Specific extinguishing methods : No data is available on the product itself.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations.

Special protective equipment for firefighters	:	Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Use personal protective equipment. Refer to protective measures listed in sections 7 and 8.
Environmental precautions	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods and materials for containment and cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Advice on safe handling	:	Do not breathe vapours/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. To avoid spills during handling keep bottle on a metal tray. Dispose of rinse water in accordance with local and national regulations. Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Conditions for safe storage	:	Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Keep in properly labelled containers.
Materials to avoid	:	For incompatible materials please refer to Section 10 of this SDS.
Further information on storage stability	:	Stable under normal conditions.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

Personal protective equipment

Respiratory protection	:	No personal respiratory protective equipment normally required.
Respiratory protection	:	In the case of vapour formation use a respirator with an approved filter.
Hand protection Remarks	:	The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Eye protection	:	Eye wash bottle with pure water Tightly fitting safety goggles Wear face-shield and protective suit for abnormal processing problems.
Skin and body protection	:	Impervious clothing Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Hygiene measures	:	When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Colour	:	amber
Odour	:	slight, ammoniacal
Odour Threshold	:	No data is available on the product itself.
pH	:	No data is available on the product itself.
Freezing point	:	No data is available on the product itself.
Melting point	:	No data is available on the product itself.
Boiling point	:	No data is available on the product itself.
Flash point	:	> 340 °F / > 171 °C Method: open cup
Evaporation rate	:	No data is available on the product itself.
Flammability (solid, gas)	:	No data is available on the product itself.

Flammability (liquids)	:	No data is available on the product itself.
Upper explosion limit / Upper flammability limit	:	No data is available on the product itself.
Lower explosion limit / Lower flammability limit	:	No data is available on the product itself.
Vapour pressure	:	No data is available on the product itself.
Relative vapour density	:	No data is available on the product itself.
Relative density	:	1.02 - 1.06
Density	:	1.02 - 1.06 g/cm3
Solubility(ies)		
Water solubility	:	partly soluble
Solubility in other solvents	:	No data is available on the product itself.
Partition coefficient: n-octanol/water	:	No data is available on the product itself.
Auto-ignition temperature	:	No data is available on the product itself.
Thermal decomposition	:	No data is available on the product itself.
Self-Accelerating decomposition temperature (SADT)	:	No data is available on the product itself.
Viscosity	:	No data is available on the product itself.
Explosive properties	:	No data is available on the product itself.
Oxidizing properties	:	No data is available on the product itself.
Particle size	:	No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions	:	No hazards to be specially mentioned.
Conditions to avoid	:	None known.
Incompatible materials	:	None known.
Hazardous decomposition products	:	No hazardous decomposition products are known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : No data is available on the product itself.

Acute toxicity

Acute oral toxicity - Product : Acute toxicity estimate : 2,282 mg/kg
Method: Calculation method

Acute inhalation toxicity : No data available

Acute dermal toxicity - Product : Acute toxicity estimate : 2,192 mg/kg
Method: Calculation method

Acute toxicity (other routes of administration) : No data available

Skin corrosion/irritation

Product:

Assessment: Severe skin irritation
Remarks: Expert judgement

Serious eye damage/eye irritation

Components:

Triethylenetetramine, propoxylated:
Result: Eye irritation

Triethylenetetramine:
Species: Rabbit
Result: Corrosive
Assessment: Corrosive
Method: OECD Test Guideline 405

salicylic acid:
Species: Rabbit
Result: Irreversible effects on the eye
Assessment: Corrosive

Phenol, 4-nonyl-, branched:
Result: Risk of serious damage to eyes.

Respiratory or skin sensitisation

Components:

Triethylenetetramine, propoxylated:
Exposure routes: Skin
Method: OECD Test Guideline 429
Result: Probability or evidence of low to moderate skin sensitisation rate in humans

Triethylenetetramine:
Exposure routes: Skin

Species: Guinea pig
Method: OECD Test Guideline 406
Result: May cause sensitisation by skin contact.

Exposure routes: Skin
Species: Guinea pig
Method: OECD Test Guideline 406
Result: May cause sensitisation by skin contact.

salicylic acid:
Exposure routes: Skin
Species: Mouse
Method: OECD Test Guideline 429
Result: Does not cause skin sensitisation.

Phenol, 4-nonyl-, branched:
Exposure routes: Skin
Species: Guinea pig
Method: OECD Test Guideline 406
Result: Does not cause skin sensitisation.

Components:

Phenol, 4-nonyl-, branched:
Assessment: Causes severe skin burns and eye damage.

Germ cell mutagenicity

Components:

Triethylenetetramine, propoxylated:
Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test
Test system: Chinese hamster ovary cells
Method: OECD Test Guideline 476
Result: negative

Test Type: Ames test
Test system: Salmonella typhimurium
Method: OECD Test Guideline 471
Result: positive

Test Type: Chromosome aberration test in vitro
Test system: Chinese hamster ovary cells
Method: OECD Test Guideline 473
Result: negative

Triethylenetetramine:
Genotoxicity in vitro : Concentration: 0 - 200 µg/L
Metabolic activation: negative
Method: OECD Test Guideline 482
Result: negative

Components:

Triethylenetetramine:
Genotoxicity in vivo : Application Route: Intraperitoneal injection
Dose: 0 - 600 mg/kg

Method: OECD Test Guideline 474
Result: negative

Components:

Triethylenetetramine, propoxylated:

Germ cell mutagenicity-Assessment : Tests on bacterial or mammalian cell cultures did not show mutagenic effects.

Germ cell mutagenicity-Assessment : No data available

Carcinogenicity

Components:

Triethylenetetramine:
Species: Mouse, male
Application Route: Dermal
Dose: 42 mg/kg
Frequency of Treatment: 3 days/week
Method: OECD Test Guideline 451
Result: negative

Species: Mouse, male
Application Route: Dermal
Exposure time: 104 weeks
Dose: 16.8 mg/kg
Frequency of Treatment: 3 days/week
Method: OECD Test Guideline 451

salicylic acid:
Species: Rat, male and female
Application Route: Oral
Exposure time: 24 month(s)
Dose: 500 mg/kg
Frequency of Treatment: 7 daily
Result: negative

Carcinogenicity - Assessment : No data available

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Components:

Triethylenetetramine, propoxylated:

Effects on fertility : Test Type: Fertility
Species: Rat, male and female
Strain: wistar
Application Route: Ingestion
Dose: 100, 300 and 750 milligram per kilogram
General Toxicity - Parent: No-observed-effect level: Measured 750 mg/kg body weight
General Toxicity F1: No-observed-effect level: Measured 750 mg/kg body weight
Method: OECD Test Guideline 422

salicylic acid:

Species: Rat, male and female
Application Route: Oral
Method: OECD Test Guideline 416
Result: negative

Species: Mouse
Application Route: Oral
Method: OECD Test Guideline 416
Result: negative

Components:

Triethylenetetramine, propoxylated:

Effects on foetal development : Species: Rat, male and female
Strain: wistar
Application Route: Ingestion
Dose: 100, 300 and 750 milligram per kilogram
General Toxicity Maternal: No-observed-effect level: Measured 300 mg/kg body weight
Developmental Toxicity: No observed adverse effect level: Measured 750 mg/kg body weight
Method: OECD Test Guideline 422

Triethylenetetramine:

Species: Rat
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: > 750 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rabbit
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level: 125 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

salicylic acid:

Species: Rabbit, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 125 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Phenol, 4-nonyl-, branched:

Species: Rat, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 75 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Components:

Triethylenetetramine, propoxylated:
Reproductive toxicity - Assessment : No evidence of adverse effects on sexual function and fertility, or on development, based on animal experiments.

Phenol, 4-nonyl-, branched:
Reproductive toxicity - Assessment : Suspected human reproductive toxicant

STOT - single exposure

No data available

STOT - repeated exposure

Components:

Triethylenetetramine, propoxylated:
Exposure routes: Ingestion
Target Organs: Kidney
Assessment: No significant health effects observed at a concentration of 300mg/kg bw/day.

Repeated dose toxicity

Components:

Triethylenetetramine, propoxylated:
Species: Rat, male and female
NOAEL: 300 mg/kg
Application Route: Ingestion
Exposure time: 43 - 44 Days
Method: OECD Test Guideline 422

Triethylenetetramine:
Species: Rat, male and female
NOAEL: 50 mg/kg/d
Application Route: Ingestion
Exposure time: 26 Weeks
Number of exposures: 7 d
Method: Subchronic toxicity

salicylic acid:
Species: Dog, male and female
NOEC: 700 mg/m3
Application Route: Ingestion
Test atmosphere: vapour
Exposure time: 4 Weeks
Number of exposures: 6 d
Method: OECD Test Guideline 412

Species: Rat, male and female
LOAEL: 250 mg/kg
Application Route: Ingestion
Exposure time: 2 yr
Number of exposures: 7 d
Method: Chronic toxicity

Phenol, 4-nonyl-, branched:
Species: Rat, male and female
NOAEL: 100 mg/kg
Application Route: Ingestion
Exposure time: 672 h
Number of exposures: 7 d
Method: Subacute toxicity

Species: Rat, male and female
NOAEL: 50 mg/kg
Application Route: Ingestion
Exposure time: 2,160 h
Number of exposures: 7 d
Method: Subchronic toxicity

Components:

Phenol, 4-nonyl-, branched:
Repeated dose toxicity - Assessment : Causes severe skin burns and eye damage.

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Ingestion: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Triethylenetetramine, propoxylated:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): Measured > 4.1 mg/l
Exposure time: 96 h
Test Type: semi-static test
Analytical monitoring: yes
Method: OECD Test Guideline 203

Triethylenetetramine:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 330 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: Fish Acute Toxicity Test

salicylic acid:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 1,370 mg/l
Exposure time: 96 h
Test Type: flow-through test
Test substance: Fresh water
Method: OECD Test Guideline 203

Phenol, 4-nonyl-, branched:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 0.128 mg/l
Exposure time: 96 h
Test Type: flow-through test
Test substance: Fresh water
Method: ASTM Method, other

LC50 (Lepomis macrochirus (Bluegill sunfish)): 0.209 mg/l
Exposure time: 96 h
Test Type: flow-through test
Test substance: Fresh water
Method: ASTM Method, other

LC50 (Oncorhynchus mykiss (rainbow trout)): 0.221 mg/l
Exposure time: 96 h
Test Type: flow-through test
Test substance: Fresh water
Method: ASTM Method, other

Components:

Triethylenetetramine, propoxylated:
Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): Measured 48 mg/l
Exposure time: 48 h
Test Type: static test
Analytical monitoring: yes
Method: OECD Test Guideline 202

Triethylenetetramine:
Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 31.1 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: Directive 67/548/EEC, Annex V, C.2.

salicylic acid:
Toxicity to daphnia and other aquatic invertebrates : EC50: 870 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

Phenol, 4-nonyl-, branched:
Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 0.085 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: ASTM Method, other

EC50 (Daphnia magna (Water flea)): 0.14 mg/l
Exposure time: 48 h
Test substance: Fresh water
Method: Directive 67/548/EEC, Annex V, C.2.

Components:

Triethylenetetramine, propoxylated:
Toxicity to algae : EC50 (Pseudokirchneriella subcapitata (algae)): Measured 4.1 mg/l
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Method: OECD Test Guideline 201

ErC10 (Pseudokirchneriella subcapitata (algae)): Measured 0.11 mg/l
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes

Method: OECD Test Guideline 201

Triethylenetetramine:
Toxicity to algae : ErC50 (Selenastrum capricornutum (green algae)): 20 mg/l
Exposure time: 72 h
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 201

salicylic acid:
Toxicity to algae : EC50: > 100 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

Phenol, 4-nonyl-, branched:
Toxicity to algae : EbC50 (Desmodesmus subspicatus (green algae)): 1.3 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water

ErC50 (Selenastrum capricornutum (green algae)): 0.41 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: Algal Toxicity, Tiers I and II

Components:

Phenol, 4-nonyl-, branched:
M-Factor (Acute aquatic toxicity) : 10

Components:

Phenol, 4-nonyl-, branched:
Toxicity to fish (Chronic toxicity) : NOEC (Oncorhynchus mykiss (rainbow trout)): 0.006 mg/l
Exposure time: 91 d
Test Type: flow-through test
Test substance: Fresh water

Components:

Triethylenetetramine:
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : EC10 (Daphnia magna (Water flea)): 1.9 mg/l
Exposure time: 21 d
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 202

salicylic acid:
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 10 mg/l
Exposure time: 21 d
Method: OECD Test Guideline 202

M-Factor (Chronic aquatic toxicity) : No data available

Components:

Triethylenetetramine, propoxylated:

Toxicity to microorganisms : EC10 (activated sludge): 38 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 209

Triethylenetetramine:

Toxicity to microorganisms : EC50 (activated sludge): 800 mg/l
Exposure time: 0.5 h
Test Type: static test
Test substance: Fresh water

salicylic acid:

Toxicity to microorganisms : EC50 (Pseudomonas putida): 380 mg/l
Exposure time: 16 h
Test Type: static test
Test substance: Fresh water
Method: Cell multiplication inhibition test

Phenol, 4-nonyl-, branched:

Toxicity to microorganisms : EC50 (activated sludge): 950 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 209

Components:

Phenol, 4-nonyl-, branched:

Toxicity to soil dwelling organisms : EC10: 3.44 mg/kg
Exposure time: 504 h

EC50 (Other): 906.7 mg/kg
Exposure time: 4 Weeks
Test substance: Synthetic

Plant toxicity : No data available

Sediment toxicity : No data available

Components:

Phenol, 4-nonyl-, branched:

Toxicity to terrestrial organisms : EC10: 63.2 mg/kg
Exposure time: 672 h
Test substance: Synthetic

Ecotoxicology Assessment

Acute aquatic toxicity : No data available

Chronic aquatic toxicity : No data available

Toxicity Data on Soil : No data available

Other organisms relevant to the environment : No data available

Persistence and degradability

Components:

Triethylenetetramine, propoxylated:
Biodegradability : Inoculum: Domestic sewage
Concentration: 100 mg/l
Result: Not readily biodegradable.
Biodegradation: 4 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

Triethylenetetramine:
Biodegradability : Inoculum: activated sludge
Result: Not readily biodegradable.
Biodegradation: 0 %
Exposure time: 162 d
Method: OECD Test Guideline 301D

Inoculum: activated sludge
Result: Not readily biodegradable.
Biodegradation: 20 %
Exposure time: 84 d
Method: Inherent Biodegradability: Modified SCAS Test

salicylic acid:
Biodegradability : Inoculum: Mixture
Result: Readily biodegradable.
Biodegradation: 88.1 %
Exposure time: 14 d
Method: OECD Test Guideline 301C

Phenol, 4-nonyl-, branched:
Biodegradability : Inoculum: activated sludge
Concentration: 13 mg/l
Result: Inherently biodegradable.
Biodegradation: ca. 48.2 %
Exposure time: 35 d
Method: OECD Test Guideline 301B

Inoculum: Sediment
Concentration: 2
Result: Inherently biodegradable.
Biodegradation: 100 %
Exposure time: 63 - 84 d
Method: Anaerobic Biodegradability in the Subsurface

Inoculum: Marine water
Concentration: 11
Biodegradation: 50 %
Exposure time: 56 - 112 d
Method: OECD Test Guideline 309

Components:

salicylic acid:

Biochemical Oxygen Demand (BOD)	:	950 mgO2/g Method: Directive 67/548/EEC, Annex V, C.5

Components:

salicylic acid:

Chemical Oxygen Demand (COD)	:	1580 mgO2/g
BOD/COD	:	No data available
ThOD	:	No data available
BOD/ThOD	:	No data available
Dissolved organic carbon (DOC)	:	No data available
Physico-chemical removability	:	No data available

Components:

Triethylenetetramine, propoxylated:

Stability in water	:	Degradation half life(DT50): > 1 yr (77 °F / 25 °C) pH: 4 Method: OECD Test Guideline 111 Degradation half life(DT50): > 1 yr (77 °F / 25 °C) pH: 7 Method: OECD Test Guideline 111 Degradation half life(DT50): > 1 yr (77 °F / 25 °C) pH: 9 Method: OECD Test Guideline 111
Photodegradation	:	No data available
Impact on Sewage Treatment	:	No data available

Bioaccumulative potential

Components:

Phenol, 4-nonyl-, branched:

Bioaccumulation	:	Species: Lepomis macrochirus (Bluegill sunfish) Bioconcentration factor (BCF): 231 Remarks: Does not bioaccumulate. Species: Pimephales promelas (fathead minnow) Bioconcentration factor (BCF): 740 Remarks: Bioaccumulation is unlikely.

Components:

Triethylenetetramine, propoxylated:

Partition coefficient: n-octanol/water	:	log Pow: -2.42

Triethylenetetramine:
Partition coefficient: n-octanol/water : log Pow: -2.65 (68 °F / 20 °C)
Method: OECD Test Guideline 117

salicylic acid:
Partition coefficient: n-octanol/water : log Pow: 2.25 (77 °F / 25 °C)
Method: OECD Test Guideline 117

Phenol, 4-nonyl-, branched:
Partition coefficient: n-octanol/water : log Pow: 5.4 (73 °F / 23 °C)
pH: 5.7
Method: OECD Test Guideline 117

Mobility in soil

Mobility : No data available

Components:

Triethylenetetramine:
Distribution among environmental compartments : Koc: 1584.9 - 5012
Method: OECD Test Guideline 106

salicylic acid:
Distribution among environmental compartments : Koc: 35
Method: OECD Test Guideline 121

Phenol, 4-nonyl-, branched:
Distribution among environmental compartments : Koc: 23000 - 489000

Stability in soil : No data available

Other adverse effects

Environmental fate and pathways : No data available

Components:

Triethylenetetramine, propoxylated:
Results of PBT and vPvB assessment : This substance is not considered to be persistent, bioaccumulating and toxic (PBT).

Endocrine disrupting potential : No data available

Adsorbed organic bound halogens (AOX) : No data available

Hazardous to the ozone layer

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the

U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information - Product	:	An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Toxic to aquatic life with long lasting effects.
Global warming potential (GWP)	:	No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues	:	The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company. Dispose of as hazardous waste in compliance with local and national regulations. Dispose of contents/ container to an approved waste disposal plant.
Contaminated packaging	:	Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA

UN/ID No.	:	UN 3082
Proper shipping name	:	Environmentally hazardous substance, liquid, n.o.s. (TRIETHYLENE TETRAMINE PROPOXYLATED)
Class	:	9
Packing group	:	III
Labels	:	Miscellaneous
Packing instruction (cargo aircraft)	:	964
Packing instruction (passenger aircraft)	:	964

IMDG

UN number	:	UN 3082
Proper shipping name	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (TRIETHYLENE TETRAMINE PROPOXYLATED)
Class	:	9

Packing group	:	III
Labels	:	9
EmS Code	:	F-A, S-F
Marine pollutant	:	yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

DOT Classification

UN/ID/NA number	:	UN 3082
Proper shipping name	:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (TRIETHYLENE TETRAMINE PROPOXYLATED)
Class	:	9
Packing group	:	III
Labels	:	CLASS 9
ERG Code	:	171
Marine pollutant	:	yes(TRIETHYLENE TETRAMINE PROPOXYLATED)
Remarks	:	Different package sizes may lead to a non-regulated classification, Shipment by ground under DOT is non-regulated; however it may be shipped per the applicable hazard classification to facilitate multi-modal transport involving ICAO (IATA) or IMO.

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
phenol	108-95-2	1000	*

*: Calculated RQ exceeds reasonably attainable upper limit.

SARA 311/312 Hazards	:	Serious eye damage or eye irritation Respiratory or skin sensitisation Reproductive toxicity Skin corrosion or irritation
SARA 313	:	This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

CH INV	:	The formulation contains substances listed on the Swiss Inventory, On the inventory, or in compliance with the inventory
DSL	:	All components of this product are on the Canadian DSL
AICS	:	On the inventory, or in compliance with the inventory
NZIoC	:	Not in compliance with the inventory
ENCS	:	Not in compliance with the inventory
KECI	:	On the inventory, or in compliance with the inventory
PICCS	:	Not in compliance with the inventory
IECSC	:	On the inventory, or in compliance with the inventory
TCSI	:	On the inventory, or in compliance with the inventory
TSCA	:	On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

TSCA - 5(a) Significant New Use Rule List of Chemicals

This product is subject under TSCA 5(a) to Significant New Use Restrictions (SNUR).

Phenol, 4-nonyl-, branched	84852-15-3

US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

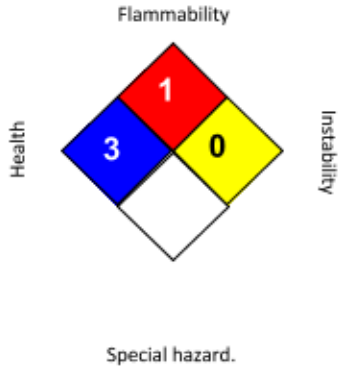
US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

Phenol, 4-nonyl-, branched	84852-15-3

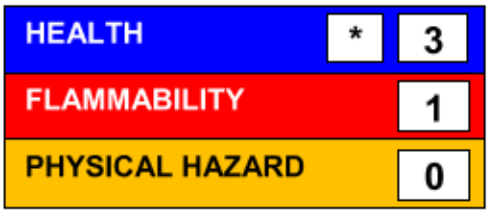
SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



HMIS® IV:



HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Revision Date : 08/01/2018

The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

NO PERSON OR ORGANIZATION EXCEPT A DULY AUTHORIZED HUNTSMAN EMPLOYEE IS AUTHORIZED TO PROVIDE OR MAKE AVAILABLE DATA SHEETS FOR HUNTSMAN PRODUCTS. DATA SHEETS FROM UNAUTHORIZED SOURCES MAY CONTAIN INFORMATION THAT IS NO LONGER CURRENT OR ACCURATE.

HUNTSMAN
Enriching lives through innovation

REN® 956 US

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	11/27/2017	400001012609	Date of first issue: 11/27/2017

SECTION 1. IDENTIFICATION

Product name : REN® 956 US

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC
Address : P.O. Box 4980
The Woodlands,
TX 77387
United States of America (USA)
Telephone : Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS : MSDS@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Hardener

SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Acute toxicity (Dermal) : Category 4

Skin irritation : Category 2

Serious eye damage : Category 1

Skin sensitisation : Category 1

Acute aquatic toxicity : Category 2

Chronic aquatic toxicity : Category 2

GHS label elements

Hazard pictograms :

Signal word : Danger

Hazard statements : H312 Harmful in contact with skin.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**

P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
Response:
P302 + P352 + P312 IF ON SKIN: Wash with plenty of water. Call a POISON CENTER/doctor if you feel unwell.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P362 Take off contaminated clothing and wash before reuse.
P391 Collect spillage.
Storage:
Not available
Disposal:
P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
Triethylenetetramine, propoxylated	26950-63-0	50 - 70
Triethylenetetramine	112-24-3	30 - 50

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.

If inhaled : If inhaled, remove to fresh air.
Get medical attention if symptoms occur.

In case of skin contact : Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with

difficulty.
Take victim immediately to hospital.
If on skin, rinse well with water.
If on clothes, remove clothes.

In case of eye contact	:	Small amounts splashed into eyes can cause irreversible tissue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
If swallowed	:	Keep respiratory tract clear. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.
Most important symptoms and effects, both acute and delayed	:	None known.
Notes to physician	:	Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	:	Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Unsuitable extinguishing media	:	High volume water jet
Specific hazards during firefighting	:	Do not allow run-off from fire fighting to enter drains or water courses.
Hazardous combustion products	:	Carbon oxides Nitrogen oxides (NOx)
Specific extinguishing methods	:	No data is available on the product itself.
Further information	:	Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
Special protective equipment for firefighters	:	Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	:	Use personal protective equipment.
Environmental precautions	:	Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods and materials for containment and cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
Advice on safe handling	:	Do not breathe vapours/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. To avoid spills during handling keep bottle on a metal tray. Dispose of rinse water in accordance with local and national regulations. Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Conditions for safe storage	:	Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Keep in properly labelled containers.
Further information on storage stability	:	Stable under normal conditions.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Contains no substances with occupational exposure limit values.

Personal protective equipment

Hand protection

Remarks	:	The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection	:	Eye wash bottle with pure water Tightly fitting safety goggles Wear face-shield and protective suit for abnormal processing problems.
Skin and body protection	:	Impervious clothing Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Hygiene measures	:	When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	:	liquid
Colour	:	amber
Odour	:	amine-like
Odour Threshold	:	No data is available on the product itself.
pH	:	No data is available on the product itself.
Freezing point	:	No data is available on the product itself.
Melting point		No data is available on the product itself.
Boiling point		No data is available on the product itself.
Flash point	:	> 148.89 °C Method: Pensky-Martens closed cup, closed cup
Evaporation rate	:	No data is available on the product itself.
Flammability (solid, gas)	:	No data is available on the product itself.
Flammability (liquids)	:	No data is available on the product itself.
Upper explosion limit / Upper flammability limit	:	No data is available on the product itself.
Lower explosion limit / Lower flammability limit	:	No data is available on the product itself.
Vapour pressure	:	< 1.333 hPa (21 °C)
Relative vapour density	:	No data is available on the product itself.
Relative density	:	1.02
Density	:	No data is available on the product itself.

Solubility(ies)		
Water solubility	:	slightly soluble
Solubility in other solvents	:	No data is available on the product itself.
Partition coefficient: n-octanol/water	:	No data is available on the product itself.
Auto-ignition temperature	:	No data is available on the product itself.
Thermal decomposition	:	No data is available on the product itself.
Self-Accelerating decomposition temperature (SADT)	:	No data is available on the product itself.
Viscosity	:	No data is available on the product itself.
Explosive properties	:	No data is available on the product itself.
Oxidizing properties	:	No data is available on the product itself.
Particle size	:	No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity	:	No dangerous reaction known under conditions of normal use.
Chemical stability	:	Stable under normal conditions.
Possibility of hazardous reactions	:	No hazards to be specially mentioned.
Conditions to avoid	:	None known.
Incompatible materials	:	None known.
Hazardous decomposition products	:	carbon dioxide carbon monoxide Nitrogen oxides

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure	:	No data is available on the product itself.
Acute toxicity		
Acute oral toxicity - Product	:	Acute toxicity estimate : 2,729 mg/kg Method: Calculation method
Acute inhalation toxicity	:	No data available
Acute dermal toxicity - Product	:	Acute toxicity estimate : 1,950 mg/kg Method: Calculation method

Acute toxicity (other routes of administration) : No data available

Skin corrosion/irritation

Product:

Method: OECD Test Guideline 404
Result: Irritating to skin.

Serious eye damage/eye irritation

Components:

Triethylenetetramine, propoxylated:
Result: Eye irritation

Triethylenetetramine:
Species: Rabbit
Result: Corrosive
Assessment: Corrosive
Method: OECD Test Guideline 405

Respiratory or skin sensitisation

Components:

Triethylenetetramine, propoxylated:
Exposure routes: Skin
Method: OECD Test Guideline 429
Result: Probability or evidence of low to moderate skin sensitisation rate in humans

Triethylenetetramine:
Exposure routes: Skin
Species: Guinea pig
Method: OECD Test Guideline 406
Result: May cause sensitisation by skin contact.

Exposure routes: Skin
Species: Guinea pig
Method: OECD Test Guideline 406
Result: May cause sensitisation by skin contact.

Assessment: No data available

Germ cell mutagenicity

Components:

Triethylenetetramine, propoxylated:
Genotoxicity in vitro : Test Type: In vitro mammalian cell gene mutation test
Test system: Chinese hamster ovary cells
Method: OECD Test Guideline 476
Result: negative

Test Type: Ames test
Test system: Salmonella typhimurium

Method: OECD Test Guideline 471
Result: positive

Test Type: Chromosome aberration test in vitro
Test system: Chinese hamster ovary cells
Method: OECD Test Guideline 473
Result: negative

Triethylenetetramine:
Genotoxicity in vitro : Concentration: 0 - 200 µg/L
Metabolic activation: negative
Method: OECD Test Guideline 482
Result: negative

Components:

Triethylenetetramine:
Genotoxicity in vivo : Application Route: Intraperitoneal injection
Dose: 0 - 600 mg/kg
Method: OECD Test Guideline 474
Result: negative

Components:

Triethylenetetramine, propoxylated:
Germ cell mutagenicity-Assessment : Tests on bacterial or mammalian cell cultures did not show mutagenic effects.

Germ cell mutagenicity-Assessment : No data available

Carcinogenicity

Components:

Triethylenetetramine:
Species: Mouse, (male)
Application Route: Dermal
Dose: 42 mg/kg
Frequency of Treatment: 3 days/week
Method: OECD Test Guideline 451
Result: negative

Species: Mouse, (male)
Application Route: Dermal
Exposure time: 104 weeks
Dose: 16.8 mg/kg
Frequency of Treatment: 3 days/week
Method: OECD Test Guideline 451

Carcinogenicity - Assessment : No data available

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH	No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.
OSHA	No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.
NTP	No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Components:

Triethylenetetramine, propoxylated:

Effects on fertility : Test Type: Fertility
Species: Rat, male and female
Strain: wistar
Application Route: Ingestion
Dose: 100, 300 and 750 milligram per kilogram
General Toxicity - Parent: No-observed-effect level: Measured 750 mg/kg body weight
General Toxicity F1: No-observed-effect level: Measured 750 mg/kg body weight
Method: OECD Test Guideline 422

Components:

Triethylenetetramine, propoxylated:

Effects on foetal development : Species: Rat, male and female
Strain: wistar
Application Route: Ingestion
Dose: 100, 300 and 750 milligram per kilogram
General Toxicity Maternal: No-observed-effect level: Measured 300 mg/kg body weight
Developmental Toxicity: No observed adverse effect level: Measured 750 mg/kg body weight
Method: OECD Test Guideline 422

Triethylenetetramine:

Species: Rat
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: > 750 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rabbit
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level: 125 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Components:

Triethylenetetramine, propoxylated:
Reproductive toxicity - Assessment : No evidence of adverse effects on sexual function and fertility, or on development, based on animal experiments.

STOT - single exposure

No data available

STOT - repeated exposure

Components:

Triethylenetetramine, propoxylated:
Exposure routes: Ingestion
Target Organs: Kidney
Assessment: No significant health effects observed at a concentration of 300mg/kg bw/day.

Repeated dose toxicity

Components:

Triethylenetetramine, propoxylated:
Species: Rat, male and female
NOAEL: 300 mg/kg
Application Route: Ingestion
Exposure time: 43 - 44 Days
Method: OECD Test Guideline 422

Triethylenetetramine:
Species: Rat, male and female
NOAEL: 50 mg/kg/d
Application Route: Ingestion
Exposure time: 26 Weeks
Number of exposures: 7 d
Method: Subchronic toxicity

Repeated dose toxicity - Assessment : No data available

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Ingestion: No data available

SECTION 12. ECOLOGICAL INFORMATION

Ecotoxicity

Components:

Triethylenetetramine, propoxylated:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): Measured > 4.1 mg/l
Exposure time: 96 h
Test Type: semi-static test
Analytical monitoring: yes
Method: OECD Test Guideline 203

Triethylenetetramine:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 330 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: Fish Acute Toxicity Test

Components:

Triethylenetetramine, propoxylated:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): Measured 48 mg/l
Exposure time: 48 h
Test Type: static test
Analytical monitoring: yes
Method: OECD Test Guideline 202

Triethylenetetramine:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 31.1 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: Directive 67/548/EEC, Annex V, C.2.

Components:

Triethylenetetramine, propoxylated:

Toxicity to algae : EC50 (Pseudokirchneriella subcapitata (algae)): Measured 4.1 mg/l
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Method: OECD Test Guideline 201

ErC10 (Pseudokirchneriella subcapitata (algae)): Measured 0.11 mg/l
Exposure time: 72 h
Test Type: static test
Analytical monitoring: yes
Method: OECD Test Guideline 201

Triethylenetetramine:

Toxicity to algae : ErC50 (Selenastrum capricornutum (green algae)): 20 mg/l
Exposure time: 72 h
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 201

M-Factor (Acute aquatic toxicity) : No data available

Toxicity to fish (Chronic toxicity) : No data available

Components:

Triethylenetetramine:

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : EC10 (Daphnia magna (Water flea)): 1.9 mg/l
Exposure time: 21 d
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 202

M-Factor (Chronic aquatic toxicity) : No data available

Components:

Triethylenetetramine, propoxylated:

Toxicity to microorganisms : EC10 (activated sludge): 38 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 209

Triethylenetetramine:

Toxicity to microorganisms : EC50 (activated sludge): 800 mg/l
Exposure time: 0.5 h
Test Type: static test
Test substance: Fresh water

Toxicity to soil dwelling organisms : No data available

Plant toxicity	:	No data available
Sediment toxicity	:	No data available
Toxicity to terrestrial organisms	:	No data available
Ecotoxicology Assessment Acute aquatic toxicity	:	No data available
Chronic aquatic toxicity	:	No data available
Toxicity Data on Soil	:	No data available
Other organisms relevant to the environment	:	No data available

Persistence and degradability

Components:

Triethylenetetramine, propoxylated:

Biodegradability	:	Inoculum: Domestic sewage Concentration: 100 mg/l Result: Not readily biodegradable. Biodegradation: 4 % Exposure time: 28 d Method: OECD Test Guideline 301F

Triethylenetetramine:

Biodegradability	:	Inoculum: activated sludge Result: Not readily biodegradable. Biodegradation: 0 % Exposure time: 162 d Method: OECD Test Guideline 301D Inoculum: activated sludge Result: Not readily biodegradable. Biodegradation: 20 % Exposure time: 84 d Method: Inherent Biodegradability: Modified SCAS Test
Biochemical Oxygen Demand (BOD)	:	No data available
Chemical Oxygen Demand (COD)	:	No data available
BOD/COD	:	No data available
ThOD	:	No data available
BOD/ThOD	:	No data available
Dissolved organic carbon	:	No data available

(DOC)

Physico-chemical removability : No data available

Components:

Triethylenetetramine, propoxylated:

Stability in water : Degradation half life(DT50): > 1 yr (25 °C) pH: 4
Method: OECD Test Guideline 111

Degradation half life(DT50): > 1 yr (25 °C) pH: 7
Method: OECD Test Guideline 111

Degradation half life(DT50): > 1 yr (25 °C) pH: 9
Method: OECD Test Guideline 111

Photodegradation : No data available

Impact on Sewage Treatment : No data available

Bioaccumulative potential

Bioaccumulation : No data available

Components:

Triethylenetetramine, propoxylated:

Partition coefficient: n-octanol/water : log Pow: -2.42

Triethylenetetramine:

Partition coefficient: n-octanol/water : log Pow: -2.65 (20 °C)
Method: OECD Test Guideline 117

Mobility in soil

Mobility : No data available

Components:

Triethylenetetramine:

Distribution among environmental compartments : Koc: 1584.9 - 5012
Method: OECD Test Guideline 106

Stability in soil : No data available

Other adverse effects

Environmental fate and pathways : No data available

Components:

Triethylenetetramine, propoxylated:

Results of PBT and vPvB assessment : This substance is not considered to be persistent, bioaccumulating and toxic (PBT).

Endocrine disrupting potential	:	No data available
Adsorbed organic bound halogens (AOX)	:	No data available

Hazardous to the ozone layer

Ozone-Depletion Potential	:	Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).
Additional ecological information - Product	:	An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Toxic to aquatic life with long lasting effects.
Global warming potential (GWP)	:	No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues	:	The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.
Contaminated packaging	:	Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA
Not regulated as dangerous goods

IMDG
Not regulated as dangerous goods

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable for product as supplied.

National Regulations

DOT Classification
Not regulated as dangerous goods

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

SARA 311/312 Hazards : Acute toxicity (any route of exposure)
Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitisation

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

CH INV	:	The formulation contains substances listed on the Swiss Inventory, On the inventory, or in compliance with the inventory
DSL	:	All components of this product are on the Canadian DSL
AICS	:	On the inventory, or in compliance with the inventory
NZIoC	:	Not in compliance with the inventory
ENCS	:	On the inventory, or in compliance with the inventory
KECI	:	On the inventory, or in compliance with the inventory
PICCS	:	Not in compliance with the inventory
IECSC	:	On the inventory, or in compliance with the inventory
TCSI	:	On the inventory, or in compliance with the inventory
TSCA	:	On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

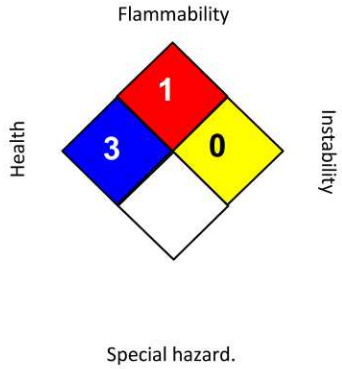
TSCA - 5(a) Significant New Use Rule List of Chemicals
No substances are subject to a Significant New Use Rule.

US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)
No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Further information

NFPA:



HMIS® IV:

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

Revision Date : 11/27/2017

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THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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