

SAFETY DATA SHEET

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RENCAST® 4036 US

Version	Revision Date:	SDS Number:	Date of last issue:
1.1	02/11/2019	400001012677	10/30/2015
			Date of first issue: 10/30/2015

SECTION 1. IDENTIFICATION

Product name : RENCAST® 4036 US

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC
Address : P.O. Box 4980
The Woodlands,
TX 77387
United States of America (USA)
Telephone : Non-Emergency: (800) 257-5547
E-mail address of person responsible for the SDS : SDS@huntsman.com
Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Adhesives
Restrictions on use : For industrial use only.



SECTION 2. HAZARDS IDENTIFICATION

GHS classification in accordance with 29 CFR 1910.1200

Skin irritation : Category 2
Serious eye damage : Category 1
Skin sensitisation : Category 1
Short-term (acute) aquatic hazard : Category 2
Long-term (chronic) aquatic hazard : Category 2

GHS label elements

Hazard pictograms :

Signal word : Danger

Hazard statements : H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.

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H411 Toxic to aquatic life with long lasting effects.

Precautionary statements

: **Prevention:**

P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing must not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/ eye protection/ face protection.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P362 Take off contaminated clothing and wash before reuse.
P391 Collect spillage.

Storage:

Not available

Disposal:

P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
aluminium	7429-90-5	30 - 50
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	1675-54-3	25 - 30
limestone	1317-65-3	10 - 20
Epoxyphenol Novolac Resin	28064-14-4	10 - 20
aluminium hydroxide	21645-51-2	5 - 10
1,4-bis(2,3-epoxypropoxy)butane	2425-79-8	3 - 5
p-tert-butylphenyl 1-(2,3-epoxy)propyl ether	3101-60-8	0.25 - 1

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

Both 25068-38-6 and 1675-54-3 can be used to describe the epoxy resin which is produced through the reaction of bisphenol A and epichlorohydrin

SECTION 4. FIRST AID MEASURES

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- | | |
|---|--|
| General advice | : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur. |
| If inhaled | : If inhaled, remove to fresh air.
Get medical attention if symptoms occur. |
| In case of skin contact | : If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes. |
| In case of eye contact | : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist. |
| If swallowed | : Keep respiratory tract clear.
Do NOT induce vomiting.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital. |
| Most important symptoms and effects, both acute and delayed | : None known. |
| Notes to physician | : Treat symptomatically. |

SECTION 5. FIREFIGHTING MEASURES

- | | |
|--------------------------------|--|
| Suitable extinguishing media | : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. |
| Unsuitable extinguishing media | : High volume water jet |
| Hazardous combustion products | : Metal oxides
Carbon oxides
Halogenated compounds
Carbon dioxide (CO ₂)
Carbon monoxide |
| Specific extinguishing methods | : No data is available on the product itself. |
| Further information | : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. |

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Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Use personal protective equipment. Refer to protective measures listed in sections 7 and 8.
Environmental precautions	: Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods and materials for containment and cleaning up	: Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	: Normal measures for preventive fire protection.
Advice on safe handling	: Do not breathe vapours or spray mist. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. To avoid spills during handling keep bottle on a metal tray. Dispose of rinse water in accordance with local and national regulations. Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Conditions for safe storage	: Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Keep in properly labelled containers.
Materials to avoid	: For incompatible materials please refer to Section 10 of this SDS.
Recommended storage temperature	: 36 - 104 °F / 2 - 40 °C
Further information on storage stability	: Stable under normal conditions.

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SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
aluminium	7429-90-5	TWA (total dust)	15 mg/m ³ (Aluminium)	OSHA Z-1
		TWA (respirable fraction)	5 mg/m ³ (Aluminium)	OSHA Z-1
		TWA (Respirable fraction)	1 mg/m ³ (Aluminium)	ACGIH
		TWA (total dust)	15 mg/m ³ (Aluminium)	OSHA Z-1
		TWA (respirable fraction)	5 mg/m ³ (Aluminium)	OSHA Z-1
		TWA (Respirable fraction)	1 mg/m ³ (Aluminium)	ACGIH
limestone	1317-65-3	TWA (total dust)	15 mg/m ³	OSHA Z-1
		TWA (respirable fraction)	5 mg/m ³	OSHA Z-1
aluminium hydroxide	21645-51-2	TWA (Respirable fraction)	1 mg/m ³ (Aluminium)	ACGIH
		TWA (Respirable fraction)	1 mg/m ³ (Aluminium)	ACGIH

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

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Eye protection	: Eye wash bottle with pure water Tightly fitting safety goggles Wear face-shield and protective suit for abnormal processing problems.
Skin and body protection	: Impervious clothing Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Hygiene measures	: When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid
Colour	: grey
Odour	: slight
Odour Threshold	: No data is available on the product itself.
pH	: No data is available on the product itself.
Freezing point	: No data is available on the product itself.
Melting point	: No data is available on the product itself.
Boiling point	: > 351 °F / > 177 °C
Flash point	: > 300 °F / > 149 °C Method: Pensky-Martens closed cup
Evaporation rate	: No data is available on the product itself.
Flammability (solid, gas)	: No data is available on the product itself.
Flammability (liquids)	: No data is available on the product itself.
Upper explosion limit / Upper flammability limit	: No data is available on the product itself.
Lower explosion limit / Lower flammability limit	: No data is available on the product itself.
Vapour pressure	: 0.0097309 hPa (176 °F / 80 °C)
Relative vapour density	: No data is available on the product itself.
Relative density	: 1.73 - 1.78
Density	: No data is available on the product itself.

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Solubility(ies)
Water solubility : negligible

Solubility in other solvents : No data is available on the product itself.

Partition coefficient: n-octanol/water : No data is available on the product itself.

Auto-ignition temperature : No data is available on the product itself.

Thermal decomposition : No data is available on the product itself.

Self-Accelerating decomposition temperature (SADT) : No data is available on the product itself.

Viscosity : No data is available on the product itself.

Explosive properties : No data is available on the product itself.

Oxidizing properties : No data is available on the product itself.

Particle size : No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity : No dangerous reaction known under conditions of normal use.

Chemical stability : Stable under normal conditions.

Possibility of hazardous reactions : No hazards to be specially mentioned.

Conditions to avoid : None known.

Incompatible materials : None known.

Hazardous decomposition products : aluminium oxide
carbon dioxide
carbon monoxide
Halogenated compounds

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : No data is available on the product itself.

Acute toxicity

Acute oral toxicity - Product : Acute toxicity estimate : > 5,000 mg/kg
Method: Calculation method

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Acute inhalation toxicity - Product : Acute toxicity estimate: 35.28 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: Calculation method

Acute dermal toxicity - Product : Acute toxicity estimate : > 5,000 mg/kg
Method: Calculation method

Acute toxicity (other routes of administration) : No data available

Skin corrosion/irritation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rabbit

Assessment: Mild skin irritant

Method: OECD Test Guideline 404

Result: Irritating to skin.

Epoxyphenol Novolac Resin:

Species: Rabbit

Method: OECD Test Guideline 404

Result: Irritating to skin.

1,4-bis(2,3-epoxypropoxy)butane:

Species: Rabbit

Method: OECD Test Guideline 404

Result: Skin irritation

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Species: Rat

Assessment: No skin irritation

Method: OECD Test Guideline 402

Result: No skin irritation

Serious eye damage/eye irritation

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rabbit

Result: Irritating to eyes.

Assessment: Mild eye irritant

Method: OECD Test Guideline 405

limestone:

Species: Rabbit

Result: Mechanical irritation of the eyes is possible.

Assessment: No eye irritation

Epoxyphenol Novolac Resin:

Species: Rabbit

Result: Irritating to eyes.

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Method: OECD Test Guideline 405

1,4-bis(2,3-epoxypropoxy)butane:

Species: Rabbit

Result: Risk of serious damage to eyes.

Method: OECD Test Guideline 405

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Species: Rabbit

Result: No eye irritation

Assessment: No eye irritation

Method: OECD Test Guideline 405

Respiratory or skin sensitisation**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Exposure routes: Skin

Species: Mouse

Assessment: May cause sensitisation by skin contact.

Method: OECD Test Guideline 429

Result: Causes sensitisation.

limestone:

Exposure routes: Skin

Species: Guinea pig

Method: OECD Test Guideline 406

Result: Does not cause skin sensitisation.

Epoxyphenol Novolac Resin:

Exposure routes: Skin

Species: Mouse

Method: OECD Test Guideline 429

Result: May cause sensitisation by skin contact.

1,4-bis(2,3-epoxypropoxy)butane:

Exposure routes: Skin

Species: Guinea pig

Method: OECD Test Guideline 406

Result: May cause sensitisation by skin contact.

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Exposure routes: Skin

Species: Mouse

Method: OECD Test Guideline 429

Result: The product is a skin sensitizer, sub-category 1A.

Assessment: No data available

Germ cell mutagenicity**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: positive

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Concentration: 0 - 5000 ug/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive

Epoxyphenol Novolac Resin:
Genotoxicity in vitro

: Metabolic activation: with and without metabolic activation
Result: positive

Concentration: 0 - 5000 ug/plate
Metabolic activation: with and without metabolic activation
Result: positive

1,4-bis(2,3-epoxypropoxy)butane:
Genotoxicity in vitro

: Concentration: 10 - 5000 ug/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive
Remarks: Not classified due to data which are conclusive
although insufficient for classification.

Concentration: 1 - 100 µg/L
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: positive
Remarks: Not classified due to data which are conclusive
although insufficient for classification.

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Genotoxicity in vitro

: Test Type: Chromosome aberration test in vitro
Test system: Chinese hamster ovary cells
Concentration: 50 ug/plate
Metabolic activation: negative
Method: OECD Test Guideline 473
Result: positive

Test Type: Ames test
Test system: Salmonella typhimurium
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Genotoxicity in vivo

: Cell type: Germ
Application Route: Oral
Method: OECD Test Guideline 478
Result: negative

Cell type: Somatic
Application Route: Oral
Dose: 0 - 5000 mg/kg
Method: OPPTS 870.5395
Result: negative

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Epoxyphenol Novolac Resin:

Genotoxicity in vivo : Cell type: Germ
Application Route: Oral
Result: negative

Cell type: Somatic
Application Route: Oral
Dose: 0 - 5000 mg/kg
Result: negative

1,4-bis(2,3-epoxypropoxy)butane:

Genotoxicity in vivo : Test Type: In vivo micronucleus test
Species: Mouse
Cell type: Somatic
Application Route: Oral
Exposure time: 4 d
Dose: 187.5 - 750 mg/kg
Method: OECD Test Guideline 474
Result: negative

Test Type: unscheduled DNA synthesis assay
Species: Rat
Cell type: Liver cells
Application Route: Oral
Method: OECD Test Guideline 486
Result: negative

Components:

1,4-bis(2,3-epoxypropoxy)butane:

Germ cell mutagenicity- : Weight of evidence does not support classification as a germ
Assessment cell mutagen.

Germ cell mutagenicity- : No data available
Assessment

Carcinogenicity**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rat, male and female
Application Route: Oral
Exposure time: 24 month(s)
Dose: 15 mg/kg
Frequency of Treatment: 7 days/week
Method: OECD Test Guideline 453
Result: negative

Species: Mouse, male
Application Route: Dermal
Exposure time: 24 month(s)
Dose: 0.1 mg/kg
Frequency of Treatment: 3 days/week
Method: OECD Test Guideline 453

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Result: negative

Species: Rat, female
Application Route: Dermal
Exposure time: 24 month(s)
Dose: 1 mg/kg
Frequency of Treatment: 5 days/week
Method: OECD Test Guideline 453
Result: negative

Epoxyphenol Novolac Resin:
Species: Rat, male and female
Application Route: Oral
Exposure time: 24 month(s)
Dose: 15 mg/kg
Frequency of Treatment: 7 daily
Method: OECD Test Guideline 453
Result: negative

Species: Mouse, male
Application Route: Dermal
Exposure time: 24 month(s)
Dose: .1 mg/kg
Frequency of Treatment: 3 daily
Method: OECD Test Guideline 453
Result: negative

Species: Rat, female
Application Route: Dermal
Exposure time: 24 month(s)
Dose: 1 mg/kg
Frequency of Treatment: 5 daily
Method: OECD Test Guideline 453
Result: negative

Carcinogenicity - Assessment : No data available

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity

Components:

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2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Effects on fertility

: Test Type: Two-generation study
Species: Rat, male and female
Application Route: Oral
Dose: >750 milligram per kilogram
General Toxicity - Parent: No-observed-effect level: 540 mg/kg body weight
General Toxicity F1: No-observed-effect level: 540 mg/kg body weight
Symptoms: No adverse effects
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

Epoxyphenol Novolac Resin:

Species: Rat, male and female
Application Route: Oral
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Effects on foetal development

: Species: Rabbit, female
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level: 30 mg/kg body weight
Method: Other guidelines
Result: No teratogenic effects

Species: Rabbit, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 60 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rat, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 180 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Epoxyphenol Novolac Resin:

Species: Rabbit, female
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level: 30 mg/kg body weight
Result: No teratogenic effects

Species: Rabbit, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 60 mg/kg body weight

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Method: OECD Test Guideline 414

Result: No teratogenic effects

Species: Rat, female

Application Route: Oral

General Toxicity Maternal: No observed adverse effect level:
180 mg/kg body weight

Method: OECD Test Guideline 414

Result: No teratogenic effects

Reproductive toxicity - : No data available
Assessment**STOT - single exposure**

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Species: Rat, male and female

NOAEL: 50 mg/kg

Application Route: Ingestion

Exposure time: 14 Weeks

Number of exposures: 7 d

Method: Subchronic toxicity

Species: Rat, male and female

NOEL: 10 mg/kg

Application Route: Skin contact

Exposure time: 13 Weeks

Number of exposures: 5 d

Method: Subchronic toxicity

Species: Mouse, male

NOAEL: 100 mg/kg

Application Route: Skin contact

Exposure time: 13 Weeks

Number of exposures: 3 d

Method: Subchronic toxicity

Epoxyphenol Novolac Resin:

Species: Rat, male and female

NOAEL: 50 mg/kg

Application Route: Ingestion

Exposure time: 14 Weeks

Number of exposures: 7 d

Method: Subchronic toxicity

Species: Rat, male and female

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NOEL: 10 mg/kg
Application Route: Skin contact
Exposure time: 13 Weeks
Number of exposures: 5 d
Method: Subchronic toxicity

Species: Mouse, male
NOAEL: 100 mg/kg
Application Route: Skin contact
Exposure time: 13 Weeks
Number of exposures: 3 d
Method: Subchronic toxicity

1,4-bis(2,3-epoxypropoxy)butane:
Species: Rat, male and female
NOAEL: 200 mg/kg
Application Route: Ingestion
Exposure time: 28 d
Number of exposures: 7 d
Method: Subacute toxicity

Repeated dose toxicity - : No data available
Assessment

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Ingestion: No data available

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SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 1.5 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

limestone:

Toxicity to fish : LC50: > 56,000 mg/l
Exposure time: 96 h

Epoxyphenol Novolac Resin:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 1.5 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

aluminium hydroxide:

Toxicity to fish : LC50: > 10,000 mg/l
Exposure time: 96 h

1,4-bis(2,3-epoxypropoxy)butane:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): 24 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 7.5 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 2.7 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water

Epoxyphenol Novolac Resin:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 1.7 mg/l
Exposure time: 48 h
Test Type: static test

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Test substance: Fresh water
Method: OECD Test Guideline 202

EC50 (Daphnia magna (Water flea)): 2.7 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water

aluminium hydroxide:
Toxicity to daphnia and other : EC50: > 10,000 mg/l
aquatic invertebrates Exposure time: 48 h

1,4-bis(2,3-epoxypropoxy)butane:
Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 75 mg/l
aquatic invertebrates Exposure time: 24 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:
Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): ca. 67.9 mg/l
aquatic invertebrates Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Toxicity to algae/aquatic : EC50 (Selenastrum capricornutum (green algae)): 9.4 mg/l
plants Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: EPA-660/3-75-009

Epoxyphenol Novolac Resin:
Toxicity to algae/aquatic : EC50 (Selenastrum capricornutum (green algae)): 9.4 mg/l
plants Exposure time: 72 h
Test Type: static test
Test substance: Fresh water

1,4-bis(2,3-epoxypropoxy)butane:
Toxicity to algae/aquatic : EL50: > 160 mg/l
plants Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:
Toxicity to algae/aquatic : EbC50 (Selenastrum capricornutum (green algae)): ca. 9 mg/l
plants Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

M-Factor (Acute aquatic) : No data available

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toxicity)

Components:

Epoxyphenol Novolac Resin:

Toxicity to fish (Chronic toxicity) : GLP: yes

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 0.3 mg/l
 Exposure time: 21 d
 Test Type: semi-static test
 Test substance: Fresh water
 Method: OECD Test Guideline 211

limestone:

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : EC50 (Daphnia magna (Water flea)): > 350 mg/l
 Exposure time: 125 d
 Test Type: semi-static test
 Test substance: Fresh water

Epoxyphenol Novolac Resin:

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 0.3 mg/l
 Exposure time: 21 d
 Test Type: semi-static test
 Test substance: Fresh water
 Method: OECD Test Guideline 211

M-Factor (Chronic aquatic toxicity) : No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
 Exposure time: 3 h
 Test Type: static test
 Test substance: Fresh water

Epoxyphenol Novolac Resin:

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
 Exposure time: 3 h
 Test Type: static test
 Test substance: Fresh water

1,4-bis(2,3-epoxypropoxy)butane:

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
 Exposure time: 3 h
 Test Type: static test
 Test substance: Fresh water
 Method: OECD Test Guideline 209

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Toxicity to microorganisms : EC50: > 1,000 mg/l
 Exposure time: 3 h
 Test Type: static test

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Test substance: Fresh water
 Method: OECD Test Guideline 209

Toxicity to soil dwelling organisms : No data available

Plant toxicity : No data available

Sediment toxicity : No data available

Toxicity to terrestrial organisms : No data available

Ecotoxicology Assessment
 Acute aquatic toxicity : No data available

Chronic aquatic toxicity : No data available

Toxicity Data on Soil : No data available

Other organisms relevant to the environment : No data available

Persistence and degradability**Components:**

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Biodegradability : Inoculum: Sewage (STP effluent)
 Concentration: 20 mg/l
 Result: Not readily biodegradable.
 Biodegradation: 5 %
 Exposure time: 28 d
 Method: OECD Test Guideline 301F

Epoxyphenol Novolac Resin:

Biodegradability : Inoculum: Sewage (STP effluent)
 Concentration: 20 mg/l
 Result: Not readily biodegradable.
 Biodegradation: 5 %
 Exposure time: 28 d
 Method: OECD Test Guideline 301F

1,4-bis(2,3-epoxypropoxy)butane:

Biodegradability : Inoculum: activated sludge
 Concentration: 20 mg/l
 Result: Not readily biodegradable.
 Biodegradation: 43 %
 Exposure time: 28 d
 Method: OECD Test Guideline 301F

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Biodegradability : Test Type: aerobic
 Inoculum: activated sludge
 Concentration: 5 mg/l
 Result: Not readily biodegradable.
 Biodegradation: ca. 1.1 %

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Exposure time: 28 d
Method: OECD Test Guideline 301D

Biochemical Oxygen Demand (BOD) : No data available

Chemical Oxygen Demand (COD) : No data available

BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon (DOC) : No data available

Physico-chemical removability : No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

Stability in water : Degradation half life(DT50): 4.83 d (77 °F / 25 °C) pH: 4
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life(DT50): 7.1 d (77 °F / 25 °C) pH: 9
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life(DT50): 3.58 d (77 °F / 25 °C) pH: 7
Method: OECD Test Guideline 111
Remarks: Fresh water

Epoxyphenol Novolac Resin:

Stability in water : Degradation half life(DT50): 4.83 d (77 °F / 25 °C) pH: 4
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life(DT50): 7.1 d (77 °F / 25 °C) pH: 9
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life(DT50): 3.58 d (77 °F / 25 °C) pH: 7
Method: OECD Test Guideline 111
Remarks: Fresh water

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:

Stability in water : Degradation half life(DT50): ca. 17 d (77 °F / 25 °C) pH: 7
Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life(DT50): ca. 7.98 d (77 °F / 25 °C) pH: 4

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Method: OECD Test Guideline 111
Remarks: Fresh water

Degradation half life(DT50): ca. 10.8 d (77 °F / 25 °C) pH: 9
Method: OECD Test Guideline 111
Remarks: Fresh water

Photodegradation : No data available

Impact on Sewage Treatment : No data available

Bioaccumulative potential

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Bioaccumulation : Bioconcentration factor (BCF): 31
Remarks: Does not bioaccumulate.

Epoxyphenol Novolac Resin:
Bioaccumulation : Bioconcentration factor (BCF): 31
Remarks: Does not bioaccumulate.

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:
Partition coefficient: n-octanol/water : log Pow: 3.242 (77 °F / 25 °C)
pH: 7.1
Method: OECD Test Guideline 117

limestone:
Partition coefficient: n-octanol/water : log Pow: < 1

Epoxyphenol Novolac Resin:
Partition coefficient: n-octanol/water : log Pow: 3.242 (77 °F / 25 °C)
pH: 7.1
Method: OECD Test Guideline 117

1,4-bis(2,3-epoxypropoxy)butane:
Partition coefficient: n-octanol/water : log Pow: -0.269 (77 °F / 25 °C)
pH: 6.7
Method: OECD Test Guideline 117

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:
Partition coefficient: n-octanol/water : log Pow: 3.59 (68 °F / 20 °C)
pH: 7
Method: OECD Test Guideline 107

Mobility in soil

Mobility : No data available

Components:

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane:

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Distribution among environmental compartments : Koc: 445
Epoxyphenol Novolac Resin:
Distribution among environmental compartments : Koc: 445
1,4-bis(2,3-epoxypropoxy)butane:
Distribution among environmental compartments : Koc: 12.59
Method: OECD Test Guideline 121

p-tert-butylphenyl 1-(2,3-epoxy)propyl ether:
Distribution among environmental compartments : OECD Test Guideline 121
Koc: ca. 755, log Koc: ca. 2.88
Method: OECD Test Guideline 121

Stability in soil : No data available

Other adverse effects

Environmental fate and pathways : No data available

Results of PBT and vPvB assessment : No data available

Endocrine disrupting potential : No data available

Adsorbed organic bound halogens (AOX) : No data available

Hazardous to the ozone layer

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82
Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information - Product : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

Global warming potential (GWP) : No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.

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Dispose of as hazardous waste in compliance with local and national regulations.
Dispose of contents/ container to an approved waste disposal plant.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulations

IATA

UN/ID No.	: UN 3082
Proper shipping name	: Environmentally hazardous substance, liquid, n.o.s. (BISPHENOL A EPOXY RESIN, EPOXY PHENOL NOVOLAC RESIN)
Class	: 9
Packing group	: III
Labels	: Miscellaneous
Packing instruction (cargo aircraft)	: 964
Packing instruction (passenger aircraft)	: 964
Environmentally hazardous	: yes

IMDG

UN number	: UN 3082
Proper shipping name	: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN, EPOXY PHENOL NOVOLAC RESIN)
Class	: 9
Packing group	: III
Labels	: 9
EmS Code	: F-A, S-F
Marine pollutant	: yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

DOT Classification

UN/ID/NA number	: UN 3082
Proper shipping name	: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN, EPOXY PHENOL NOVOLAC RESIN)

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Class	: 9
Packing group	: III
Labels	: CLASS 9
ERG Code	: 171
Marine pollutant	: yes(BISPHENOL A EPOXY RESIN, EPOXY PHENOL NOVOLAC RESIN)
Remarks	: Shipment by ground under DOT is non-regulated; however it may be shipped per the applicable hazard classification to facilitate multi-modal transport involving ICAO (IATA) or IMO.

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

CERCLA Reportable Quantity

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
1-chloro-2,3-epoxypropane	106-89-8	100	*

*: Calculated RQ exceeds reasonably attainable upper limit.

SARA 311/312 Hazards : Skin corrosion or irritation
Serious eye damage or eye irritation
Respiratory or skin sensitisation

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

WARNING: This product can expose you to chemicals including 4,4'-isopropylidenediphenol, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

The components of this product are reported in the following inventories:

CH INV	: On the inventory, or in compliance with the inventory
DSL	: This product contains one or several components listed in the Canadian NDSL.
AICS	: On the inventory, or in compliance with the inventory
NZIoC	: not determined
ENCS	: On the inventory, or in compliance with the inventory

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KECI : On the inventory, or in compliance with the inventory

PICCS : On the inventory, or in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

TCSI : On the inventory, or in compliance with the inventory

TSCA : On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

TSCA - 5(a) Significant New Use Rule List of Chemicals

No substances are subject to a Significant New Use Rule.

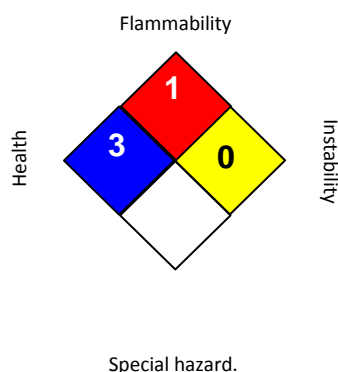
US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Further information

NFPA 704:



HMIS® IV:

HEALTH		3
FLAMMABILITY		1
PHYSICAL HAZARD		0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard

Revision Date : 02/11/2019

ACGIH : USA. ACGIH Threshold Limit Values (TLV)

OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1
Limits for Air Contaminants

ACGIH / TWA : 8-hour, time-weighted average

OSHA Z-1 / TWA : 8-hour time weighted average

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THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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SECTION 1. IDENTIFICATION

Product name : REN® 1500 US

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC
Address : P.O. Box 4980
The Woodlands,
TX 77387
United States of America
Telephone : Non-Emergency: (800) 257-5547
E-mail address of person responsible for the SDS : MSDS@huntsman.com
Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Hardener

SECTION 2. HAZARDS IDENTIFICATION

GHS Classification

Acute toxicity (Dermal) : Category 4
Skin corrosion : Category 1B
Serious eye damage : Category 1
Skin sensitisation : Category 1
Acute aquatic toxicity : Category 3
Chronic aquatic toxicity : Category 3

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : H312 Harmful in contact with skin.
H314 Causes severe skin burns and eye damage.
H317 May cause an allergic skin reaction.
H412 Harmful to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**

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P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.
Response:
P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
P363 Wash contaminated clothing before reuse.
Storage:
P405 Store locked up.
Disposal:
P501 Dispose of contents/ container to an approved waste disposal plant.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
triethylenetetramine	112-24-3	30 - 60
metaxylenediamine	1477-55-0	13 - 30
1-methylimidazole	616-47-7	3 - 7
2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine	25513-64-8	0.1 - 1

The specific chemical identity and/or exact percentage (concentration) of composition has been withheld as a trade secret.

SECTION 4. FIRST AID MEASURES

General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
Do not leave the victim unattended.

If inhaled : If unconscious place in recovery position and seek medical

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- advice.
If symptoms persist, call a physician.
- In case of skin contact : Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.
If on skin, rinse well with water.
If on clothes, remove clothes.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Protect unharmed eye.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.
Do NOT induce vomiting.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital.
- Most important symptoms and effects, both acute and delayed : None known.
- Notes to physician : Symptomatic and supportive therapy as needed. Following severe exposure medical follow-up should be monitored for at least 48 hours.

SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : No data is available on the product itself.
- Unsuitable extinguishing media : High volume water jet
- Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Hazardous combustion products : No data is available on the product itself.
- Specific extinguishing methods : No data is available on the product itself.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

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Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.

Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling : Do not breathe vapours/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. To avoid spills during handling keep bottle on a metal tray. Dispose of rinse water in accordance with local and national regulations. Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of	Control parameters /	Basis
------------	---------	------------------------	-------------------------	-------

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		exposure)	Permissible concentration	
metaxylenediamine	1477-55-0	C	0.1 mg/m3	ACGIH
		C	0.1 mg/m3	OSHA P0

Engineering measures : Maintain air concentrations below occupational exposure standards.

Personal protective equipment

Respiratory protection : When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

Respiratory protection : No personal respiratory protective equipment normally required.

Hand protection
Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Colour : light yellow

Odour : No data is available on the product itself.

Odour Threshold : No data is available on the product itself.

pH : No data is available on the product itself.

Boiling point : > 204 °C

Flash point : > 110 °C Method: closed cup

Evaporation rate : No data is available on the product itself.

Flammability (solid, gas) : No data is available on the product itself.

Flammability (liquids) : No data is available on the product itself.

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Upper explosion limit	: No data is available on the product itself.
Lower explosion limit	: No data is available on the product itself.
Vapour pressure	: No data is available on the product itself.
Relative vapour density	: No data is available on the product itself.
Relative density	: 1.04
Density	: No data is available on the product itself.
Solubility(ies)	
Water solubility	: No data is available on the product itself.
Solubility in other solvents	: No data is available on the product itself.
Partition coefficient: n-octanol/water	: No data is available on the product itself.
Auto-ignition temperature	: No data is available on the product itself.
Thermal decomposition	: No data is available on the product itself.
Self-Accelerating decomposition temperature (SADT)	: No data is available on the product itself.
Viscosity	: No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: No decomposition if stored and applied as directed.
Chemical stability	: No decomposition if stored and applied as directed.
Possibility of hazardous reactions	: No decomposition if stored and applied as directed.
Conditions to avoid	: No data available

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure	: No data is available on the product itself.
--	---

Acute toxicity

Acute oral toxicity - Product	: Acute toxicity estimate : 2,043 mg/kg Method: Calculation method
-------------------------------	---

Acute inhalation toxicity - Product	: Acute toxicity estimate: 9.31 mg/l Exposure time: 4 h Test atmosphere: dust/mist Method: Calculation method
-------------------------------------	--

Acute dermal toxicity -	: Acute toxicity estimate : 1,477 mg/kg
-------------------------	---

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Product Method: Calculation method

Acute toxicity (other routes of administration) : No data available

Skin corrosion/irritation**Product:**

Remarks: Extremely corrosive and destructive to tissue.

Serious eye damage/eye irritation**Product:**

Remarks: May cause irreversible eye damage.

Respiratory or skin sensitisation**Product:**

Remarks: Causes sensitisation.

Components:

metaxylenediamine:

Assessment:

Harmful if swallowed or if inhaled, May be harmful in contact with skin., Causes severe skin burns and eye damage.
May cause an allergic skin reaction.

Germ cell mutagenicity**Components:**

triethylenetetramine:

Genotoxicity in vitro

: Concentration: 0 - 200 µg/L
Metabolic activation: negative
Method: OECD Test Guideline 482
Result: negative

metaxylenediamine:

Genotoxicity in vitro

: Test Type: Ames test
Species: Salmonella typhimurium
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative
GLP: yes

Test Type: Chromosome aberration test in vitro
Species: Chinese hamster lung cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: negative
GLP: yes

Test Type: In vitro mammalian cell gene mutation test
Species: mouse lymphoma cells
Metabolic activation: with and without metabolic activation

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Method: OECD Test Guideline 476
Result: negative
GLP: yes

1-methylimidazole:

Genotoxicity in vitro

: Metabolic activation: with and without metabolic activation
Result: negative

Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

Genotoxicity in vitro

: Test Type: Ames test
Species: Salmonella typhimurium
Concentration: 5000 ug/plate
Metabolic activation: with and without metabolic activation
Method: Directive 67/548/EEC, Annex, B.13/14
Result: negative

Test Type: Chromosome aberration test in vitro
Species: Chinese hamster ovary cells
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: negative

Test Type: In vitro mammalian cell gene mutation test
Species: Chinese hamster ovary cells
Concentration: 2 mg/ml
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: negative

Components:

triethylenetetramine:

Genotoxicity in vivo

: Application Route: Intraperitoneal injection
Dose: 0 - 600 mg/kg
Method: OECD Test Guideline 474
Result: negative

metaxylenediamine:

Genotoxicity in vivo

: Test Type: In vivo micronucleus test
Species: Mouse (male and female)
Cell type: Bone marrow
Application Route: Oral
Exposure time: single dose
Dose: 750 mg/kg body weight
Method: OECD Test Guideline 474
Result: negative
GLP: yes

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2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

Genotoxicity in vivo : Species: Chinese hamster (male and female)
Cell type: Bone marrow
Application Route: Oral
Dose: 825 - 1000 mg/kg
Method: OECD Test Guideline 474
Result: negative

Test Type: In vivo micronucleus test
Species: Mouse (male and female)
Application Route: Oral
Dose: 850 - 1000 mg/kg
Method: OECD Test Guideline 474
Result: negative

Components:

metaxylenediamine:

Germ cell mutagenicity- : Tests on bacterial or mammalian cell cultures did not show
Assessment mutagenic effects., Animal testing did not show any mutagenic effects.

Germ cell mutagenicity- : No data available
Assessment

Carcinogenicity

Components:

triethylenetetramine:

Species: Mouse, (male)
Application Route: Dermal
Dose: 42 mg/kg
Frequency of Treatment: 3 days/week
Method: OECD Test Guideline 451
Result: negative

Species: Mouse, (male)
Application Route: Dermal
Exposure time: 104 weeks
Dose: 16.8 mg/kg
Frequency of Treatment: 3 days/week
Method: OECD Test Guideline 451

Carcinogenicity - : No data available
Assessment

IARC

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by OSHA.

NTP

No component of this product present at levels greater than or

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equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity**Components:**

metaxylenediamine:
Effects on fertility

: Species: Rat, male and female
Application Route: Oral
Dose: 0, 50, 150 and 450 mg/kg
General Toxicity - Parent: No-observed-effect level: 50 - 150 mg/kg body weight
General Toxicity F1: No-observed-effect level: 450 mg/kg body weight
Method: OECD Test Guideline 421
Result: No effects on fertility and early embryonic development were detected.
GLP: yes

1-methylimidazole:

Species: Rat, male and female
Application Route: Oral
Method: OECD Test Guideline 422
Result: No effects on fertility and early embryonic development were detected.

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

Species: Rat, male and female
Application Route: Oral
Dose: 10, 60, 120 mg/kg bw/day
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

Components:

triethylenetetramine:
Effects on foetal
development

: Species: Rat
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: > 750 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rabbit
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level: 125 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

Species: Rabbit, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 50,000 ppm

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Result: No teratogenic effects

Components:

metaxylenediamine:

Reproductive toxicity -
Assessment

: No evidence of adverse effects on sexual function and fertility,
or on development, based on animal experiments.

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity

Components:

triethylenetetramine:

Species: Rat, male and female

NOAEL: 50 mg/kg/d

Application Route: Ingestion

Exposure time: 26 Weeks

Number of exposures: 7 d

Method: Subchronic toxicity

metaxylenediamine:

Species: Rat, male and female

NOEL: 150 mg/kg

Application Route: oral (gavage)

Exposure time: 672 h

Number of exposures: 7 d

Dose: 0, 10, 40, 150 and 600 mg/kg/d

Method: OECD Test Guideline 407

GLP: yes

Species: Rat, male and female

: 0.6 mg/m³

Application Route: Inhalation

Exposure time: 13 weeks

Number of exposures: 6 hours per day, 5 days per week

Dose: 0, 0.64, 5.1, 31 mg/m³

Method: OECD Test Guideline 413

GLP: yes

Target Organs: Lungs

1-methylimidazole:

Species: Rat, male and female

NOAEL: 30 mg/kg/d

Application Route: Ingestion

Number of exposures: 7 d

Method: Subacute toxicity

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2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

Species: Rat, male and female

NOAEL: 10 mg/kg bw/day

Application Route: Ingestion

Exposure time: 13 Weeks

Number of exposures: Daily

Dose: 10, 60, 180mg/kg bw

Target Organs: Liver

Species: Rat, male and female

LOAEL: 60 mg/kg bw/day

Application Route: Ingestion

Exposure time: 13 Weeks

Number of exposures: Daily

Dose: 10, 60, 180mg/kg bw

Target Organs: Liver

Components:

metaxylenediamine:

Repeated dose toxicity - Assessment : Harmful if swallowed or if inhaled, May be harmful in contact with skin., Causes severe skin burns and eye damage.

No adverse effect has been observed in chronic toxicity tests.

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Product:

Remarks: No data available

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SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Components:**

triethylenetetramine:

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)): 330 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: Fish Acute Toxicity Test

metaxylenediamine:

Toxicity to fish : LC50 (Oryzias latipes (Orange-red killifish)): 87.6 mg/l
Exposure time: 96 h
Test Type: semi-static test
Method: OECD Test Guideline 203
GLP: yes

1-methylimidazole:

Toxicity to fish : LC50 (Leuciscus idus (Golden orfe)): > 100 - < 215 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: DIN 38412

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

Toxicity to fish : LC50 (Leuciscus idus (Golden orfe)): 174 mg/l
Exposure time: 48 h
Method: DIN 38412

Components:

triethylenetetramine:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 31.1 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: Directive 67/548/EEC, Annex V, C.2.

metaxylenediamine:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 15.2 mg/l
Exposure time: 48 h
Test Type: static test
Method: OECD Test Guideline 202
GLP: yes

1-methylimidazole:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 267.9 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: Directive 67/548/EEC, Annex V, C.2.

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2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 31.5 mg/l
Exposure time: 24 h
Method: DIN 38412

Components:

triethylenetetramine:

Toxicity to algae : ErC50 (Selenastrum capricornutum (green algae)): 20 mg/l
Exposure time: 72 h
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 201

metaxylenediamine:

Toxicity to algae : ErC50 (Selenastrum capricornutum (green algae)): 32.1 mg/l
Exposure time: 72 h
Test Type: static test
Method: OECD Test Guideline 201
GLP: yes

1-methylimidazole:

Toxicity to algae : ErC50 (Desmodesmus subspicatus (Scenedesmus subspicatus)): 180.7 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

Toxicity to algae : ErC50 (Pseudokirchneriella subcapitata (algae)): 43.5 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

EC50 (Pseudokirchneriella subcapitata (algae)): 37.1 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

NOEC (Pseudokirchneriella subcapitata (algae)): 16 mg/l
Exposure time: 72 h
Method: OECD Test Guideline 201

M-Factor (Acute aquatic toxicity) : No data available

Components:

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

Toxicity to fish (Chronic toxicity) : NOEC (Brachydanio rerio (zebrafish)): 10.9 mg/l
Exposure time: 30 d
Method: OECD Test Guideline 210

Lowest Observed Effect Concentration (Brachydanio rerio (zebrafish)): 10.9 mg/l
Exposure time: 30 d
Method: OECD Test Guideline 210

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Components:

triethylenetetramine:

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : EC10 (Daphnia magna (Water flea)): 1.9 mg/l
 Exposure time: 21 d
 Test Type: semi-static test
 Test substance: Fresh water
 Method: OECD Test Guideline 202

metaxylenediamine:

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 4.7 mg/l
 Exposure time: 21 d
 Test Type: semi-static test
 Method: OECD Test Guideline 211
 GLP: yes

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 1.02 mg/l
 Exposure time: 21 d
 Method: OECD Test Guideline 211

Lowest Observed Effect Concentration (Daphnia magna (Water flea)): 1.02 mg/l
 Exposure time: 21 d
 Method: OECD Test Guideline 211

M-Factor (Chronic aquatic toxicity) : No data available

Components:

triethylenetetramine:

Toxicity to bacteria : EC50 (activated sludge): 800 mg/l
 Exposure time: 0.5 h
 Test Type: static test
 Test substance: Fresh water

metaxylenediamine:

Toxicity to bacteria : EC50 (activated sludge): > 1,000 mg/l
 Exposure time: 0.5 h
 Test Type: static test
 Method: OECD Test Guideline 209
 GLP: yes

1-methylimidazole:

Toxicity to bacteria : EC50 (activated sludge): 1,050 mg/l
 Exposure time: 7 h
 Method: DIN 38 412 Part 8

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

Toxicity to bacteria : IC50 (Pseudomonas putida): 89 mg/l
 Exposure time: 17 h

Components:

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

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Toxicity to soil dwelling organisms : NOEC (Eisenia fetida (earthworms)): $\geq 1,000$ mg/kg
 Exposure time: 56 d
 Method: OECD Test Guideline 222

EC50 (Eisenia fetida (earthworms)): $\geq 1,000$ mg/kg
 Exposure time: 56 d
 Method: OECD Test Guideline 222

Plant toxicity : No data available

Sediment toxicity : No data available

Toxicity to terrestrial organisms : No data available

Ecotoxicology Assessment
 Acute aquatic toxicity : No data available

Chronic aquatic toxicity : No data available

Toxicity Data on Soil : No data available

Other organisms relevant to the environment : No data available

Further information:
 No data available

Persistence and degradability**Components:**

triethylenetetramine:

Biodegradability : Inoculum: activated sludge
 Result: Not readily biodegradable.
 Biodegradation: 0 %
 Exposure time: 162 d
 Method: OECD Test Guideline 301D

Inoculum: activated sludge
 Result: Not readily biodegradable.
 Biodegradation: 20 %
 Exposure time: 84 d
 Method: Inherent Biodegradability: Modified SCAS Test

metaxylenediamine:

Biodegradability : Inoculum: activated sludge
 Concentration: 14.2 mg/l
 Result: Not readily biodegradable.
 Biodegradation: 49 %
 Exposure time: 28 d
 Method: OECD Test Guideline 301B
 GLP: yes

1-methylimidazole:

Biodegradability : Inoculum: activated sludge
 Result: Not readily biodegradable.

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Biodegradation: 0 - 10 %
Exposure time: 28 d
Method: OECD Test Guideline 301F

Inoculum: activated sludge
Concentration: 9,000 mg/l
Result: Inherently biodegradable.
Biodegradation: 79 %
Exposure time: 60 d
Method: ISO Method, other

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

Biodegradability : Inoculum: activated sludge
Concentration: 11.4 mg/l
Result: Not readily biodegradable.
Biodegradation: 7 %
Exposure time: 28 d

Biochemical Oxygen Demand (BOD) : No data available

Chemical Oxygen Demand (COD) : No data available

BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon (DOC) : No data available

Physico-chemical removability : No data available

Stability in water : No data available

Photodegradation : No data available

Impact on Sewage Treatment : No data available

Bioaccumulative potential

Components:

metaxylenediamine:

Bioaccumulation : Species: Cyprinus carpio (Carp)
Bioconcentration factor (BCF): < 0.3
Remarks: Does not bioaccumulate.

Components:

triethylenetetramine:

Partition coefficient: n- : log Pow: -2.65 (20 °C)

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octanol/water Method: OECD Test Guideline 117

metaxylenediamine:
Partition coefficient: n-octanol/water : log Pow: 0.18 (25 °C)
pH: 10.3 - 10.4
Method: OECD Test Guideline 107
GLP: yes

1-methylimidazole:
Partition coefficient: n-octanol/water : log Pow: -0.19 (25 °C)
pH: 9.25 - 9.85
Method: OECD Test Guideline 107

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:
Partition coefficient: n-octanol/water : log Pow: -0.3 (25 °C)
Method: OECD Test Guideline 117

Mobility in soil

Mobility : No data available

Components:

triethylenetetramine:
Distribution among environmental compartments : Koc: 1584.9 - 5012 Method: OECD Test Guideline 106
1-methylimidazole:
Distribution among environmental compartments : Koc: 27 Method: Calculation method
Stability in soil : No data available

Other adverse effects

Environmental fate and pathways : No data available

Results of PBT and vPvB assessment : No data available

Endocrine disrupting potential : No data available

Adsorbed organic bound halogens (AOX) : No data available

Hazardous to the ozone layer

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82
Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information - Product : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

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Harmful to aquatic life with long lasting effects.

Global warming potential (GWP) : No data available

SECTION 13. DISPOSAL CONSIDERATIONS

Disposal methods

Waste from residues : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION

International Regulation

IATA

UN/ID No. : UN 2735
Proper shipping name : Polyamines, liquid, corrosive, n.o.s.
(TRIETHYLENE TETRAMINE, M-XYLYLENE DIAMINE)
Class : 8
Packing group : II
Labels : Corrosive
Packing instruction (cargo aircraft) : 855
Packing instruction (passenger aircraft) : 851

IMDG

UN number : UN 2735
Proper shipping name : POLYAMINES, LIQUID, CORROSIVE, N.O.S.
(TRIETHYLENE TETRAMINE, M-XYLYLENE DIAMINE)
Class : 8
Packing group : II
Labels : 8
EmS Code : F-A, S-B
Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

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Version	Revision Date:	SDS Number:	Date of last issue: -
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DOT Classification

UN/ID/NA number	: UN 2735
Proper shipping name	: POLYAMINES, LIQUID, CORROSIVE, N.O.S. (TRIETHYLENE TETRAMINE, M-XYLYLENE DIAMINE)
Class	: 8
Packing group	: II
Labels	: CORROSIVE
ERG Code	: 153
Marine pollutant	: no

SECTION 15. REGULATORY INFORMATION

EPCRA - Emergency Planning and Community Right-to-Know Act

SARA 311/312 Hazards : Acute Health Hazard

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65 This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

CH INV	: The formulation contains substances listed on the Swiss Inventory, Not in compliance with the inventory
TSCA	: On the inventory, or in compliance with the inventory
DSL	: All components of this product are on the Canadian DSL
AICS	: Not in compliance with the inventory
NZIoC	: not determined
ENCS	: Low volume exemption, On the inventory, or in compliance with the inventory
KECI	: On the inventory, or in compliance with the inventory
PICCS	: On the inventory, or in compliance with the inventory
IECSC	: On the inventory, or in compliance with the inventory
TCSI	: On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

TSCA - 5(a) Significant New Use Rule List of Chemicals

No substances are subject to a Significant New Use Rule.

US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

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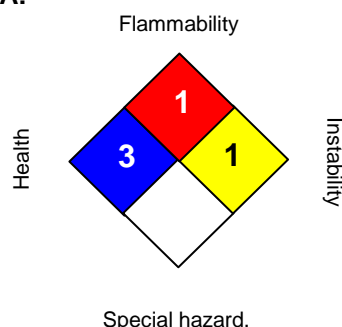
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No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION

Further information

NFPA:



HMIS III:

HEALTH	3
FLAMMABILITY	1
PHYSICAL HAZARD	1

0 = not significant, 1 = Slight,

2 = Moderate, 3 = High

4 = Extreme, * = Chronic

Revision Date : 06/02/2016

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THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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