

## Safety Data Sheet

## Freeman Di-Dup Wax

	Section 1 Chemical	Product and Company Identification
1 1 Duo duo at i donati C	270	
1.1 Product identifie		
	: Freeman Di-Dup Wax Fill	
		or mixture and uses advised against
	s: Specialty Tooling Wax	
1.3 Details of the su	pplier of the Safety Data S	Sheet
Freeman Man	ufacturing & Supply Comp	any
1101 Moore F	Road, Avon, OH 44011	
Telephone 44	0-934-1902	1.4 Emergency telephone number
contactus@fr	eemansupply.com	800-424-9300 - CHEMTREC
	Section	a 2 Hazards Identification
2.1 Classification of	the substance or mixture	
	according to OSHA 29 CFR	
	ents, including precaution	
	ent(s) required	
2.3 Hazards not oth		
	ct can cause serious burns.	
Monen prouu	er can cause serious bullis.	
	Section 3 Compo	sition/Information on Ingredients
3.1 Mixture of Subst	ances	
	nixture of synthetic waxes.	
		ording to the applicable regulations.
no componen		
	Section	on 4 First Aid Measures
4.1 Description of fi	rst aid measures	
4.1 Description of fin Inhalation		irritation develops or persists. If breathing is difficult,
-	Get medical assistance if	
Inhalation	Get medical assistance if move the person to fresh	air. Give artificial respiration if person is not breathing.
Inhalation Skin contact	Get medical assistance if move the person to fresh For contact at ambient te	air. Give artificial respiration if person is not breathing. Emperatures, wash with soap and water.
Inhalation	Get medical assistance if move the person to fresh For contact at ambient te Immediately flush with p	air. Give artificial respiration if person is not breathing. emperatures, wash with soap and water. elenty of water for at least 15 minutes.
Inhalation Skin contact Eye contact	Get medical assistance if move the person to fresh For contact at ambient te Immediately flush with p If irritation persists, get r	air. Give artificial respiration if person is not breathing. Emperatures, wash with soap and water. Ilenty of water for at least 15 minutes. nedical attention immediately.
Inhalation Skin contact	Get medical assistance if move the person to fresh For contact at ambient te Immediately flush with p If irritation persists, get r If swallowed, rinse mout	air. Give artificial respiration if person is not breathing. Emperatures, wash with soap and water. Ilenty of water for at least 15 minutes.
Inhalation Skin contact Eye contact	Get medical assistance if move the person to fresh For contact at ambient te Immediately flush with p If irritation persists, get r If swallowed, rinse mout person. Do NOT induce v	air. Give artificial respiration if person is not breathing. Emperatures, wash with soap and water. Ilenty of water for at least 15 minutes. nedical attention immediately. h with water. Never give anything by mouth to an unconscious
Inhalation Skin contact Eye contact Ingestion	Get medical assistance if move the person to fresh For contact at ambient te Immediately flush with p If irritation persists, get r If swallowed, rinse mout person. Do NOT induce v Section	air. Give artificial respiration if person is not breathing. Emperatures, wash with soap and water. Identy of water for at least 15 minutes. Inedical attention immediately. In with water. Never give anything by mouth to an unconscious omiting. Consult a physician if necessary.
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Inhalation Skin contact Eye contact Ingestion 5.1 Extinguishing m Suitable extin	Get medical assistance if move the person to fresh For contact at ambient te Immediately flush with p If irritation persists, get r If swallowed, rinse mout person. Do NOT induce v Section edia nguishing media: Water for	a air. Give artificial respiration if person is not breathing. Emperatures, wash with soap and water. Menty of water for at least 15 minutes. Medical attention immediately. Medical atten
Inhalation Skin contact Eye contact Ingestion 5.1 Extinguishing m Suitable extin	Get medical assistance if move the person to fresh For contact at ambient te Immediately flush with p If irritation persists, get r If swallowed, rinse mout person. Do NOT induce v Section edia nguishing media: Water for	air. Give artificial respiration if person is not breathing. Emperatures, wash with soap and water. Elenty of water for at least 15 minutes. Inedical attention immediately. In with water. Never give anything by mouth to an unconscious omiting. Consult a physician if necessary.
Inhalation Skin contact Eye contact Ingestion 5.1 Extinguishing m Suitable extin Unsuitable extin	Get medical assistance if move the person to fresh For contact at ambient te Immediately flush with p If irritation persists, get r If swallowed, rinse mout person. Do NOT induce v Section edia nguishing media: Water for	air. Give artificial respiration if person is not breathing. emperatures, wash with soap and water. elenty of water for at least 15 minutes. nedical attention immediately. h with water. Never give anything by mouth to an unconscious omiting. Consult a physician if necessary. <b>5 Fire Fighting Measures</b> og, dry chemical, foam, carbon dioxide. ot use a solid water stream as it may scatter and spread fire.
Inhalation Skin contact Eye contact Ingestion 5.1 Extinguishing m Suitable extin Unsuitable extin 5.2 Special hazards	Get medical assistance if move the person to fresh For contact at ambient te Immediately flush with p If irritation persists, get r If swallowed, rinse mout person. Do NOT induce v Section edia nguishing media: Water for xtinguishing media: Do no arising from the substance	air. Give artificial respiration if person is not breathing. emperatures, wash with soap and water. elenty of water for at least 15 minutes. nedical attention immediately. h with water. Never give anything by mouth to an unconscious omiting. Consult a physician if necessary. <b>5 Fire Fighting Measures</b> og, dry chemical, foam, carbon dioxide. ot use a solid water stream as it may scatter and spread fire.
Inhalation Skin contact Eye contact Ingestion 5.1 Extinguishing m Suitable extin Unsuitable et 5.2 Special hazards a Unusual Fire	Get medical assistance if move the person to fresh For contact at ambient te Immediately flush with p If irritation persists, get r If swallowed, rinse mout person. Do NOT induce v Section edia nguishing media: Water for atising from the substance and Explosion Hazards:	air. Give artificial respiration if person is not breathing. emperatures, wash with soap and water. elenty of water for at least 15 minutes. medical attention immediately. h with water. Never give anything by mouth to an unconscious omiting. Consult a physician if necessary. <b>5 Fire Fighting Measures</b> og, dry chemical, foam, carbon dioxide. ot use a solid water stream as it may scatter and spread fire. <b>ce or mixture</b> Avoid generating dust; fine dust dispersed in air in sufficient
Inhalation Skin contact Eye contact Ingestion 5.1 Extinguishing m Suitable extin Unsuitable extin 5.2 Special hazards a Unusual Fire concentration	Get medical assistance if move the person to fresh For contact at ambient te Immediately flush with p If irritation persists, get r If swallowed, rinse mout person. Do NOT induce v Section edia nguishing media: Water for xtinguishing media: Do no arising from the substance and Explosion Hazards: as, and in the presence of an	a air. Give artificial respiration if person is not breathing. emperatures, wash with soap and water. elenty of water for at least 15 minutes. nedical attention immediately. h with water. Never give anything by mouth to an unconscious omiting. Consult a physician if necessary. <b>5 Fire Fighting Measures</b> og, dry chemical, foam, carbon dioxide. ot use a solid water stream as it may scatter and spread fire. <b>ce or mixture</b> Avoid generating dust; fine dust dispersed in air in sufficient n ignition source is a potential dust explosion hazard.
Inhalation Skin contact Eye contact Ingestion 5.1 Extinguishing m Suitable extin Unsuitable extin 5.2 Special hazards a Unusual Fire concentration Hazardous Co	Get medical assistance if move the person to fresh For contact at ambient te Immediately flush with p If irritation persists, get r If swallowed, rinse mout person. Do NOT induce v Section edia nguishing media: Water for xtinguishing media: Do no arising from the substance and Explosion Hazards: is, and in the presence of an ombustion Products: Car	air. Give artificial respiration if person is not breathing. emperatures, wash with soap and water. elenty of water for at least 15 minutes. medical attention immediately. h with water. Never give anything by mouth to an unconscious omiting. Consult a physician if necessary. <b>5 Fire Fighting Measures</b> og, dry chemical, foam, carbon dioxide. ot use a solid water stream as it may scatter and spread fire. <b>ce or mixture</b> Avoid generating dust; fine dust dispersed in air in sufficient
Skin contact Eye contact Ingestion 5.1 Extinguishing ma Suitable extin Unsuitable extin 5.2 Special hazards a Unusual Fire concentration Hazardous Co 5.3 Advice for firefig	Get medical assistance if move the person to fresh For contact at ambient te Immediately flush with p If irritation persists, get r If swallowed, rinse mout person. Do NOT induce v Section edia nguishing media: Water for xtinguishing media: Do no arising from the substance and Explosion Hazards: and in the presence of an ombustion Products: Cari ghters	a air. Give artificial respiration if person is not breathing. emperatures, wash with soap and water. elenty of water for at least 15 minutes. medical attention immediately. h with water. Never give anything by mouth to an unconscious omiting. Consult a physician if necessary. <b>5 Fire Fighting Measures</b> og, dry chemical, foam, carbon dioxide. ot use a solid water stream as it may scatter and spread fire. <b>ce or mixture</b> Avoid generating dust; fine dust dispersed in air in sufficient n ignition source is a potential dust explosion hazard.

Section 6 Accidental Release Measures						
<b>6.1 Personal precautions, protective equipment and emergency procedures</b> Avoid contact with skin and eyes. Do not breath dust or fumes. Wear appropriate personal protective equipment, see Section 8.						
-	6.2 Environmental precautions					
	Should not be released into the environment. Prevent product from entering drains.					
6.3 Methods and materials for containment and cleaning up						
Use clean non-sparking tools to collect material into suitable container for disposal.						
Section 7 Handling and Storage						
<ul> <li>7.1 Precautions for safe handling         Wash thoroughly with soap and water after handling. Provide appropriate exhaust ventilation.</li> <li>7.2 Conditions for safe storage, including any incompatibilities         Store at ambient temperatures in closed containers. Keep away from ignition sources, heat, open flames, and direct sunlight. Do not heat this material above the flash point. Do not store with strong oxidizers.</li> </ul>						
and direct sumgift. Do not ne	at this material above the has	in point. Do not store with st	ong oxidizers.			
Sectio	on 8 Exposure Controls/Per	sonal Protection				
	· · ·					
8.1 Control parameters						
Exposure Limits/Guideline			7			
Substance Name	Limit / Standard	Source	_			
Wax fumes 8.2 Exposure controls	2 mg/m <sup>3</sup> TWA	ACGIH				
<ul> <li>Appropriate engineering controls Good general ventilation (typically 10 air changes per hour) should be used. Supplementary local exhaust ventilation, closed systems, or respiratory and eye protection may be needed in special circumstances, such as poorly ventilated spaces, very hot processing, mechanical generation of dusts, etc.</li> <li>8.3 Personal protective equipment         <ul> <li>Eye/Face</li> <li>Wear safety glasses equipped with side shields, or safety goggles.</li> <li>Skin/Hands</li> <li>Wear gloves with repeated or prolonged use. Avoid skin contact.</li> <li>Respiratory</li> <li>The need for respiratory protection is not anticipated under normal use conditions and with adequate ventilation. If elevated airborne concentrations above applicable workplace exposure levels are anticipated, use an N95 dust mask or an air-purifying respirator. Follow the OSHA respirator regulations found in 29 CFR 1910.134. Use a NIOSH approved respirator if exposure limits are exceeded or symptoms are experienced.</li> <li>Safety Stations</li> <li>Make emergency eyewash stations and washing facilities available in work area.</li> <li>General Hygienic Practices</li> <li>Avoid contamination of food, beverages, or smoking materials. Wash thoroughly after handling, and before eating, drinking or smoking. Remove contaminated clothing promptly and clean thoroughly before reuse. available in work area.</li> </ul> </li> </ul>						

Section 9 Physical and Chemical Properties					
9.1 Information on basic physical and chemical properties					
Physical State Solid					
Color	Light yellow				
Odor	Mild				
Odor Threshold	No data available				
pH	No data available				
Melting Point:	No data available				
Boiling Point:	No data available				
Flash Point	>378°F (192°C)				
Evaporation Rate	No data available				
Flammability (solid, gas)	No data available				
Upper/Lower Flammability	No data available				
Vapor Pressure	No data available				
Vapor Density	No data available				
Relative Density (g/cc)	$0.9 \pm 0.05$				
Water Solubility	Insoluble				
Coefficient: n-octanol/ water	No data available				
Auto-Ignition Temperature	No data available				
Viscosity					
Explosive Properties	Solid at room temperature None				
Oxidizing Properties	None				
Oxidizing Properties	None				
Section 10	Stability and Reactivity				
10.1 Reactivity:	No dangerous reaction known under conditions of				
	normal use.				
10.2 Chemical stability:	Stable under recommended storage conditions.				
10.3 Possibility of hazardous reactions:	Hazardous polymerization does not occur.				
10.4 Conditions to avoid:	Heat, sparks, open flame. Avoid dust formation.				
10.5 Incompatible materials:	Strong oxidizing agents.				
10.6 Hazardous decomposition products	In case of fire hazardous decomposition products may be				
	produced: carbon monoxide, carbon dioxide, irritating				
	smoke.				
Section 11 Toxicological Information					
<b>11.1 Information on toxicological effects</b>					
Acute Toxicity	Classification criteria not met				
Skin Corrosion/Irritation	Molten product will cause thermal burns on contact				
Serious Eye Damage/Irritation	Classification criteria not met				
Respiratory Sensitization	Classification criteria not met				
Skin Sensitization	Classification criteria not met				
Carcinogenicity	Not classified by OSHA, ACGIH, or NTP				
Germ Cell Mutagenicity	Classification criteria not met				
Toxicity for Reproduction	Classification criteria not met				
Aspiration Hazard	Not relevant				
Specific Target Organ Toxicity (STOT)					
Single exposure	No data available				
Repeated exposure	No data available				

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Section 12	2 Ecological Information		
<ul> <li>12.1 Toxicity</li> <li>12.2 Persistence and degradability</li> <li>12.3 Bioaccumulative potential</li> <li>12.4 Mobility in soil</li> <li>12.5 Results of PBT &amp; vPvB assessment</li> </ul>	Not expected to be harmful to aquatic organisms No data available No data available No data available No data available <b>Disposal Considerations</b>		
13.1 Disposal	Follow applicable Federal, State, and local regulations.		
Section 14	4 Transport Information		
14.1 DOT, TDG, IMO/IMDG, IATA/ICOA:	Not regulated		
Section 15 Regulatory Information			
SARA 302 Components: No chemicals in t SARA 311/312 Hazards Classifications: SARA 313 Components: This material doe numbers that exceed the threshold (De Min RCRA: In the form delivered, this product i reporting under the Resource Conservation	che following inventories: Canada DSL/NDSL, USA TSCA this material are subject to the reporting requirements. None es not contain any chemical components with known CAS nimis) reporting levels established by SARA Title III, Section 313. is not considered as hazardous waste, and is not subject to in and Recovery Act. is not known to contain any components for which the State of defects or other reproductive harm.		
Section	16 Other Information		
EXPRESSED OR IMPLIED, INCLUDING ANY PARTICULAR PURPOSE. No statements he relevant patent. Under no circumstances s damages for alleged negligence, breach of v product(s). Buyer's sole remedy and Seller price. Data and results are based on contro its intended conditions of use. The product	ents. SELLER MAKES NO REPRESENTATION OR WARRANTY, WARRANTY OF MERCHANTABILITY OR FITNESS FOR A erein are to be construed as inducements to infringe any shall Seller be liable for incidental, consequential or indirect warranty, strict of liability arising in connection with the r's sole liability for any claims shall be Buyer's purchase olled lab work and must be confirmed by Buyer by testing for ct(s) has not been tested for, and is therefore not ed contact with mucous membranes, abraded skin, or blood is on within the human body is intended.		

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