

ARALDITE® 2012 RESIN

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	10/02/2017	400001008017	Date of first issue: 10/02/2017

SECTION 1. IDENTIFICATION

Product name : ARALDITE® 2012 RESIN

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC
Address : P.O. Box 4980
The Woodlands,
TX 77387
United States of America (USA)
Telephone : Non-Emergency: (800) 257-5547
E-mail address of person responsible for the SDS : MSDS@huntsman.com
Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Adhesives

**SECTION 2. HAZARDS IDENTIFICATION****GHS classification in accordance with 29 CFR 1910.1200**

Skin irritation : Category 2
Eye irritation : Category 2A
Skin sensitisation : Category 1
Acute aquatic toxicity : Category 2
Chronic aquatic toxicity : Category 2

GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of



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the workplace.

P273 Avoid release to the environment.

P280 Wear protective gloves/ eye protection/ face protection.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P337 + P313 If eye irritation persists: Get medical advice/ attention.

P362 Take off contaminated clothing and wash before reuse.

P391 Collect spillage.

Storage:

Not available

Disposal:

P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
Bisphenol A epoxy resin	25068-38-6	70 - 90
1,4-bis(2,3-epoxypropoxy)butane	2425-79-8	5 - 10

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

SECTION 4. FIRST AID MEASURES

General advice	: Move out of dangerous area. Show this safety data sheet to the doctor in attendance. Do not leave the victim unattended.
If inhaled	: If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.
In case of skin contact	: If skin irritation persists, call a physician. If on skin, rinse well with water. If on clothes, remove clothes.
In case of eye contact	: Immediately flush eye(s) with plenty of water. Remove contact lenses. Protect unharmed eye.



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Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

Most important symptoms and effects, both acute and delayed : None known.

Notes to physician : Treat symptomatically.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : No data is available on the product itself.

Unsuitable extinguishing media : High volume water jet

Specific hazards during firefighting : No data is available on the product itself.

Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : No hazardous combustion products are known

No data is available on the product itself.

Specific extinguishing methods : No data is available on the product itself.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform



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respective authorities.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Advice on safe handling : Do not breathe vapours/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Dispose of rinse water in accordance with local and national regulations.
Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Electrical installations / working materials must comply with the technological safety standards.

Materials to avoid : Strong acids

Strong bases

Strong oxidizing agents

Recommended storage temperature : 2 - 40 °C

Further information on storage stability : No decomposition if stored and applied as directed.

No decomposition if stored and applied as directed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Components with workplace control parameters**

Contains no substances with occupational exposure limit values.

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and



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use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

Material : butyl-rubber
Break through time : > 8 h

Material : Solvent-resistant gloves (butyl-rubber)
Material : Nitrile rubber
Break through time : 10 - 480 min

Material : Neoprene gloves

Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water
Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : liquid

Colour : light yellow

Odour : slight

Odour Threshold : No data is available on the product itself.

pH : 6 (20 °C)
Concentration: 500 g/l

Freezing point : No data is available on the product itself.

Melting point : No data is available on the product itself.

Boiling point : > 200 °C

Flash point : > 200 °C
Method: Pensky-Martens closed cup, closed cup



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Evaporation rate	: No data is available on the product itself.
Flammability (solid, gas)	: No data is available on the product itself.
Flammability (liquids)	: No data is available on the product itself.
Upper explosion limit / Upper flammability limit	: No data is available on the product itself.
Lower explosion limit / Lower flammability limit	: No data is available on the product itself.
Vapour pressure	: < 0.002 hPa (20 °C)
Relative vapour density	: No data is available on the product itself.
Relative density	: No data is available on the product itself.
Density	: 1.17 g/cm ³ (25 °C)
Solubility(ies)	
Water solubility	: practically insoluble (20 °C)
Solubility in other solvents	: No data is available on the product itself.
Partition coefficient: n-octanol/water	: No data is available on the product itself.
Auto-ignition temperature	: No data is available on the product itself.
Decomposition temperature	: > 200 °C
Self-Accelerating decomposition temperature (SADT)	: No data is available on the product itself.
Viscosity	
Viscosity, dynamic	: 25,000 - 45,000 mPa.s (25 °C)
Explosive properties	: No data is available on the product itself.
Oxidizing properties	: No data is available on the product itself.
Particle size	: No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: Stable under normal conditions.
Possibility of hazardous reactions	: No decomposition if stored and applied as directed.
Conditions to avoid	: None known.
Incompatible materials	: None known.



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Hazardous decomposition products : Carbon oxides
Burning produces noxious and toxic fumes.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : No data is available on the product itself.

Acute toxicity

Acute oral toxicity - Product : Acute toxicity estimate : > 5,000 mg/kg
Method: Calculation method

Acute inhalation toxicity - Product : Acute toxicity estimate: 180.12 mg/l
Exposure time: 4 h
Test atmosphere: vapour
Method: Calculation method

Acute dermal toxicity - Product : Acute toxicity estimate : > 5,000 mg/kg
Method: Calculation method

Acute toxicity (other routes of administration) : No data available

Skin corrosion/irritation**Product:**

Remarks: May cause skin irritation and/or dermatitis.

Serious eye damage/eye irritation**Product:**

Remarks: May cause irreversible eye damage.

Respiratory or skin sensitisation**Product:**

Remarks: Causes sensitisation.

Assessment: No data available

Germ cell mutagenicity**Components:**

Bisphenol A epoxy resin:

Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 476
Result: positive

Concentration: 0 - 5000 ug/plate
Metabolic activation: with and without metabolic activation



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Method: OECD Test Guideline 471
Result: positive

1,4-bis(2,3-epoxypropoxy)butane:

Genotoxicity in vitro : Concentration: 10 - 5000 ug/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: positive

Concentration: 1 - 100 µg/L
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 473
Result: positive

Components:

Bisphenol A epoxy resin:

Genotoxicity in vivo : Cell type: Germ
Application Route: Oral
Method: OECD Test Guideline 478
Result: negative

Cell type: Somatic
Application Route: Oral
Dose: 0 - 5000 mg/kg
Method: OPPTS 870.5395
Result: negative

1,4-bis(2,3-epoxypropoxy)butane:

Genotoxicity in vivo : Test Type: In vivo micronucleus test
Species: Mouse
Cell type: Somatic
Application Route: Oral
Exposure time: 4 d
Dose: 187.5 - 750 mg/kg
Method: OECD Test Guideline 474
Result: negative

Test Type: unscheduled DNA synthesis assay
Species: Rat
Cell type: Liver cells
Application Route: Oral
Method: OECD Test Guideline 486
Result: negative

Components:

1,4-bis(2,3-epoxypropoxy)butane:

Germ cell mutagenicity- : Weight of evidence does not support classification as a germ
Assessment cell mutagen.

Germ cell mutagenicity- : No data available
Assessment



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Carcinogenicity**Components:**

Bisphenol A epoxy resin:
Species: Rat, (male and female)
Application Route: Oral
Exposure time: 24 month(s)
Dose: 15 mg/kg
Frequency of Treatment: 7 days/week
Method: OECD Test Guideline 453
Result: negative

Species: Mouse, (male)
Application Route: Dermal
Exposure time: 24 month(s)
Dose: 0.1 mg/kg
Frequency of Treatment: 3 days/week
Method: OECD Test Guideline 453
Result: negative

Species: Rat, (female)
Application Route: Dermal
Exposure time: 24 month(s)
Dose: 1 mg/kg
Frequency of Treatment: 5 days/week
Method: OECD Test Guideline 453
Result: negative

Carcinogenicity - Assessment : No data available

IARC

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH

No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity**Components:**

Bisphenol A epoxy resin:
Effects on fertility : Test Type: Two-generation study
Species: Rat, male and female
Application Route: Oral
Dose: >750 milligram per kilogram
General Toxicity - Parent: No-observed-effect level: 540 mg/kg body weight



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General Toxicity F1: No-observed-effect level: 540 mg/kg body weight

Symptoms: No adverse effects

Method: OECD Test Guideline 416

Result: No effects on fertility and early embryonic development were detected.

Components:

Bisphenol A epoxy resin:
Effects on foetal development

: Species: Rabbit, female
Application Route: Dermal
General Toxicity Maternal: No observed adverse effect level: 30 mg/kg body weight
Method: Other guidelines
Result: No teratogenic effects

Species: Rabbit, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 60 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rat, female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 180 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Reproductive toxicity - Assessment : No data available

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Repeated dose toxicity**Components:**

Bisphenol A epoxy resin:
Species: Rat, male and female
NOAEL: 50 mg/kg
Application Route: Ingestion
Exposure time: 14 Weeks
Number of exposures: 7 d
Method: Subchronic toxicity

Species: Rat, male and female
NOEL: 10 mg/kg
Application Route: Skin contact



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Exposure time: 13 Weeks
Number of exposures: 5 d
Method: Subchronic toxicity

Species: Mouse, male
NOAEL: 100 mg/kg
Application Route: Skin contact
Exposure time: 13 Weeks
Number of exposures: 3 d
Method: Subchronic toxicity

1,4-bis(2,3-epoxypropoxy)butane:
Species: Rat, male and female
NOAEL: 200 mg/kg
Application Route: Ingestion
Exposure time: 28 d
Number of exposures: 7 d
Method: Subacute toxicity

Repeated dose toxicity - : No data available
Assessment

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information**Product:**

Remarks: No data available



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SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Components:**

Bisphenol A epoxy resin:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 1.5 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

1,4-bis(2,3-epoxypropoxy)butane:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): 24 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

Components:

Bisphenol A epoxy resin:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 2.7 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water

1,4-bis(2,3-epoxypropoxy)butane:

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 75 mg/l
Exposure time: 24 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

Components:

Bisphenol A epoxy resin:

Toxicity to algae : EC50 (Selenastrum capricornutum (green algae)): 9.4 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: EPA-660/3-75-009

1,4-bis(2,3-epoxypropoxy)butane:

Toxicity to algae : EL50: > 160 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

M-Factor (Acute aquatic toxicity) : No data available

Toxicity to fish (Chronic) : No data available



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toxicity)

Components:

Bisphenol A epoxy resin:

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 0.3 mg/l
Exposure time: 21 d
Test Type: semi-static test
Test substance: Fresh water
Method: OECD Test Guideline 211

M-Factor (Chronic aquatic toxicity) : No data available

Components:

Bisphenol A epoxy resin:

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water

1,4-bis(2,3-epoxypropoxy)butane:

Toxicity to microorganisms : IC50 (activated sludge): > 100 mg/l
Exposure time: 3 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 209

Toxicity to soil dwelling organisms : No data available

Plant toxicity : No data available

Sediment toxicity : No data available

Toxicity to terrestrial organisms : No data available

Ecotoxicology Assessment
Acute aquatic toxicity : No data available

Chronic aquatic toxicity : No data available

Toxicity Data on Soil : No data available

Other organisms relevant to the environment : No data available

Persistence and degradability**Components:**

Bisphenol A epoxy resin:

Biodegradability : Inoculum: Sewage (STP effluent)
Concentration: 20 mg/l
Result: Not readily biodegradable.



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Biodegradation: 5 %
 Exposure time: 28 d
 Method: OECD Test Guideline 301F

1,4-bis(2,3-epoxypropoxy)butane:

Biodegradability : Inoculum: activated sludge
 Concentration: 20 mg/l
 Result: Not readily biodegradable.
 Biodegradation: 43 %
 Exposure time: 28 d
 Method: OECD Test Guideline 301F

Biochemical Oxygen Demand (BOD) : No data available

Chemical Oxygen Demand (COD) : No data available

BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon (DOC) : No data available

Physico-chemical removability : No data available

Components:**Bisphenol A epoxy resin:**

Stability in water : Degradation half life(DT50): 4.83 d (25 °C) pH: 4
 Method: OECD Test Guideline 111
 Remarks: Fresh water

Degradation half life(DT50): 7.1 d (25 °C) pH: 9
 Method: OECD Test Guideline 111
 Remarks: Fresh water

Degradation half life(DT50): 3.58 d (25 °C) pH: 7
 Method: OECD Test Guideline 111
 Remarks: Fresh water

Photodegradation : No data available

Impact on Sewage Treatment : No data available

Bioaccumulative potential**Components:****Bisphenol A epoxy resin:**

Bioaccumulation : Bioconcentration factor (BCF): 31



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Remarks: Does not bioaccumulate.

Components:

Bisphenol A epoxy resin:

Partition coefficient: n-octanol/water : log Pow: 3.242 (25 °C)
pH: 7.1
Method: OECD Test Guideline 117

1,4-bis(2,3-epoxypropoxy)butane:

Partition coefficient: n-octanol/water : log Pow: -0.269 (25 °C)
pH: 6.7
Method: OECD Test Guideline 117

Mobility in soil

Mobility : No data available

Components:

Bisphenol A epoxy resin:

Distribution among environmental compartments : Koc: 445

1,4-bis(2,3-epoxypropoxy)butane:

Distribution among environmental compartments : Koc: 12.59
Method: OECD Test Guideline 121

Stability in soil : No data available

Other adverse effects

Environmental fate and pathways : No data available

Results of PBT and vPvB assessment : No data available

Endocrine disrupting potential : No data available

Adsorbed organic bound halogens (AOX) : No data available

Hazardous to the ozone layer

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82
Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

Additional ecological information - Product : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.



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Global warming potential (GWP) : No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Waste from residues : The product should not be allowed to enter drains, water courses or the soil.
Do not contaminate ponds, waterways or ditches with chemical or used container.
Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

SECTION 14. TRANSPORT INFORMATION**International Regulations****IATA**

UN/ID No. : UN 3082

Proper shipping name : Environmentally hazardous substance, liquid, n.o.s.
(BISPHENOL A EPOXY RESIN)

Class : 9

Packing group : III

Labels : Miscellaneous

Packing instruction (cargo aircraft) : 964

Packing instruction (passenger aircraft) : 964

IMDG

UN number : UN 3082

Proper shipping name : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S.
(BISPHENOL A EPOXY RESIN)

Class : 9

Packing group : III

Labels : 9

EmS Code : F-A, S-F

Marine pollutant : yes

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations

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DOT Classification

UN/ID/NA number	: UN 3082
Proper shipping name	: ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (BISPHENOL A EPOXY RESIN)
Class	: 9
Packing group	: III
Labels	: CLASS 9
ERG Code	: 171
Marine pollutant	: yes(BISPHENOL A EPOXY RESIN, BUTANEDIOLDIGLYCIDYL ETHER)
Remarks	: Above applies only to containers over 119 gallons or 450 liters. Not regulated if shipped in packages less than or equal to 119 gallons (450 liters).

SECTION 15. REGULATORY INFORMATION**EPCRA - Emergency Planning and Community Right-to-Know Act**

SARA 311/312 Hazards	: Skin corrosion or irritation Serious eye damage or eye irritation Respiratory or skin sensitisation
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SARA 313	: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.
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This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

CH INV	: The formulation contains substances listed on the Swiss Inventory, On the inventory, or in compliance with the inventory
DSL	: All components of this product are on the Canadian DSL
AICS	: On the inventory, or in compliance with the inventory
NZIoC	: not determined
ENCS	: On the inventory, or in compliance with the inventory
KECI	: On the inventory, or in compliance with the inventory
PICCS	: On the inventory, or in compliance with the inventory
IECSC	: On the inventory, or in compliance with the inventory
TCSI	: On the inventory, or in compliance with the inventory
TSCA	: On the inventory, or in compliance with the inventory

Inventories

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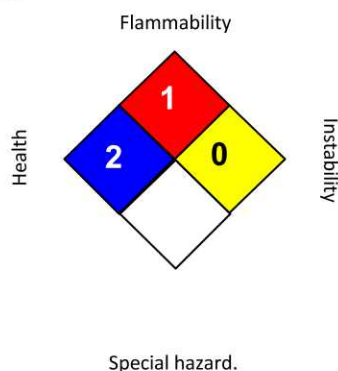
AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

TSCA - 5(a) Significant New Use Rule List of Chemicals

No substances are subject to a Significant New Use Rule.

US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION**Further information****NFPA:****HMIS® IV:**

HEALTH		2
FLAMMABILITY		1
PHYSICAL HAZARD		0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

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The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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SECTION 1. IDENTIFICATION

Product name : ARALDITE® 2012 HARDENER

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC
Address : P.O. Box 4980
The Woodlands,
TX 77387
United States of America (USA)
Telephone : Non-Emergency: (800) 257-5547
E-mail address of person responsible for the SDS : MSDS@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Adhesives

SECTION 2. HAZARDS IDENTIFICATION**GHS classification in accordance with 29 CFR 1910.1200**

Eye irritation : Category 2B
Skin sensitisation : Category 1
Acute aquatic toxicity : Category 3
Chronic aquatic toxicity : Category 3

GHS label elements

Hazard pictograms :



Signal word : Warning

Hazard statements : H317 May cause an allergic skin reaction.
H320 Causes eye irritation.
H412 Harmful to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**
P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
P264 Wash skin thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves.



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Response:

P302 + P352 IF ON SKIN: Wash with plenty of soap and water.
P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P333 + P313 If skin irritation or rash occurs: Get medical advice/attention.

P337 + P313 If eye irritation persists: Get medical advice/attention.

P363 Wash contaminated clothing before reuse.

Storage:

Not available

Disposal:

P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
2,2'-[1,2-ethanediylbis(oxy)]bis(ethanethiol)	14970-87-7	2.5 - 5
N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine	10563-29-8	1 - 2.5
2,4,6-tris(dimethylaminomethyl)phenol	90-72-2	1 - 2.5
N,N,4-trimethylpiperazine-1-ethylamine	104-19-8	1 - 2.5
n-butyl acetate	123-86-4	1 - 2.5

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

SECTION 4. FIRST AID MEASURES

General advice	: Move out of dangerous area. Show this safety data sheet to the doctor in attendance. Do not leave the victim unattended.
If inhaled	: If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.
In case of skin contact	: If on skin, rinse well with water.
In case of eye contact	: Immediately flush eye(s) with plenty of water. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing.



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If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.

Most important symptoms and effects, both acute and delayed : None known.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media : No data is available on the product itself.

Unsuitable extinguishing media : High volume water jet

Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : No hazardous combustion products are known

Specific extinguishing methods : No data is available on the product itself.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.

Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.

Methods and materials for containment and cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

SECTION 7. HANDLING AND STORAGE

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- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Advice on safe handling : Do not breathe vapours/dust.
Avoid exposure - obtain special instructions before use.
Avoid contact with skin and eyes.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Dispose of rinse water in accordance with local and national regulations.
Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
- Conditions for safe storage : Keep container tightly closed in a dry and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Electrical installations / working materials must comply with the technological safety standards.
- Materials to avoid : Strong acids
Strong bases
Strong oxidizing agents
- Recommended storage temperature : 2 - 40 °C
- Further information on storage stability : No decomposition if stored and applied as directed.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Components with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
n-butyl acetate	123-86-4	TWA	150 ppm 710 mg/m ³	OSHA Z-1

Personal protective equipment

Hand protection

- Material : butyl-rubber
Material : Ethyl Vinyl Alcohol Laminate (EVAL)
Break through time : > 8 h

- Material : Nitrile rubber
Material : Neoprene gloves
Break through time : 10 - 480 min

- Remarks : The suitability for a specific workplace should be discussed with the producers of the protective gloves.
Take note of the information given by the producer

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concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact).

The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection	: Eye wash bottle with pure water Tightly fitting safety goggles
Skin and body protection	: Impervious clothing Choose body protection according to the amount and concentration of the dangerous substance at the work place.
Hygiene measures	: When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid
Colour	: light yellow
Odour	: unpleasant
Odour Threshold	: No data is available on the product itself.
pH	: No data is available on the product itself.
Freezing point	: No data is available on the product itself.
Melting point	: No data is available on the product itself.
Boiling point	: > 200 °C
Flash point	: > 100 °C Method: Pensky-Martens closed cup, closed cup
Evaporation rate	: No data is available on the product itself.
Flammability (solid, gas)	: No data is available on the product itself.
Flammability (liquids)	: No data is available on the product itself.
Upper explosion limit / Upper flammability limit	: No data is available on the product itself.
Lower explosion limit / Lower flammability limit	: No data is available on the product itself.
Vapour pressure	: < 0.01 hPa (20 °C)
Relative vapour density	: No data is available on the product itself.
Relative density	: No data is available on the product itself.



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Density	: 1.165 g/cm ³ (25 °C)
Solubility(ies)	
Water solubility	: practically insoluble (20 °C)
Solubility in other solvents	: No data is available on the product itself.
Partition coefficient: n-octanol/water	: No data is available on the product itself.
Auto-ignition temperature	: No data is available on the product itself.
Decomposition temperature	: > 200 °C
Self-Accelerating decomposition temperature (SADT)	: No data is available on the product itself.
Viscosity	
Viscosity, dynamic	: 20,000 - 40,000 mPa.s (25 °C)
Explosive properties	: No data is available on the product itself.
Oxidizing properties	: No data is available on the product itself.
Particle size	: No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: No decomposition if stored and applied as directed. Stable under normal conditions.
Possibility of hazardous reactions	: No hazards to be specially mentioned.
Conditions to avoid	: None known.
Incompatible materials	: None known.
Hazardous decomposition products	: Carbon oxides Burning produces noxious and toxic fumes.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure	: No data is available on the product itself.
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Acute toxicity

Acute oral toxicity - Product	: LD ₅₀ (Rat, male and female): 2,631 mg/kg Method: OECD Test Guideline 401
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Acute inhalation toxicity - Product	: Acute toxicity estimate: > 200 mg/l Exposure time: 4 h
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Test atmosphere: vapour
Method: Calculation method

Acute dermal toxicity - Product : LD50 (Rat, male and female): > 4,000 mg/kg
Method: OECD Test Guideline 402

Acute toxicity (other routes of administration) : No data available

Skin corrosion/irritation**Components:**

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Species: Rabbit

Assessment: Corrosive

Method: OECD Test Guideline 404

Result: Corrosive

2,4,6-tris(dimethylaminomethyl)phenol:

Species: Rabbit

Method: OECD Test Guideline 404

Result: Corrosive after 1 to 4 hours of exposure

N,N,4-trimethylpiperazine-1-ethylamine:

Result: Causes burns.

Serious eye damage/eye irritation**Components:**

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Result: Corrosive

Assessment: Severe eye irritation

2,4,6-tris(dimethylaminomethyl)phenol:

Species: Rabbit

Result: Corrosive

Assessment: Corrosive

N,N,4-trimethylpiperazine-1-ethylamine:

Result: Risk of serious damage to eyes.

Respiratory or skin sensitisation**Components:**

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Exposure routes: Skin

Species: Guinea pig

Method: OECD Test Guideline 406

Result: The product is a skin sensitizer, sub-category 1B.

2,4,6-tris(dimethylaminomethyl)phenol:

Exposure routes: Skin

Species: Guinea pig



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Method: OECD Test Guideline 406
Result: negative

Assessment: The product is a skin sensitizer, sub-category 1B.
Result: The product is a skin sensitizer, sub-category 1B.

N,N,4-trimethylpiperazine-1-ethylamine:
Result: May cause sensitisation by skin contact.

n-butyl acetate:
Exposure routes: Skin
Species: Guinea pig
Result: Does not cause skin sensitisation.

Assessment: No data available

Germ cell mutagenicity**Product:**

Genotoxicity in vitro : Concentration: 5000 ug/plate
Metabolic activation: with and without metabolic activation
Method: OECD Test Guideline 471
Result: negative

Genotoxicity in vivo : No data available

Carcinogenicity**Components:**

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:
Species: Mouse, (male)
Application Route: Dermal
Exposure time: 20 month(s)
Frequency of Treatment: 3 daily
Result: negative

Carcinogenicity - : No data available
Assessment

IARC

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH

No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.



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Reproductive toxicity**Components:**

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Effects on fertility : Species: Rat, male and female
Application Route: Oral
Method: OECD Test Guideline 422
Result: Animal testing did not show any effects on fertility.

2,4,6-tris(dimethylaminomethyl)phenol:

Species: Rat, male and female
Application Route: Oral
Method: OECD Test Guideline 422
Remarks: No significant adverse effects were reported

n-butyl acetate:

Species: Rat, male and female
Fertility: No observed adverse effect concentration
(Mating/Fertility): 2,000 ppm
Method: OECD Test Guideline 416

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Effects on foetal development : Species: Rat, male and female
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 15 mg/kg body weight
Developmental Toxicity: No observed adverse effect level: 15 mg/kg body weight
Embryo-foetal toxicity: No observed adverse effect level: 15 mg/kg body weight
Method: OECD Test Guideline 422
Result: No effects on fertility and early embryonic development were detected.

n-butyl acetate:

Species: Rat, male and female
Strain: Sprague-Dawley
Application Route: Inhalation
Developmental Toxicity: No observed adverse effect concentration Parent: 1,500 ppm
Method: OECD Test Guideline 414
Result: No effects on fertility and early embryonic development were detected.

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Reproductive toxicity - Assessment : No evidence of adverse effects on sexual function and fertility, or on development, based on animal experiments.

STOT - single exposure**Components:**

n-butyl acetate:



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Exposure routes: Inhalation
Target Organs: Narcotic effects
Assessment: May cause drowsiness or dizziness.

STOT - repeated exposure

No data available

Repeated dose toxicity**Components:**

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Species: Rat, male and female

NOEC: 550 ppm

Application Route: Ingestion

Test atmosphere: vapour

Exposure time: 3 Weeks

Number of exposures: 7 d

Method: Subchronic toxicity

Species: Mouse, male

NOAEL: ≥ 56.3 mg/kg/d

Application Route: Skin contact

Exposure time: 20 h

Number of exposures: 3 d

Method: Chronic toxicity

2,4,6-tris(dimethylaminomethyl)phenol:

Species: Rat, male and female

NOEL: 15 mg/kg

Application Route: Ingestion

Exposure time: 1,032 h

Number of exposures: 7 d

Method: Subacute toxicity

n-butyl acetate:

Species: Rat, male and female

NOAEL: 2.4 mg/l

Application Route: Inhalation

Test atmosphere: vapour

Repeated dose toxicity - : No data available
Assessment

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available



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Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information**Product:**

Remarks: No data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Components:**

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 100 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 203

2,4,6-tris(dimethylaminomethyl)phenol:

Toxicity to fish : LC50 (Cyprinus carpio (Carp)): 175 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water

n-butyl acetate:

Toxicity to fish : EC50 (Menidia beryllina (Silverside)): 185 mg/l
Exposure time: 96 h

LC50 (Pimephales promelas (fathead minnow)): 18 mg/l
Exposure time: 96 h
Method: OECD Test Guideline 203

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:



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Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 9.2 mg/l
Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

2,4,6-tris(dimethylaminomethyl)phenol:

Toxicity to daphnia and other aquatic invertebrates : LC50: 718 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Marine water

n-butyl acetate:

Toxicity to daphnia and other aquatic invertebrates : EC50: 205 mg/l
Exposure time: 24 h

EC50: 44 mg/l
Exposure time: 48 h
Method: OECD Test Guideline 202

Components:**N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:**

Toxicity to algae : ErC50 (Selenastrum capricornutum (green algae)): 21 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

2,4,6-tris(dimethylaminomethyl)phenol:

Toxicity to algae : ErC50 (Desmodesmus subspicatus (green algae)): 84 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

NOEC (Desmodesmus subspicatus (green algae)): 6.25 mg/l
Exposure time: 72 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 201

n-butyl acetate:

Toxicity to algae : EC50 (Desmodesmus subspicatus (green algae)): 674.7 mg/l
Exposure time: 72 h

M-Factor (Acute aquatic toxicity) : No data available

Toxicity to fish (Chronic toxicity) : No data available

Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : No data available



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M-Factor (Chronic aquatic toxicity) : No data available

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Toxicity to microorganisms : EC50 (Pseudomonas putida): 181 mg/l
Exposure time: 16 h
Test Type: static test
Test substance: Fresh water
Method: DIN 38 412 Part 8

n-butyl acetate:

Toxicity to microorganisms : IC0: 1,200 mg/l
Exposure time: 24 h

Toxicity to soil dwelling organisms : No data available

Plant toxicity : No data available

Sediment toxicity : No data available

Toxicity to terrestrial organisms : No data available

Ecotoxicology Assessment

Acute aquatic toxicity : No data available

Components:

2,2'-[1,2-ethanediylbis(oxy)]bis(ethanethiol):

Chronic aquatic toxicity : Toxic to aquatic life with long lasting effects.

2,4,6-tris(dimethylaminomethyl)phenol:

Chronic aquatic toxicity : This product has no known ecotoxicological effects.

N,N,4-trimethylpiperazine-1-ethylamine:

Chronic aquatic toxicity : Harmful to aquatic life with long lasting effects.

Toxicity Data on Soil : No data available

Other organisms relevant to the environment : No data available

Persistence and degradability**Components:**

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:

Biodegradability : Result: Readily biodegradable.
Biodegradation: 100 %
Exposure time: 28 d
Method: ISO Method, other

2,4,6-tris(dimethylaminomethyl)phenol:

Biodegradability : Inoculum: activated sludge



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Concentration: 2 mg/l
Result: Not readily biodegradable.
Biodegradation: 4 %
Exposure time: 28 d
Method: OECD Test Guideline 301D

n-butyl acetate:
Biodegradability : Result: Readily biodegradable.
Biodegradation: 98 %
Exposure time: 28 d

Biochemical Oxygen Demand (BOD) : No data available

Chemical Oxygen Demand (COD) : No data available

BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon (DOC) : No data available

Physico-chemical removability : No data available

Stability in water : No data available

Photodegradation : No data available

Impact on Sewage Treatment : No data available

Bioaccumulative potential**Components:**

n-butyl acetate:
Bioaccumulation : Bioconcentration factor (BCF): 4 - 14

Components:

N'-(3-aminopropyl)-N,N-dimethylpropane-1,3-diamine:
Partition coefficient: n-octanol/water : log Pow: 0.5

log Pow: -0.56 (25 °C)
pH: 11.6
Method: OECD Test Guideline 107

2,4,6-tris(dimethylaminomethyl)phenol:
Partition coefficient: n-octanol/water : log Pow: 0.219 (21.5 °C)
Method: OPPTS 830.7550



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Mobility in soil

Mobility : No data available

Distribution among environmental compartments : No data available

Stability in soil : No data available

Other adverse effects

Environmental fate and pathways : No data available

Results of PBT and vPvB assessment : No data available

Endocrine disrupting potential : No data available

Adsorbed organic bound halogens (AOX) : No data available

Hazardous to the ozone layerOzone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82
Protection of Stratospheric Ozone - CAA Section 602 Class I
SubstancesRemarks: This product neither contains, nor was
manufactured with a Class I or Class II ODS as defined by the
U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A +
B).Additional ecological information - Product : An environmental hazard cannot be excluded in the event of
unprofessional handling or disposal.
Harmful to aquatic life with long lasting effects.

Global warming potential (GWP) : No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**Waste from residues : The product should not be allowed to enter drains, water
courses or the soil.
Do not contaminate ponds, waterways or ditches with
chemical or used container.
Send to a licensed waste management company.Contaminated packaging : Empty remaining contents.
Dispose of as unused product.
Do not re-use empty containers.

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SECTION 14. TRANSPORT INFORMATION**International Regulations****IATA**

Not regulated as dangerous goods

IMDG

Not regulated as dangerous goods

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations**DOT Classification**

Not regulated as dangerous goods

SECTION 15. REGULATORY INFORMATION**EPCRA - Emergency Planning and Community Right-to-Know Act****CERCLA Reportable Quantity**

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
n-butyl acetate	123-86-4	5000	*

*: Calculated RQ exceeds reasonably attainable upper limit.

SARA 311/312 Hazards : Serious eye damage or eye irritation
Respiratory or skin sensitisation

SARA 313 : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

CH INV	: The formulation contains substances listed on the Swiss Inventory, On the inventory, or in compliance with the inventory
DSL	: This product contains one or several components that are not on the Canadian DSL nor NDSL.
AICS	: On the inventory, or in compliance with the inventory



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NZIoC	: not determined
ENCS	: On the inventory, or in compliance with the inventory
KECI	: On the inventory, or in compliance with the inventory
PICCS	: On the inventory, or in compliance with the inventory
IECSC	: On the inventory, or in compliance with the inventory
TCSI	: On the inventory, or in compliance with the inventory
TSCA	: On the inventory, or in compliance with the inventory

Inventories

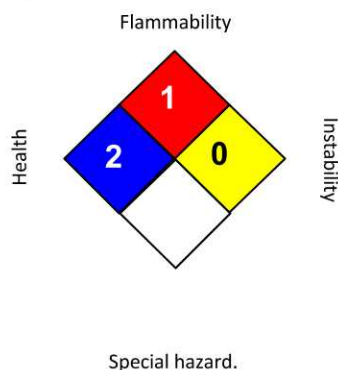
AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

TSCA - 5(a) Significant New Use Rule List of Chemicals

No substances are subject to a Significant New Use Rule.

US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

No substances are subject to TSCA 12(b) export notification requirements.

SECTION 16. OTHER INFORMATION**Further information****NFPA:****HMIS® IV:**

HEALTH		2
FLAMMABILITY		1
PHYSICAL HAZARD		0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Sources of key data used to compile the Safety Data Sheet : Information taken from reference works and the literature.,
Information derived from practical experience.

Revision Date : 09/16/2017

OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1
Limits for Air Contaminants

ARALDITE® 2012 HARDENER

Version	Revision Date:	SDS Number:	Date of last issue: -
1.0	09/16/2017	400001009176	Date of first issue: 09/16/2017

OSHA Z-1 / TWA : 8-hour time weighted average

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THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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