

ARALDITE® 2022-1 A

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1.2	06/06/2019	400000001217	01/21/2016
			Date of first issue: 01/12/2016

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SECTION 1. IDENTIFICATION

Product name : ARALDITE® 2022-1 A

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC
 Address : P.O. Box 4980
 The Woodlands,
 TX 77387
 United States of America (USA)
 Telephone : Non-Emergency: (800) 257-5547

E-mail address of person responsible for the SDS : SDS@huntsman.com

Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Adhesives

**SECTION 2. HAZARDS IDENTIFICATION****GHS classification in accordance with 29 CFR 1910.1200**

Flammable liquids : Category 2
 Skin irritation : Category 2
 Serious eye damage : Category 1
 Skin sensitisation : Category 1
 Specific target organ toxicity - single exposure : Category 3 (Respiratory system)
 Specific target organ toxicity - repeated exposure : Category 2 (Kidney)
 Short-term (acute) aquatic hazard : Category 3
 Long-term (chronic) aquatic hazard : Category 3

GHS label elements

Hazard pictograms :



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Signal word : Danger

Hazard statements : H225 Highly flammable liquid and vapour.
 H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.
 H318 Causes serious eye damage.
 H335 May cause respiratory irritation.
 H373 May cause damage to organs (Kidney) through prolonged or repeated exposure.
 H412 Harmful to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**
 P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
 P233 Keep container tightly closed.
 P240 Ground/bond container and receiving equipment.
 P241 Use explosion-proof electrical/ ventilating/ lighting equipment.
 P242 Use only non-sparking tools.
 P243 Take precautionary measures against static discharge.
 P260 Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
 P264 Wash skin thoroughly after handling.
 P271 Use only outdoors or in a well-ventilated area.
 P272 Contaminated work clothing must not be allowed out of the workplace.
 P273 Avoid release to the environment.
 P280 Wear protective gloves/ eye protection/ face protection.
Response:
 P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
 P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell.
 P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.
 P314 Get medical advice/ attention if you feel unwell.
 P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
 P362 Take off contaminated clothing and wash before reuse.
 P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
Storage:
 P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
 P403 + P235 Store in a well-ventilated place. Keep cool.
 P405 Store locked up.
Disposal:
 P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

None known.

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SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
methyl methacrylate	80-62-6	50 - 70
methacrylic acid	79-41-4	3 - 5
maleic acid	110-16-7	1 - 2.5
2,6-di-tert-butyl-p-cresol	128-37-0	1 - 2.5
Silicon, amorphous	7631-86-9	1 - 5
Talc (Mg ₃ H ₂ (SiO ₃) ₄)	14807-96-6	0.1 - 1

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

SECTION 4. FIRST AID MEASURES

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur.
- If inhaled : Consult a physician after significant exposure.
If inhaled, remove to fresh air.
Get medical attention if symptoms occur.
- In case of skin contact : If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear.
Do NOT induce vomiting.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician.
Take victim immediately to hospital.
- Most important symptoms and effects, both acute and delayed : None known.
- Notes to physician : Treat symptomatically.

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SECTION 5. FIREFIGHTING MEASURES

- Suitable extinguishing media : Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical
- Unsuitable extinguishing media : High volume water jet
- Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Hazardous combustion products : Carbon oxides
Sulphur oxides
Hydrogen chloride
- Specific extinguishing methods : No data is available on the product itself.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.
For safety reasons in case of fire, cans should be stored separately in closed containments.
Use a water spray to cool fully closed containers.
- Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

- Personal precautions, protective equipment and emergency procedures : Use personal protective equipment.
Ensure adequate ventilation.
Remove all sources of ignition.
Evacuate personnel to safe areas.
Refer to protective measures listed in sections 7 and 8.
Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.
- Environmental precautions : Prevent product from entering drains.
Prevent further leakage or spillage if safe to do so.
If the product contaminates rivers and lakes or drains inform respective authorities.
- Methods and materials for containment and cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

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SECTION 7. HANDLING AND STORAGE

- Advice on protection against fire and explosion : Do not spray on a naked flame or any incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Use only explosion-proof equipment. Keep away from open flames, hot surfaces and sources of ignition.
- Advice on safe handling : Avoid formation of aerosol. Do not breathe vapours/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Take precautionary measures against static discharges. Provide sufficient air exchange and/or exhaust in work rooms. Open drum carefully as content may be under pressure. To avoid spills during handling keep bottle on a metal tray. Dispose of rinse water in accordance with local and national regulations. Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
- Conditions for safe storage : No smoking. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Keep in properly labelled containers.
- Materials to avoid : For incompatible materials please refer to Section 10 of this SDS.
- Recommended storage temperature : 36 - 46 °F / 2 - 8 °C

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Components with workplace control parameters**

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
methyl methacrylate	80-62-6	TWA	50 ppm	ACGIH
		STEL	100 ppm	ACGIH
		TWA	100 ppm 410 mg/m3	OSHA Z-1
methacrylic acid	79-41-4	TWA	20 ppm	ACGIH
2,6-di-tert-butyl-p-cresol	128-37-0	TWA	2 mg/m3	ACGIH

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		(Inhalable fraction and vapor)		
Silicon, amorphous	7631-86-9	TWA (Dust)	20 Million particles per cubic foot (Silica)	OSHA Z-3
		TWA (Dust)	80 mg/m ³ / %SiO ₂ (Silica)	OSHA Z-3
		TWA (Dust)	20 Million particles per cubic foot (Silica)	OSHA Z-3
		TWA (Dust)	80 mg/m ³ / %SiO ₂ (Silica)	OSHA Z-3
		TWA	6 mg/m ³ (Silica)	NIOSH REL

Personal protective equipment

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Respiratory protection : In the case of vapour formation use a respirator with an approved filter.

Hand protection

Material : butyl-rubber
 Material : Ethyl Vinyl Alcohol Laminate (EVAL)
 Break through time : > 8 h

Material : Nitrile rubber
 Break through time : 10 - 480 min

Remarks

: The suitability for a specific workplace should be discussed with the producers of the protective gloves. Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact). The suitability for a specific workplace should be discussed with the producers of the protective gloves.

Eye protection : Eye wash bottle with pure water

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Tightly fitting safety goggles
Wear face-shield and protective suit for abnormal processing problems.

Skin and body protection : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Hygiene measures : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: paste
Colour	: off-white
Odour	: acrylic-like
Odour Threshold	: No data is available on the product itself.
pH	: No data is available on the product itself.
Freezing point	: No data is available on the product itself.
Melting point	: No data is available on the product itself.
Boiling point	: No data is available on the product itself.
Flash point	: 50 °F / 10 °C Method: estimated, closed cup
Evaporation rate	: No data is available on the product itself.
Flammability (solid, gas)	: No data is available on the product itself.
Flammability (liquids)	: No data is available on the product itself.
Upper explosion limit / Upper flammability limit	: No data is available on the product itself.
Lower explosion limit / Lower flammability limit	: No data is available on the product itself.
Vapour pressure	: No data is available on the product itself.
Relative vapour density	: No data is available on the product itself.
Relative density	: No data is available on the product itself.
Density	: 1.01 - 1.02 g/cm ³ (73 °F / 23 °C)
Solubility(ies)	
Water solubility	: insoluble

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Solubility in other solvents	: No data is available on the product itself.
Partition coefficient: n-octanol/water	: No data is available on the product itself.
Auto-ignition temperature	: No data is available on the product itself.
Thermal decomposition	: No data is available on the product itself.
Self-Accelerating decomposition temperature (SADT)	: No data is available on the product itself.
Viscosity	: No data is available on the product itself.
Explosive properties	: No data is available on the product itself.
Oxidizing properties	: No data is available on the product itself.
Particle size	: No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: Stable under normal conditions.
Possibility of hazardous reactions	: Vapours may form explosive mixture with air.
Conditions to avoid	: Heat, flames and sparks.
Incompatible materials	: None known.

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure	: No data is available on the product itself.
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Acute toxicity

Acute oral toxicity - Product	: Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method
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Acute inhalation toxicity - Product	: Acute toxicity estimate: 44.3 mg/l Exposure time: 4 h Test atmosphere: vapour Method: Calculation method
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Acute dermal toxicity - Product	: Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method
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Acute toxicity (other routes of administration) : No data available

Skin corrosion/irritation**Components:**

methyl methacrylate:

Species: Rabbit

Method: OPPTS 870.2500

Result: Skin irritation

methacrylic acid:

Species: Rabbit

Method: OECD Test Guideline 404

Result: Extremely corrosive and destructive to tissue.

maleic acid:

Species: Rabbit

Assessment: Mild skin irritant

Method: OECD Test Guideline 404

Result: Irritating to skin.

2,6-di-tert-butyl-p-cresol:

Species: Rabbit

Assessment: No skin irritation

Result: slight irritation

Silicon, amorphous:

Species: Rabbit

Assessment: No skin irritation

Method: OECD Test Guideline 404

Result: No skin irritation

Serious eye damage/eye irritation**Components:**

methacrylic acid:

Species: Rabbit

Result: Irreversible effects on the eye

maleic acid:

Species: Rabbit

Result: Corrosive

Assessment: Corrosive

Method: OECD Test Guideline 405

2,6-di-tert-butyl-p-cresol:

Species: Rabbit

Assessment: No eye irritation

Silicon, amorphous:

Species: Rabbit

Result: No eye irritation

Assessment: No eye irritation

Method: OECD Test Guideline 405

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Respiratory or skin sensitisation**Components:**

methyl methacrylate:
 Exposure routes: Skin
 Species: Mouse
 Assessment: May cause sensitisation by skin contact.
 Method: OECD Test Guideline 429
 Result: May cause sensitisation by skin contact.

methacrylic acid:
 Exposure routes: Skin
 Species: Guinea pig
 Method: OECD Test Guideline 406
 Result: Does not cause skin sensitisation.

maleic acid:
 Exposure routes: Skin
 Species: Guinea pig
 Assessment: May cause sensitisation by skin contact.
 Method: OECD Test Guideline 406
 Result: Causes sensitisation.

2,6-di-tert-butyl-p-cresol:
 Exposure routes: Skin
 Species: Humans
 Result: Does not cause skin sensitisation.

Assessment: No data available

Germ cell mutagenicity**Components:**

methyl methacrylate:
 Genotoxicity in vitro : Test Type: Microbial mutagenesis assay (Ames test)
 Test system: Salmonella typhimurium
 Method: OECD Test Guideline 471
 Result: negative

methacrylic acid:
 Genotoxicity in vitro : Concentration: 33 - 4000 ug/plate
 Metabolic activation: with and without metabolic activation
 Method: OECD Test Guideline 471
 Result: negative

maleic acid:
 Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
 Method: OECD Test Guideline 476
 Result: negative

Metabolic activation: with and without metabolic activation
 Method: OECD Test Guideline 471
 Result: negative

2,6-di-tert-butyl-p-cresol:
 Genotoxicity in vitro : Metabolic activation: with and without metabolic activation

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Result: negative

Metabolic activation: Metabolic activation

Result: negative

Concentration: 100 - 1000 ug/plate

Metabolic activation: with and without metabolic activation

Result: negative

Silicon, amorphous:

Genotoxicity in vitro

: Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 473

Result: negative

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

Components:

methacrylic acid:

Genotoxicity in vivo

: Cell type: Somatic

Application Route: Inhalation

Exposure time: 2 h

Dose: 100 - 1000 ppm

Method: OECD Test Guideline 475

Result: Not classified due to inconclusive data.

Application Route: Inhalation

Exposure time: 6 h

Dose: 100 - 9000 ppm

Method: OECD Test Guideline 478

Result: negative

2,6-di-tert-butyl-p-cresol:

Genotoxicity in vivo

: Application Route: Intraperitoneal injection

Dose: 75 mg/kg

Result: negative

Application Route: Oral

Exposure time: 9 Months

Dose: ca 750 mg/kg

Result: negative

Silicon, amorphous:

Genotoxicity in vivo

: Application Route: Inhalation

Dose: 50 mg/m3

Result: negative

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Carcinogenicity**Components:**

methyl methacrylate:

Species: Rat, male and female

Application Route: Oral

Exposure time: 2 Years

Dose: 6, 60, 2000 ppm

Frequency of Treatment: once daily

NOAEL: 90.3 mg/kg bw/day

Result: negative

methacrylic acid:

Species: Rat, male and female

Application Route: Inhalation

Exposure time: 24 month(s)

Dose: 250 - 1000 ppm

Frequency of Treatment: 5 daily

Method: OECD Test Guideline 453

Result: negative

Species: Rat, male and female

Application Route: Oral

Exposure time: 24 month(s)

Dose: 12 - 3300 ppm

Frequency of Treatment: 7 daily

Result: negative

maleic acid:

Species: Rat, male and female

Application Route: Oral

Exposure time: 2 years

NOAEL: >= 100 mg/kg bw/day

Method: OECD Test Guideline 451

2,6-di-tert-butyl-p-cresol:

Species: Rat, male and female

Application Route: Oral

Result: negative

Target Organs: Liver

Silicon, amorphous:

Species: Rat, male and female

Application Route: Oral

Exposure time: 103 weeks

Dose: 1800 - 3200 mg/kg

Frequency of Treatment: 7 daily

Method: OECD Test Guideline 453

Result: negative

Carcinogenicity - : No data available
Assessment

IARC

No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed

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human carcinogen by IARC.

ACGIH

No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

NTPKnown to be human carcinogen
Talc ($\text{Mg}_3\text{H}_2(\text{SiO}_3)_4$)
(Silica, Crystalline (Respirable Size))**Reproductive toxicity****Components:**methacrylic acid:
Effects on fertility

: Test Type: Two-generation study
Species: Rat, male and female
Application Route: Oral
Dose: 0, 50, 150, 400 milligram per kilogram
Fertility: No observed adverse effect level F1: 400 mg/kg body weight
Symptoms: Reduced body weight
Method: OPPTS 870.3800

maleic acid:

Species: Rat, male and female
Application Route: Oral
Target Organs: Bladder, Kidney
Method: OECD Test Guideline 416
Result: No effects on fertility and early embryonic development were detected.

2,6-di-tert-butyl-p-cresol:

Species: Rat, male and female
Application Route: Oral
Result: negative

Components:methyl methacrylate:
Effects on foetal
development

: Species: Rat
Application Route: Inhalation
Dose: 99, 304, 1178 ppm
Teratogenicity: No observed adverse effect concentration F1: 8,300 mg/m^3
Embryo-foetal toxicity: No observed adverse effect concentration F1: 8,300 mg/m^3
Method: OECD Test Guideline 414
Result: No teratogenic effects

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methacrylic acid:

Test Type: Pre-natal
Species: Rat, male and female
Application Route: Inhalation
Dose: 200, 300 ppm
Embryo-foetal toxicity: No observed adverse effect concentration F1: 300 ppm
Method: OECD Test Guideline 414
Result: No effects on fertility and early embryonic development were detected.

Test Type: Pre-natal
Species: Rabbit, male and female
Application Route: Oral
Dose: 50, 150, 450 milligram per kilogram
General Toxicity Maternal: No observed adverse effect level: 50 mg/kg body weight
Developmental Toxicity: No observed adverse effect level F1: 450 mg/kg body weight
Result: No effects on fertility and early embryonic development were detected.

2,6-di-tert-butyl-p-cresol:

Species: Rat
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 100 mg/kg body weight
Result: No teratogenic effects

Silicon, amorphous:

Species: Mouse
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 1,340 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rabbit
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 1,600 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Species: Rat
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level: 1,350 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

Reproductive toxicity -
Assessment : No data available

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STOT - single exposure**Components:**

methyl methacrylate:

Exposure routes: Inhalation

Target Organs: Respiratory Tract

Assessment: May cause respiratory irritation.

methacrylic acid:

Target Organs: Respiratory system

Assessment: The substance or mixture is classified as specific target organ toxicant, single exposure, category 3 with respiratory tract irritation.

maleic acid:

Assessment: The substance or mixture is classified as specific target organ toxicant, single exposure, category 3 with respiratory tract irritation.

STOT - repeated exposure**Components:**

maleic acid:

Target Organs: Kidney

Assessment: The substance or mixture is classified as specific target organ toxicant, repeated exposure, category 2.

Repeated dose toxicity**Components:**

methyl methacrylate:

Species: Rat, male and female

NOAEL: 124.1 mg/kg

Application Route: oral (drinking water)

Exposure time: 2 years

Number of exposures: daily

Dose: 6, 60, 2000 ppm

methacrylic acid:

Species: Rat, male and female

NOEC: 500 ppm

Test atmosphere: vapour

Exposure time: 2 yr

Number of exposures: 5 d

Method: OECD Test Guideline 453

maleic acid:

Species: Rat, male and female

NOEL: 40 mg/kg

Application Route: Ingestion

Exposure time: 2,160 h

Number of exposures: 7 d

Method: Subchronic toxicity

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2,6-di-tert-butyl-p-cresol:
Species: Rat, male and female
NOAEL: 25 mg/kg/d
Application Route: Ingestion
Method: Chronic toxicity

Silicon, amorphous:
Species: Rat, male and female
NOAEL: 7950 - 8980 mg/kg
Application Route: Ingestion
Exposure time: 4,320 h
Number of exposures: 7 d
Method: Subchronic toxicity

Species: Rat, male and female
: 4000 - 4500 mg/m³
Application Route: Ingestion
Test atmosphere: dust/mist
Exposure time: 13 Weeks
Number of exposures: 7 d
Method: OECD Test Guideline 413

Repeated dose toxicity - : No data available
Assessment

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

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Further information**Product:**

Remarks: Solvents may degrease the skin.

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Components:**

methyl methacrylate:

Toxicity to fish

: LC50: 191 mg/l
Exposure time: 96 hLC50 (Oncorhynchus mykiss (rainbow trout)): > 79 mg/l
Exposure time: 96 h
Test Type: flow-through test
Method: Fish Early-life Stage Toxicity Test

methacrylic acid:

Toxicity to fish

: LC50 (Oncorhynchus mykiss (rainbow trout)): 85 mg/l
Exposure time: 96 h
Test Type: flow-through test
Test substance: Fresh water
Method: Fish Acute Toxicity Test
Remarks: Toxic to aquatic organisms.

maleic acid:

Toxicity to fish

: LC50 (Oncorhynchus mykiss (rainbow trout)): 75 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OPPTS 850.1075

Silicon, amorphous:

Toxicity to fish

: LL50 (Brachydanio rerio (zebrafish)): > 10,000 mg/l
Exposure time: 96 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202Talc (Mg₃H₂(SiO₃)₄):

Toxicity to fish

: LC50 (Brachydanio rerio (zebrafish)): > 100 mg/l
Exposure time: 24 h**Components:**

methyl methacrylate:

Toxicity to daphnia and other
aquatic invertebrates: EC50: 69 mg/l
Exposure time: 48 h

methacrylic acid:

Toxicity to daphnia and other

: EC50 (Daphnia magna (Water flea)): > 130 mg/l

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aquatic invertebrates Exposure time: 48 h
 Test Type: flow-through test
 Test substance: Fresh water
 Method: Aquatic Invertebrate Acute Toxicity Test, Freshwater Daphnids

maleic acid:

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 42.81 mg/l
 aquatic invertebrates Exposure time: 48 h
 Test Type: static test
 Test substance: Fresh water
 Method: OECD Test Guideline 202

2,6-di-tert-butyl-p-cresol:

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 0.61 mg/l
 aquatic invertebrates Exposure time: 48 h
 Test Type: static test
 Test substance: Fresh water
 Method: OECD Test Guideline 202

Silicon, amorphous:

Toxicity to daphnia and other : EL50 (Daphnia magna (Water flea)): >= 1,000 mg/l
 aquatic invertebrates Exposure time: 24 h
 Test Type: static test
 Test substance: Fresh water
 Method: OECD Test Guideline 202

Components:

methyl methacrylate:

Toxicity to algae/aquatic : EC50: > 110 mg/l
 plants Exposure time: 72 h

methacrylic acid:

Toxicity to algae/aquatic : ErC50 (Selenastrum capricornutum (green algae)): 45 mg/l
 plants Exposure time: 72 h
 Test Type: static test
 Test substance: Fresh water
 Method: OECD Test Guideline 201

maleic acid:

Toxicity to algae/aquatic : ErC50 (Selenastrum capricornutum (green algae)): 74.35 mg/l
 plants Exposure time: 72 h
 Test Type: static test
 Test substance: Fresh water
 Method: OECD Test Guideline 201

2,6-di-tert-butyl-p-cresol:

Toxicity to algae/aquatic : EC50 (Desmodesmus subspicatus (green algae)): > 0.4 mg/l
 plants Exposure time: 72 h
 Test Type: static test
 Method: Directive 67/548/EEC, Annex V, C.3.

Silicon, amorphous:

Toxicity to algae/aquatic : EL50 (Desmodesmus subspicatus (green algae)): > 10,000
 plants mg/l
 Exposure time: 72 h



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Test Type: static test
 Test substance: Fresh water
 Method: OECD Test Guideline 201

Components:

2,6-di-tert-butyl-p-cresol:
 M-Factor (Acute aquatic toxicity) : 1

Components:

methacrylic acid:
 Toxicity to fish (Chronic toxicity) : NOEC (Brachydanio rerio (zebrafish)): 10 mg/l
 Exposure time: 35 d
 Test Type: flow-through test
 Test substance: Fresh water
 Method: OECD Test Guideline 210

2,6-di-tert-butyl-p-cresol:
 Toxicity to fish (Chronic toxicity) : LC0 (Brachydanio rerio (zebrafish)): >= 0.57 mg/l
 Exposure time: 96 hrs
 Test Type: semi-static test
 Method: Directive 67/548/EEC, Annex V, C.1.

Components:

methyl methacrylate:
 Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 37 mg/l
 Exposure time: 21 d
 Test Type: flow-through test
 Method: OECD Test Guideline 211

methacrylic acid:
 Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 53 mg/l
 Exposure time: 21 d
 Test Type: flow-through test
 Test substance: Fresh water
 Method: OECD Test Guideline 211

2,6-di-tert-butyl-p-cresol:
 Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 0.32 mg/l
 Exposure time: 21 d
 Test Type: semi-static test
 Method: OECD Test Guideline 202

EC0 (Daphnia magna (Water flea)): >= 0.31 mg/l
 Exposure time: 48 hrs
 Test Type: static test
 Method: Directive 67/548/EEC, Annex V, C.2.

NOEC (Daphnia magna (Water flea)): 0.23 mg/l
 Exposure time: 48 hrs
 Test Type: static test
 Method: OECD Test Guideline 202

NOEC (Daphnia magna (Water flea)): 0.316 mg/l
 Exposure time: 21 d

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Test Type: semi-static test
Method: OECD Test Guideline 202

Components:

2,6-di-tert-butyl-p-cresol:
M-Factor (Chronic aquatic
toxicity) : 1

Components:

methacrylic acid:
Toxicity to microorganisms : EC50 (Pseudomonas putida): 270 mg/l
Exposure time: 17 h
Test Type: static test
Test substance: Fresh water
Method: DIN 38 412 Part 8

2,6-di-tert-butyl-p-cresol:
Toxicity to microorganisms : IC50 (activated sludge): > 500 mg/l
Exposure time: 0.5 h
Method: Directive 67/548/EEC, Annex V, C.11

: EC50 (activated sludge): > 10,000 mg/l
Exposure time: 3 h
Test Type: static test
Method: Directive 67/548/EEC, Annex, B.15

Toxicity to soil dwelling
organisms : No data available

Plant toxicity : No data available

Sediment toxicity : No data available

Toxicity to terrestrial
organisms : No data available

Ecotoxicology Assessment
Acute aquatic toxicity : No data available

Chronic aquatic toxicity : No data available

Toxicity Data on Soil : No data available

Other organisms relevant to
the environment : No data available

Persistence and degradability**Components:**

methyl methacrylate:
Biodegradability : Result: Readily biodegradable.
Biodegradation: > 60 %
Exposure time: 28 d



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methacrylic acid:
Biodegradability : Inoculum: activated sludge
Concentration: 3 mg/l
Result: Readily biodegradable.
Biodegradation: 86 %
Exposure time: 28 d
Method: OECD Test Guideline 301D

maleic acid:
Biodegradability : Inoculum: Sewage (STP effluent)
Concentration: 13.78 mg/l
Result: Readily biodegradable.
Biodegradation: ca. 97 %
Exposure time: 28 d
Method: OECD Test Guideline 301B

2,6-di-tert-butyl-p-cresol:
Biodegradability : Inoculum: activated sludge
Result: Inherently biodegradable.
Biodegradation: 5.2 %
Exposure time: 112 d

Biochemical Oxygen Demand (BOD) : No data available

Chemical Oxygen Demand (COD) : No data available

BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon (DOC) : No data available

Physico-chemical removability : No data available

Stability in water : No data available

Photodegradation : No data available

Impact on Sewage Treatment : No data available

Bioaccumulative potential**Components:**

methyl methacrylate:
Bioaccumulation : Bioconcentration factor (BCF): 3

2,6-di-tert-butyl-p-cresol:
Bioaccumulation : Species: Cyprinus carpio (Carp)



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Bioconcentration factor (BCF): 330 - 1,800
 Exposure time: 28 d
 Method: flow-through test

Components:

methyl methacrylate:
 Partition coefficient: n-octanol/water : log Pow: 1.38

methacrylic acid:
 Partition coefficient: n-octanol/water : log Pow: 0.93 (72 °F / 22 °C)
 pH: 2.2

maleic acid:
 Partition coefficient: n-octanol/water : log Pow: -1.3 (68 °F / 20 °C)
 pH: 2.5
 Method: OECD Test Guideline 107

2,6-di-tert-butyl-p-cresol:
 Partition coefficient: n-octanol/water : log Pow: 5.1

Mobility in soil

Mobility : No data available

Components:

2,6-di-tert-butyl-p-cresol:
 Distribution among environmental compartments : Koc: 8183
 Stability in soil : No data available

Other adverse effects

Environmental fate and pathways : No data available

Results of PBT and vPvB assessment : No data available

Endocrine disrupting potential : No data available

Adsorbed organic bound halogens (AOX) : No data available

Hazardous to the ozone layer

Ozone-Depletion Potential : Regulation: 40 CFR Protection of Environment; Part 82
 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances
 Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

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Additional ecological information - Product	: An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Harmful to aquatic life with long lasting effects.
Global warming potential (GWP)	: No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Waste from residues	: The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company. Dispose of as hazardous waste in compliance with local and national regulations. Dispose of contents/ container to an approved waste disposal plant.
Contaminated packaging	: Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.

SECTION 14. TRANSPORT INFORMATION**International Regulations****IATA**

UN/ID No.	: UN 1133
Proper shipping name	: Adhesives
Class	: 3
Packing group	: II
Labels	: Flammable Liquids
Packing instruction (cargo aircraft)	: 364
Packing instruction (passenger aircraft)	: 353

IMDG

UN number	: UN 1133
Proper shipping name	: ADHESIVES
Class	: 3
Packing group	: II
Labels	: 3
EmS Code	: F-E, S-D
Marine pollutant	: no

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Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations**DOT Classification**

UN/ID/NA number	: UN 1133
Proper shipping name	: ADHESIVES
Class	: 3
Packing group	: II
Labels	: FLAMMABLE LIQUID
ERG Code	: 128
Marine pollutant	: no

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION**EPCRA - Emergency Planning and Community Right-to-Know Act****CERCLA Reportable Quantity**

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
alpha,alpha-dimethylbenzyl hydroperoxide	80-15-9	10	1111
methyl methacrylate	80-62-6	1000	1852
1,1,2-trichloroethane	79-00-5	100	*
maleic acid	110-16-7	5000	*
hydroquinone	123-31-9	100	*
cumene	98-82-8	5000	*
acetophenone	98-86-2	5000	*
methanol	67-56-1	5000	*

*: Calculated RQ exceeds reasonably attainable upper limit.

SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)
 Skin corrosion or irritation
 Serious eye damage or eye irritation
 Respiratory or skin sensitisation
 Specific target organ toxicity (single or repeated exposure)

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

methyl methacrylate	80-62-6	>= 50 - < 70 %
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The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 12 (40 CFR 61):

methyl methacrylate	80-62-6
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California Prop. 65

WARNING: This product can expose you to chemicals including 1,1,2-trichloroethane, cumene, which is/are known to the State of California to cause cancer, and methanol, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

The components of this product are reported in the following inventories:

CH INV	: The formulation contains substances listed on the Swiss Inventory
DSL	: All components of this product are on the Canadian DSL
AICS	: On the inventory, or in compliance with the inventory
NZIoC	: On the inventory, or in compliance with the inventory
ENCS	: On the inventory, or in compliance with the inventory
KECI	: On the inventory, or in compliance with the inventory
PICCS	: On the inventory, or in compliance with the inventory
IECSC	: On the inventory, or in compliance with the inventory
TCSI	: On the inventory, or in compliance with the inventory
TSCA	: On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

TSCA - 5(a) Significant New Use Rule List of Chemicals

No substances are subject to a Significant New Use Rule.

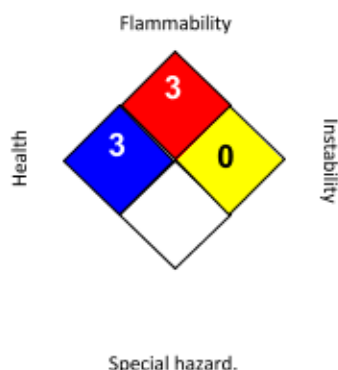
US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

No substances are subject to TSCA 12(b) export notification requirements.

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SECTION 16. OTHER INFORMATION**Further information****NFPA 704:****HMIS® IV:**

HEALTH	*	3
FLAMMABILITY		3
PHYSICAL HAZARD		0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard

Revision Date : 06/06/2019

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
 NIOSH REL : USA. NIOSH Recommended Exposure Limits
 OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1
 Limits for Air Contaminants
 OSHA Z-3 : USA. Occupational Exposure Limits (OSHA) - Table Z-3
 Mineral Dusts
 ACGIH / TWA : 8-hour, time-weighted average
 ACGIH / STEL : Short-term exposure limit
 NIOSH REL / TWA : Time-weighted average concentration for up to a 10-hour
 workday during a 40-hour workweek
 OSHA Z-1 / TWA : 8-hour time weighted average
 OSHA Z-3 / TWA : 8-hour time weighted average

The information and recommendations in this publication are to the best of our knowledge, information and belief accurate at the date of publication, NOTHING HEREIN IS TO BE CONSTRUED AS A WARRANTY, EXPRESS OR OTHERWISE.

IN ALL CASES, IT IS THE RESPONSIBILITY OF THE USER TO DETERMINE THE APPLICABILITY OF SUCH INFORMATION AND RECOMMENDATIONS AND THE SUITABILITY OF ANY PRODUCT FOR ITS OWN PARTICULAR PURPOSE.

THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.



SAFETY DATA SHEET



Enriching lives through innovation

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SECTION 1. IDENTIFICATION

Product name : ARALDITE® 2022-1 B

Manufacturer or supplier's details

Company name of supplier : Huntsman Advanced Materials Americas LLC
Address : P.O. Box 4980
The Woodlands,
TX 77387
United States of America (USA)
Telephone : Non-Emergency: (800) 257-5547
E-mail address of person responsible for the SDS : SDS@huntsman.com
Emergency telephone number : Chemtrec: (800) 424-9300 or (703) 527-3887

Recommended use of the chemical and restrictions on use

Recommended use : Adhesives

SECTION 2. HAZARDS IDENTIFICATION**GHS classification in accordance with 29 CFR 1910.1200**

Flammable liquids : Category 2
Skin irritation : Category 2
Skin sensitisation : Category 1
Specific target organ toxicity - single exposure : Category 3 (Respiratory system)
Short-term (acute) aquatic hazard : Category 3

GHS label elements

Hazard pictograms :



Signal word : Danger

Hazard statements : H225 Highly flammable liquid and vapour.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H335 May cause respiratory irritation.
H402 Harmful to aquatic life.

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Precautionary statements

: **Prevention:**

P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
 P233 Keep container tightly closed.
 P240 Ground/bond container and receiving equipment.
 P241 Use explosion-proof electrical/ ventilating/ lighting equipment.
 P242 Use only non-sparking tools.
 P243 Take precautionary measures against static discharge.
 P261 Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray.
 P264 Wash skin thoroughly after handling.
 P271 Use only outdoors or in a well-ventilated area.
 P272 Contaminated work clothing must not be allowed out of the workplace.
 P273 Avoid release to the environment.
 P280 Wear protective gloves/ eye protection/ face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
 P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell.
 P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.
 P362 Take off contaminated clothing and wash before reuse.
 P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage:

P403 + P233 Store in a well-ventilated place. Keep container tightly closed.
 P403 + P235 Store in a well-ventilated place. Keep cool.
 P405 Store locked up.

Disposal:

P501 Dispose of contents/container to an approved facility in accordance with local, regional, national and international regulations.

Other hazards

None known.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous components

Chemical name	CAS-No.	Concentration (% w/w)
methyl methacrylate	80-62-6	70 - 90
3,5-diethyl-1,2-dihydro-1-phenyl-2-propylpyridine	34562-31-7	5 - 10
2,6-di-tert-butyl-p-cresol	128-37-0	0.1 - 0.25

The specific chemical identity and/or exact percentage (concentration) of composition may be withheld as a trade secret.

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SECTION 4. FIRST AID MEASURES

- | | |
|---|---|
| General advice | : Move out of dangerous area.
Show this safety data sheet to the doctor in attendance.
Treat symptomatically.
Get medical attention if symptoms occur. |
| If inhaled | : If inhaled, remove to fresh air.
Get medical attention if symptoms occur. |
| In case of skin contact | : If skin irritation persists, call a physician.
If on skin, rinse well with water.
If on clothes, remove clothes. |
| In case of eye contact | : Flush eyes with water as a precaution.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist. |
| If swallowed | : Keep respiratory tract clear.
Never give anything by mouth to an unconscious person.
If symptoms persist, call a physician. |
| Most important symptoms and effects, both acute and delayed | : None known. |
| Notes to physician | : Treat symptomatically. |

SECTION 5. FIREFIGHTING MEASURES

- | | |
|--------------------------------------|---|
| Suitable extinguishing media | : Alcohol-resistant foam
Carbon dioxide (CO ₂)
Dry chemical |
| Unsuitable extinguishing media | : High volume water jet |
| Specific hazards during firefighting | : Do not allow run-off from fire fighting to enter drains or water courses. |
| Hazardous combustion products | : Carbon oxides |
| Specific extinguishing methods | : No data is available on the product itself. |
| Further information | : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. |

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For safety reasons in case of fire, cans should be stored separately in closed containments.

Use a water spray to cool fully closed containers.

Special protective equipment for firefighters : Wear self-contained breathing apparatus for firefighting if necessary.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Use personal protective equipment. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Refer to protective measures listed in sections 7 and 8. Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.
Environmental precautions	: Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.
Methods and materials for containment and cleaning up	: Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

SECTION 7. HANDLING AND STORAGE

Advice on protection against fire and explosion	: Do not spray on a naked flame or any incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Use only explosion-proof equipment. Keep away from open flames, hot surfaces and sources of ignition.
Advice on safe handling	: Avoid formation of aerosol. Do not breathe vapours/dust. Avoid exposure - obtain special instructions before use. Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Take precautionary measures against static discharges. Provide sufficient air exchange and/or exhaust in work rooms. Open drum carefully as content may be under pressure. Dispose of rinse water in accordance with local and national regulations. Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Conditions for safe storage	: No smoking.

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Keep container tightly closed in a dry and well-ventilated place.
Containers which are opened must be carefully resealed and kept upright to prevent leakage.
Observe label precautions.
Keep in properly labelled containers.

Materials to avoid : For incompatible materials please refer to Section 10 of this SDS.

Further information on storage stability : Stable under normal conditions.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION**Components with workplace control parameters**

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
methyl methacrylate	80-62-6	TWA	50 ppm	ACGIH
		STEL	100 ppm	ACGIH
		TWA	100 ppm 410 mg/m3	OSHA Z-1
2,6-di-tert-butyl-p-cresol	128-37-0	TWA (Inhalable fraction and vapor)	2 mg/m3	ACGIH

Personal protective equipment

Respiratory protection : In the case of vapour formation use a respirator with an approved filter.

Respiratory protection : General and local exhaust ventilation is recommended to maintain vapor exposures below recommended limits. Where concentrations are above recommended limits or are unknown, appropriate respiratory protection should be worn. Follow OSHA respirator regulations (29 CFR 1910.134) and use NIOSH/MSHA approved respirators. Protection provided by air purifying respirators against exposure to any hazardous chemical is limited. Use a positive pressure air supplied respirator if there is any potential for uncontrolled release, exposure levels are unknown, or any other circumstance where air purifying respirators may not provide adequate protection.

Hand protection

Material : butyl-rubber
Material : Ethyl Vinyl Alcohol Laminate (EVAL)
Break through time : > 8 h

Material : Nitrile rubber
Break through time : 10 - 480 min

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- | | |
|--------------------------|--|
| Remarks | : Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact).
The suitability for a specific workplace should be discussed with the producers of the protective gloves. |
| Eye protection | : Eye wash bottle with pure water
Tightly fitting safety goggles |
| Skin and body protection | : Impervious clothing
Choose body protection according to the amount and concentration of the dangerous substance at the work place. |
| Hygiene measures | : When using do not eat or drink.
When using do not smoke.
Wash hands before breaks and at the end of workday. |

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- | | |
|--|---|
| Appearance | : paste |
| Colour | : yellow |
| Odour | : acrylic-like |
| Odour Threshold | : No data is available on the product itself. |
| pH | : No data is available on the product itself. |
| Freezing point | : No data is available on the product itself. |
| Melting point | : No data is available on the product itself. |
| Boiling point | : No data is available on the product itself. |
| Flash point | : 50 °F / 10 °C |
| Evaporation rate | : No data is available on the product itself. |
| Flammability (solid, gas) | : No data is available on the product itself. |
| Flammability (liquids) | : No data is available on the product itself. |
| Upper explosion limit / Upper flammability limit | : No data is available on the product itself. |
| Lower explosion limit / Lower flammability limit | : No data is available on the product itself. |
| Vapour pressure | : No data is available on the product itself. |
| Relative vapour density | : No data is available on the product itself. |
| Relative density | : No data is available on the product itself. |

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Density	: 0.94 - 0.95 g/cm3 (73 °F / 23 °C)
Solubility(ies)	
Water solubility	: insoluble
Solubility in other solvents	: No data is available on the product itself.
Partition coefficient: n-octanol/water	: No data is available on the product itself.
Auto-ignition temperature	: No data is available on the product itself.
Thermal decomposition	: No data is available on the product itself.
Self-Accelerating decomposition temperature (SADT)	: No data is available on the product itself.
Viscosity	
Viscosity, dynamic	: 30,000 - 55,000 mPa.s (68 °F / 20 °C) thixotropic
Explosive properties	: No data is available on the product itself.
Oxidizing properties	: No data is available on the product itself.
Particle size	: No data is available on the product itself.

SECTION 10. STABILITY AND REACTIVITY

Reactivity	: No dangerous reaction known under conditions of normal use.
Chemical stability	: Stable under normal conditions.
Possibility of hazardous reactions	: Vapours may form explosive mixture with air.
Conditions to avoid	: Heat, flames and sparks.
Incompatible materials	: None known.
Hazardous decomposition products	: No hazardous decomposition products are known.
Hazardous decomposition products	: carbon dioxide carbon monoxide

SECTION 11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure : No data is available on the product itself.

Acute toxicity

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Acute oral toxicity - Product : Acute toxicity estimate : > 5,000 mg/kg
Method: Calculation method

Acute inhalation toxicity - Product : Acute toxicity estimate: 42 mg/l
Exposure time: 4 h
Test atmosphere: vapour
Method: Calculation method

Components:

methyl methacrylate:
Acute dermal toxicity : LD50 (Rabbit, male): > 5,000 mg/kg
Method: OECD Test Guideline 402

2,6-di-tert-butyl-p-cresol:
Acute dermal toxicity : LD50 (Rat, male and female): > 2,000 mg/kg
Method: OECD Test Guideline 402
Assessment: The substance or mixture has no acute dermal toxicity

Acute toxicity (other routes of administration) : No data available

Skin corrosion/irritation**Components:**

methyl methacrylate:
Species: Rabbit
Method: OPPTS 870.2500
Result: Skin irritation

3,5-diethyl-1,2-dihydro-1-phenyl-2-propylpyridine:
Assessment: Irritating to skin.
Result: Irritating to skin.

2,6-di-tert-butyl-p-cresol:
Species: Rabbit
Assessment: No skin irritation
Result: slight irritation

Serious eye damage/eye irritation**Components:**

3,5-diethyl-1,2-dihydro-1-phenyl-2-propylpyridine:
Assessment: Mild eye irritant

2,6-di-tert-butyl-p-cresol:
Species: Rabbit
Assessment: No eye irritation

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Respiratory or skin sensitisation**Components:**

methyl methacrylate:
Exposure routes: Skin
Species: Mouse
Assessment: May cause sensitisation by skin contact.
Method: OECD Test Guideline 429
Result: May cause sensitisation by skin contact.

2,6-di-tert-butyl-p-cresol:
Exposure routes: Skin
Species: Humans
Result: Does not cause skin sensitisation.

Assessment: No data available

Germ cell mutagenicity**Components:**

methyl methacrylate:
Genotoxicity in vitro : Test Type: Microbial mutagenesis assay (Ames test)
Test system: Salmonella typhimurium
Method: OECD Test Guideline 471
Result: negative

2,6-di-tert-butyl-p-cresol:
Genotoxicity in vitro : Metabolic activation: with and without metabolic activation
Result: negative

Metabolic activation: Metabolic activation
Result: negative

Concentration: 100 - 1000 ug/plate
Metabolic activation: with and without metabolic activation
Result: negative

Components:

2,6-di-tert-butyl-p-cresol:
Genotoxicity in vivo : Application Route: Intraperitoneal injection
Dose: 75 mg/kg
Result: negative

Application Route: Oral
Exposure time: 9 Months
Dose: ca 750 mg/kg
Result: negative

Carcinogenicity**Components:**

methyl methacrylate:
Species: Rat, male and female
Application Route: Oral

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Exposure time: 2 Years
Dose: 6, 60, 2000 ppm
Frequency of Treatment: once daily
NOAEL: 90.3 mg/kg bw/day

Result: negative

2,6-di-tert-butyl-p-cresol:
Species: Rat, male and female
Application Route: Oral
Result: negative
Target Organs: Liver

Carcinogenicity - Assessment : No data available

IARC No component of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

ACGIH No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

OSHA No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

Reproductive toxicity**Components:**

2,6-di-tert-butyl-p-cresol:
Effects on fertility

: Species: Rat, male and female
Application Route: Oral
Result: negative

Components:

methyl methacrylate:
Effects on foetal
development

: Species: Rat
Application Route: Inhalation
Dose: 99, 304, 1178 ppm
Teratogenicity: No observed adverse effect concentration F1: 8,300 mg/m³
Embryo-foetal toxicity: No observed adverse effect concentration F1: 8,300 mg/m³
Method: OECD Test Guideline 414
Result: No teratogenic effects

2,6-di-tert-butyl-p-cresol:

Species: Rat
Application Route: Oral
General Toxicity Maternal: No observed adverse effect level:

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100 mg/kg body weight
Result: No teratogenic effects

Reproductive toxicity - : No data available
Assessment

STOT - single exposure**Components:**

methyl methacrylate:
Exposure routes: Inhalation
Target Organs: Respiratory Tract
Assessment: May cause respiratory irritation.

STOT - repeated exposure

No data available

Repeated dose toxicity**Components:**

methyl methacrylate:
Species: Rat, male and female
NOAEL: 124.1 mg/kg
Application Route: oral (drinking water)
Exposure time: 2 years
Number of exposures: daily
Dose: 6, 60, 2000 ppm

2,6-di-tert-butyl-p-cresol:
Species: Rat, male and female
NOAEL: 25 mg/kg/d
Application Route: Ingestion
Method: Chronic toxicity

Repeated dose toxicity - : No data available
Assessment

Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

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Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information**Product:**

Remarks: Solvents may degrease the skin.

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Components:**

methyl methacrylate:

Toxicity to fish : LC50: 191 mg/l
Exposure time: 96 h

LC50 (Oncorhynchus mykiss (rainbow trout)): > 79 mg/l
Exposure time: 96 h
Test Type: flow-through test
Method: Fish Early-life Stage Toxicity Test

Components:

methyl methacrylate:

Toxicity to daphnia and other : EC50: 69 mg/l
aquatic invertebrates Exposure time: 48 h

2,6-di-tert-butyl-p-cresol:

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 0.61 mg/l
aquatic invertebrates Exposure time: 48 h
Test Type: static test
Test substance: Fresh water
Method: OECD Test Guideline 202

Components:

methyl methacrylate:

Toxicity to algae/aquatic : EC50: > 110 mg/l
plants Exposure time: 72 h

2,6-di-tert-butyl-p-cresol:

Toxicity to algae/aquatic : EC50 (Desmodesmus subspicatus (green algae)): > 0.4 mg/l
plants Exposure time: 72 h

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Test Type: static test
Method: Directive 67/548/EEC, Annex V, C.3.

Components:

2,6-di-tert-butyl-p-cresol:
M-Factor (Acute aquatic toxicity) : 1

Components:

2,6-di-tert-butyl-p-cresol:
Toxicity to fish (Chronic toxicity) : LC0 (Brachydanio rerio (zebrafish)): >= 0.57 mg/l
Exposure time: 96 hrs
Test Type: semi-static test
Method: Directive 67/548/EEC, Annex V, C.1.

Components:

methyl methacrylate:
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 37 mg/l
Exposure time: 21 d
Test Type: flow-through test
Method: OECD Test Guideline 211

2,6-di-tert-butyl-p-cresol:
Toxicity to daphnia and other aquatic invertebrates (Chronic toxicity) : NOEC (Daphnia magna (Water flea)): 0.32 mg/l
Exposure time: 21 d
Test Type: semi-static test
Method: OECD Test Guideline 202

EC0 (Daphnia magna (Water flea)): >= 0.31 mg/l
Exposure time: 48 hrs
Test Type: static test
Method: Directive 67/548/EEC, Annex V, C.2.

NOEC (Daphnia magna (Water flea)): 0.23 mg/l
Exposure time: 48 hrs
Test Type: static test
Method: OECD Test Guideline 202

NOEC (Daphnia magna (Water flea)): 0.316 mg/l
Exposure time: 21 d
Test Type: semi-static test
Method: OECD Test Guideline 202

M-Factor (Chronic aquatic toxicity) : No data available

Components:

2,6-di-tert-butyl-p-cresol:
Toxicity to microorganisms : IC50 (activated sludge): > 500 mg/l
Exposure time: 0.5 h
Method: Directive 67/548/EEC, Annex V, C.11

: EC50 (activated sludge): > 10,000 mg/l

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Exposure time: 3 h
 Test Type: static test
 Method: Directive 67/548/EEC, Annex, B.15

Toxicity to soil dwelling organisms : No data available

Plant toxicity : No data available

Sediment toxicity : No data available

Toxicity to terrestrial organisms : No data available

Ecotoxicology Assessment
 Acute aquatic toxicity : No data available

Chronic aquatic toxicity : No data available

Toxicity Data on Soil : No data available

Other organisms relevant to the environment : No data available

Persistence and degradability**Components:**

methyl methacrylate:

Biodegradability : Result: Readily biodegradable.
 Biodegradation: > 60 %
 Exposure time: 28 d

2,6-di-tert-butyl-p-cresol:

Biodegradability : Inoculum: activated sludge
 Result: Inherently biodegradable.
 Biodegradation: 5.2 %
 Exposure time: 112 d

Biochemical Oxygen Demand (BOD) : No data available

Chemical Oxygen Demand (COD) : No data available

BOD/COD : No data available

ThOD : No data available

BOD/ThOD : No data available

Dissolved organic carbon (DOC) : No data available

Physico-chemical removability : No data available



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Stability in water : No data available

Photodegradation : No data available

Impact on Sewage Treatment : No data available

Bioaccumulative potential**Components:**

methyl methacrylate:

Bioaccumulation : Bioconcentration factor (BCF): 3

2,6-di-tert-butyl-p-cresol:

Bioaccumulation : Species: Cyprinus carpio (Carp)
Bioconcentration factor (BCF): 330 - 1,800
Exposure time: 28 d
Method: flow-through test

Components:

methyl methacrylate:

Partition coefficient: n-octanol/water : log Pow: 1.38

2,6-di-tert-butyl-p-cresol:

Partition coefficient: n-octanol/water : log Pow: 5.1

Mobility in soil

Mobility : No data available

Components:

2,6-di-tert-butyl-p-cresol:

Distribution among : Koc: 8183

environmental compartments

Stability in soil : No data available

Other adverse effects

Environmental fate and pathways : No data available

Results of PBT and vPvB assessment : No data available

Endocrine disrupting potential : No data available

Adsorbed organic bound halogens (AOX) : No data available

Hazardous to the ozone layer

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Ozone-Depletion Potential	: Regulation: 40 CFR Protection of Environment; Part 82 Protection of Stratospheric Ozone - CAA Section 602 Class I Substances Remarks: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).
Additional ecological information - Product	: An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Harmful to aquatic life.
Global warming potential (GWP)	: No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Waste from residues	: The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company. Dispose of as hazardous waste in compliance with local and national regulations. Dispose of contents/ container to an approved waste disposal plant.
Contaminated packaging	: Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.

SECTION 14. TRANSPORT INFORMATION**International Regulations****IATA**

UN/ID No.	: UN 1247
Proper shipping name	: Methyl methacrylate monomer, stabilized
Class	: 3
Packing group	: II
Labels	: Flammable Liquids
Packing instruction (cargo aircraft)	: 364
Packing instruction (passenger aircraft)	: 353

IMDG

UN number	: UN 1247
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Proper shipping name : METHYL METHACRYLATE MONOMER, STABILIZED

Class : 3
 Packing group : II
 Labels : 3
 EmS Code : F-E, S-D
 Marine pollutant : no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

National Regulations**DOT Classification**

UN/ID/NA number : UN 1247
 Proper shipping name : METHYL METHACRYLATE MONOMER, STABILIZED

Class : 3
 Packing group : II
 Labels : FLAMMABLE LIQUID
 ERG Code : 129P
 Marine pollutant : no

Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

SECTION 15. REGULATORY INFORMATION**EPCRA - Emergency Planning and Community Right-to-Know Act****CERCLA Reportable Quantity**

Components	CAS-No.	Component RQ (lbs)	Calculated product RQ (lbs)
methyl methacrylate	80-62-6	1000	1409

SARA 311/312 Hazards : Flammable (gases, aerosols, liquids, or solids)
 Skin corrosion or irritation
 Respiratory or skin sensitisation
 Specific target organ toxicity (single or repeated exposure)

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

methyl methacrylate	80-62-6	>= 70 - < 90 %
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The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 12 (40 CFR 61):

methyl methacrylate	80-62-6
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California Prop. 65

This product does not contain any chemicals known to State of California to cause cancer, birth defects, or any other reproductive harm.

The components of this product are reported in the following inventories:

CH INV	: The formulation contains substances listed on the Swiss Inventory
DSL	: All components of this product are on the Canadian DSL
AICS	: On the inventory, or in compliance with the inventory
NZIoC	: On the inventory, or in compliance with the inventory
ENCS	: On the inventory, or in compliance with the inventory
KECI	: On the inventory, or in compliance with the inventory
PICCS	: On the inventory, or in compliance with the inventory
IECSC	: On the inventory, or in compliance with the inventory
TCSI	: Not in compliance with the inventory
TSCA	: On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), REACH (European Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (USA)

TSCA - 5(a) Significant New Use Rule List of Chemicals

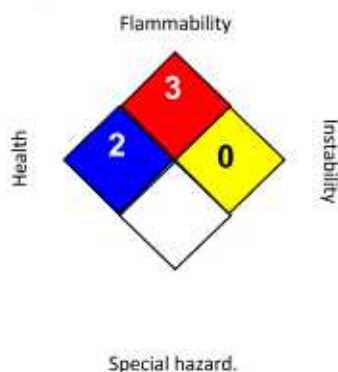
No substances are subject to a Significant New Use Rule.

US. Toxic Substances Control Act (TSCA) Section 12(b) Export Notification (40 CFR 707, Subpt D)

No substances are subject to TSCA 12(b) export notification requirements.

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SECTION 16. OTHER INFORMATION**Further information****NFPA 704:****HMIS® IV:**

HEALTH	2
FLAMMABILITY	3
PHYSICAL HAZARD	0

HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. The "*" represents a chronic hazard, while the "/" represents the absence of a chronic hazard

Revision Date : 03/08/2019

ACGIH : USA. ACGIH Threshold Limit Values (TLV)
OSHA Z-1 : USA. Occupational Exposure Limits (OSHA) - Table Z-1
Limits for Air Contaminants
ACGIH / TWA : 8-hour, time-weighted average
ACGIH / STEL : Short-term exposure limit
OSHA Z-1 / TWA : 8-hour time weighted average

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THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

Hazards, toxicity and behaviour of the products may differ when used with other materials and are dependent upon the manufacturing circumstances or other processes. Such hazards, toxicity and behaviour should be determined by the user and made known to handlers, processors and end users.

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