

SAFETY DATA SHEET

ASI™ MP-55420-A

Version 1.0

Revision Date 05/14/2019

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : ASI™ MP-55420-A
Product code : 100000007521

Manufacturer or supplier's details

Company : H.B. Fuller Engineering Adhesives
Address : 9001 W Fey Drive
Frankfort, IL, 60423
Telephone : 1-815-464-5606

Medical Emergency Phone Number (24 Hours): 1-888-853-1758

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

Recommended use of the chemical and restrictions on use

Recommended use : Adhesive
Restrictions on use : For industrial use only.



SECTION 2. HAZARDS IDENTIFICATION

Emergency Overview

Appearance	liquid
Color	No data available
Odor	characteristic

GHS Classification

Flammable liquids : Category 2
Skin corrosion : Category 1A
Serious eye damage : Category 1
Skin sensitization : Category 1
Specific target organ systemic toxicity - single exposure : Category 3 (Respiratory system)

GHS label elements

Hazard pictograms :   

Signal Word : Danger

Hazard Statements:

H225 Highly flammable liquid and vapor. H314 Causes severe skin burns and eye damage. H317 May cause an allergic skin reaction. H335 May cause respiratory irritation.

Precautionary Statements:

Prevention: P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking. P233 Keep

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container tightly closed. P240 Ground/bond container and receiving equipment. P241 Use explosion-proof electrical/ ventilating/ lighting/ equipment. P242 Use only non-sparking tools. P243 Take precautionary measures against static discharge. P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray. P264 Wash skin thoroughly after handling. P271 Use only outdoors or in a well-ventilated area. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response: P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor. P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor. P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P363 Wash contaminated clothing before reuse. P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage: P403 + P233 Store in a well-ventilated place. Keep container tightly closed. P403 + P235 Store in a well-ventilated place. Keep cool. P405 Store locked up.

Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.

Potential Health Effects

Carcinogenicity:

IARC

Group 2B: Possibly carcinogenic to humans

N,N-dimethyl-p-toluidine 99-97-8

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous ingredients

Chemical name	CAS-No.	Concentration [%]
methyl methacrylate	80-62-6	50 - 70
methacrylic acid	79-41-4	5 - 10
N,N-dimethyl-p-toluidine	99-97-8	0.1 - 1
Rosin	8050-09-7	0.1 - 1
2-Propenoic acid, 2-methyl-, 2-hydroxyethyl ester, phosphate	52628-03-2	0.1 - 1

SECTION 4. FIRST AID MEASURES

General advice : Show this material safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.
Keep patient warm and at rest.
Consult a physician after significant exposure.

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|-------------------------|---|
| In case of skin contact | : Wash off immediately with soap and plenty of water.
Call a physician if irritation develops or persists. |
| In case of eye contact | : Rinse immediately with plenty of water, also under the eyelids.
Seek medical advice. |
| If swallowed | : If swallowed, call a poison control center or doctor immediately.
Do not induce vomiting without medical advice.
Drink plenty of water. |

SECTION 5. FIRE-FIGHTING MEASURES

- | | |
|--|---|
| Suitable extinguishing media | : Carbon dioxide (CO2)
Sand
Foam |
| Unsuitable extinguishing media | : Water |
| Hazardous combustion products | : No hazardous combustion products are known |
| Specific extinguishing methods | : |
| Further information | : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. |
| Special protective equipment for fire-fighters | : Wear an approved positive pressure self-contained breathing apparatus in addition to standard fire fighting gear. |

SECTION 6. ACCIDENTAL RELEASE MEASURES

- | | |
|---|--|
| Personal precautions, protective equipment and emergency procedures | : Refer to protective measures listed in sections 7 and 8.
Ensure adequate ventilation. |
| Environmental precautions | : Prevent product from entering drains.
Do not flush into surface water or sanitary sewer system. |
| Methods and materials for containment and cleaning up | : Ventilate the area.
Soak up with inert absorbent material.
Use neutralizing agents.
Shovel or sweep up. |

SECTION 7. HANDLING AND STORAGE

- | | |
|-------------------------|---------------------------------------|
| Local/Total ventilation | : Use only with adequate ventilation. |
| Advice on safe handling | : Wear personal protective equipment. |

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Do not get on skin or clothing.
Keep away from heat and flame.

Conditions for safe storage : Keep containers tightly closed in a dry, cool and well-ventilated place.
Store in original container.

Materials to avoid : Do not store together with oxidizing and self-igniting products.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parameters / Permissible concentration	Basis
methyl methacrylate	80-62-6	TWA	50 ppm	ACGIH
		STEL	100 ppm	ACGIH
		TWA	100 ppm 410 mg/m ³	OSHA Z-1
		TWA	100 ppm 410 mg/m ³	OSHA P0
		PEL	50 ppm 205 mg/m ³	CAL PEL
		STEL	100 ppm 410 mg/m ³	CAL PEL
methacrylic acid	79-41-4	TWA	20 ppm	ACGIH
		TWA	20 ppm 70 mg/m ³	OSHA P0
		PEL	20 ppm 70 mg/m ³	CAL PEL

Personal protective equipment

Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.

Filter type : Combined particulates and organic vapor type

Hand protection
Material : Impervious gloves

Eye protection : Tightly fitting safety goggles
Ensure that eyewash stations and safety showers are close to the workstation location.

Skin and body protection : Long sleeved clothing
Preventive skin protection

Protective measures : Avoid contact with skin.

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Hygiene measures : Avoid contact with skin, eyes and clothing.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance	: liquid
Color	: No data available
Odor	: characteristic
Odor Threshold	: No data available
Melting point/freezing point	: not determined
Boiling point/boiling range	: not determined
Flash point	: 11 °C
Evaporation rate	: not determined
Flammability (solid, gas)	: Not classified as a flammability hazard
Upper explosion limit	: Upper flammability limit not determined
Lower explosion limit	: Lower flammability limit not determined
Density	: 0.94 g/cm3
Solubility(ies)	
Water solubility	: not determined
Partition coefficient: n-octanol/water	: No data available
Autoignition temperature	: not determined
Viscosity	
Viscosity, kinematic	: not determined

SECTION 10. STABILITY AND REACTIVITY

Chemical stability	: The product is chemically stable.
Hazardous decomposition products	: Nitrogen oxides (NOx) Sulfur oxides

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Product:

Acute oral toxicity	: Acute toxicity estimate : > 5,000 mg/kg Method: Calculation method
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Acute inhalation toxicity : Acute toxicity estimate : 38.08 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist
Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate : > 5,000 mg/kg
Method: Calculation method

Components:

methyl methacrylate:

Acute inhalation toxicity : LC50 Rat: 4632 ppm
Exposure time: 4 h
Test atmosphere: vapor

methacrylic acid:

Acute inhalation toxicity : LC50 Rat: 7.1 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

N,N-dimethyl-p-toluidine:

Acute inhalation toxicity : LC50 Rat: 1.4 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

No data available

Reproductive toxicity

No data available

STOT-single exposure

No data available

STOT-repeated exposure

No data available

Aspiration toxicity

No data available

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SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Components:****methyl methacrylate :**

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)); > 79 mg/l
Exposure time: 96 h
Test Method: flow-through test

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)); 69 mg/l
Exposure time: 48 h
Test Method: static test

N,N-dimethyl-p-toluidine :

Toxicity to fish : LC50 (Pimephales promelas (fathead minnow)); 42 - 50.5 mg/l
Exposure time: 96 h
Test Method: flow-through test

Rosin :

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)); 3.8 - 5.4 mg/l
Exposure time: 48 h
Test Method: static test

Persistence and degradability

No data available

Bioaccumulative potential**Mobility in soil**

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Waste from residues : Do not dispose of together with household waste.
Do not dispose of waste into sewer.
To the best of our knowledge, this product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Disposal via incineration at an approved facility is recommended, as industry best practice. Consult state, local or provincial authorities for more restrictive requirements.

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SECTION 14. TRANSPORT INFORMATION

Special precautions for user

Not applicable

Domestic regulation

49 CFR

UN/ID/NA number	: 1133
Proper shipping name	: Adhesives
Class	: 3
Packing group	: II
Labels	: 3
ERG Code	: 128
Marine pollutant	: no

International Regulations

IATA-DGR

UN/ID No.	: 1133
Proper shipping name	: Adhesives
Class	: 3
Packing group	: II
Labels	: 3
Packing instruction (cargo aircraft)	: 364
Packing instruction (passenger aircraft)	: 353

IMDG-Code

UN number	: 1133
Proper shipping name	: ADHESIVES
Class	: 3
Packing group	: II
Labels	: 3
EmS Code	: F-E, S-D
Marine pollutant	: no

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

SECTION 15. REGULATORY INFORMATION

SARA 311/312 Hazards	: Flammable (gases, aerosols, liquids, or solids)
	Skin corrosion or irritation
	Serious eye damage or eye irritation
	Respiratory or skin sensitization
	Specific target organ toxicity (single or repeated exposure)

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SARA 302

: This material does not contain any components with a section 302 EHS TPQ.

SARA 313

: The following components are subject to reporting levels established by SARA Title III, Section 313:

methyl methacrylate

80-62-6

Clean Air Act

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 12 (40 CFR 61):

methyl methacrylate

80-62-6

US State Regulations**California Prop 65**

Please contact Supplier for more information.

The ingredients of this product are reported in the following inventories:**TSCA**

On TSCA Inventory

DSL

All components of this product are on the Canadian DSL

AICS

On the inventory, or in compliance with the inventory

KECI

On the inventory, or in compliance with the inventory

Inventories Legend TSCA (USA), DSL (Canada), REACH(Europe), AICS (Australia), NZIoC (New Zealand), ENCS (Japan), KECI (Korea), PICCS (Philippines), IECSC (China), TWINV (Taiwan)**SECTION 16. OTHER INFORMATION**

Prepared by: Global Regulatory Department - phone: 1-651-236-5842 - email: msds.request@hbfuller.com

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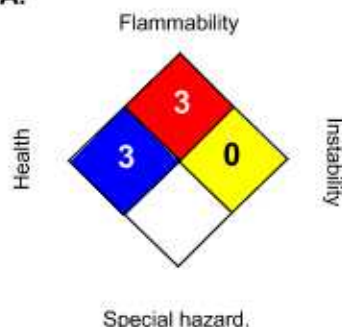
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Further information

NFPA:



HMIS III:

HEALTH	3
FLAMMABILITY	3
PHYSICAL HAZARD	0

0 = not significant, 1 =Slight,
2 = Moderate, 3 = High
4 = Extreme, * = Chronic

The information and recommendations set forth herein are believed to be accurate. Because some of the information is derived from information provided to the H.B. Fuller Company from its suppliers, and because the H.B. Fuller Company has no control over the conditions of handling and use, the H.B. Fuller Company makes no warranty, expressed or implied, regarding the accuracy of the data or the results to be obtained from the use thereof. The information is supplied solely for your information and consideration, and the H.B. Fuller Company assumes no responsibility for use or reliance thereon. It is the responsibility of the user of H.B. Fuller Company products to comply with all applicable federal, state and local laws and regulations.



SAFETY DATA SHEET

ASI™ MP-55420-BLACK-B

Version 1.1

Revision Date 08/02/2019

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : ASI™ MP-55420-BLACK-B
Product code : 100000007011

Manufacturer or supplier's details

Company : H.B. Fuller Engineering Adhesives
Address : 9001 W Fey Drive
Frankfort, IL, 60423
Telephone : 1-815-464-5606

Medical Emergency Phone Number (24 Hours): 1-888-853-1758

Transport Emergency Phone Number (CHEMTREC): 1-800-424-9300

Recommended use of the chemical and restrictions on use

Recommended use : Activator
Restrictions on use : For industrial use only.

SECTION 2. HAZARDS IDENTIFICATION

Emergency Overview

Appearance	solid
Color	black
Odor	characteristic

GHS Classification

Skin irritation : Category 2
Skin sensitization : Category 1
Specific target organ toxicity - single exposure : Category 3 (Respiratory system)

GHS label elements

Hazard pictograms :



Signal Word : Warning

Hazard Statements:

H315 Causes skin irritation. H317 May cause an allergic skin reaction. H335 May cause respiratory irritation.

Precautionary Statements:

Prevention: P261 Avoid breathing dust/ fume/ gas/ mist/ vapors/ spray. P264 Wash skin thoroughly after handling. P271 Use only outdoors or in a well-ventilated area. P272 Contaminated work clothing must not be allowed out of the workplace. P280 Wear protective gloves.

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ASI™ MP-55420-BLACK-B

Version 1.1

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Response: P302 + P352 IF ON SKIN: Wash with plenty of soap and water. P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/doctor if you feel unwell. P333 + P313 If skin irritation or rash occurs: Get medical advice/attention. P362 Take off contaminated clothing and wash before reuse.

Storage: P403 + P233 Store in a well-ventilated place. Keep container tightly closed. P405 Store locked up.

Disposal: P501 Dispose of contents/ container to an approved waste disposal plant.

Potential Health Effects

Carcinogenicity:

IARC

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

OSHA

No component of this product present at levels greater than or equal to 0.1% is on OSHA's list of regulated carcinogens.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

Substance / Mixture : Mixture

Hazardous ingredients

Chemical name	CAS-No.	Concentration [%]
methyl methacrylate	80-62-6	90 - 100

Actual concentration is withheld as a trade secret

SECTION 4. FIRST AID MEASURES

- General advice : Show this material safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Keep patient warm and at rest.
Consult a physician after significant exposure.
- In case of skin contact : Wash off immediately with soap and plenty of water.
Call a physician if irritation develops or persists.
- In case of eye contact : Rinse immediately with plenty of water, also under the eyelids.
Seek medical advice.
- If swallowed : If swallowed, call a poison control center or doctor immediately.
Do not induce vomiting without medical advice.

SECTION 5. FIRE-FIGHTING MEASURES

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Suitable extinguishing media	: Carbon dioxide (CO2) Sand Foam
Unsuitable extinguishing media	: Water
Hazardous combustion products	: No hazardous combustion products are known
Specific extinguishing methods	:
Further information	: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
Special protective equipment for fire-fighters	: Wear an approved positive pressure self-contained breathing apparatus in addition to standard fire fighting gear.

SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures	: Refer to protective measures listed in sections 7 and 8. Ensure adequate ventilation.
Environmental precautions	: Prevent product from entering drains. Do not flush into surface water or sanitary sewer system.
Methods and materials for containment and cleaning up	: Ventilate the area. Soak up with inert absorbent material. Do not flush with water. Shovel or sweep up.

SECTION 7. HANDLING AND STORAGE

Local/Total ventilation	: Use only with adequate ventilation.
Advice on safe handling	: Wear personal protective equipment. Do not get on skin or clothing. Keep away from heat and flame.
Conditions for safe storage	: Keep containers tightly closed in a dry, cool and well-ventilated place. Store in original container.
Materials to avoid	: Do not store together with oxidizing and self-igniting products.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Ingredients with workplace control parameters

Components	CAS-No.	Value type	Control	Basis
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		(Form of exposure)	parameters / Permissible concentration	
methyI methacrylate	80-62-6	TWA	50 ppm	ACGIH
		STEL	100 ppm	ACGIH
		TWA	100 ppm 410 mg/m3	OSHA Z-1
		TWA	100 ppm 410 mg/m3	OSHA P0
		PEL	50 ppm 205 mg/m3	CAL PEL
		STEL	100 ppm 410 mg/m3	CAL PEL

Personal protective equipment

- Respiratory protection : Use respiratory protection unless adequate local exhaust ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.
- Filter type : Combined particulates and organic vapor type
- Hand protection
Material : Impervious gloves
- Eye protection : Tightly fitting safety goggles
Ensure that eyewash stations and safety showers are close to the workstation location.
- Skin and body protection : Long sleeved clothing
Preventive skin protection
- Protective measures : Avoid contact with skin.
- Hygiene measures : Avoid contact with skin, eyes and clothing.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance : solid
- Color : black
- Odor : characteristic
- Odor Threshold : No data available
- Melting point/freezing point : not determined
- Boiling point/boiling range : not determined
- Evaporation rate : not determined
- Flammability (solid, gas) : Not classified as a flammability hazard
- Upper explosion limit : Upper flammability limit not determined



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Lower explosion limit	: Lower flammability limit not determined
Density	: 0.94 g/cm3
Solubility(ies)	
Water solubility	: not determined
Partition coefficient: n-octanol/water	: No data available
Autoignition temperature	: not determined
Viscosity	
Viscosity, kinematic	: not determined

SECTION 10. STABILITY AND REACTIVITY

Chemical stability	: The product is chemically stable.
Hazardous decomposition products	: Nitrogen oxides (NOx) Sulfur oxides

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Components:

methyl methacrylate:

Acute inhalation toxicity	: LC50 Rat: 4632 ppm Exposure time: 4 h Test atmosphere: vapor
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Skin corrosion/irritation

No data available

Serious eye damage/eye irritation

No data available

Respiratory or skin sensitization

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

No data available

Reproductive toxicity

No data available

STOT-single exposure

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No data available

STOT-repeated exposure

No data available

Aspiration toxicity

No data available

SECTION 12. ECOLOGICAL INFORMATION**Ecotoxicity****Components:****methyl methacrylate :**

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): > 79 mg/l
Exposure time: 96 h
Test Method: flow-through test

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 69 mg/l
aquatic invertebrates Exposure time: 48 h
Test Method: static test

Persistence and degradability

No data available

Bioaccumulative potential**Mobility in soil**

No data available

Other adverse effects

No data available

SECTION 13. DISPOSAL CONSIDERATIONS**Disposal methods**

Waste from residues : Do not dispose of together with household waste.
Do not dispose of waste into sewer.
To the best of our knowledge, this product does not meet the definition of hazardous waste under the U.S. EPA Hazardous Waste Regulations 40 CFR 261. Disposal via incineration at an approved facility is recommended, as industry best practice. Consult state, local or provincial authorities for more restrictive requirements.

SECTION 14. TRANSPORT INFORMATION

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Special precautions for user

Not applicable

Domestic regulation

49 CFR

Not regulated as a dangerous good

International Regulations

UNRTDG

Not regulated as a dangerous good

IATA-DGR

Not regulated as a dangerous good

IMDG-Code

Not regulated as a dangerous good

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable for product as supplied.

SECTION 15. REGULATORY INFORMATION

SARA 311/312 Hazards : Skin corrosion or irritation
Respiratory or skin sensitization
Specific target organ toxicity (single or repeated exposure)

SARA 302 : This material does not contain any components with a section 302 EHS TPQ.

SARA 313 : The following components are subject to reporting levels established by SARA Title III, Section 313:

methyl methacrylate 80-62-6

Clean Air Act

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 12 (40 CFR 61):

methyl methacrylate 80-62-6

US State Regulations

California Prop 65 : Please contact Supplier for more information.

The ingredients of this product are reported in the following inventories:

TSCA All substances listed as active on the TSCA inventory
DSL All components of this product are on the Canadian DSL

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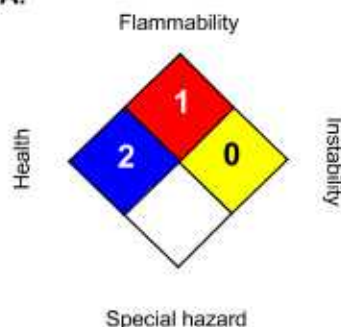
KECI On the inventory, or in compliance with the inventory
IECSC On the inventory, or in compliance with the inventory
Inventories Legend TSCA (USA), DSL (Canada), REACH(Europe), AICS (Australia), NZIoC (New Zealand), ENCS (Japan), KECI (Korea), PICCS (Philippines), IECSC (China), TWINV (Taiwan)

SECTION 16. OTHER INFORMATION

Prepared by: Global Regulatory Department - phone: 1-651-236-5842 - email: msds.request@hbfuller.com

Further information

NFPA:



HMIS III:

HEALTH	2
FLAMMABILITY	1
PHYSICAL HAZARD	0

0 = not significant, 1 =Slight,
2 = Moderate, 3 = High
4 = Extreme, * = Chronic

The information and recommendations set forth herein are believed to be accurate. Because some of the information is derived from information provided to the H.B. Fuller Company from its suppliers, and because the H.B. Fuller Company has no control over the conditions of handling and use, the H.B. Fuller Company makes no warranty, expressed or implied, regarding the accuracy of the data or the results to be obtained from the use thereof. The information is supplied solely for your information and consideration, and the H.B. Fuller Company assumes no responsibility for use or reliance thereon. It is the responsibility of the user of H.B. Fuller Company products to comply with all applicable federal, state and local laws and regulations.