

Safety Data Sheet acc. to OSHA HCS

Printing date 09/20/2023

Reviewed on 09/20/2023

1 Identification

- **Product identifier**
- **Trade name:** SikaBiresin® L323 (A) (Formerly EL-323TC (A))
- **Article number:** 661412
- **Application of the substance / the mixture** Resin
- **Details of the supplier of the safety data sheet**
Sika Advanced Resins, US
EHS Department
advanced.resins.ehs@us.sika.com
- **Manufacturer/Supplier:**
Manufacturer:
Sika Advanced Resins
30800 Stephenson Hwy
Madison Heights
MI 48071
USA
- **Information department:** Product safety department
- **Emergency telephone number:**
During normal opening times: +1 (248) 588-2270
CHEMTREC 24-hour Emergency: +1 (800) 424-9300

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS07

Skin Irritation 2 H315 Causes skin irritation.
Sensitization - Skin 1 H317 May cause an allergic skin reaction.
.....
Eye Irritation 2B H320 Causes eye irritation.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS07

- **Signal word** Warning
- **Hazard-determining components of labeling:**
Reaction products of Epichlorohydrin & Bisphenol A
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropene and phenol

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Trade name: SikaBiresin® L323 (A) (Formerly EL-323TC (A))

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reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)

· **Hazard statements**

Causes skin and eye irritation.

May cause an allergic skin reaction.

· **Precautionary statements**

Avoid breathing dust/fume/gas/mist/vapors/spray

Avoid breathing dust/fume/gas/mist/vapors/spray

Wash thoroughly after handling. Do not touch eyes.

Contaminated work clothing must not be allowed out of the workplace.

Wear protective gloves.

If on skin: Wash with plenty of water.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Take off contaminated clothing and wash it before reuse.

If skin irritation or rash occurs: Get medical advice/attention.

Specific treatment (see on this label).

If eye irritation persists: Get medical help.

Wash contaminated clothing before reuse.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 1

Fire = 1

Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**



Health = 1

Fire = 1

Reactivity = 0

· **Other hazards**

· **Results of PBT and vPvB assessment**

· **PBT:** Not applicable.

· **vPvB:** Not applicable.

3 Composition/information on ingredients

· **Chemical characterization: Mixtures**

· **Description:** Mixture of the substances listed below with nonhazardous additions.

· **Dangerous components:**

CAS: 25085-99-8	Reaction products of Epichlorohydrin & Bisphenol A	20-50%
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Trade name: SikaBiresin® L323 (A) (Formerly EL-323TC (A))

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CAS: 9003-36-5 NLP: 500-006-8	Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	≥5-<10%
CAS: 25068-38-6 NLP: 500-033-5	reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)	≥0.1-<1%

4 First-aid measures

- **Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:**
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:**
Rinse opened eye for several minutes under running water. If symptoms persist, consult a doctor.
- **After swallowing:** If symptoms persist consult doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:** Use fire fighting measures that suit the environment.
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** Wear self-contained respiratory protective device.
- **Additional information**
Dispose of fire debris and contaminated fire fighting water in accordance with official regulations.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures** Not required.
- **Environmental precautions:**
Dilute with plenty of water.
Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Dispose contaminated material as waste according to section 13.
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.

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See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

· Protective Action Criteria for Chemicals

· PAC-1:

25068-38-6	reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)	90 mg/m ³
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· PAC-2:

25068-38-6	reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)	990 mg/m ³
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· PAC-3:

25068-38-6	reaction product: bisphenol-A-(epichlorhydrin) epoxy resin (number average molecular weight ≤ 700)	5,900 mg/m ³
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7 Handling and storage

· Handling:

· Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

· Information about protection against explosions and fires: No special measures required.

· Conditions for safe storage, including any incompatibilities

· Storage:

· Requirements to be met by storerooms and receptacles: No special requirements.

· Information about storage in one common storage facility: Not required.

· Further information about storage conditions: Keep receptacle tightly sealed.

· Specific end use(s) No further relevant information available.

8 Exposure controls/personal protection

· Additional information about design of technical systems: No further data; see section 7.

· Control parameters

· Components with limit values that require monitoring at the workplace:

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

· Additional information: The lists that were valid during the creation were used as basis.

· Exposure controls

· Personal protective equipment:

· General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing.

Wash hands before breaks and at the end of work.

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Avoid contact with the eyes and skin.

• **Breathing equipment:**

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

• **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

• **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

• **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

• **Eye protection:**



Tightly sealed goggles

* **9 Physical and chemical properties**

• **Information on basic physical and chemical properties**

• **General Information**

• **Appearance:**

Form: Pasty

Color: Blue

• **Odor:** uncharacteristic

• **Odor threshold:** Not determined.

• **pH-value:** Not determined.

• **Change in condition**

Melting point/Melting range: Undetermined.

Boiling point/Boiling range: 260 °C (500 °F)

• **Flash point:** 218 °C (424.4 °F)

• **Flammability (solid, gaseous):** Not applicable.

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Trade name: SikaBiresin® L323 (A) (Formerly EL-323TC (A))

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· Decomposition temperature:	Not determined.
· Ignition temperature:	Product is not selfigniting.
· Danger of explosion:	Product does not present an explosion hazard.
· Explosion limits:	
Lower:	Not determined.
Upper:	Not determined.
· Vapor pressure:	Not determined.
· Density at 20 °C (68 °F):	1.03 g/cm ³ (8.6 lbs/gal)
· Relative density	Not determined.
· Vapor density	Not determined.
· Evaporation rate	Not determined.
· Solubility in / Miscibility with Water:	Fully miscible.
· Partition coefficient (n-octanol/water):	Not determined.
· Viscosity:	
Dynamic:	Not determined.
Kinematic:	Not determined.
· Solvent content:	
VOC content:	0.00 % 0.0 g/l / 0.00 lb/gal
Solids content:	6.0 %
· Other information	No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:** Carbon monoxide and carbon dioxide

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11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**
- **Primary irritant effect:**
 - **on the skin:** Irritant to skin and mucous membranes.
 - **on the eye:** Irritating effect.
- **Sensitization:** Sensitization possible through skin contact.
- **Additional toxicological information:**

The product shows the following dangers according to internally approved calculation methods for preparations:
Irritant
- **Carcinogenic categories**

· **IARC (International Agency for Research on Cancer)**

14808-60-7 Quartz (SiO₂)

I

· **NTP (National Toxicology Program)**

14808-60-7 Quartz (SiO₂)

K

· **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**

Water hazard class 2 (Self-assessment): hazardous for water
Do not allow product to reach ground water, water course or sewage system.
Danger to drinking water if even small quantities leak into the ground.
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

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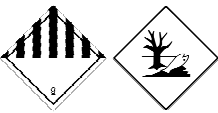
Trade name: SikaBiresin® L323 (A) (Formerly EL-323TC (A))

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13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.
- **Recommended cleansing agent:** Water, if necessary with cleansing agents.

14 Transport information

· UN-Number · DOT · IMDG, IATA	not regulated UN3082
· UN proper shipping name · DOT · IMDG · IATA	not regulated ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy phenol novolac resin, Epoxy Resin), MARINE POLLUTANT ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy phenol novolac resin)
· Transport hazard class(es) · DOT · Class	not regulated
· IMDG, IATA	
	
· Class · Label	9 Miscellaneous dangerous substances and articles 9
· Packing group · DOT · IMDG, IATA	not regulated III
· Environmental hazards: · Marine pollutant: · Special marking (IATA):	Product contains environmentally hazardous substances: Epoxy phenol novolac resin Yes Symbol (fish and tree) Symbol (fish and tree)

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Trade name: SikaBiresin® L323 (A) (Formerly EL-323TC (A))

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· Special precautions for user · Hazard identification number (Kemler code): · EMS Number: · Stowage Category	Warning: Miscellaneous dangerous substances and articles 90 F-A,S-F A
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· IMDG · Limited quantities (LQ) · Excepted quantities (EQ)	5L Code: E1 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 1000 ml
· UN "Model Regulation":	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (EPOXY PHENOL NOVOLAC RESIN), 9, III

15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**
 No further relevant information available.

· **Sara**

· **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

· **Section 313 (Specific toxic chemical listings):**

None of the ingredients is listed.

· **TSCA (Toxic Substances Control Act):**

All components have the value ACTIVE.

· **Chemicals regulated by TSCA Section 12(b)**

None of the ingredients is listed.

· **Chemical regulated by TSCA 5(a)(2)rule:**

None of the ingredients is listed.

· **Hazardous Air Pollutants**

None of the ingredients is listed.

· **Proposition 65**

· **Chemicals known to cause cancer:**

14808-60-7 Quartz (SiO₂)

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

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Trade name: SikaBiresin® L323 (A) (Formerly EL-323TC (A))

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· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

14808-60-7 Quartz (SiO₂)

· **Listed in CWC Regulations**

None of the ingredients is listed.

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS07

· **Signal word** Warning

· **Hazard-determining components of labeling:**

Reaction products of Epichlorohydrin & Bisphenol A

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropene and phenol

reaction product: bisphenol-A-(epichlorohydrin) epoxy resin (number average molecular weight ≤ 700)

· **Hazard statements**

Causes skin and eye irritation.

May cause an allergic skin reaction.

· **Precautionary statements**

Avoid breathing dust/fume/gas/mist/vapors/spray

Wash thoroughly after handling. Do not touch eyes.

Contaminated work clothing must not be allowed out of the workplace.

Wear protective gloves.

If on skin: Wash with plenty of water.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Take off contaminated clothing and wash it before reuse.

If skin irritation or rash occurs: Get medical advice/attention.

Specific treatment (see on this label).

If eye irritation persists: Get medical help.

Wash contaminated clothing before reuse.

Dispose of contents/container in accordance with local/regional/national/international regulations.

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Trade name: SikaBiresin® L323 (A) (Formerly EL-323TC (A))

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· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Contact:**

· **Date of preparation / last revision** 09/20/2023

· **Abbreviations and acronyms:**

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

VOC: Volatile Organic Compounds (USA, EU)

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

NIOSH: National Institute for Occupational Safety

OSHA: Occupational Safety & Health

TLV: Threshold Limit Value

PEL: Permissible Exposure Limit

REL: Recommended Exposure Limit

Skin Irritation 2: Skin corrosion/irritation – Category 2

Eye Irritation 2B: Serious eye damage/eye irritation – Category 2B

Sensitization - Skin 1: Skin sensitisation – Category 1

· *** Data compared to the previous version altered.**

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1 Identification

- **Product identifier**
- **Trade name:** SikaBiresin® L323 (B) (Formerly EL-323TC (B))
- **Article number:** 661413
- **Application of the substance / the mixture** Hardening agent/ Curing agent
- **Details of the supplier of the safety data sheet**
Sika Advanced Resins, US
EHS Department
advanced.resins.ehs@us.sika.com
- **Manufacturer/Supplier:**
Manufacturer:
Sika Advanced Resins
30800 Stephenson Hwy
Madison Heights
MI 48071
USA
- **Information department:** Product safety department
- **Emergency telephone number:**
During normal opening times: +1 (248) 588-2270
CHEMTREC 24-hour Emergency: +1 (800) 424-9300

2 Hazard(s) identification

- **Classification of the substance or mixture**



GHS08 Health hazard

Toxic to Reproduction 2 H361 Suspected of damaging fertility or the unborn child.



GHS05 Corrosion

Skin Corrosion 1A H314 Causes severe skin burns and eye damage.
Eye Damage 1 H318 Causes serious eye damage.



GHS07

Sensitization - Skin 1 H317 May cause an allergic skin reaction.

- **Label elements**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

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· **Hazard pictograms**



GHS05 GHS07 GHS08

· **Signal word** *Danger*

· **Hazard-determining components of labeling:**

4-nonylphenol, branched
Teta, reaction products with propylene oxide
Polyoxylated Triethylenetetramine
Polymer of C-18 unsat'd fatty acid dimers w/TETA & TOFA
3,6-diazaoctanethylenediamin

· **Hazard statements**

Causes severe skin burns and eye damage.
May cause an allergic skin reaction.
Suspected of damaging fertility or the unborn child.

· **Precautionary statements**

Avoid breathing dust/fume/gas/mist/vapors/spray
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Do not breathe dusts or mists.
Wash thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.
Wear protective gloves/protective clothing/eye protection/face protection.
If swallowed: Rinse mouth. Do NOT induce vomiting.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Immediately call a poison center/doctor.
IF exposed or concerned: Get medical advice/attention.
Specific treatment (see on this label).
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.
Store locked up.
Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 3
Fire = 1
Reactivity = 0

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· **HMIS-ratings (scale 0 - 4)**

HEALTH	3	Health = *3
FIRE	1	Fire = 1
REACTIVITY	0	Reactivity = 0

- **Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

- **Chemical characterization: Mixtures**
- **Description:** Mixture of the substances listed below with nonhazardous additions.

· **Dangerous components:**

CAS: 84852-15-3 EINECS: 284-325-5	4-nonylphenol, branched	10-20%
	Polymer of C-18 unsat'd fatty acid dimers w/TETA & TOFA	10-20%
CAS: 26950-63-0	Teta, reaction products with propylene oxide Polyoxylated Triethylenetetramine	≥3-<5%
CAS: 112-24-3 EINECS: 203-950-6	3,6-diazaoctanethylenediamin	≥1-<5%
CAS: 119-36-8 EINECS: 204-317-7	methyl salicylate	≥0.1-<1%
CAS: 5989-27-5 EINECS: 227-813-5	(R)-p-mentha-1,8-diene	≥0.1-<1%
CAS: 78-70-6 EINECS: 201-134-4	Linalool	≥0.1-<1%

4 First-aid measures

- **Description of first aid measures**
- **General information:** Immediately remove any clothing soiled by the product.
- **After inhalation:**
Supply fresh air and to be sure call for a doctor.
In case of unconsciousness place patient stably in side position for transportation.
- **After skin contact:** Immediately wash with water and soap and rinse thoroughly.
- **After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.
- **After swallowing:** Drink copious amounts of water and provide fresh air. Immediately call a doctor.
- **Information for doctor:**
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.

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- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:** Use fire fighting measures that suit the environment.
- **Special hazards arising from the substance or mixture**
During heating or in case of fire poisonous gases are produced.
- **Advice for firefighters**
- **Protective equipment:**
Mouth respiratory protective device.
Wear self-contained respiratory protective device.
- **Additional information**
Dispose of fire debris and contaminated fire fighting water in accordance with official regulations.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Mount respiratory protective device.
Wear protective equipment. Keep unprotected persons away.
- **Environmental precautions:**
Dilute with plenty of water.
Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:**
Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).
Use neutralizing agent.
Dispose contaminated material as waste according to section 13.
Ensure adequate ventilation.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.
- **Protective Action Criteria for Chemicals**

· PAC-1:

84852-15-3	4-nonylphenol, branched	3.9 mg/m ³
112-24-3	3,6-diazaoctanethylenediamin	3 ppm
119-36-8	methyl salicylate	2.3 ppm
5989-27-5	(R)-p-mentha-1,8-diene	15 ppm

· PAC-2:

84852-15-3	4-nonylphenol, branched	43 mg/m ³
112-24-3	3,6-diazaoctanethylenediamin	14 ppm

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119-36-8	methyl salicylate	25 ppm
5989-27-5	(R)-p-mentha-1,8-diene	67 ppm
· PAC-3:		
84852-15-3	4-nonylphenol, branched	260 mg/m ³
112-24-3	3,6-diazaoctanethylenediamin	83 ppm
119-36-8	methyl salicylate	150 ppm
5989-27-5	(R)-p-mentha-1,8-diene	170 ppm

7 Handling and storage

- **Handling:**
- **Precautions for safe handling**
 Ensure good ventilation/exhaustion at the workplace.
 Open and handle receptacle with care.
 Prevent formation of aerosols.
- **Information about protection against explosions and fires:** Keep respiratory protective device available.
- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:** No special requirements.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:** Keep receptacle tightly sealed.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see section 7.
- **Control parameters**
- **Components with limit values that require monitoring at the workplace:**
 The following constituent is the only constituent of the product which has a PEL, TLV or other recommended exposure limit.
 At this time, the other constituents have no known exposure limits.

112-24-3 3,6-diazaoctanethylenediamin	
WEEL	Long-term value: 6 mg/m ³ , 1 ppm Skin

- **Additional information:** The lists that were valid during the creation were used as basis.
- **Exposure controls**
- **Personal protective equipment:**
- **General protective and hygienic measures:**
 Keep away from foodstuffs, beverages and feed.
 Immediately remove all soiled and contaminated clothing.

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Wash hands before breaks and at the end of work.

Store protective clothing separately.

Avoid contact with the eyes.

Avoid contact with the eyes and skin.

· **Breathing equipment:**

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use respiratory protective device that is independent of circulating air.

· **Protection of hands:**



Protective gloves

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· **Material of gloves**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:**



Tightly sealed goggles

9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

Form: Pasty

Color: Yellow

· **Odor:** Amine-like

· **Odor threshold:** Not determined.

· **pH-value:** Not determined.

· **Change in condition**

Melting point/Melting range: Undetermined.

Boiling point/Boiling range: Undetermined.

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· Flash point:	135 °C (275 °F)
· Flammability (solid, gaseous):	Not applicable.
· Auto igniting:	335 °C (635 °F)
· Decomposition temperature:	Not determined.
· Ignition temperature:	Product is not selfigniting.
· Danger of explosion:	Product does not present an explosion hazard.
· Explosion limits:	
Lower:	Not determined.
Upper:	Not determined.
· Vapor pressure:	Not determined.
· Density at 20 °C (68 °F):	0.98 g/cm ³ (8.18 lbs/gal)
· Relative density	Not determined.
· Vapor density	Not determined.
· Evaporation rate	Not determined.
· Solubility in / Miscibility with Water:	Fully miscible.
· Partition coefficient (n-octanol/water):	Not determined.
· Viscosity:	
Dynamic:	Not determined.
Kinematic:	Not determined.
· Solvent content:	
Organic solvents:	0.3 %
VOC content:	0.34 %
	3.3 g/l / 0.03 lb/gal
· Solids content:	8.1 %
· Other information	No further relevant information available.

10 Stability and reactivity

- **Reactivity** No further relevant information available.
- **Chemical stability**
- **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.
- **Possibility of hazardous reactions** No dangerous reactions known.
- **Conditions to avoid** No further relevant information available.
- **Incompatible materials:** No further relevant information available.
- **Hazardous decomposition products:**
Aldehyde

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Carbon monoxide and carbon dioxide

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11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**
- **Primary irritant effect:**
- **on the skin:** Strong caustic effect on skin and mucous membranes.
- **on the eye:**
Strong caustic effect.
Strong irritant with the danger of severe eye injury.
- **Sensitization:** Sensitization possible through skin contact.
- **Additional toxicological information:**
The product shows the following dangers according to internally approved calculation methods for preparations:
Corrosive
Irritant
Swallowing will lead to a strong caustic effect on mouth and throat and to the danger of perforation of esophagus and stomach.
- **Carcinogenic categories**

· IARC (International Agency for Research on Cancer)

14808-60-7	Quartz (SiO ₂)	1
5989-27-5	(R)-p-mentha-1,8-diene	3

· NTP (National Toxicology Program)

14808-60-7	Quartz (SiO ₂)	K
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· OSHA-Ca (Occupational Safety & Health Administration)

None of the ingredients is listed.

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**

Water hazard class 3 (Self-assessment): extremely hazardous for water
 Do not allow product to reach ground water, water course or sewage system, even in small quantities.
 Must not reach bodies of water or drainage ditch undiluted or unneutralized.
 Danger to drinking water if even extremely small quantities leak into the ground.

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- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:**
Must not be disposed of together with household garbage. Do not allow product to reach sewage system.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.
- **Recommended cleansing agent:** Water, if necessary with cleansing agents.

14 Transport information

- | | |
|--|--|
| <ul style="list-style-type: none"> · UN-Number · DOT · IMDG, IATA | <p>NA2735</p> <p>UN2735</p> |
| <ul style="list-style-type: none"> · UN proper shipping name · DOT · IMDG · IATA | <p>Amines, liquid, corrosive, n.o.s. (4-nonylphenol, branched, Triethylenetetramine)</p> <p>AMINES, LIQUID, CORROSIVE, N.O.S. (4-nonylphenol, branched, TRIETHYLENETETRAMINE), MARINE POLLUTANT</p> <p>AMINES, LIQUID, CORROSIVE, N.O.S. (4-nonylphenol, branched, TRIETHYLENETETRAMINE)</p> |
| <ul style="list-style-type: none"> · Transport hazard class(es) · DOT | <div style="display: flex; align-items: center;">   </div> |
| <ul style="list-style-type: none"> · Class · Label | <p>8 Corrosive substances</p> <p>8</p> |
| <ul style="list-style-type: none"> · IMDG | <div style="display: flex; align-items: center;">   </div> |
| <ul style="list-style-type: none"> · Class | <p>8 Corrosive substances</p> |

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· Label	8
· IATA	
	
· Class	8 Corrosive substances
· Label	8
· Packing group	
· DOT, IMDG, IATA	II
· Environmental hazards:	Product contains environmentally hazardous substances: 4-nonylphenol, branched
· Marine pollutant:	Yes Symbol (fish and tree)
· Special precautions for user	Warning: Corrosive substances
· Hazard identification number (Kemler code):	80
· EMS Number:	F-A,S-B
· Segregation groups	(SGG18) Alkalies
· Stowage Category	A
· Segregation Code	SG35 Stow "separated from" SGG1-acids
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	
· DOT	
· Quantity limitations	On passenger aircraft/rail: 1 L On cargo aircraft only: 30 L
· Remarks:	Special marking with the symbol (fish and tree).
· IMDG	
· Limited quantities (LQ)	1L
· Excepted quantities (EQ)	Code: E2 Maximum net quantity per inner packaging: 30 ml Maximum net quantity per outer packaging: 500 ml
· UN "Model Regulation":	UN 2735 AMINES, LIQUID, CORROSIVE, N.O.S. (4-NONYLPHENOL, BRANCHED, TRIETHYLENETETRAMINE), 8, II, ENVIRONMENTALLY HAZARDOUS

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15 Regulatory information

· **Safety, health and environmental regulations/legislation specific for the substance or mixture**
 No further relevant information available.

· **Sara**

· **Section 355 (extremely hazardous substances):**

None of the ingredients is listed.

· **Section 313 (Specific toxic chemical listings):**

84852-15-3 4-nonylphenol, branched

· **TSCA (Toxic Substances Control Act):**

All components have the value ACTIVE.

· **Chemicals regulated by TSCA Section 12(b)**

None of the ingredients is listed.

· **Chemical regulated by TSCA 5(a)(2) rule:**

None of the ingredients is listed.

· **Hazardous Air Pollutants**

None of the ingredients is listed.

· **Proposition 65**

· **Chemicals known to cause cancer:**

14808-60-7 Quartz (SiO₂)

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Carcinogenic categories**

· **EPA (Environmental Protection Agency)**

None of the ingredients is listed.

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

14808-60-7 Quartz (SiO₂)

· **Listed in CWC Regulations**

None of the ingredients is listed.

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

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· **Hazard pictograms**



GHS05 GHS07 GHS08

· **Signal word** *Danger*

· **Hazard-determining components of labeling:**

4-nonylphenol, branched
Teta, reaction products with propylene oxide
Polyoxylated Triethylenetetramine
Polymer of C-18 unsat'd fatty acid dimers w/TETA & TOFA
3,6-diazaoctanethylenediamin

· **Hazard statements**

Causes severe skin burns and eye damage.
May cause an allergic skin reaction.
Suspected of damaging fertility or the unborn child.

· **Precautionary statements**

Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Do not breathe dusts or mists.
Wash thoroughly after handling.
Contaminated work clothing must not be allowed out of the workplace.
Wear protective gloves/protective clothing/eye protection/face protection.
If swallowed: Rinse mouth. Do NOT induce vomiting.
If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
IF INHALED: Remove person to fresh air and keep comfortable for breathing.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Immediately call a poison center/doctor.
IF exposed or concerned: Get medical advice/attention.
Specific treatment (see on this label).
If skin irritation or rash occurs: Get medical advice/attention.
Wash contaminated clothing before reuse.
Store locked up.
Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Contact:**

· **Date of preparation / last revision** 09/20/2023

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· **Abbreviations and acronyms:**

IMDG: International Maritime Code for Dangerous Goods
DOT: US Department of Transportation
IATA: International Air Transport Association
EINECS: European Inventory of Existing Commercial Chemical Substances
ELINCS: European List of Notified Chemical Substances
CAS: Chemical Abstracts Service (division of the American Chemical Society)
NFPA: National Fire Protection Association (USA)
HMIS: Hazardous Materials Identification System (USA)
VOC: Volatile Organic Compounds (USA, EU)
PBT: Persistent, Bioaccumulative and Toxic
vPvB: very Persistent and very Bioaccumulative
NIOSH: National Institute for Occupational Safety
OSHA: Occupational Safety & Health
TLV: Threshold Limit Value
PEL: Permissible Exposure Limit
REL: Recommended Exposure Limit
Skin Corrosion 1A: Skin corrosion/irritation – Category 1A
Eye Damage 1: Serious eye damage/eye irritation – Category 1
Sensitization - Skin 1: Skin sensitisation – Category 1
Toxic to Reproduction 2: Reproductive toxicity – Category 2

· *** Data compared to the previous version altered.**