

**Section 1 Identification**

**Product identifiers**

Product name: Freeman 1140 Resin

**Relevant identified uses of the substance or mixture and uses advised against**

Identified uses: Epoxy constituent

**Details of the supplier of the Safety Data Sheet**

Freeman Manufacturing and Supply Company

1101 Moore Road, Avon, OH 44011

Phone (440) 934-1902

FAX (440) 934-7200

**24 Hour emergency telephone number: CHEMTREC (800) 424-9300**

**Section 2 Hazards Identification**

**GHS Classification in accordance with 29 CFR 1910.1200 (OSHA HCS)**

Eye Irritation, Category 2A

Skin Irritation, Category 2

Skin Sensitization, Category 1

Acute Toxicity, oral, Category 4

Specific Target Organ Toxicity (Single Exposure) (Respiratory Tract Irritation), Category 3

**GHS Label elements, including precautionary statements**



Signal word

Warning

**Hazard statements**

Causes serious eye irritation.

Causes skin irritation.

May cause an allergic skin reaction.

Harmful if swallowed.

May cause respiratory irritation.

**Precautionary statements**

**Prevention**

Do not eat, drink or smoke when using this product.

Use outdoors or in a well-ventilated area.

Avoid breathing dust, fume, gas, mist, vapors or spray.

Keep container tightly closed when not in use.

Wear protective gloves/protective clothing/eye protection/face protection.

Wash hands and face thoroughly after handling.

**Response**

If on skin: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

**Section 2 Hazards Identification continued**

Wash contaminated clothing before reuse.

If in eyes: Rinse continuously with water for at least 15 minutes while holding eye lid(s) open.

Remove contact lenses, if present and easy to do.

If eye irritation persists: Get medical advice/attention.

If swallowed: rinse mouth. Call poison center or doctor if person feels unwell.

If inhalation occurs: remove person to fresh air and get medical advice/attention if person is ill or concerned.

**Storage**

Store locked up in a well-ventilated place. Keep cool.

**Disposal**

Dispose of contents and container to an appropriate waste site in accordance with local and national regulations.

**Hazards not otherwise classified (HNOC) or not covered by GHS**

None known

**Section 3 Composition/Information on Ingredients**

Ingredient Name	CAS Number
Epoxy Resin	25068-38-6

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

**Section 4 First-Aid Measures**
**If inhaled**

Move person into fresh air. If not breathing, give artificial respiration. If person feels unwell, get medical attention.

**In case of skin contact**

Immediately wash off with soap and plenty of water. Remove contaminated clothing and wash before reuse. Get medical attention if irritation/rash occurs.

**In case of eye contact**

Flush eyes with water for at least 15 minutes while holding eye lid(s) open.

Remove contact lenses, if present and easy to do. Get medical attention if irritation develops.

**If swallowed**

Do not induce vomiting. Rinse mouth. Call poison center or doctor if person feels unwell.

**Section 5 Fire-Fighting Measures**
**Suitable extinguishing agents**

Use water fog or fine spray, dry chemical or carbon dioxide. Foam or alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams or protein foams may function, but will be less effective. Water fog, applied gently, may be used as a blanket for fire extinguishment.

**Unsuitable extinguishing agents**

Do not use direct water stream, as it may spread the fire.

**Section 5 Fire-Fighting Measures continued**

**Specific hazards arising from the chemical**

In a fore or if heated, a pressure increase will occur and the container may burst.

**Hazardous thermal decomposition**

Decomposition products may include the following materials: carbon dioxide, carbon monoxide, or halogenated compounds.

**Special protective actions for firefighters**

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is fire.

**Special protective equipment for firefighters**

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Cartridge respirators do not provide adequate protection for fire fighters or exotherm mitigation. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire.

**Section 6 Accidental Release Measures**

**Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For personal protection see section 8.

**Environmental precautions**

Avoid release to the environment. Do not let product enter sewers, surface or ground water.

**Methods and materials for containment and cleaning up**

Absorb onto inert absorbent material and place in keep in suitable, closed containers for disposal. Remove residual with soap and hot water. Solvents are not recommended for clean-up unless the recommended exposure guidelines and safe handling practices for the specific solvent are followed.

**Section 7 Handling and Storage**

**Precautions for safe handling**

For industrial use only. Ensure good ventilation at the workplace. Empty containers retain product residue, so obey hazard warnings with empty containers. Avoid contact with oxidizing agents (e.g., chlorine, chromic acid, etc.).

**Conditions for safe storage, including any incompatibilities**

For safe storage, store at or below 72°F (22°C). Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials.

**Section 8 Exposure Controls/Personal Protection**

**Components with workplace control parameters**

None

**Exposure controls**

**Appropriate engineering controls**

Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of mists and/or vapors below the recommended exposure limits.

**Personal protective equipment**

**Eye/face protection**

Wear safety glasses equipped with side shields, or chemical goggles if splashing is possible.

**Skin protection**

**Hand Protection**

**Section 8 Exposure Controls/Personal Protection continued**

Wear gloves that are impermeable and resistant to the product.  
 Contaminated gloves should be replaced.

**Body Protection**

Prevent skin contact when handling material.

**Respiratory Protection**

The need for respiratory protection is not anticipated under normal use conditions and with adequate ventilation. If elevated airborne concentrations above applicable workplace exposure levels are anticipated, a NIOSH-approved organic vapor respirator equipped with a dust/mist prefilter should be used.

**Safety Stations**

Make emergency eyewash stations, safety/quick-drench showers, and washing facilities available in work area.

**General Hygienic Practices**

Avoid breathing vapor or mist. Avoid contamination of food, beverages, or smoking materials. Wash thoroughly after handling, and before eating, drinking or smoking. Remove contaminated clothing promptly and clean thoroughly before reuse.

**Section 9 Physical and Chemical Properties**

<b>Appearance</b>	Clear liquid
<b>Odor</b>	Mild
<b>Odor Threshold</b>	No data available
<b>pH</b>	No data available
<b>Melting Point</b>	No data available
<b>VOC Content</b>	None
<b>Boiling point</b>	>450°F
<b>Flash Point (COC)</b>	>350°F
<b>Evaporation rate</b>	No data available
<b>Flammability (solid, gas)</b>	No data available
<b>Upper/lower flammability</b>	No data available
<b>Vapor Pressure at 72°F</b>	<1 mm Hg
<b>Vapor density</b>	No data available
<b>Relative Density at 72°F</b>	9.20 lb./gal
<b>Specific gravity</b>	1.10
<b>Water Solubility</b>	Slight
<b>Coefficient: n-octanol/ water</b>	No data available
<b>Auto-ignition temperature</b>	No data available
<b>Viscosity</b>	No data available
<b>Explosive Properties</b>	None
<b>Oxidizing Properties</b>	None
<b>% Volatile</b>	0%

**Section 10 Stability and Reactivity**

**Reactivity**

No specific test data related to reactivity available for this product or its ingredients.

**Chemical stability**

Stable under recommended storage conditions.

**Section 10 Stability and Reactivity continued**

**Possibility of hazardous reactions**

In normal storage hazardous reaction will not occur, reacts with amines.

**Conditions to avoid**

Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately.

Failure to observe this precaution may result in excessive heat build-up causing exotherm.

**Incompatible materials**

Strong oxidizing agents. Avoid contact with acids, bases, or unintended contact with amines.

**Conditions to avoid**

Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to immediately use. Failure to observe this precaution may result in excessive heat build-up or exotherm.

**Section 11 Toxicological Information**

**Relevant routes of exposure:** Inhalation, Eyes, and Ingestion

**Potential Health Effects/Symptoms**

**Inhalation:** May cause respiratory tract irritation. Adverse symptoms may include: respiratory tract irritation/coughing

**Skin contact:** This product may cause irritation to the skin. May cause an allergic skin reaction. Adverse symptoms may include: irritation, redness, rash

**Eye contact:** This product may cause serious eye irritation. Adverse symptoms may include: pain, irritation, watering, redness.

**Ingestion:** Irritating to mouth, throat, and stomach. No specific data available.

**Delayed and immediate effects and chronic effects from short- and long-term exposure**

**Short term exposure, potential immediate effects:** No data available

**Short term exposure, potential delayed effects:** No data available

**Long term exposure, potential immediate effects:** No data available

**Long term exposure, potential delayed effects:** No data available

**Respiratory or skin sensitization** No data available

**Germ cell mutagenicity** No data available

**Carcinogenicity**

**IARC** No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen.

**ACGIH** No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen.

**NTP** No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen.

**OSHA** No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen.

**Reproductive toxicity** No data available

**Specific target organ toxicity**

- **single exposure** No data available

**Specific target organ toxicity**

- **repeated exposure** No data available

### Section 12 Ecological Information

<b>Toxicity</b>	No data available
<b>Persistence and degradability</b>	No data available
<b>Bioaccumulative potential</b>	No data available
<b>Mobility in soil</b>	No data available
<b>Results of PBT &amp; vPvB assessment</b>	No data available

### Section 13 Disposal Considerations

The generation of waste should be avoided or minimized whenever possible. Contact a licensed contractor for detailed recommendations. Follow applicable Federal, State, and local regulations. Material, if discarded, is not expected to be a characteristic hazardous waste under RCRA.

### Section 14 Transport Information

**DOT** Not Regulated  
**IMDG** Not Regulated  
**IATA** Not Regulated

### Section 15 Regulatory Information

#### US Federal Regulations

RCRA Hazardous Waste Number (40 CFR 261.33): Not listed  
 RCRA Hazardous Waste Classification (40 CFR 261): Not classified  
 CERCLA Hazardous Substance (40 CFR 302.4): Listed/unlisted specific per RCRA Sec. 3001  
 SARA 311/312 Codes: See Section 2  
 SARA Toxic Chemical (40 CFR 372.65): Not listed  
 TSCA Inventory Status: All components are listed or exempt from listing on the Toxic Substances Control Act Inventory.

#### US State Regulations

California Proposition 65: This product does not contain any chemicals known to the State of California to cause cancer or birth defects or any other reproductive harm.

### Section 16 Other Information

#### Disclaimer

The following supersedes Buyer's documents. SELLER MAKES NO REPRESENTATION OR WARRANTY, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. No statements herein are to be construed as inducements to infringe any relevant patent. Under no circumstances shall Seller be liable for incidental, consequential or indirect damages for alleged negligence, breach of warranty, strict of liability arising in connection with the product(s). Buyer's sole remedy and Seller's sole liability for any claims shall be Buyer's purchase price. Data and results are based on controlled lab work and must be confirmed by Buyer by testing for its intended conditions of use. The product(s) has not been tested for, and is therefore not recommended for, uses for which prolonged contact with mucous membranes, abraded skin, or blood is intended; or for uses for which implantation within the human body is intended.

**Section 1 Identification**

**Product identifiers**

Product name: Freeman 1140 Hardener

**Relevant identified uses of the substance or mixture and uses advised against**

Identified uses: Epoxy constituent

**Details of the supplier of the Safety Data Sheet**

Freeman Manufacturing and Supply Company

1101 Moore Road, Avon, OH 44011

Phone (440) 934-1902

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**24 Hour emergency telephone number: CHEMTREC (800) 424-9300**

**Section 2 Hazards Identification**

**GHS Classification in accordance with 29 CFR 1910.1200 (OSHA HCS)**

Eye Irritation, Category 2A

Skin Irritation, Category 2

Skin Sensitization, Category 1

Acute Toxicity, oral, Category 4

Specific Target Organ Toxicity (Single Exposure) (Respiratory Tract Irritation), Category 3

**GHS Label elements, including precautionary statements**



Signal word

Warning

**Hazard statements**

Causes serious eye irritation.

Causes skin irritation.

May cause an allergic skin reaction.

Harmful if swallowed.

May cause respiratory irritation.

**Precautionary statements**

**Prevention**

Do not eat, drink or smoke when using this product.

Use outdoors or in a well-ventilated area.

Avoid breathing dust, fume, gas, mist, vapors or spray.

Keep container tightly closed when not in use.

Wear protective gloves/protective clothing/eye protection/face protection.

Wash hands and face thoroughly after handling.

**Response**

If on skin: Wash with plenty of soap and water.

If skin irritation or rash occurs: Get medical advice/attention.

**Section 2 Hazards Identification continued**

Wash contaminated clothing before reuse.  
 If in eyes: Rinse continuously with water for at least 15 minutes while holding eye lid(s) open.  
 Remove contact lenses, if present and easy to do.  
 If eye irritation persists: Get medical advice/attention.  
 If swallowed: rinse mouth. Call poison center or doctor if person feels unwell.  
 If inhalation occurs: remove person to fresh air and get medical advice/attention if person is ill or concerned.

**Storage**

Store locked up in a well-ventilated place. Keep cool.

**Disposal**

Dispose of contents and container to an appropriate waste site in accordance with local and national regulations.

**Hazards not otherwise classified (HNOC) or not covered by GHS**

None known

**Section 3 Composition/Information on Ingredients**

Ingredient Name	CAS Number
Safety Adducted Modified Polyamine Epoxy Curing Agent	68610-56-0

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

**Section 4 First-Aid Measures**

**If inhaled**

Move person into fresh air. If not breathing, give artificial respiration. If person feels unwell, get medical attention.

**In case of skin contact**

Immediately wash off with soap and plenty of water. Remove contaminated clothing and wash before reuse. Get medical attention if irritation/rash occurs.

**In case of eye contact**

Flush eyes with water for at least 15 minutes while holding eye lid(s) open.  
 Remove contact lenses, if present and easy to do. Get medical attention if irritation develops.

**If swallowed**

Do not induce vomiting. Rinse mouth. Call poison center or doctor if person feels unwell.

**Section 5 Fire-Fighting Measures**

**Suitable extinguishing agents**

Use water fog or fine spray, dry chemical or carbon dioxide. Foam or alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams or protein foams may function, but will be less effective. Water fog, applied gently, may be used as a blanket for fire extinguishment.



**Section 5 Fire-Fighting Measures continued**

**Unsuitable extinguishing agents**

Do not use direct water stream, as it may spread the fire.

**Specific hazards arising from the chemical**

In a fore or if heated, a pressure increase will occur and the container may burst.

**Hazardous thermal decomposition**

Decomposition products may include the following materials: carbon dioxide, carbon monoxide, or halogenated compounds.

**Special protective actions for firefighters**

Promptly isolate the scene by removing all persons from the vicinity of the incident if there is fire.

**Special protective equipment for firefighters**

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Cartridge respirators do not provide adequate protection for fire fighters or exotherm mitigation. Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire.

**Section 6 Accidental Release Measures**

**Personal precautions, protective equipment and emergency procedures**

Evacuate area. Ventilate the area with fresh air. For personal protection see section 8.

**Environmental precautions**

Avoid release to the environment. Do not let product enter sewers, surface or ground water.

**Methods and materials for containment and cleaning up**

Absorb onto inert absorbent material and place in keep in suitable, closed containers for disposal. Remove residual with soap and hot water. Solvents are not recommended for clean-up unless the recommended exposure guidelines and safe handling practices for the specific solvent are followed.

**Section 7 Handling and Storage**

**Precautions for safe handling**

For industrial use only. Ensure good ventilation at the workplace. Empty containers retain product residue, so obey hazard warnings with empty containers. Avoid contact with oxidizing agents (e.g., chlorine, chromic acid, etc.).

**Conditions for safe storage, including any incompatibilities**

For safe storage, store at or below 72°F (22°C). Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials.

**Section 8 Exposure Controls/Personal Protection**

**Components with workplace control parameters**

None

**Exposure controls**

**Appropriate engineering controls**

Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of mists and/or vapors below the recommended exposure limits.

**Personal protective equipment**

**Eye/face protection**

Wear safety glasses equipped with side shields, or chemical goggles if splashing is possible.

#### Section 8 Exposure Controls/Personal Protection continued

**Skin protection**
**Hand Protection**

Wear gloves that are impermeable and resistant to the product.  
 Contaminated gloves should be replaced.

**Body Protection**

Prevent skin contact when handling material.

**Respiratory Protection**

The need for respiratory protection is not anticipated under normal use conditions and with adequate ventilation. If elevated airborne concentrations above applicable workplace exposure levels are anticipated, a NIOSH-approved organic vapor respirator equipped with a dust/mist prefilter should be used.

**Safety Stations**

Make emergency eyewash stations, safety/quick-drench showers, and washing facilities available in work area.

**General Hygienic Practices**

Avoid breathing vapor or mist. Avoid contamination of food, beverages, or smoking materials. Wash thoroughly after handling, and before eating, drinking or smoking. Remove contaminated clothing promptly and clean thoroughly before reuse.

#### Section 9 Physical and Chemical Properties

<b>Appearance</b>	Amber liquid
<b>Odor</b>	Mild
<b>Odor Threshold</b>	No data available
<b>pH</b>	No data available
<b>Melting Point</b>	No data available
<b>VOC Content</b>	None
<b>Boiling point</b>	>500°F
<b>Flash Point (COC)</b>	265°F
<b>Evaporation rate</b>	No data available
<b>Flammability (solid, gas)</b>	No data available
<b>Upper/lower flammability</b>	No data available
<b>Vapor Pressure at 72°F</b>	<1 mm Hg
<b>Vapor density</b>	No data available
<b>Relative Density at 72°F</b>	8.40 lb./gal
<b>Specific gravity</b>	1.01
<b>Water Solubility</b>	Slight
<b>Coefficient: n-octanol/ water</b>	No data available
<b>Auto-ignition temperature</b>	No data available
<b>Viscosity</b>	No data available
<b>Explosive Properties</b>	None
<b>Oxidizing Properties</b>	None
<b>% Volatile</b>	0%

#### Section 10 Stability and Reactivity

**Reactivity**

No specific test data related to reactivity available for this product or its ingredients.

**Section 10 Stability and Reactivity continued**

**Chemical stability**

Stable under recommended storage conditions.

**Possibility of hazardous reactions**

In normal storage hazardous reaction will not occur, reacts with amines.

**Conditions to avoid**

Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to use immediately.

Failure to observe this precaution may result in excessive heat build-up causing exotherm.

**Incompatible materials**

Strong oxidizing agents. Avoid contact with acids, bases, or unintended contact with amines.

**Conditions to avoid**

Avoid mixing resin (Part A) and curing agent (Part B) unless you plan to immediately use. Failure to observe this precaution may result in excessive heat build-up or exotherm.

**Section 11 Toxicological Information**

**Relevant routes of exposure:** Inhalation, Eyes, and Ingestion

**Potential Health Effects/Symptoms**

**Inhalation:** May cause respiratory tract irritation. Adverse symptoms may include: respiratory tract irritation/coughing

**Skin contact:** This product may cause irritation to the skin. May cause an allergic skin reaction. Adverse symptoms may include: irritation, redness, rash

**Eye contact:** This product may cause serious eye irritation. Adverse symptoms may include: pain, irritation, watering, redness.

**Ingestion:** Irritating to mouth, throat, and stomach. No specific data available.

**Delayed and immediate effects and chronic effects from short- and long-term exposure**

**Short term exposure, potential immediate effects:** No data available

**Short term exposure, potential delayed effects:** No data available

**Long term exposure, potential immediate effects:** No data available

**Long term exposure, potential delayed effects:** No data available

**Respiratory or skin sensitization** No data available

**Germ cell mutagenicity** No data available

**Carcinogenicity**

**IARC** No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen.

**ACGIH** No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen.

**NTP** No component of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen.

**OSHA** No component of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen.

**Reproductive toxicity** No data available

**Specific target organ toxicity**

- single exposure No data available

**Specific target organ toxicity**

- repeated exposure No data available

### Section 12 Ecological Information

<b>Toxicity</b>	No data available
<b>Persistence and degradability</b>	No data available
<b>Bioaccumulative potential</b>	No data available
<b>Mobility in soil</b>	No data available
<b>Results of PBT &amp; vPvB assessment</b>	No data available

### Section 13 Disposal Considerations

The generation of waste should be avoided or minimized whenever possible. Contact a licensed contractor for detailed recommendations. Follow applicable Federal, State, and local regulations. Material, if discarded, is not expected to be a characteristic hazardous waste under RCRA.

### Section 14 Transport Information

**DOT** Not Regulated  
**IMDG** Not Regulated  
**IATA** Not Regulated

### Section 15 Regulatory Information

#### US Federal Regulations

RCRA Hazardous Waste Number (40 CFR 261.33): Not listed  
 RCRA Hazardous Waste Classification (40 CFR 261): Not classified  
 CERCLA Hazardous Substance (40 CFR 302.4): Listed/unlisted specific per RCRA Sec. 3001  
 SARA 311/312 Codes: See Section 2  
 SARA Toxic Chemical (40 CFR 372.65): Not listed  
 TSCA Inventory Status: All components are listed or exempt from listing on the Toxic Substances Control Act Inventory.

#### US State Regulations

California Proposition 65: This product does not contain any chemicals known to the State of California to cause cancer or birth defects or any other reproductive harm.

### Section 16 Other Information

#### Disclaimer

The following supersedes Buyer's documents. SELLER MAKES NO REPRESENTATION OR WARRANTY, EXPRESSED OR IMPLIED, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. No statements herein are to be construed as inducements to infringe any relevant patent. Under no circumstances shall Seller be liable for incidental, consequential or indirect damages for alleged negligence, breach of warranty, strict of liability arising in connection with the product(s). Buyer's sole remedy and Seller's sole liability for any claims shall be Buyer's purchase price. Data and results are based on controlled lab work and must be confirmed by Buyer by testing for its intended conditions of use. The product(s) has not been tested for, and is therefore not recommended for, uses for which prolonged contact with mucous membranes, abraded skin, or blood is intended; or for uses for which implantation within the human body is intended.