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DATA SHEET

Securion®L-1000 & Securion L-2000 High-Temp Multi-layer Vacuum Bagging Films

MECHANICAL	Unit	Test Method	L-1000	L-2000	
Elongation at break	>%	ASTM D 882	500	450	
Tensile strength	>psi	ASTM D 882	12000	9000	
	>N/mm ²		82	62	
THERMAL					
Maximum recommended	°F		400	425	
use temperature ₍₁₎	°C		202	218	
Flammability					
(Self Extinguishing)		ATP-5034	Yes	Yes	
CHEMICAL					
Materials to avoid:	Strong Oxidizers		Yes	Yes	
	Phenol Compounds		Yes	Yes	
PHYSICAL	, 3				
Density	g/cm ³	ASTM D 792	1.13	1.14	
Yield	in ² /#/mil		24500	24300	
	m²/kg/25μn	1	34.8	34.5	
Color			Purple	Blue	
Shelf Life:			Indefinite	ec ec	
Gauges Available (2)	Inches		.002	.002	
	μm		50	50	
Standard Sizes and Forms					
Available ₍₃₎ 60" (1.52m) Sheeting 1000' (305m) Length					
		60" (1.52m) Center (V) Fold 500' (152m) Length			
	80" (2.03m) Lay Flat Tubing 750' (229m) Length				

NOTES:

- (1) Maximum recommended use temperature is dependant upon the duration at maximum temperature and is process specific.
- (2) Other gauges and sizes available subject to minimum order quantities.
- (3) Custom designed shapes and sizes are available to fit your individual requirements. Securlon® L-2000 not recommended for heat seaming. Please consult Airtech for further information.

CATALOG POSITION: BAGGING FILMS

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